MINISTRY OF BUSINESS, INNOVATION & EMPLOYMENT
HĪKINA WHAKATUTUKI

Acceptable Solutions and Verification Methods

For New Zealand Building Code Clause
E2 External Moisture

E2
BUILDING CODE

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Defined words (italicised in the text) and classified uses are explained in Clauses A1 and A2 of the Building Code and in the Definitions at the start of this document.

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Document Status

The most recent version of this document (Amendment 8), as detailed in the Document History, is approved by the Chief Executive of the Ministry of Business, Innovation and Employment. It is effective from 30 November 2018 and supersedes all previous versions of this document.

The previous version of this document (Amendment 7) will cease to have effect on 31 March 2019.

People using this document should check for amendments on a regular basis. The Ministry of Business, Innovation and Employment may amend any part of any Verification Method or Acceptable Solution at any time. Up-to-date versions of Verification Methods and Acceptable Solutions are available from www.building.govt.nz

E2: Document History

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Erratum 1	Effective from 1 December 2005	p. 166 Table 23	
Amendment 3	21 June 2007	pp. 3 and 4, Building Code Clause E2	
Amendment 4	Effective from 1 May 2008 until 31 January 2012	p. 2 Document History, Document Status pp. 8 and 12 Contents pp. 13-14 References	pp. 171-180 E2/AS2 p. 181 Index
Amendment 5	1 August 2011	p. 2 Document History, Document Status pp. 5-12 Contents pp. 13-16A References pp. 17-20 Definitions pp. 21-24 E2/VM1	pp. 25-180 E2/AS1 pp. 183-184,189-190 E2/AS2 p. 191 E2/AS3 pp. 193-204 Index
Errata 2	Effective from 24 December 2011 until 14 August 2014	p. 2 Document History, Document Status p. 9 Contents	pp. 29, 41, 43, 49, 55-57, 80, 81, 87, 91, 93, 94, 101, 106-108, 110-115, 117, 158, 160, 172, 176, 191 E2/AS1
Amendment 6	Effective from 14 February 2014 until 30 May 2017	p. 2A, Document History, Document Status p. 5, Contents pp. 13,15,16A References p. 17, Definitions	p. 23, E2/VM1 1.5.1, 1.5.2, 1.5.3 pp. 36, 68, 172, 175, 175 E2/AS1 4.3.4, 8.3.4.2, Tables 20, 21, 22
Amendment 7	Effective 1 January 2017 until 31 March 2019	p. 16A References	
Amendment 8	Effective 30 November 2018	p. 5 Contents p. 14 References	p. 21–23A E2/VM1 1.3, 1.3.1, 1.3.2, 1.3.2.1, 1.4.4.1, 1.4.5.1, 1.5, 1.6, 1.7

Note: Page numbers relate to the document at the time of Amendment and may not match page numbers in current document.

Archived

2B

New Zealand Building Code Clause E2 External Moisture

This Clause is extracted from the New Zealand Building Code contained in the First Schedule of the Building Regulations 1992.

SR2007/124

Clause E2–External moisture

Provisions

Objective

E2.1 The objective of this provision is to safeguard people from illness or injury that could result from external moisture entering the *building*.

Functional requirement

E2.2 *Buildings* must be constructed to provide *adequate* resistance to penetration by, and the accumulation of, moisture from the outside.

Performance

E2.3.1 Roofs must shed precipitated moisture. In locations subject to snowfalls, roofs must also shed melted show.

E2.3.2 Roofs and exterior walls must prevent the penetration of water that could cause undue dampness, damage to *building elements*, or both.

E2.3.3 Walls, floors, and structural elements in contact with, or in close proximity to, the ground must not absorb or transmit moisture in quantities that could cause undue dampness, damage to *building elements*, or both.

E2.3.4 *Building elements* susceptible to damage must be protected from the adverse effects of moisture entering the space below suspended floors.

E2.3.5 *Concealed spaces* and cavities in *buildings* must be constructed in a way that prevents external moisture being accumulated or transferred and causing condensation, fungal growth, or the degradation of *building elements*.

Limits on application

Requirement E2.2 does not apply to *buildings* (for example, certain bus shelters, and certain *buildings* used for horticulture or for equipment for washing motor vehicles automatically) if moisture from the outside penetrating them, or accumulating within them, or both, is unlikely to impair significantly all or any of their *amenity*, durability, and stability.

Amend 3
Jun 2007

SR2007/124

Provisions	Limits on application
Performance **E2.3.6** Excess moisture present at the completion of *construction* must be capable of being dissipated without permanent damage to *building elements*. **E2.3.7** *Building elements* must be constructed in a way that makes due allowance for the following: (a) the consequences of failure: (b) the effects of uncertainties resulting from *construction* or from the sequence in which different aspects of *construction* occur: (c) variation in the properties of materials and in the characteristics of the site.	

Amend 3
Jun 2007

Contents

Amend 2 Jul 2005

Amend 5 Aug 2011

Amend 5 Aug 2011

Amend 5 Aug 2011

Amend 2 Jul 2005

Amend 5 Aug 2011

Amend 5 Aug 2011

Amend 4 May 2008

Amend 5 Aug 2011

Tables

Figures

Amend 5 Aug 2011

Amend 5 Aug 2011

Figures – E2/AS2

Amend 4 May 2008

Amend 5 Aug 2011

Amend 5 Aug 2011

References

For the purposes of New Zealand Building Code (NZBC) compliance, the Standards and documents referenced in these Verification Methods and Acceptable Solutions (primary reference documents) must be the editions, along with their specific amendments, listed below. Where these primary reference documents refer to other Standards or documents (secondary reference documents), which in turn may also refer to other Standards or documents, and so on (lower-order reference documents), then the version in effect at the date of publication of these Verification Methods and Acceptable Solutions must be used.

Amend 6 Feb 2014

Amend 4 May 2008

Amend 6 Feb 2014

		Where quoted
Standards New Zealand		
Amend 5 Aug 2011 AS/NZS 1734: 1997	Aluminium and aluminium alloys – Flat sheet, coiled sheet and plate	AS1 4.3.2, 8.3.4.3, 8.4.3.3, 9.6.3.3
Amends 2 and 5 AS/NZS 2269.0: 2008	Plywood – Structural	AS1 8.5.3, 9.3.6.1, 9.8.2
NZS 2295: 2006	Pliable, Permeable Building Membranes	AS1 8.1.5, Table 23
Amend 6 Feb 2014 AS/NZS 2728: 2013	Prefinished/prepainted sheet metal products for interior/exterior building applications – Performance requirements	AS1 4.2.1, 8.3.4.1, 8.3.4.2, 8.3.4.3, 8.4.3.1,8.4.3.3, 9.6.3.1, 9.6.3.3, Table 20
Amend 5 Aug 2011 AS/NZS 2904: 1995 Amend 6 Feb 2014	Damp-proof courses and flashings *Amend: 1*	AS1 4.3.10, 9.2.4
AS/NZS 2908: Part 2: 2000	Cellulose-cement products Flat sheet	AS1 9.3.6.2, 9.5.2, 9.7.2
NZS 3602: 2003	Timber and wood-based products for use in building	AS1 9.1.10, 9.4.2, 9.4.9, 9.7.3, 9.8.2, 10.2,Table 23
NZS 3604: 2011	Timber framed buildings	Definitions, VM1 1.1, 1.2, AS1 1.1, 1.3, 4.1.3, 4.2.1, 7.2.1, 8.3.4.1, 8.4.3.1, 8.5.1, 9.1.3.1, 9.1.3.5, 9.2.1, 9.2.3, 9.2.7.1, 9.2.9, 9.3.2, 9.6.3.1, Table 1, Table 2, Table 4, Table 5, Table 6, Table 18, Table 18A, Table 20 and Table 24 AS2 Figure 5.11 a) and b)
Amend 5 Aug 2011 NZS 3617: 1979	Specification for profiles of weatherboards, fascia boards, and flooring	AS1 9.4.1.1
AS/NZS 4020: 2005	Testing of products for use in contact with drinking water	AS1 8.1.1

Amend 4 May 2008

Amend 5 Aug 2011

Amend 5 Aug 2011

		Where quoted
Amend 5 Aug 2011		
	NZS 4206: 1992 Concrete interlocking roofing tiles	AS1 8.2.1, 8.2.3
Amend 5 Aug 2011 Amend 8 Nov 2018	NZS 4211: 2008 Specification for performance of windows *Amend: 1*	VM1 1.2, AS1 9.1.10
	NZS 4217 Pressed metal tile roofs Part 1: 1980 Specification for roofing tiles and their accessories Part 2: 1980 Code of practice for preparation of the structure and the laying and fixing of metal roofing tiles	AS1 8.3.3
Amend 5 Aug 2011	SNZ HB 4236: 2002 Masonry veneer wall cladding	Definitions, AS1 Table 3
Amend 5 Aug 2011	NZS 4251: Solid plastering Part 1: 2007 Cement plasters for walls, ceilings and soffits	AS1 9.3.2, 9.3.4.1, 9.3.4.2, 9.3.6.1, 9.3.6.2
	AS/NZS 4256 Plastic roof and wall cladding materials Part 2: 1994 Unplasticized polyvinyl chloride (uPVC) building sheets	AS1 4.3.1
Amend 5 Aug 2011	AS/NZS 4284: 2008 Testing of Building Facades	VM1 1.1, 1.4, 1.4.2, 1.4.3, 1.4.4
	NZS 4298: 1998 Materials and workmanship for earth buildings *Amend: 1*	AS2 1.1.8, 9.7.2, Figure 4.1, Figure 9.2 a), b), c) and d)
	NZS 4299: 1998 Earth buildings not requiring specific design *Amend: 1*	AS2 1.0, 1.1
Amend 4 May 2008	NZS 4431: 1989 Code of practice for earth fill for residential development *Amend: 1*	AS2 Figure 4.1
	AS/NZS 4534: 2006 Zinc and zinc/aluminium-alloy coatings on steel wire	AS1 9.1.8.5
Amend 5 Aug 2011	AS/NZS 4680: 2006 Hot-dip galvanized (zinc) coatings on fabricated ferrous articles	AS1 9.9.4.1, Table 20
Amend 5 Aug 2011	AS/NZS 4858: 2004 Wet area membranes	AS1 9.7.7.1, 9.9.4.4, 9.9.10.1

			Where quoted
	Standards Australia		
	AS 1366	Rigid cellular plastics sheets for thermal insulation	
	Part 3: 1992	Rigid cellular polystyrene – Moulded (RC/PS-M)	AS1 9.9.3.1
	Part 4: 1989	Rigid cellular polystyrene – Extruded (RC/PS-E)	AS1 9.9.3.1
Amend 5 Aug 2011 Amend 6 Feb 2014	AS 1397: 2011	Continuous hot-dip metallic coated steel sheet and strip – Coatings of zinc and zinc alloyed with aluminium and magnesium *Amend: 1*	AS1 4.3.4, Table 20 Amend 6 Feb 2014
	AS 1566: 1997	Copper and copper alloys – Rolled flat products	AS1 4.3.6
	AS 1804: 1976	Soft lead sheet and strip	AS1 4.3.7
	AS 2049: 2002	Roof tiles	AS1 8.2.1
	AS 2050: 2002	Installation of roof tiles	AS1 8.2.3
	AS 3566	Self-drilling screws for the building and construction industries	
Amend 5 Aug 2011	Part 2: 2002	Corrosion resistance	AS1 8.4.8, 8.4.9, 9.6.6, Table 20
Amend 5 Aug 2011	AS 3730	Guide to the properties of paints for buildings	AS1 9.3.7, 9.4.9, 9.5.6, 9.7.3.1, 9.7.4, 9.8.9, 9.9.3, 9.9.6.3
Amend 5 Aug 2011	Part 6: 2006	Solvent-borne – Exterior – Full gloss enamel	
	Part 7: 2006	Latex – Exterior – Flat	
	Part 8: 2006	Latex – Exterior – Low gloss	
Amend 2 Jul 2005	Part 9: 2006	Latex – Exterior – Semi-gloss	
	Part 10: 2006	Latex – Exterior – Gloss	
	AS 4046	Methods of testing roof tiles	
Amend 5 Aug 2011	Part 9: 2002	Determination of dynamic weather resistance	VM1 2.1, AS1 8.2.3
	British Standards Institution		
	BS 6538: 1987	Air permeance of paper and board	AS1 Table 23
	Part 3: 1987	Method for determination of air permeance using the Garley apparatus	
Amend 5 Aug 2011			
	BS EN 988: 1997	Zinc and zinc alloys. Specification for rolled flat products for building	AS1 4.3.8

			Where quoted
	American Society for Testing and Materials		
Amend 5 Aug 2011	ASTM C1549: 2009	Standard Test Method for Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer	AS1 2.4
Amend 5 Aug 2011	ASTM D1667: 2005	Standard Test Specification for Flexible Cellular Materials – Vinyl Chloride Polymers and Copolymers (Closed-Cell Foam)	AS1 9.1.10.7
Amend 5 Aug 2011	ASTM D2240: 2005	Standard Test Method for Rubber Property	AS1 9.1.10.7
Amend 5 Aug 2011	ASTM D6134: 2007	Standard Specification for Vulcanised Rubber Sheets Used in Waterproofing Systems	AS1 4.3.9, 8.5.4
Amend 5 Aug 2011	ASTM E96: 2005	Standard Test Methods for Water Vapour Transmission of Materials	AS1 Table 23
	ASTM E104: 2002	Standard Practice for Maintaining Constant Relative Humidity by Means of Aqueous Solutions	AS1 10.3.2
Amend 5 Aug 2011	ASTM E2098: 2000	Standard Test Method for Determining Tensile Breaking Strength of Glass Fibre Reinforcing Mesh for Use in Class PB Exterior Insulation and Finish Systems (EIFS), after Exposure to a Sodium Hydroxide Solution	AS1 9.9.3.2
	ASTM E2134: 2001	Standard Test Method for Evaluating the Tensile-Adhesion Performance of an Exterior Insulation and Finish System (EIFS)	AS1 9.9.3.6
Amend 5 Aug 2011	ASTM G154: 2006	Standard Practice for Operating Fluorescent Light Apparatus for UV Exposure of Nonmetallic Materials	AS1 9.1.10.7
Amend 5 Aug 2011	ASTM G155: 2005	Standard Practice for Operating Xenon Arc Light Apparatus for UV Exposure of Nonmetallic Materials	AS1 9.1.10.7
	Building Research Association of New Zealand		
Amend 5 Aug 2011	BRANZ Bulletin 330: 1995	Thin flooring materials – 2 Preparation and laying. Appendix 1	AS1 10.3.2
Amend 2 Jul 2005	BRANZ EM 4: 2005	Evaluation method for jointing systems for flush finished fibre cement sheet	AS1 9.7.4, 9.7.10.2
Amend 2 Jul 2005	BRANZ EM 5: 2005	Evaluation method for adhesives and seam tapes for butyl and EPDM rubber membranes	AS1 8.5.4
Amend 5 Aug 2011	BRANZ EM 6: 2010	Evaluation method for window and door support mechanisms or bars	AS1 9.1.10.5
	BRANZ Bulletin 411: 2001	Recommended timber cladding profiles	AS1 9.4.1.1

			Where quoted
	SCION		
Amend 5 Aug 2011		Measurement of moisture content of wood	AS1 10.3.1
	Other Organisations		
Amend 5 Aug 2011	Federal Specification Standard TT-S-00230C	Elastomeric type, cold applied single component for caulking, sealing, and glazing in buildings, building areas (plazas, decks, pavements), and other structures	AS1 4.5.2, 8.4.11.1, 9.1.6, 9.1.9.3, 9.2.8.2, 9.5.3.2, 9.6.7, 9.9.3, 9.9.8
	EIMA 101.91: 1992	EIFS Industry Members Association. Standard Guide for resin of resin coated glass fiber mesh in exterior insulation and finish systems (EIFS), Class PB.	AS1 9.9.3.2
	ICBO Evaluation Services Inc	AC148 Acceptance criteria for flashing materials	AS1 4.3.11, 9.1.5, 9.9.4.4
Amend 5 Aug 2011	ISO 9223: 1992	Corrosion of metals and alloys; corrosivity of atmospheres; classification	AS1 4.2.1, 8.3.4.1, 8.4.3.1, 9.6.3.1, Table 20
Amend 5 Aug 2011	ISO 11600: 2002	Building Construction – Jointing products Classification and requirements for sealants 9.5.3.2, 9.6.7, 9.9.3,	AS1 4.5.2, 8.4.11.1, 9.1.6, 9.1.9.3, 9.2.8.2, 9.5.3.2, 9.6.7, 9.9.3, 9.9.8
	ISO/TS 15510: 2003	Stainless steels – Chemical composition	AS1 4.3.5
Amend 5 Aug 2011	New Zealand Metal Roof and Wall Cladding Code of Practice: 2008	New Zealand Metal Roofing Manufacturers Inc.	AS1 4.3, 4.5.1, 4.5.2, 8.1.6.2, 8.3.1, 8.4.1, 8.4.12, 8.4.14, 8.4.15, 8.4.16.2, 8.4.17
Amend 5 Aug 2011	**Cement & Concrete Association of New Zealand**		
Amend 6 Feb 2014 Amend 7 Jan 2017	CCANZ – CP01: 2014	Code of Practice for weathertight concrete and concrete masonry construction, incorporating errata 1, January 2015	AS3 1.0

Archived

16B

Definitions

Amends 2 and 6

This is an abbreviated list of definitions for words or terms particularly relevant to these Verification Methods and Acceptable Solutions. The definitions for any other italicised words may be found in the New Zealand Building Code Handbook.

Air seal A continuous seal fitted between a window or door reveal and the surrounding wall *framing* to prevent the flow of air into the interior of the *building*.

Anti-ponding board A board laid under the lowest row of concrete and clay roof tiles and supports the *roof underlay*.

The board is sloped to ensure moisture under the tiles is directed to the exterior of the roof.

Apron flashing A near flat or sloping *flashing* with a vertical upstand, used at junctions between roofs and walls.

Amend 5 Aug 2011

Attached garage A garage that shares a common *wall* or *walls* with a habitable *building*, and is enclosed by *roof* and *wall claddings* that are continuous with the habitable part of the *building*.

Base metal thickness (BMT) The thickness of the bare or base metal before any subsequent coating, such as galvanizing.

Bird's beak A double fold applied to the edge of a horizontal metal *flashing* to stiffen the edge and to assist in deflecting moisture away from the *cladding system* below. Refer also **Kick-out** and **Drip edge**.

COMMENT:
A *bird's beak* is used at the bottom of a *capping* to deflect water away from the *enclosed balustrade cladding*.

Amend 5 Aug 2011

Butt flashing A preformed wall *flashing*, used to flash windows and corners on horizontal profiled metal wall *cladding*.

A *butt flashing* is shaped to underflash the *cladding*, with the *cladding* butting against the exposed box portion of the *flashing*.

Cantilevered deck A *deck* where no support is provided at the outer extremities of the *deck*.

COMMENT:
Cantilevered decks are often *constructed* by extending *framing* members through the *cladding* beyond the *building* face. *Cantilevered decks* are sometimes known as balconies.

Amend 2 Jul 2005

Capping A *flashing* formed to cover the top of an *enclosed balustrade* or *parapet*. Also known as a coping.

Cavity batten A vertical packing member used to create a *drained cavity* as part of a *cladding system*.

Cavity wall A term used to describe a wall that incorporates a *drained cavity*.

Cavity spacer A short block used to provide intermittent support for fixings or pipe penetrations through a *drained cavity*, while not interrupting drainage within the cavity.

A *cavity spacer* is required to be set to a slight fall (5° minimum from horizontal) to allow drainage of any moisture from the top.

Cladding The exterior weather-resistant surface of a *building*.

COMMENT:
Includes any supporting substrate and, if applicable, surface treatment.

Cladding system The outside or exterior weather-resistant surface of a *building*; including *roof cladding* and *roof underlays*, wall *cladding* and *wall underlays*, and cavity components, rooflights, windows, doors and all penetrations, *flashings*, seals, joints and junctions.

Amend 5 Aug 2011

Where required by this Acceptable Solution, the *cladding system* shall include a *drained cavity*.

Control joint A joint designed to prevent damage by accommodating movement. See also **Expansion joint**.

Damp-proof course (DPC) A strip of *durable vapour barrier* placed between *building elements* to prevent the passage of moisture from one element to another.

Amend 5 Aug 2011

Damp-proof membrane (DPM) A sheet material, coating or *vapour barrier*, having a low water vapour transmission, and used to minimise water and water vapour penetration into *buildings*. Usually applied against concrete in contact with the ground. (Also known as a concrete underlay.)

Amend 5 Aug 2011

Deck An open platform projecting from an exterior wall of a *building* and supported by *framing*. A *deck* may be over enclosed internal spaces, or may be open underneath. Refer also **Enclosed deck**. Also known as a balcony.

Direct fixed A term used to describe a wall *cladding* attached directly to the wall *framing*, without the use of a *drained cavity*.

Dormer or **dormer window** A framed structure that projects from a sloping roof, and has a window at its outer end.

Drained cavity A cavity space, immediately behind a wall *cladding*, that has vents at the base of the wall. Also known as a drained and vented cavity and referred to in this Acceptable Solution as a cavity or drained cavity.

Amend 2 Jul 2005

Amend 5 Aug 2011

A *drained cavity* assists drying by allowing water which occasionally penetrates the wall *cladding system* to drain to the exterior of the *building*, and any remaining moisture to dry by evaporation. Where this Acceptable Solution requires a nominal 20 mm *drained cavity*, the depth shall be between limits of 18 mm and 25 mm.

For definition of masonry veneer cavity refer to SNZ HB 4236.

Amend 2 Jul 2005

Drip edge Fold(s) applied to the edge of a horizontal metal *flashing* to deflect moisture away from the *cladding system* below. Refer also **Bird's beak** and **Kick-out**.

Dwang A short (usually horizontal) member fixed between *framing* timbers. Also known as nogging.

Amend 5 Aug 2011

Eaves That part of the roof *construction*, including *cladding*, fascia and eaves gutter (spouting), that extends beyond the exterior face of the wall.

Amend 5 Aug 2011

EIFS (Exterior Insulation and Finish System). A polystyrene sheet-based *cladding system* that uses mesh reinforced polymer-modified cement-based or polymer-based plaster base coats and a protective top coating.

Electrolytic corrosion Galvanic corrosion commonly resulting from the contact of two dissimilar metals when an electrolyte such as water is present.

Enclosed balustrade A timber-framed barrier with *cladding* across all exposed faces. Refer also **Parapet**.

Amend 5 Aug 2011

Enclosed deck A *deck*, whether over an interior or exterior space, that has an impermeable upper surface and is closed on the underside. May also be known as a balcony.

Envelope complexity The categorisation of the complexity of the total *building* envelope into one of four classes, depending on the particular features of the *building* as specified in this Acceptable Solution.

EPDM (Ethylene Propylene Diene Monomer) A thermosetting synthetic rubber used as a resilient part of a sealing washer, or as a roof *membrane*.

Expansion joint A joint designed to prevent damage by accommodating movement. See also **Control joint**.

External wall Any vertical exterior face of a *building* consisting of *primary* and/or *secondary elements* intended to provide protection against the outdoor environment.

Amend 5 Aug 2011

Finished ground level (FGL) The level of the ground against any part of a *building* after all backfilling and/or landscaping and/or surface paving has been completed.

Amend 5 Aug 2011

Flashing A component, formed from a rigid or flexible *waterproof* material, that drains or deflects water back outside the *cladding system*.

Flexible flashing tape A flexible self-adhesive *waterproof* tape. Usually used as an accessory for *wall underlays*, to seal corners and intersections.

Amends 2 and 5

Flush-finished The description of a *cladding* and joints system which relies on a protective coating applied to the face of the *cladding* to prevent the penetration of water.

Framing Timber members to which *lining*, *cladding*, flooring, or decking is attached; or which are depended upon for supporting the structure, or for resisting forces applied to it.

Hem A flat fold, not completely closed, applied to the edge of a metal *flashing*.

Hidden gutter A gutter located within the boundaries of the roof *framing*. *Hidden gutters* may also be known as secret gutters or internal gutters. See also **Valley gutters**.

COMMENT:
Hidden gutters are distinct from gutters or spouting that are externally located beyond the bounds of the roof and wall *framing*.

Hook An open fold applied to the edge of a metal *flashing*.

COMMENT:
A *hook* is distinct from a *hem* as it is open at [illegible] angle rather than flattened.

Kick-out A single fold applied to the edge of a horizontal metal *flashing* to deflect moisture away from the *cladding system* below. Refer also **Bird's beak.**

COMMENT:
A ***kick-out*** is used at the bottom of a *capping* or other *flashing* to deflect water away from the *cladding* below.

Lining The rigid sheet covering for a wall, ceiling or other interior surface.

Masonry tiles Clay or concrete tile roof *cladding*.

Masonry veneer Clay or concrete block veneer *cladding*.

Membrane A non-metallic material, usually synthetic, used as a fully supported roof *cladding*, *deck* surface or, in conjunction with other *claddings*, as gutters or *flashings*.

Amend 5 Aug 2011 | **NZBC** New Zealand Building Code.

Parallel flashing A roof *flashing* that runs along the roof slope, parallel to the roof *cladding* profile. Also known as a longitudinal *flashing*.

Parapet A timber-framed wall that extends above the level of the roof *cladding*. Refer also **Enclosed balustrade.** | Amend 5 Aug 2011

Purlin A horizontal member laid to span across *rafters* or trusses, and to which the roof *cladding* is attached.

Rafter A *framing* timber, normally parallel to the slope of the roof, providing support for sarking, *purlins* or roof *cladding*.

Risk matrix A table that allows the calculation of a *risk score* by the allocation and summing of scores for a range of design and location factors applying to a specific *building* design.

Risk score An aggregated numerical score for a proposed *building* as defined by this Acceptable Solution. The *risk score* is determined by completion of the *risk matrix*.

Roof That part of a *building* having its upper surface exposed to the outside and at an angle of 60° or less to the horizontal. | Amend 5 Aug 2011

Roof underlay An absorbent permeable *building* paper that absorbs or collects condensation or water in association with *roof cladding* performance. | Amend 5 Aug 2011

Saddle flashing A *flashing* used to weatherproof the junction between a horizontal and vertical surface.

Scupper An opening in a *parapet* or *enclosed balustrade* to allow water to drain into a rainwater head.

Sill support bar A bar or mechanism complying with EM6, E2/VM1 tests, and Clause B2 of the *Building Code*, and used to support the weight of aluminium window and door joinery that is installed over drained cavities. | Amend 5 Aug 2011

Soft edge A compatible soft edging seamed onto *flashings* to provide closure to profiled *cladding*.

Specific design Design and detailing for compliance with the *Building Code*, of a proposed part or parts of a *building* which are not shown in this Acceptable Solution. | Amend 5 Aug 2011 | Amend 2 Jul 2005

Stanchion A connecting device, fixed into the structure of a building, that provides support for handrails, aerials and similar structures.

Stopend A turn-up at the upper edge of profiled metal *cladding*, or at the end of gutters and some types of *flashings*.

COMMENT:
A *stopend* assists the control of moisture by ensuring any moisture reaching the edge of the roofing is deflected from further entry.

Storey That portion of a *building* included between the upper surface of any floor and the upper surface of the floor immediately above, except the top *storey* shall be that portion of a *building* included between the upper surface of the topmost floor and the ceiling or roof above.

Stucco A wall *cladding system* formed from reinforced solid plaster over a rigid or non-rigid backing.

Stud A vertical *framing* timber.

Transverse flashing A roof *flashing* that runs across the roof slope at right angles to the roof *cladding* profile.

Trapezoidal A type of profiled metal *cladding* with symmetrical or asymmetrical crests, with troughs between the crests.

Trough profile A type of profiled metal *cladding* comprising vertical ribs with flat, or lightly profiled pans between the ribs. Also known as ribbed, secret fixed or tray profile.

Underlay The material used behind a *roof* or *wall cladding*. Refer **Wall underlay** and **Roof underlay**.

Amend 5 Aug 2011

Valley gutter A gutter running down the valley formed by the intersection of two pitched roof surfaces.

Amend 5 Aug 2011

Wall refer **External wall.**

Amend 5 Aug 2011

Wall underlay A building paper, synthetic material or rigid sheathing used as part of the *wall cladding system* to assist the control of moisture by ensuring moisture which occasionally penetrates the *wall cladding* is directed back to the exterior of the *building*.

Waterproof and **waterproofing** The complete and total resistance of a *building element* to the ingress of any moisture.

Weathertightness and **weathertight** Terms used to describe the resistance of a *building* to the weather.

Weathertightness is a state where water is prevented from entering and accumulating behind the *cladding* in amounts that can cause undue dampness or damage to the *building elements*.

COMMENT:
The term *weathertightness* is not necessarily the same as *waterproof*.

However, a *weathertight building*, even under severe weather conditions, is expected to limit moisture ingress to inconsequential amounts, insufficient to cause undue dampness inside *buildings* and damage to *building elements*. Moisture that may occasionally enter is able to harmlessly escape or evaporate.

Wetwall The exterior *cladding* on a wall with a *drained cavity.*

Wind zone Categorisation of wind force experienced on a particular site as determined in NZS 3604, Section 5.

COMMENT:
Maximum ultimate limit state speeds are:

Low *wind zone*	=	wind speed of 32 m/s
Medium *wind zone*	=	wind speed of 37 m/s
High *wind zone*	=	wind speed of 44 m/s
Very high *wind zone*	=	wind speed of 50 m/s
Extra high *wind zone*	=	wind speed of 55 m/s.

Specific design is required for wind speeds greater than 55 m/s.

Amend 5 Aug 2011
Amend 2 Jul 2005

Verification Method E2/VM1

1.0 Cladding systems of buildings, including junctions with windows, doors and other penetrations

1.1 General

This Verification Method is for determining compliance with *NZBC* E2.3.2 of *cladding systems* and associated window and door junctions only, for *buildings* of importance Levels 1 or 2 as described in Table 1.1(a) of NZS 3604.

The tests in this Verification Method shall be undertaken in a test facility with IANZ or equivalent accreditation for testing the *weathertightness* of *claddings* to the procedures of AS/NZS 4284, and as used to establish the performance criteria detailed in Paragraph 1.4 Test Procedures.

COMMENT:
The *weathertightness* testing of AS/NZS 4284 is modified in this Verification Method for generic domestic-oriented *cladding* because the Standard was developed primarily for testing specific, non-absorptive facades and curtain wall systems in high-rise commercial *buildings*.

1.2 Scope

1.2.1 The scope of this Verification Method shall be restricted to *buildings* that:

a) are in accordance with the scope of Paragraph 1.0 of E2/AS1, and within the *wind zones* covered by Section 5 of NZS 3604, and

b) have *claddings* that include a drained and vented cavity of nominal 20 mm minimum depth with minimum ventilation opening of 1000 mm^2/m at the foot, including any *claddings* that require a rigid *wall underlay* in accordance with Paragraph 9.1.7.2 of E2/AS1, and

c) include window and door units that are manufactured to comply with the relevant requirements of NZS 4211, and

Amend 5 Aug 2011

d) may include *buildings* based on (a), (b) and (c) above, but with specific engineering design frame elements of at least equivalent stiffness to the *framing* provisions defined in NZS 3604.

Amend 5 Aug 2011

1.2.2 This Verification Method may also be used for individual *buildings* that comply with (a) to (d) above, and that are designed for a specific wind pressure up to a maximum ultimate limit state (ULS) of 2500 Pa.

COMMENT:
While the test specimens used for this Verification Method may include window and door units, it is only the junctions of these elements with other *cladding* elements that are assessed in the test.

1.3 Specimen details

The minimum size of the wall *cladding* specimen to be tested shall be 2.4 m x 2.4 m.

Any *cladding system* within an Extra High *wind zone* or subject to a specific design wind pressure up to ULS 2500 Pa that relies on this Verification Method shall have a rigid *underlay* installed in accordance with Paragraph 9.1.7 of E2/AS1. In either of these two circumstances, a rigid *underlay* is not necessary for the verification tests as a flexible *wall underlay* may suffice – unless the *cladding* to be tested specifically includes a rigid *underlay* as part of the *cladding system*, and its removal would compromise the structural fixings or support for the *cladding*.

COMMENT:
Testing a *cladding* with flexible *underlay*, but then verifying the *cladding* for use with rigid *underlay*, is allowed in order to make testing quicker and easier. It is expected that *cladding systems* with a cavity within the scope of E2/VM1 will perform better with a rigid *underlay* than with a flexible *underlay*, although this has not been proven.

For *cladding systems* intended to be available for use in multiple situations, including *cladding systems* for which a New Zealand supplier has commissioned the testing for the purposes of providing product assurance, Class 1 or Class 2 testing must be selected. Class 1 and Class 2 each include a mandatory

Amend 8 Nov 2018

minimum set of details to be included in the specimen. If any of the mandatory details from Class 1 or Class 2 are omitted from the specimen, then E2/VM1 compliance to Class 1 or Class 2 cannot be claimed.

Amend 8 Nov 2018

1.3.1 Class 1: *Cladding systems* where only vertical joints are required, and having no penetrations through the *cladding*.

Amend 8 Nov 2018

Test specimens shall include vertical joints, internal and external corners of the external *wall* junctions, and footer and header termination systems.

Amend 8 Nov 2018

1.3.2 Class 2: All *cladding systems* within the scope of this document that are not Class 1.

Testing is to include representative samples of penetrating *building elements* or joints to be used.

a) Test specimens must include vertical and horizontal *control joints*, internal and external *wall* junctions, windows and/or doors, a *parapet* or *enclosed balustrade capping* with a *saddle flashing*, a 200 mm diameter pipe penetration, and footer and header termination systems.

b) Test specimens may also include other details relevant to the use of the *cladding system* on the building, such as *scupper* penetrations, meter boxes, junctions with other *cladding systems* or *building elements*, and junctions where roof and *enclosed deck* terminations, *gutters*, or other features occur within walls (including within the sides of framed chimneys with *cladding*).

Amend 5 Aug 2011

COMMENT:

Although only certain details are mandatory for inclusion within test specimens, the inclusion of other additional details could enable manufacturers, suppliers and specifiers who commission tests to demonstrate compliance for a wider range of situations than those which the mandatory details cover. Manufacturers, suppliers and specifiers should ensure that test specimens include all *cladding* details or junctions for which compliance with this Verification Method is intended to be demonstrated and claimed.

Amend 8 Nov 2018

A 15 mm diameter round hole shall be formed in the internal *lining* below the window to simulate the effect of power points, light switches and other air leakage through the internal *lining*. Where a *cladding* specimen is larger than 2.4 m x 2.4 m, an additional 15 mm hole shall be added for each 7 m² of *cladding* area (or part thereof).

Amend 5 Aug 2011

1.3.2.1 To allow the observation of any water penetration, one of the following options must be followed:

a) For specimens that include a rigid *wall underlay*, adjacent to critical elements where visual access is required a proportion of the *underlay* shall be made using transparent material of sufficient structural capability and similar airtightness to the specified wall *lining* material, and able to resist the applied wind pressures. The proportion shall be at least 2%, but shall be small enough that it does not affect the ability of the specimen to represent the performance of the *underlay* within the *cladding system*.

b) For specimens that do not include a rigid *wall underlay*, adjacent to critical elements where visual access is required, the *wall underlay* shall be cut through and removed, or fastened back onto the *framing*, with a rigid transparent internal *lining* used to support the air pressure. It is required that between 2% and 100% of the area of the *wall underlay* (or equivalent) be so removed; or

c) For specimens that include a flexible or a rigid *underlay*, small video cameras and/or borescopes shall be installed within the cavity to provide a clear view of all critical elements where visual access is required. Borescopes and cameras must be positioned clear of all junctions, and must be installed in a manner that does not affect the airtightness of the air barrier (rigid *underlay* or internal wall *lining*) or affect the path of any moisture that enters the cavity.

Amend 8 Nov 2018

COMMENT:
The use of borescopes and cameras requires care to achieve these requirements, but may be the most appropriate option in situations such as when other AS/NZS 4284 tests are to be performed on the same specimen, or to help resolve doubts about whether the replacement of a proportion of the *lining* or *underlay* with a transparent material will affect the performance of the *cladding*.

Amend 8 Nov 2018

Amend 5 Aug 2011

1.4 Test procedure

The Verification Method shall consist of the extended water penetration test methodologies of AS/NZS 4284, following a preconditioning pressure loading exposure.

1.4.1 Preconditioning

Apply a preconditioning loading to the external face of the test sample for a period of 1 minute of positive pressure, followed by a period of 1 minute of negative pressure (suction). The loading shall be 1515 Pa.

COMMENT:
As the ventilated cavity is subjected to the same applied pressure, it is necessary that the material serving as the *air seal* is able to sustain the same applied loading.

Where the test wall is using a permeable *wall underlay* or *membrane*, the internal wall *lining* will be required to sustain the serviceability limit state (SLS) wind pressures.

1.4.2 Series 1 Static Pressure Water Penetration

The water penetration test by static pressure shall be conducted in accordance with Clause 8.5 of AS/NZS 4284 and at the maximum test pressure of 455 Pa.

1.4.3 Series 1 Cyclic Pressure Water Penetration

The water penetration test by cyclic pressure shall be conducted in accordance with Clause 8.6 of AS/NZS 4284 and to the cyclic pressure of 455 – 910 Pa at the prescribed Stage 3, with the Stage 1 and Stage 2 tests deleted.

1.4.4 Series 2 'Water Management Testing'

Amend 5 Aug 2011

Paragraphs 1.4.2 and 1.4.3 shall be repeated, following the formation of 6 mm diameter holes through the *wetwall* as allowed in AS/NZS 4284 Clause 9.9 in at least 4 places, as noted below:

a) Through the window/wall joint at 3/4 height of both window/door jambs,

b) Immediately above the head *flashing*,

c) Through the external sealing of the horizontal and vertical joints, and

d) Above any other *wetwall* penetration detail.

The introduction of defects is intended to simulate the failure of the primary weather-defence/sealing. It must only penetrate to the plane of the back of the *wetwall* so the water management of the cavity can be assessed.

1.4.4.1 Immediately upon the conclusion of the Water Management Tests (within 30 minutes) (Paragraph 1.4.4), the layers behind the *wetwall* that support air pressure (including sealing in the window trim cavity) shall be removed, and any evidence of non-compliance (as defined in Paragraph 1.5) noted.

Amend 8 Nov 2018

1.4.5 Series 3 'Wetwall Test'

Amend 8 Nov 2018

1.4.5.1 Repeat Paragraph 1.4.2 with an air pressure of 50 Pa, applied across the *wetwall* only, for 15 minutes.

1.5 Non-compliance

1.5.1 Non-compliance shall be the presence of water (as defined in Paragraph 1.5.2), or evidence of any water, either:

a) On the removed surfaces of the cavity after carrying out the tests in Paragraphs 1.4.2 and 1.4.3, and the subsequent 'water management' tests in Paragraph 1.4.4, and/or

b) During or after the test in Paragraph 1.4.5.

Amend 8 Nov 2018

1.5.2 Water which is able to penetrate to the back of the *wetwall* through introduced defects and joints shall be controlled. It may contact battens and other cavity surfaces,

Amend 5 Aug 2011

but no water shall be transferred to the plane of the *wall underlay*, cavity air sealing or structural *framing* due to a design or systemic failure. Water that may arrive on the *underlay* due to an 'isolated blemish' may be disregarded. No water may drip through an airspace within the cavity where it is possible for water to impact on a surface in the cavity and splash onto the *wall underlay*. However, any spattering of water into the cavity through the introduced defects shall be ignored.

During the *Wetwall* Test, water is allowed to spatter up from the footer *flashing*, provided it is not held above any cavity obstruction.

Amends 5 & 6

1.6 Existing verification certificates as at 31 March 2019

1.6.1 E2/VM1, included in E2 Acceptable Solutions and Verification Methods Amendment 8, is effective from 30 November 2018.

1.6.2 E2/VM1, included in E2 Acceptable Solutions and Verification Methods Amendments 5 - 7 remains effective (excluding transitional arrangements for E2/VM1 included in E2 Acceptable Solutions and Verification Methods Amendment 4 or earlier) for all *cladding systems* with verification certificates issued prior to 31 March 2019 provided that any verification certificates issued under E2/VM1 from 31 March 2019 must be under E2 Acceptable Solutions and Verification Methods Amendment 8.

Amend 8 Nov 2018

Amends 5 & 6

Amend 8 Nov 2018

1.7 Pro-forma for test details

The pro forma attached as Appendix 1 to this Verification Method may be used to provide specifiers with a summary of test details and results.

Amend 5 Aug 2011

2.0 Pitched roofing systems over a ventilated roof space of 15° pitch or more

2.1 AS 4046 Part 9 provides a Verification Method for determining compliance with *NZBC* E2.3.2 of any tiled roofing system of 15° pitch or more above a *roof* space (i.e. not a skillion *roof*). Compliance is based on comparison of performance with a control roofing system described in the Standard. Compliance is achieved where the water penetration is less than, or equal to, the control sample. This test is also a Verification Method for other ventilated roofing systems or skylights with a pitch of 15° or more above a *roof* space.

3.0 Skillion roofs and commercial and industrial roofing

3.1 No specific method has been adopted for verifying compliance of skillion *roofs* or commercial or industrial roofing with *NZBC* E2.3.2.

Amend 5 Aug 2011

Appendix 1: Pro forma
Test results shall be expressed in the following tabulated format within the usual Test Report of the particular test laboratory.

Series 1: Static Water Penetration Test pressure 455 Pa Duration 15 minutes	
Series 1: Cyclic Water Penetration Test pressure 455–910 Pa Duration 5 minutes	
Series 2: Water Management Tests **Static Water Penetration** Test pressure 455 Pa Duration 15 minutes	
Series 2: Water Management Tests **Cyclic Water Penetration** Test pressure 455–910 Pa Duration 5 minutes	
Series 3: Wetwall Test Static Water Penetration Test pressure 50 Pa Duration 15 minutes	

Amend 5 Aug 2011

Additional water penetration requirements:

Comments:

Archived

Acceptable Solution E2/AS1

Amend 5 Aug 2011

1.0 Scope

This Acceptable Solution covers the *weathertightness* of the *building* envelope. Notes shown under 'COMMENT', occurring throughout this document are for guidance purposes only and do not form part of this Acceptable Solution.

Amend 2 Jul 2005

1.1 Construction included

The scope of this Acceptable Solution is limited to the materials, products and processes contained herein, for *buildings* within the scope of NZS 3604, and:

Amend 2 Jul 2005

a) Up to 3 *storeys* with a height measured from lowest ground level adjacent to the *building* to the highest point of the *roof* (except for chimneys, aerials and the like) of 10 m or less, and

b) With floor plan area limited only by seismic and structural *control joints*, and

c) *External walls* that are vertical, and *roofs* that are 60° or less above the horizontal.

Amend 5 Aug 2011

Where *buildings* are based on NZS 3604, but require specific engineering design input, the *framing* shall be of at least equivalent stiffness to the *framing* provisions of NZS 3604.

Amend 5 Aug 2011

COMMENT:

The floor plan limitations of NZS 3604 may be exceeded up to the point that *specific design* is required to accommodate seismic or wind movement. Beyond that point, *specific design* is required to demonstrate compliance with Clause E2 of the *Building Code*.

Amend 5 Aug 2011

Claddings also required to perform as bracing must comply with NZS 3604. Where a *drained cavity* is used, specific testing can be used to demonstrate that a *cladding* on *cavity battens* can provide the required bracing resistance.

Amend 5 Aug 2011

1.1.1 Attached garages

Attached garages that are integral with the *weathertightness* envelope of the *building* are included within the scope of this Acceptable Solution. Refer to Paragraph 9.1.3.4.

Amend 5 Aug 2011

1.2 Construction excluded

1.2.1 Outbuildings

Outbuildings, such as stand-alone garages and other structures that are unlined, are outside the scope of this Acceptable Solution.

Amend 5 Aug 2011

COMMENT:

Details contained in this Acceptable Solution can be used for outbuildings and unlined structures, but the requirements may be in excess of the minimum required by the *Building Code*.

Amend 5 Aug 2011

This is particularly the case in regard to unlined and uninsulated *buildings*, where a *drained cavity* is unlikely to be necessary.

However, care must be taken, as some *weathertight* details depend on the presence of an internal *lining* to provide pressure equalisation behind the *cladding*.

Amend 2 Jul 2005

1.2.2 Spread of flame

Buildings with *drained cavities* and spread-of-flame requirements, as specified in *NZBC* C Clauses, are outside the scope of this Acceptable Solution. Cavities in such circumstances must be specifically designed for both *weathertightness* and spread of flame.

Amend 5 Aug 2011

COMMENT:

Options could include the provision of a *fire rated* wall behind the battens, or breaking the cavity at each floor and providing a cavity *flashing* and *fire stop* at each level.

Amend 5 Aug 2011

Amend 2 Jul 2005

1.2.3 Acoustics

Buildings with *drained cavities* and acoustic requirements, as specified in *NZBC* Clause G6, are outside the scope of this Acceptable Solution.

Amend 2 Jul 2005

COMMENT:

Cavities in such circumstances must be specifically designed for both *weathertightness* and acoustic performance.

1.3 Provisions for snow

Amend 2 Jul 2005

Specific design for preventing the ingress of snow melt water is required when the open ground snow load S_g, as defined in NZS 3604, exceeds 1.0 kPa, and the roof is *constructed* in a way that is likely to cause a build-up of snow.

Amend 5 Aug 2011

COMMENT:
Hidden gutters, parapets and skylights are examples of features within a *roof* design that are likely to cause a build-up of snow.

Amend 2 Jul 2005

1.4 Specific design

Amend 5 Aug 2011

Buildings, components or junction details not included or shown in this Acceptable Solution require *specific design*.

Amend 2 Jul 2005

Amend 5 Aug 2011

1.5 Qualifications

Amend 2 Jul 2005

COMMENT:
An understanding of the proper methods of design and installation and the importance of the correct *construction* sequence is essential if an NZBC compliant *building* is to be achieved. Adequate training by those designing and applying particular products and *claddings* is therefore highly recommended.

Amend 5 Aug 2011

Amend 5 Aug 2011

The design, installation and alteration of *claddings* will be 'restricted work' under the licensed building practitioner scheme, due to take effect in 2012. Until then, the use of licensed designers, builders and installers is optional. It is important that product suppliers, manufacturers and NZ agents (for imported products) ensure those handling and applying their products are adequately trained to do so, and that site managers oversee the correct integration of adjoining *building elements* to achieve a complete weathering system.

Amend 5 Aug 2011

Amend 2 Jul 2005

2.0 General

2.1 Weathertightness

Cladding systems shall meet the requirements of NZBC E2.2 to E2.3.7, and the provisions of this Acceptable Solution are acceptable means of achieving this.

COMMENT:
Most manufacturers provide technical literature for their *cladding* materials and systems that include recommendations for design and installation.

Amend 5 Aug 2011

Manufacturers' recommendations may include information additional to that shown in this Acceptable Solution.

However, some additional work, such as extra fixings that penetrate *flashings*, can lead to details that need to be considered in terms of *specific design*.

Amend 2 Jul 2005

Additional or alternative details may be required that need supporting documentation or testing to demonstrate compliance in regard to *weathertightness*.

2.2 Materials

Materials used to *construct* the *building* envelope shall be:

a) In accordance with the *durability* requirements of NZBC B2,

b) Suitable for their end-use, location and environment as shown in Table 20, and

c) Compatible with adjoining materials as shown in Table 21 and Table 22.

2.3 Systems versus materials

All *building* products shall be considered as part of a system, even if the components of that system are provided from different sources. Materials used to *construct* the *building* envelope shall be designed as a complete *cladding system* rather than as separate items.

Amend 5 Aug 2011

COMMENT:
It is important that the compatibility and *durability* of the combination of materials is able to be demonstrated for any given application.

Amend 5 Aug 2011

2.4 Cladding finish colours

Finish colours for *flush-finished* fibre cement sheet and *EIFS* shall have a reflectivity of 40% or more when measured in accordance with ASTM C1549.

Amend 5 Aug 2011

COMMENT:
Dark colours cause *claddings* to reach higher temperatures, which results in more thermal expansion and a greater risk of cracking of joints in monolithic *wall claddings*. Risks of cracking are also associated with dark colours on painted timber *wall claddings* and trim. Expansion of metal roofing and *flashings* are affected by dark colours.

Amend 5 Aug 2011

Colour cards from some coating manufacturers may include reflectance values.

Amend 5 Aug 2011

2.5 Maintenance – general

Maintenance shall be carried out as necessary to achieve the required *durability* of materials, components and junctions.

The extent and nature of necessary maintenance is dependent on the:

a) Type of *cladding* or components used,

b) Position of *cladding* or components on the *building*,

c) Geographical location of the *building*, and

d) Specific site conditions.

COMMENT:
A deterioration in the appearance of the surface of a *cladding* does not necessarily relate to a deterioration in the *weathertightness* of the *cladding*.

Amend 5 Aug 2011

2.5.1 Regular maintenance

Regular maintenance of a *building* will include:

a) Washing exterior surfaces,

b) Inspecting surfaces and junctions, and repairing or replacing items when necessary, in order to preserve the *weathertightness* of the *building*.

c) Maintaining clearances between *cladding* and external ground or paving as per Paragraph 9.1.3.

d) Maintaining minimum 35 mm clearances between *roofing* and *membrane* decking, and *wall cladding* above

e) Maintaining finish coatings especially for *stucco*, *EIFS* and fibre cement *claddings*.

Amend 5 Aug 2011

COMMENT:
Washing by rain removes most accumulated atmospheric contaminants, but sheltered areas, such as walls directly below *eaves*, are protected from the direct effects of rain and require regular manual washing.

Some heavily textured surfaces will not be as effectively washed by rain as smoother surfaces, so will require more regular manual washing.

However, it is important that high pressure water is not directed at sensitive junctions such as window surrounds and other *flashings*. Great care must be taken to avoid water being driven past anti-capillary gaps and *flashings* into the *wall* cavities.

3.0 Weathertightness Risk Factors

COMMENT:
Analysis of inspection reports from leaking *buildings* shows that a high incidence of leaks is associated with junctions within, and penetrations through, the *building* envelope. It also shows serious problems are more commonly associated with *claddings* that have limited capacity to drain and dry out any water that gets behind them, when a leak occurs.

Amend 5 Aug 2011

This Acceptable Solution addresses these problems in two ways:

a) By providing details for common junctions and penetrations of the *building* envelope, and

b) By classifying *buildings* within the scope of this document into risk categories, and requiring different *cladding* solutions depending on the *risk score*.

Using the risk assessment, risk factors can be identified and changes may be made to a design to lower the *risk score*.

3.1 Establishing the risk

A risk assessment of the proposed design shall be carried out using a *building* envelope *risk matrix*. This allows the risks related to various features to be aggregated, resulting in a *risk score* for the design.

Figure 1 shows the process that shall be followed in order to assess the risk.

3.1.1 Definitions of risk

Table 1 sets out the definitions of risk levels relating to the location and design features of the *building*.

3.1.2 The risk score

Table 2 sets out the *risk matrix* that shall be used to define the *risk score* for a *building* within the scope of this Acceptable Solution.

A *risk score* is calculated for each external face of the *building*. *Claddings* are then selected from Table 3 according to the *risk scores*, or the highest *risk score* may be used for all *walls*.

Amend 5 Aug 2011

Amend 5 Aug 2011

Amend 2 Jul 2005

Amend 5 Aug 2011

3.3 Wall claddings

The following wall *cladding systems* are covered in this Acceptable Solution:

a) *Masonry veneer*	Paragraph 9.2
b) *Stucco*	Paragraph 9.3
c) Timber weatherboards	Paragraph 9.4
d) Fibre cement weatherboards	Paragraph 9.5
Amend 2 Jul 2005 e) Profiled metal wall claddings	Paragraph 9.6
f) Fibre cement sheet	Paragraph 9.7
g) Plywood sheet	Paragraph 9.8
h) *EIFS*	Paragraph 9.9.

Amend 5 Aug 2011 Other wall *claddings* are outside the scope of this Acceptable Solution.

Figure 1: How to assess risk
Paragraph 3.1

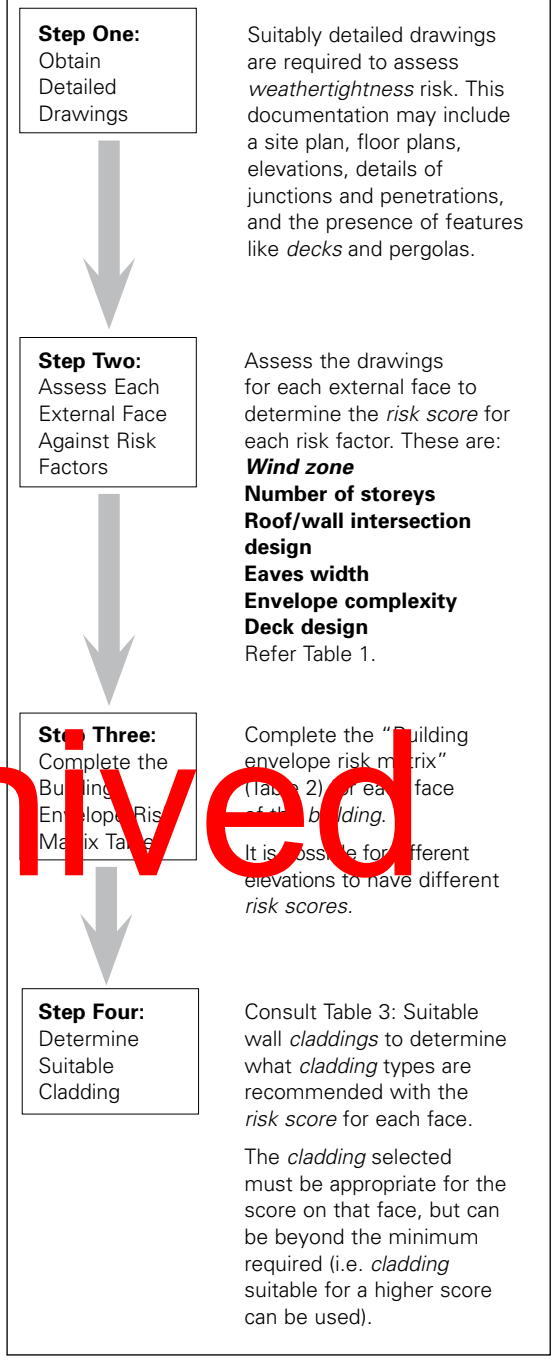


Table 1: Definitions of risk levels
Paragraph 3.1.1, Figure 1

Risk Factor	Score(5)	Risk severity	Comments
A: Wind zone	**0**	**Low risk**	Low *wind zone* as described by NZS 3604
	0	**Medium risk**	Medium *wind zone* as described by NZS 3604
	1	**High risk**	High *wind zone* as described by NZS 3604
	2	**Very high risk**	Very High *wind zone* as described by NZS 3604
	2	**Extra high risk**	Extra High *wind zone* as described in NZS 3604 (4)
B: Number of storeys	**0**	**Low risk**	One *storey*
	1	**Medium risk**	Two *storeys* in part
	2	**High risk**	Two *storeys*
	4	**Very high risk**	More than two *storeys*
C: Roof/wall junctions	**0**	**Low risk**	Roof-to-wall intersection fully protected (e.g. hip and gable roof with *eaves*)
	1	**Medium risk**	Roof-to-wall intersection partly exposed (e.g. hip and gable roof with no *eaves*)
	3	**High risk**	Roof-to-wall intersection fully exposed (e.g. *parapets, enclosed balustrades* or *eaves* at greater than 90° to vertical with soffit *lining*)
	5	**Very high risk**	Roof elements finishing within the boundaries formed by the exterior walls (e.g. lower ends of aprons, *chimneys, dormers* etc)
D: Eaves width (1)(2)	**0**	**Low risk**	Greater than 600 mm for single storey
	1	**Medium risk**	451–600 mm for single storey, or over 600 mm for two storey
	2	**High risk**	101–450 mm for single storey, or 451–600 mm for two storey, or greater than 600 mm above two storey
	Very high risk		0–100 mm for single storey, or 0–450 mm for two storey, or less than 600 mm above two storey
E: Envelope complexity	**0**	**Low risk**	Simple rectangular, L, T or boomerang shape, with single *cladding* type
	1	**Medium risk**	Moderately complex, angular or curved shapes (e.g. Y or arrowhead) with no more than two *cladding* types
	3	**High risk**	Complex, angular or curved shapes (e.g. Y or arrowhead) with multiple *cladding* types
	6	**Very high risk**	As for High risk, but with junctions not covered in C or F of this table (e.g. box windows, pergolas, multi-storey re-entrant shapes etc)
F: Decks(3)	**0**	**Low risk**	None, timber slat *deck* or porch at ground floor level
	2	**Medium risk**	Fully covered in plan by *roof*, or timber slat *deck* attached at first or second floor level
	4	**High risk**	*Enclosed deck* exposed in plan or cantilevered at first floor level
	6	**Very high risk**	*Enclosed deck* exposed in plan or cantilevered at second floor level or above

NOTES:

(1) *Eaves* width measured horizontally from external face of *wall cladding* to outer edge of overhang, including fascias and external gutters/spoutings.

(2) Balustrades and *parapets* count as 0 mm *eaves*.

(3) The term *deck* includes balconies, as described in the Definitions.

(4) *Buildings* in Extra High *wind zones* require rigid *underlays* and *drained cavities,* refer to Table 3.

(5) Refer also to Table 2.

Errata 2 Dec 2011
Amend 2 Jul 2005
Amend 2 Jul 2005
Amend 2 Jul 2005
Amend 2 Jul 2005
Amend 2 Jul 2005
Amend 2 Jul 2005
Amend 2 Jul 2005
Errata 2 Dec 2011
Amend 5 Aug 2011

Amend 5 Aug 2011

Table 2: Building envelope risk scores
Paragraph 3.1.2, Figure 1

Risk factor	Risk severity: LOW	score	MEDIUM	score	HIGH	score	VERY HIGH (1)	score	Subtotals for each risk factor
Wind zone (per NZS 3604)(1)	0		0		1		2		
Number of storeys	0		1		2		4		
Roof/wall intersection design	0		1		3		5		
Eaves width	0		1		2		5		
Envelope complexity	0		1		3		6		
Deck design	0		2		4		6		
							Total risk score for use in Table 3:		

(Enter the appropriate risk severity score for each risk factor in the score columns. Transfer these figures across to the right-hand column. Finally, add up the figures in the right-hand column to get the total risk score.)

Amend 5 Aug 2011

NOTE: (1) For *buildings* in Extra High *wind zones*, refer to Tables 1 and 3 for rigid *underlay* and *drained cavity* requirements.

Table 3: Suitable wall claddings
Paragraphs 3.1.2, 7.4, 9.1.1,9.1.7.2, 9.4.1.2, 9.4.1.3, 9.6, 9.6.1, Figure 1

Amend 5 Aug 2011

Risk Score from Table 2	Suitable wall claddings(1)	
	Direct fixed to framing	**Over nominal 20 mm drained cavity**
		Claddings on *parapets*, *enclosed balustrades*, and in Extra High *wind zones* shall be installed over *drained cavities*.(5)(6)
0 – 6	a) Timber weatherboards – all types b) Fibre cement weatherboards c) Vertical profiled metal – corrugated and symmetrical *trapezoidal* (3) d) Fibre cement sheet(4) (Jointed finish) e) Plywood sheet	a) *Masonry veneer* (2) b) *Stucco* c) Horizontal profiled metal(3) – corrugated and *trapezoidal* only d) Fibre cement – *flush-finished* e) *EIFS*
7 – 12	a) Bevel-back timber weatherboards b) Vertical timber board and batten c) Vertical profiled metal – corrugated only(3)(6)	a) *Masonry veneer* (2) b) *Stucco* c) *Horizontal* profiled metal – corrugated and *trapezoidal* only d) Rusticated weatherboards e) Fibre cement weatherboard f) Fibre cement sheet – flush and jointed finish g) Plywood sheet h) *EIFS*
13 – 20	a) Vertical profiled metal – corrugated only(3)(6)	a) *Masonry veneer* (2) b) *Stucco* c) Horizontal profiled metal – corrugated and *trapezoidal* only d) Rusticated weatherboards e) Fibre cement weatherboards f) Fibre cement sheet – flush and jointed finish g) Plywood sheet h) *EIFS* i) Bevel-back weatherboards
Over 20	a) Redesign the *building* to achieve a lower score, or b) *Specific design* – The design may need changing to reduce the risk – The *building consent authority* may require more comprehensive details and documentation providing evidence of *weathertightness* – The *building consent authority*, designer or *owner* may require more inspections – A third party audit of the design may be required.	

NOTES: (1) The wall claddings in this table are limited to those covered in this Acceptable Solution.
(2) Traditional *masonry veneer* as per SNZ HB 4236, with minimum 40 mm cavity.
(3) Refer Figure 38 for profiles.
(4) Except *stucco* over a fibre cement backing.
(5) *Claddings* in Extra High *wind zones* require rigid *underlays* – refer to Paragraph 9.1.7.2
(6) Direct fix vertical corrugated steel is included as cavity construction.

3.4 Examples using the risk matrix

Paragraphs 3.4.1 to 3.4.3 provide examples that show a range of *building* styles. The completion of the *risk matrix* for each design is shown, together with the choice of wall *claddings* the *risk scores* indicate.

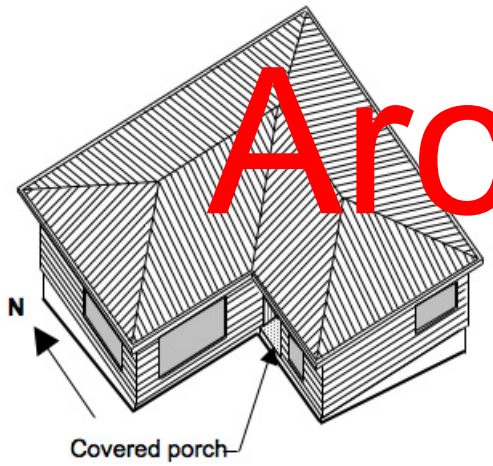
COMMENT:
The examples have been selected to show a range of design complexities, features and materials. Refer also to *Guide to the Risk Matrix*.

Amend 5 Aug 2011

3.4.1 Example 1

The first example illustrates the use of the *risk matrix* for a simple traditionally-styled *building*.

Figure 2: Risk matrix example 1



COMMENT:
The house in this example is a simple single *storey* L shape and is considered low risk in terms of *envelope complexity*.

The *eaves* are 500 mm wide, and the site is in a High *wind zone*.

The covered porch is at ground level and so is considered low risk.

For this example, the calculations have been done for the south elevation, and this face scores as very low risk. A similar *risk score* would result for all elevations of this *building*.

3.4.1.1 Cladding options

As all faces score low, *cladding* options from Table 3 are:

a) *Direct fixed claddings*:
- i) Timber weatherboards – all types shown — Amend 5 Aug 2011
- ii) Fibre cement weatherboards
- iii) Vertical profiled metal – corrugated and symmetrical *trapezoidal* only
- iv) Fibre cement sheet – not *flush-finished* — Amend 5 Aug 2011
- v) Plywood sheet

b) W[illegible] *cladding* [illegible] nal 20 mm *drained cavity* (Note: [illegible] Extra High *wind zones* require rigid *underlays*): — Amend 2 Jul 2005, Amend 5 Aug 2011
- i) *Masonry veneer*
- ii) *Stucco* — Amend 2 Jul 2005
- iii) Horizontal profiled metal – corrugated and *trapezoidal* only
- iv) Fibre cement – *flush-finished*
- v) *EIFS*. — Amend 5 Aug 2011

Table 4: Risk matrix example 1 – south face

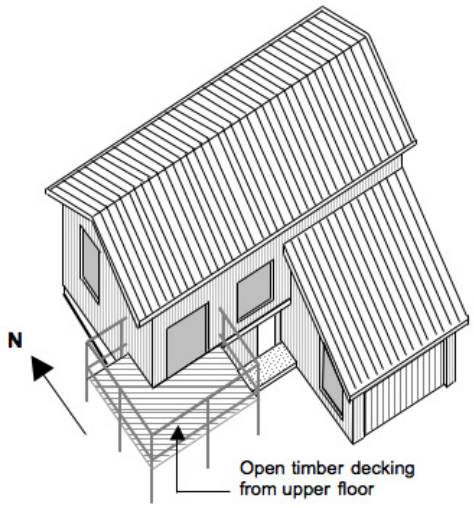
Risk factor	Risk severity: LOW	score	MEDIUM	score	HIGH	score	VERY HIGH	score	Subtotals for each risk factor
Wind zone (per NZS 3604)	0		0		1	***1***	2		***1***
Number of storeys	0	***0***	1		2		4		***0***
Roof/wall intersection design	0	***0***	1		3		5		***0***
Eaves width	0		1	***1***	2		5		***1***
Envelope complexity	0	***0***	1		3		6		***0***
Deck design	0	***0***	2		4		6		***0***
							Total risk score:		***2***

3.4.2 Example 2

Amend 2 Jul 2005

The second example illustrates the use of the *risk matrix* for a moderately complex *building*.

Figure 3: Risk matrix example 2



COMMENT:

Overall the house in this example is still a relatively simple design with a single *cladding* type. It would be considered to be medium risk in terms of *envelope complexity*.

The lean-to style room on the ground floor is quite simple but does introduce a roof-to-wall intersection which requires the correct *flashing* and particular care with the *kick-out* at the west end of the junction. This would make this factor very high risk.

Amend 5 Aug 2011

The timber *deck*, itself low risk, connects to the house at the first floor level, and so is considered to be medium risk. Any leaks at the connection points have an opportunity to enter the *wall* below.

The *eaves* are less than 450 mm wide, and the site is in a High *wind zone*.

The calculations have been done for the south elevation. The other elevations of this *building* score lower because they are simpler.

The west elevation still has the *deck* connection and scores 7. *Cladding* options would be the same as for the south face.

The east elevation scores 6 and the north elevation scores 5, so these have more *cladding* options.

Table 5: Risk matrix example 2 – south elevation

	Risk severity								
Risk factor	**LOW**	**score**	**MEDIUM**	**score**	**HIGH**	**score**	**VERY HIGH**	**score**	**Subtotals for each risk factor**
Wind zone (per NZS 3604)	0		0		1	***1***	2		***1***
Number of storeys	0		1	***1***	2		4		***1***
Roof/wall intersection design	0		1		3		5	5	***5***
Eaves width	0		1		2	***2***	5		***2***
Envelope complexity	0		1	***1***	3		6		***1***
Deck design	0		2	***2***	4		6		***2***
							Total risk score:		***12***

Amend 5 Aug 2011

Amend 5 Aug 2011

3.4.2.1 Cladding options – south and west elevations

Cladding options from Table 3, are:

a) *Direct fixed claddings*:
   i) Bevel-back weatherboards
   ii) Vertical board and batten weatherboards
   iii) Vertical corrugated metal, and

Amend 2 Jul 2005

b) Wall *cladding* with a nominal 20 mm *drained cavity*:
   i) *Masonry veneer* (with 40 mm cavity)
   ii) *Stucco*
   iii) Horizontal profiled metal – corrugated and *trapezoidal* only
   iv) Rusticated weatherboards
   v) Fibre cement weatherboards
   vi) Fibre cement sheet
   vii) Plywood sheet
   viii) *EIFS*.

Amend 2 Jul 2005

Amend 2 Jul 2005

3.4.2.2 Cladding options – north and east elevations

Cladding options from Table 3, for east and north faces, are:

a) *Direct fixed claddings*:
   i) Timber weatherboards – all types
   ii) Fibre cement weatherboards
   iii) Vertical profiled metal – corrugated and symmetrical *trapezoidal* only
   iv) Fibre cement sheet
   v) Plywood sheet
   vi) *EIFS,* and

b) Wall *cladding* with a nominal 20 mm *drained cavity*: Amend 2 Jul 2005
   i) *Masonry veneer* (with 40 mm cavity)
   ii) *Stucco*
   iii) Horizontal profiled metal – corrugated and *trapezoidal* only. Amend 2 Jul 2005

3.4.3 Example 3

The third example illustrates the use of the *risk matrix* for a complex *building*.

COMMENT:

The combination of features present on the south elevation results in a very high *risk score*. The presence of a *parapet* at the roof, *decks, enclosed balustrade*-to-*wall* junctions and pergola connections all contribute to this risk. The site is in a High *wind zone*.

The *risk score* is sufficiently high that the south elevation would require *specific design*, or redesign to lower the risk. Amend 2 Jul 2005

Specific design may result in the *building consent authority* possibly: Amend 2 Jul 2005
a) Needing more details to be provided
b) Requiring more inspections during construction, Amend 2 Jul 2005
c) Requiring a third party audit of the design.

The east and west elevations also score very highly at 18-20, and would require a *cladding* with a cavity such as vertical profiled steel, *masonry veneer* or any other *cladding* with a nominal 20 mm *drained cavity*. Amend 2 Jul 2005

The north elevation scores 14, so would require the use of the same *cladding* option as the east and west elevations.

Figure 4: Risk matrix example 3

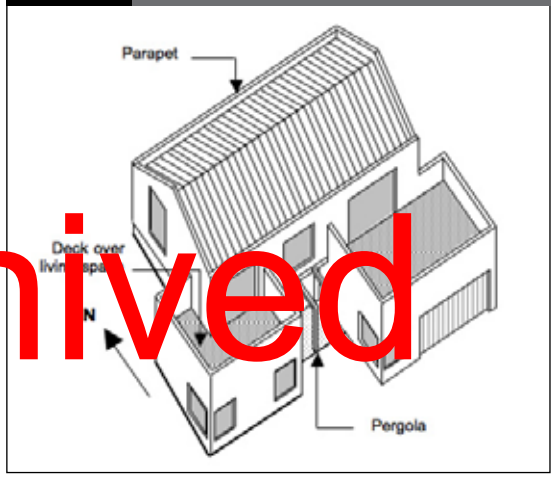


Table 6: Risk matrix example 3 – south elevation

Risk factor	Risk severity: LOW	score	MEDIUM	score	HIGH	score	VERY HIGH	score	Subtotals for each risk factor
Wind zone (per NZS 3604)	0		0		1	***1***	2		***1***
Number of storeys	0		1	***1***	2		4		***1***
Roof/wall intersection design	0		1		3		5	***5***	***5***
Eaves width	0		1		2		5	***5***	***5***
Envelope complexity	0		1		3		6	***6***	***6***
Deck design	0		2		4	***4***	6		***4***
							Total risk score:		***22***

3.4.3.1 Cladding options – south elevation

As the south face scores over 20, it will require:

Amend 2 Jul 2005

a) *Specific design*, or

b) Redesigning the proposal to reduce the risk, so reducing the *risk score*.

3.4.3.2 Cladding options – other elevations

As the other faces score from 14 to 20, *cladding* options from Table 3 are:

a) *Direct fixed claddings*:
   i) Vertical corrugated metal, and

Amend 2 Jul 2005

b) Wall *cladding* with a nominal 20 mm *drained cavity*:
   i) *Masonry veneer* (with 40 mm cavity)
   ii) *Stucco*

Amend 2 Jul 2005

   iii) Horizontal profiled metal – corrugated and *trapezoidal* only
   iv) Rusticated weatherboards
   v) Fibre cement weatherboards
   vi) Fibre cement sheet
   vii) Plywood sheet
   viii) *EIFS*
   ix) Bevel-back weatherboards.

4.0 Flashings

4.1 Materials for flashings

Acceptable materials for *flashing* junctions and penetrations are described in Paragraph 4.3.

4.2 Selection of flashing materials

Amend 5 Aug 2011

Flashing materials shall take into account the following factors:

a) The requirements of NZBC Clause B2 Durability,

b) The environment where the *building* is located,

c) The specific conditions of use, and

d) Consideration of the surrounding materials.

Amend 5 Aug 2011

Amend 2 Jul 2005

COMMENT:

Generally, the *durability* requirements for *flashings* specified in B2 are:

a) 50 years, where *flashings* are:
   i) completely hidden behind *claddings* such as *masonry veneer*, or
   ii) not accessible,

b) 15 years, where *flashings* are:
   i) exposed, partially exposed, or
   ii) accessible.

Two part *flashings* allow replacement of the *flashing* without *cladding* alteration.

An example of a two part *flashing* is shown in Figure 7.

Amend 2 Jul 2005

4.2.1 Environment

Flashing materials shall be selected according to the relevant exposure conditions as defined in Table 20 to minimise corrosion.

Amend 5 Aug 2011

COMMENT:

The exposure zone in which a *building* is located can affect the *durability* of *flashing*.

Exposure zones are defined in NZS 3604, based on the likely exposure to wind driven sea-salt. Corrosion due to geothermal or corrosive industrial atmospheres, as defined in NZS 3604, require *specific design*.

Exposure zones are based on AS/NZS 2728. AS/NZS 2728 lists atmospheric classes derived from ISO 9223 for Australia and New Zealand.

Amend 5 Aug 2011

Amend 5 Aug 2011

4.2.2 Surrounding materials

Metals which are in contact in locations where they will become wet, or where water can flow over metals or certain plastics onto another metal, shall be selected in accordance with Table 21 and Table 22.

Uncoated metals shall not be used where carbon deposits or chemical contaminants may accumulate.

COMMENT:
Undesirable effects can occur when some materials are in contact with each other. Examples are corrosion of metals, stress cracking of plastics and staining of glass.

Carbon deposits such as soot will cause accelerated corrosion of damp uncoated metal.

4.3 Acceptable flashing materials

Amend 5 Aug 2011

Tables 20, 21 and 22 shall be used to assess suitability of *flashing* materials for the required *durability*.

COMMENT:
Additional guidance on *flashing* materials can be found in the New Zealand Metal Roof and Wall Cladding Code of Practice.

4.3.1 uPVC flashings

Amend 2 Jul 2005

uPVC *flashings* shall be a minimum of 0.75 mm thick.

uPVC *flashings* shall comply with the requirements of the following Clauses of AS/NZS 4256: Part 2:

a) Clause 9.2 Impact resistance,

b) Clause 9.3 Tensile strength, and

c) Clause 9.4 Colourfastness and impact resistance following ultraviolet light exposure.

Where uPVC *flashings* are exposed to the weather, they shall also comply with Section 8 of AS/NZS 4256: Part 2.

uPVC *flashings* shall have a finish colour with a reflectance of 40% or more, as outlined in Paragraph 2.4.

COMMENT:
Manufacturers of uPVC *flashings* which have a proven performance in use may be able to show compliance with NZBC Clause B2 Durability as detailed in B2/VM1.

4.3.2 Aluminium flashings

Aluminium *flashings* shall be a minimum thickness of 0.7 mm, and formed from 5000 series in accordance with AS/NZS 1734.

Amend 2 Jul 2005

Amend 5 Aug 2011

4.3.3 Galvanized steel flashings

Galvanized steel *flashings* shall:

Amend 2 Jul 2005

a) have a *BMT* of 0.55 mm minimum

b) be grade G550, or G300 for rolled or crimped *flashings*

c) be selected for corrosion protection according to the intended exposure zone as shown in Table 20.

Amend 5 Aug 2011

4.3.4 Aluminium-zinc-magnesium (combinations) coated steel flashings to AS 1397

Amend 6 Feb 2014

Amend 5 Aug 2011

Aluminium-zinc-magnesium coated steel shall:

Amend 6 Feb 2014

a) have a *BMT* of 0.55 mm minimum

b) be grade G550, or G300 for rolled or crimped *flashings*

c) be selected for corrosion protection according to the intended exposure zone as shown in Table 20.

Amend 2 Jul 2005

4.3.5 Stainless steel flashings

Stainless steel *flashings* shall be:

a) Minimum thickness of 0.45 mm, and

b) 304 or 316 stainless steel in accordance with Table 1 of ISO/TS 15510.

Amend 2 Jul 2005

Amend 5 Aug 2011

Amend 2 Jul 2005

4.3.6 Copper flashings

Copper *flashings* shall be:

Amend 2 Jul 2005

a) A minimum thickness of 0.5 mm,

b) In compliance with AS 1566, and

c) Alloy, designation C11000 or C12200.

4.3.7 Lead sheet flashings

Lead sheet *flashings* shall:

a) Comply with AS 1804, and

b) Have a minimum unit mass of 17 kg/m^2.

Amend 2 Jul 2005

4.3.8 Zinc sheet flashings

Zinc sheet *flashings* shall only be used in accordance with Tables 20, 21 and 22.

Zinc sheet *flashings* shall be:

a) A minimum thickness of 0.7 mm, and

b) In compliance with BS EN 988.

4.3.9 Butyl rubber and EPDM flashings

Amend 5 Aug 2011

Butyl rubber *flashings* shall only be used in accordance with Tables 20, 21 and 22.

Butyl rubber and *EPDM flashings* shall be a minimum thickness of 1.0 mm, and shall comply with the following parts of Table 1 in ASTM D6134:

a) Tensile strength,

b) Elongation,

c) Water absorption,

d) Water vapour permeance, and

e) Heat aging followed by:
   i) tensile strength
   ii) elongation.

4.3.10 Bituminous flashings

Bituminous *flashings* shall only be used in accordance with Table 20.

Flashings made from bitumen-impregnated material shall:

a) Comply with AS/NZS 2904, and

b) Be used only in fully concealed applications.

4.3.11 Flexible flashing tape

Flexible flashing tape shall comply with Parts 3.2 and 4 of ICBO Acceptance Criteria AC148, shall be compatible with adjacent *building wall underlay* or *roof underlay,* and be used only in fully concealed applications.

Amend 5 Aug 2011

4.4 Fixings

Fixings of metal *flashings* shall comply with Tables 20, 21 and 22.

Amend 5 Aug 2011

Exposed *flashings* such as barge and ridge *flashings* are to be fixed along both edges.

Amend 2 Jul 2005

COMMENT:
Fixings that penetrate *flashings* should be avoided where possible.

Amend 5 Aug 2011

4.5 Flashing requirements

All *flashings* shall have *expansion joints* where required in Paragraph 4.5.2 to provide for thermal expansion.

Amend 5 Aug 2011

Flashings are required to shed or divert water at sensitive areas of the *building cladding*. These include at:

a) The *building* periphery, except where gutters are present,

b) Changes of direction in *cladding* materials,

c) Intersections between *cladding* materials or with other *buildings*, and

d) Roof or wall penetrations, including windows, doors and other penetrations.

4.5.1 Edge treatments for flashings

Flashings shall be to the dimensions shown throughout this Acceptable Solution.

Amend 5 Aug 2011

Exposed bottom edges of *flashings* shall be folded to a *kick-out* or a *bird's beak* as shown in Figure 5.

For Low, Medium, High and Very High *wind zones*, *flashing upstands* shall have either:

1) A *hem* or *hook* to Figure 5, with upstand dimensions as shown throughout the document, or

2) No *hooks* or *hems*, and *flashing upstand* dimensions increased by 25 mm beyond those shown.

For Extra High *wind zones*, *hooks* and *hems* shall be used, and *flashing upstand* dimensions increased by 25 mm beyond those shown in Table 7 or elsewhere in the document.

Amend 2 Jul 2005

Amend 5 Aug 2011

COMMENT:
Refer to the New Zealand Metal Roof and Wall Cladding Code of Practice for further edge treatments.

Amend 2 Jul 2005

4.5.2 Metal flashing joints

Where metal *flashings* require to be joined, the method shall be as shown in Figure 6. Joins of metal *flashings* shall have the following features:

a) Rivets used for joining and sealing laps shall be spaced at a maximum of 50 mm centres, and be:
   i) compatible with the *flashing* material as per Table 21 and Table 22, and
   ii) sealed against moisture, or
   iii) of a sealing type or blind rivet, — Amend 5 Aug 2011

b) *Expansion joints* shall be provided for joined *flashings* with a combined length exceeding:
   i) 12 metres for light coloured steel and stainless steel. 8 metres for dark coloured steel,
   ii) 8 metres for copper,
   iii) 8 metres for aluminium. — Amend 2 Jul 2005

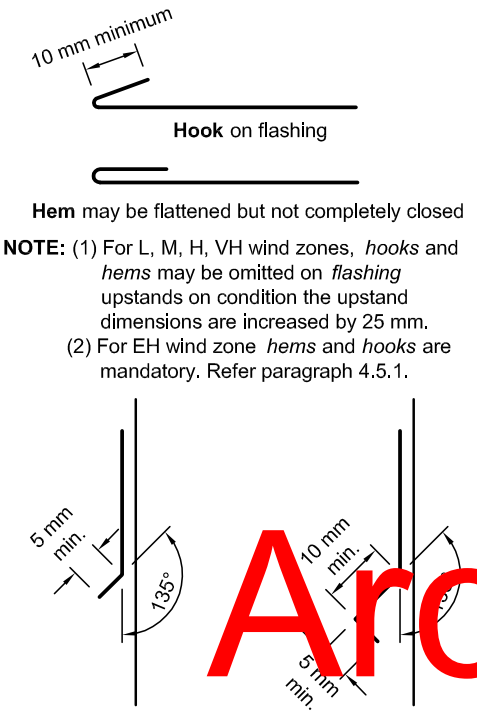
c) Where both ends of a *flashing* are constrained, allowance shall be made for expansion,

d) Where necessary, *expansion joints* shall be formed as shown in Figure 6, with:
   i) minimum 200 mm laps, and — Amend 2 Jul 2005
   ii) sliding clips at both sides of the lap,

e) When using uncoated galvanized steel, zinc, stainless steel or copper *flashings*, joints shall be riveted or soldered as described in the New Zealand Metal Roof and Wall Cladding Code of Practice. — Amend 2 Jul 2005, Amend 5 Aug 2011

f) When using uncoated or coated lead *flashings*, maximum continuous lengths shall be 1300 mm for 17 kg or 1500 mm for 20 kg lead. Where the pitch of the *flashing* is greater than 15° at the join, the lap at the join shall be 100 mm minimum. — Amend 5 Aug 2011, Amend 2 Jul 2005

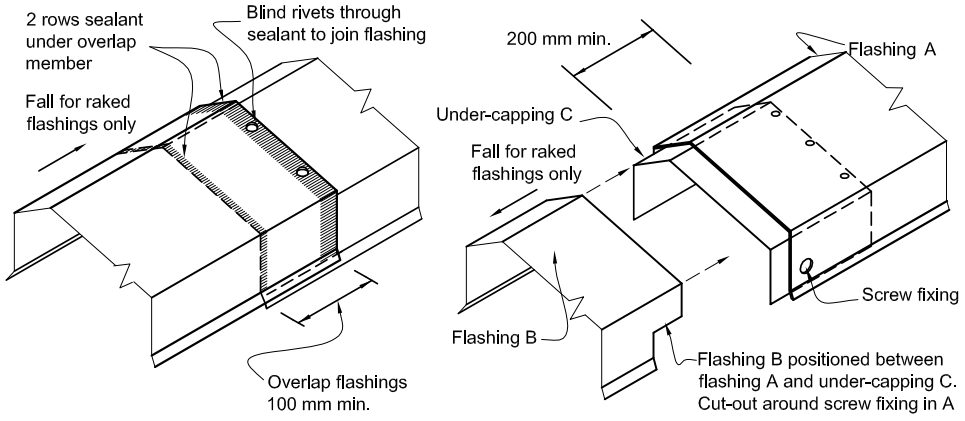
Figure 5: Typical metal flashing edge treatments
Paragraphs 4.5.1, 4.5.2, 4.6, 6.4, 7.4.4, 9.0, 9.1, 9.6.7



Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 6: Joints in metal flashings
Paragraphs 4.5.2, 8.4.11.1, 9.6.7



Amend 2 Jul 2005

Amend 5 Aug 2011

Where the pitch of the *flashing* is 15° or less at the join, the lap at the join shall be 200 mm minimum and the *flashing* underneath the lap shall have a *hook* at the edge, Amend 2 Jul 2005

g) Lap joins on other metal *flashings* shall be sealed using a neutral cure silicone sealant in conjunction with mechanical fasteners. The sealant shall comply with:
   i) Type F, Class 20LM or 25LM of ISO 11600, or
   ii) low modulus Type II Class A of Federal Specification TT-S-00230C.

COMMENT:
Further information may be found in the New Zealand Metal Roof and Wall Cladding Code of Practice for joints in metal *flashings*. Amend 5 Aug 2011

4.6 Flashing overlaps and upstands

Overlaps and upstands to *flashings* shall be as specified in this paragraph and Table 7, unless specifically shown otherwise. Refer to Paragraph 8.1 to Paragraph 9.9 for requirements for specific *claddings*.

Flashing edges, with *hooks*, *hems*, *kick-outs* and *bird's beaks* shall be as required in Table 7 and Paragraph 4.5.1. Amend 5 Aug 2011

Where a turn-down to the cover *flashing* for profiled metal *claddings* is required, use:

a) A *soft edge flashing* for corrugated profiles, or

b) A notched turn-down or soft edge *flashing* for *trapezoidal* profiles with rib height not exceeding 30 mm and/or rib centres not exceeding 200 mm, or Amend 5 Aug 2011

c) A notched turn-down for *trapezoidal* profiles with rib height exceeding 30 mm and/or rib centres exceeding 200 mm, or

d) A notched turn-down for *trough profiles*.

Where a notched turn-down is used there shall be a gap between the edge of the *flashing* and the pan of the roof *cladding*. The gap shall be a maximum of 5 mm. Amend 2 Jul 2005

4.6.1 Overlap with roof claddings

4.6.1.1 Apron flashing cover over metal roofing

a) *Transverse flashing*:
Refer to Figure 7 for example of use. The apron shall have:
   i) for notched turn-downs, a gap between the *flashing* and the pan of the *roof cladding*. The gap shall be a maximum of 5 mm, and Amend 2 Jul 2005 Amend 2 Jul 2005
   ii) a minimum effective cover to *roof cladding*, excluding any *soft edge* or turn-down to the *flashing*, as shown in Table 7.

b) *Parallel flashing*:
Refer to Figure 48 for example of use.
The apron shall:
   i) be dimensioned to suit the roof *cladding* profile,
   ii) for profiled metal *roof cladding*, cover at least two crests, (turned-up edge to full crest height constitutes a crest), and
   iii) for profiled metal *roof cladding*, overhang *flashing* a minimum 10 mm clear of crest and maximum 5 mm clear of trough as shown in Figure 47. Amend 2 Jul 2005 Amend 5 Aug 2011

4.6.1.2 Ridges and hips

Refer to Figure 46 for example of use.

a) For notched turn-downs of the *flashing* leave a gap between the *flashing* and the *roof cladding*. The gap shall be a maximum of 5 mm. Amend 2 Jul 2005

b) There shall be a minimum effective cover to *roof cladding*, excluding any *soft edge* or turn-down to the *flashing*, in accordance with Table 7.

4.6.1.3 Change in metal roof pitches

Refer to Figure 44 for example of use.

a) There shall be a minimum effective lap under *roof cladding* in accordance with Table 7, with a *hem* at upper edge. Amend 2 Jul 2005

b) The apron cover over the *roof cladding* shall be in accordance with Table 7.

4.6.1.4 Roof- or deck-to-wall junctions

Refer to Figure 7 for example of use.

Amend 2 Jul 2005

a) There shall be a total minimum upstand height of 110 mm, in accordance with Table 7, comprising a minimum:
   i) overlap cover of *cladding* to the *flashing* upstand of 75 mm, and
   ii) 35 mm clearance from bottom of the wall *cladding* to *roof cladding* or finished *deck* material.

Amend 5 Aug 2011

Table 7: Metal flashings – general dimensions
Paragraphs 4.6, 4.6.1.1, 4.6.1.2, 4.6.1.3, 4.6.1.4, 4.6.1.5, 4.6.1.6, 4.6.1.7, 5.1, 6.4, 6.5, 7.4.4, 8.3.8, 9.1.3, 9.1.10.2, 9.1.10.4 and 9.4.5.3

Type	Description	All (1)	Situation 1 (2) minimum mm	Situation 2 (3) minimum mm	Situation 3 (3a) minimum mm	Figure reference (as example)
Aprons: general	*Transverse flashing* over roofing		1[illegible] (4)	1[illegible]00 (4)	2[illegible] mm	[illegible]gure 7 and Figure 44 (X values)
	Parallel flashing over roofing		Two [illegible]est [illegible] finis[illegible] next [illegible]rough[illegible] (refer 4.[illegible]1.1b)			Figures 47, [illegible]8 (Y values)
Ridges/ hips	*Transverse flashing* over roofing		Refer **Aprons: general**			Figures 43, 45b, 46
Changes in roof pitches	Upper lap under roofing	250 mm min.			Not permitted under E2/AS1	Figure 44
	Transverse flashing over roofing		Refer **Aprons: general**			
Barges	Overlap to barge board		50 (8)	70 (8)	90 mm	Figure 47 (Z values)
Cappings	Overlaps to *cladding*		50 (8)	70 (8)	90 mm	Figure 10 (Z values)
	Slope to top: *parapet* and balustrade – metal capping	5° min.				Figures 10, 11, 12, 130
	Slope to balustrade – *flush-finished EIFS* and fibre cement(5)	10° min.				Figures 117, 129, 130
Roof or Deck to Wall – See membranes below	Overlaps to roofing		Refer **Aprons: general**			
	Lap under *cladding* above	75 mm min.			90 mm	Figures 7, 26, 30, 35, 37, 44, 48, 50
	Clearance below *cladding*	35 mm min.				
	Total upstand	**110** mm min.				

Amend 5 Aug 2011

Table 7: continued **Metal flashings – general dimensions**
Paragraphs 4.6, 4.6.1.1, 4.6.1.2, 4.6.1.3, 4.6.1.4, 4.6.1.5, 4.6.1.6, 4.6.1.7, 5.1, 6.4, 6.5, 7.4.4, 8.3.8, 9.1.3, 9.1.10.2, 9.1.10.4 and 9.4.5.3

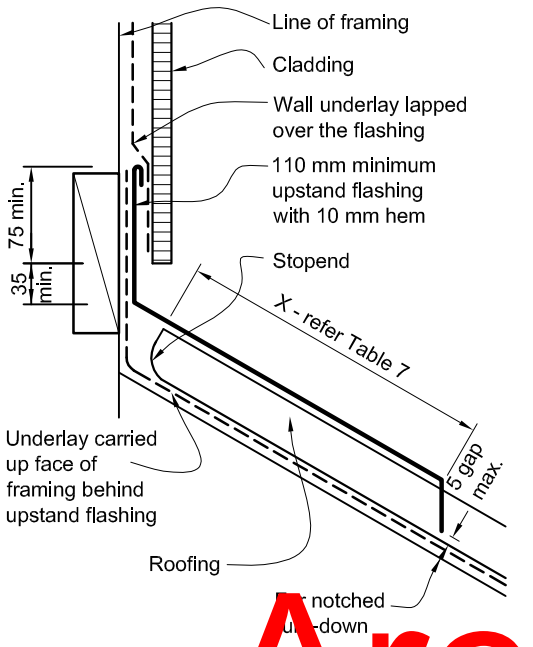
Type	Description	All (1)	Situation 1 (2) minimum mm	Situation 2 (3) minimum mm	Situation 3 (3a) minimum mm	Figure reference (as example)
Membrane roofs and decks	Lap under *cladding* above	**115 min.**				Figures 18, 62a, c, 64b
Windows	Window flange clearance for *direct fixed claddings* and ply or fibre cement on cavities	5 mm				Eg. Figure 81
	Cover to window/ door jamb flange	10 mm(7) min.				Eg. Figure 81c
	Cover to window/ door sill flange	8 mm(7) min.				Eg. Figure 81c
Sills	Sill *flashing* slope (6)	Flat(6)				Eg. Figures 72a, 81b
Heads	Head *flashing* slope	15° min.				Eg. Figure 81a
	Lap under *cladding* above	35 mm min.			60 mm	Eg. Figure 81a
	Anti-capillary gap to *cladding*	5 mm				Eg. Figure 81a
	Total upstand	**40** mm min.				
Corners	Cover *flashing* (1)	50 mm x 50 mm minimum			75 x 75 mm	Eg. Figure 79
Inter-storey junctions	Junction *flashing*: slope	15° min.				Figure 70
	Lap over *cladding* below (1)	35 mm min.(8)			60 mm	
	Lap under *cladding* above	35 mm min.			60 mm	
	Clearance under *cladding*	5 mm min.				
	Total upstand	**40** mm min.				

NOTES: (1) Unless otherwise dimensioned in details.
(2) **Situation 1:** Low, Medium, High *wind zones*, where roof pitch ≥10° (X or Z values)
(3) **Situation 2:** All roof pitches in Very High *wind zones*,
Low, Medium and High *wind zones* where roof pitch ≤10°. (X or Z values)
(3a) **Situation 3:** For all *roof* pitches in Extra High *wind zone*.
(4) Excluding any *soft edge* or turn-down to roofing.
(5) For *buildings* other than housing, slope shall be as per F4/AS1.
(6) For *direct fixed* window/doors, unless shown. Sill *flashing* must extend past the condensation channel. Ensure sill *flashings* are not installed with backwards slope.
(7) Excluding *drip edge*.
(8) Excluding *drip edge*.

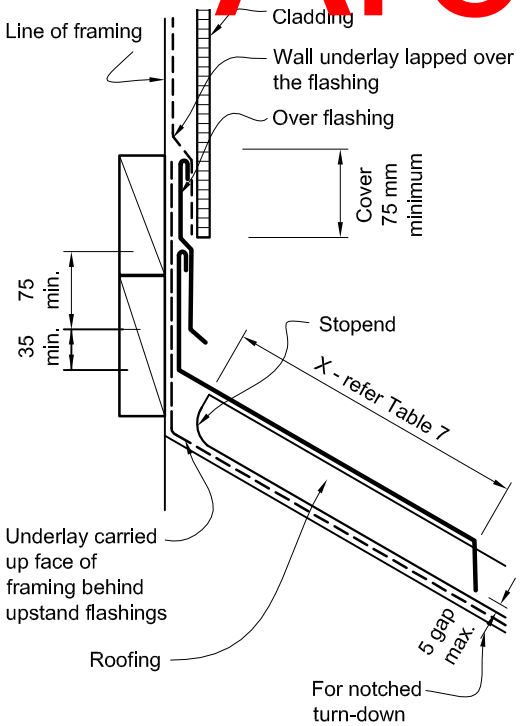
Amend 2 Jul 2005
Amend 5 Aug 2011
Amend 5 Aug 2011
Amend 2 Jul 2005
Errata 2 Dec 2011
Amend 5 Aug 2011

Figure 7: Basic apron flashing
Paragraphs 4.6.1.1, 4.6.1.4, 5.1, 8.3.8 and Table 7

NOTE: *Stopends* to profiled metal - refer Figure 49



(a) ONE PART FLASHING



(b) TWO PART FLASHING (OPTIONAL)

Amend 2 Jul 2005

Amend 5 Aug 2011

4.6.1.5 Barges

Refer to Figure 47 for example of use.

a) There shall be a minimum effective overlap to the barge board, excluding the *drip edge* to the *flashing*, in accordance with Table 7.

b) The apron cover over the *roof cladding* shall be as for Paragraph 4.6.1.1.

4.6.1.6 Window and door heads

Amend 5 Aug 2011

Refer to Figures 71 and 81 for example of use.

a) Slopes and covers of *flashings* at window and door heads shall comply with Table 7.

Amend 5 Aug 2011

b) Overlap cover of *cladding* to the *flashing* upstand and clearance from the bottom of the *cladding* to top of head *flashing* slope shall be in accordance with Table 7.

c) Details for door heads shall be based on those applying to windows.

4.6.1.7 Inter-storey junctions

Amend 5 Aug 2011

Refer to Paragraph 9.1.9.4 and Figure 70.

a) Minimum slopes and covers of *flashings* shall be in accordance with Table 7.

b) Overlap cover of the *cladding* to the *flashing* upstand, and clearance from the bottom of the *cladding* to the top of the slope of the head *flashing,* shall be in accordance with Table 7.

5.0 Roof/Wall Junctions

5.1 Apron flashings

Refer Paragraph 4.3 for acceptable *apron flashing* materials.

Amend 5 Aug 2011

All roof-to-wall junctions shall be made *weathertight* by using an *apron flashing* as outlined in Paragraph 4.6.1.1, and shown in Figure 7, that:

a) Provides a minimum lap under the *wall cladding* of 75 mm in accordance with Table 7, except that:

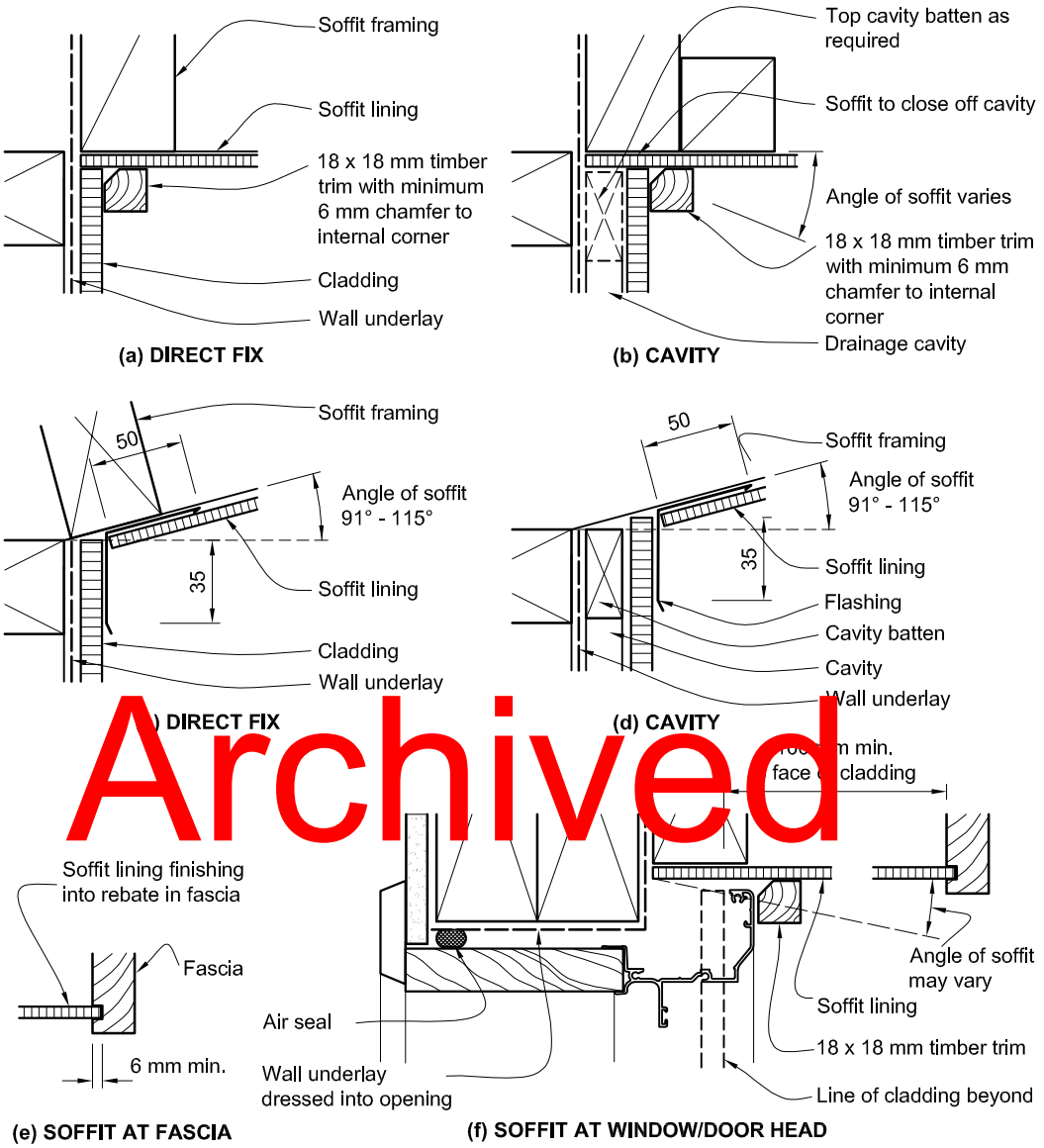
i) pressed metal tiles shall have a *flashing* fitted to achieve the minimum required overlap of *wall cladding*, as shown in Figure 35,

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 8A: Soffit/wall junction
Paragraphs 5.3, 8.1.3.1, 8.4.6, 9.7.5, 9.8.6



Errata 2 Dec 2011

Amend 2 Jul 2005

Amend 5 Aug 2011

b) For profiled metal, incorporates *stopends* at the upper end of the *roof cladding* as per Paragraph 8.4.13,

c) Provides a minimum clearance from the wall *cladding* to the roofing in accordance with Table 7, and

d) Extends over the roofing by a minimum cover in accordance with Paragraph 4.6.1.1 and Table 7, depending on the:
   i) *wind zone* and,
   ii) pitch of the *roof*.

Amend 2 Jul 2005

COMMENT:
40 mm is the maximum upturn achievable with pressed metal tiles, meaning that a *flashing* is required.

Amend 2 Jul 2005

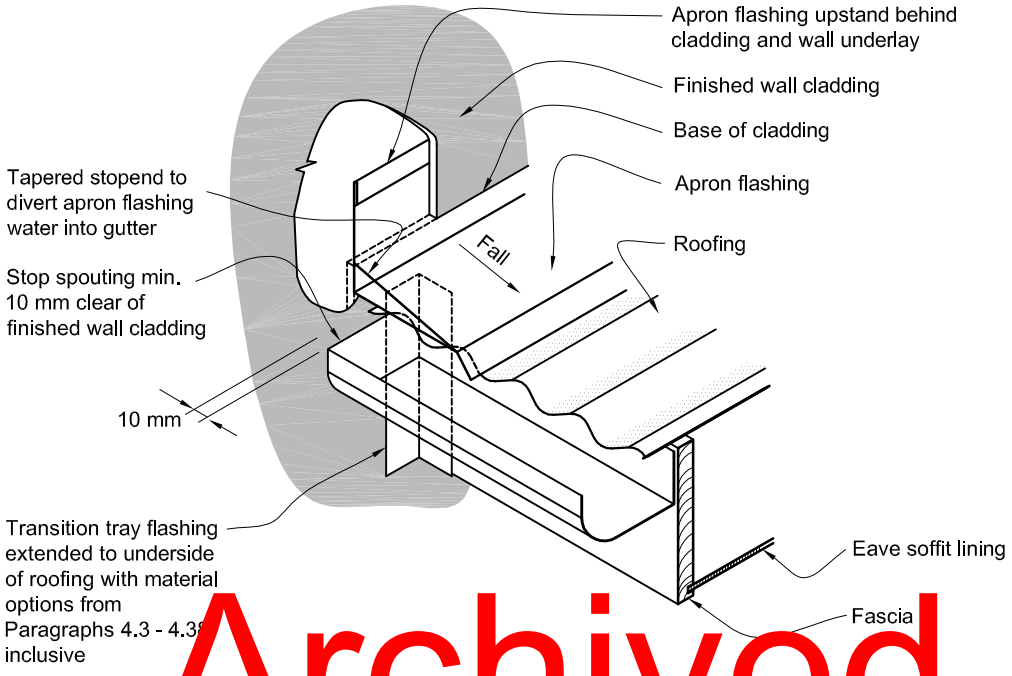
Details for specific *wall cladding systems* are given in Paragraph 9.0.

Where the roof finishes within the length of an adjacent *wall*, a *kick-out* or *stopend* as detailed in Figure 8B shall be provided to direct water out from the *wall cladding* onto the *roof cladding* and gutter.

Amend 5 Aug 2011

Figure 8B: Gutter/wall junction
Paragraphs 5.1 and 5.2

NOTE: (1) The upstand at the lower edge of the *apron flashing* may be preformed to a larger size and then trimmed on site to suit.
(2) The transition *flashing* bridges gap at the end of the fascia to protect the soffit *framing*.
(3) *Wall underlay* omitted for clarity.



Amend 5 Aug 2011

5.2 Gutters, barges and fascias

Amend 5 Aug 2011

Where *eaves* gutters/spoutings, barges or fascias terminate against *claddings*, these shall be installed after the wall *cladding*, and after any protective finishes have been applied.

Eaves gutters/spouting, barges and fascias shall terminate so as to leave a gap of 10 mm from the finished *wall cladding* as shown in Figure 8B.

Amend 5 Aug 2011

COMMENT:

Amend 5 Aug 2011

It is important to ensure the *wall cladding* behind *eaves* gutters/spoutings, barges and fascias is protected by the surface coating to prevent moisture penetration through the unsealed *cladding*.

5.3 Soffits

Eaves shall be enclosed by installing soffit *linings direct fixed* to *framing* and comprising minimum 4.5 mm fibre cement sheet, or 7 mm H3 plywood, with joints, fixings and finishes as shown in Paragraphs 9.7 and 9.8. Soffit *linings* shall be finished to fascias, barges and *wall claddings* as outlined in Figure 8A generally, or Figure 114 for *flush finished* fibre cement. *Wall underlays* shall not be required behind soffit *linings*.

Amend 5 Aug 2011

6.0 Parapets

Parapets require a *drained cavity* for *claddings* except for vertical corrugated steel as outlined in Table 3. Refer also to Paragraph 7.4 Enclosed balustrades.

COMMENT:
Vertical corrugated profiled metal is considered to have drainage capabilities the equivalent of *drained cavities.*

Amend 5 Aug 2011

6.1 Limitations

This Acceptable Solution does not cover *parapet cappings* that use *stucco*, *EIFS* and *flush-finished* fibre cement materials.

Amend 5 Aug 2011

6.2 General

Amend 5 Aug 2011

Parapets shall be *constructed* as shown in Figure 10, and shall comply with the following requirements:

a) Timber for *framing* and *cavity battens* shall comply with B2/AS1,

b) Sloped packers under *cappings* shall be polystyrene or timber treated to B2/AS1, or minimum 9 mm H3 plywood on packers, and

c) *Framing* shall be fully enclosed with *wall underlay* or *roof underlay*, in accordance with Table 23 for the specific *cladding*.

Amend 2 Jul 2005

d) *claddings* shall be installed over a cavity in accordance with Paragraph 9.1.8.

Amend 5 Aug 2011

Details for specific *wall cladding systems* are given in Paragraph 9.0.

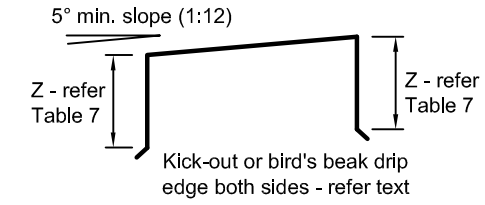
Specific requirements for *enclosed balustrades* are given in Paragraph 7.4.

6.3 Capping materials

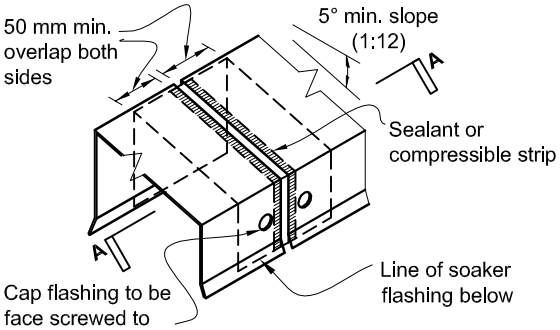
Parapets shall be capped with metal, butyl or *EPDM membrane. Cappings* shall comply with the requirements of Paragraph 4.0.

Figure 9: **General capping joints for parapets and enclosed balustrades**
Paragraphs 6.3, 6.4, 7.4.4, 9.8.7, 9.9 and 10.2

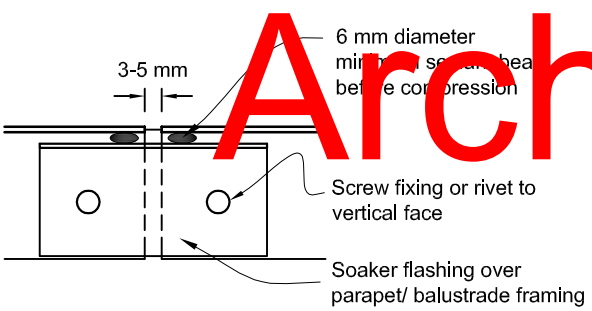
NOTE: Capping joints and fixings - refer Paragraph 4.5.2 and Figure 9



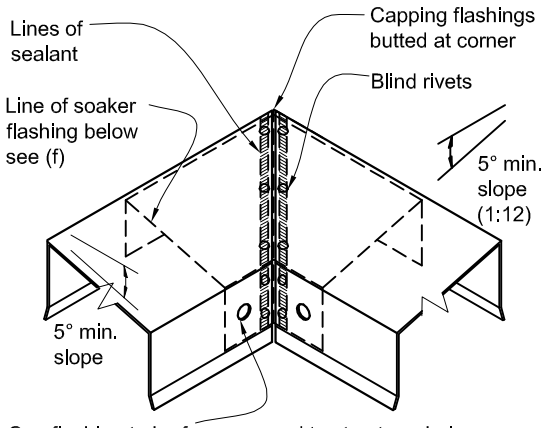
(a) PARAPET FLASHING



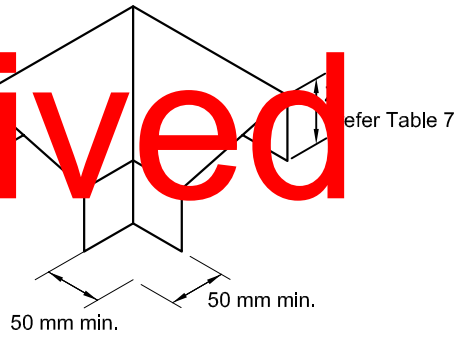
(b) PARAPET FLASHING SOAKER JOINT



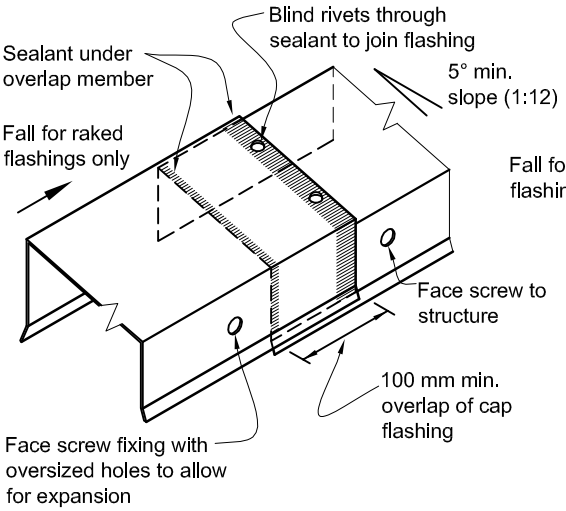
(c) SECTION A - A THROUGH SOAKER FLASHING



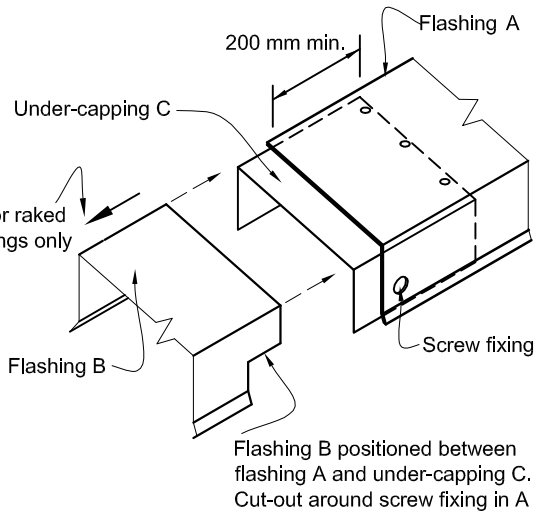
(e) CAPPING FLASHING AT EXTERNAL CORNER OF PARAPET



(f) PREFORMED CORNER SOAKER



(d) PARAPET FLASHING OVERLAP JOINT

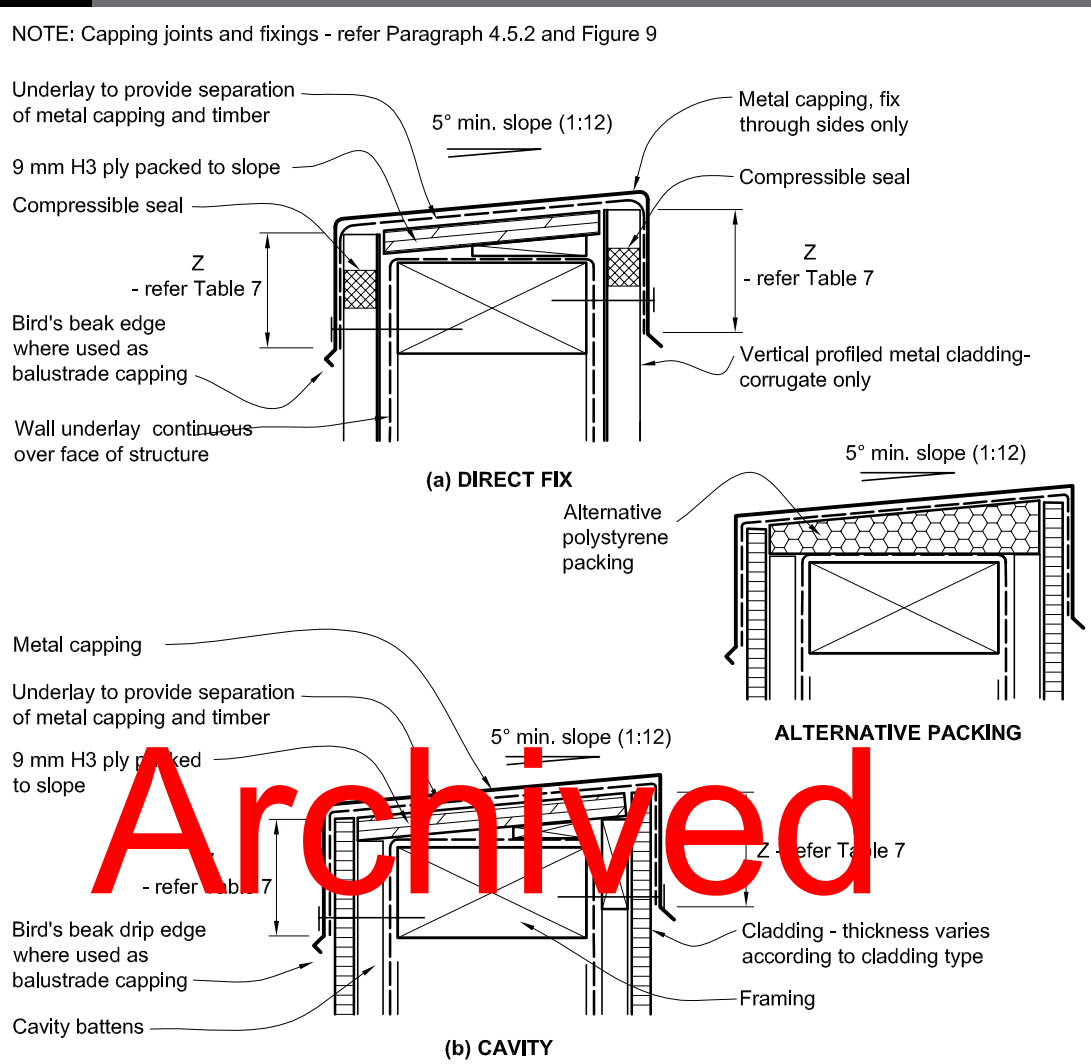


(g) PARAPET FLASHING EXPANSION JOINT

Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 10: General construction of parapet and enclosed balustrade
Paragraph 6.0, 6.2, 6.4, 7.4, 9.7.7.1, Figures 12, 13, 117, 129 and 130



Amend 5 Aug 2011

6.4 Metal cappings

Amend 5 Aug 2011

Metal *cappings* installed over *parapets* and *enclosed balustrades*, shall be as outlined in Paragraphs 6.0 and 7.4, and comply with the following requirements:

a) Tops of *cappings* shall be free of any penetrations,

b) Slope of top shall be 5° (1:12) minimum,

c) The cover at the sides of the *capping* shall be in accordance with Table 7,

d) All *cappings* shall have *drip edges*. The details shown in Figure 5 are acceptable minimum *drip edges* for *parapets*,

e) *Cappings* shall be separated from underlying timber by *roof underlay* as shown in Figure 10,

f) Lengths of *capping* shall be joined as shown in Figure 9 (b) or Figure 9 (d),

g) External corners of *cappings* shall be as shown in Figure 9 (e),

h) *Expansion joints* shall be provided for joined *cappings* with a combined length exceeding:

Amend 2 Jul 2005

i) 12 metres for light coloured steel and stainless steel, 8 metres for dark coloured steel
ii) 8 metres for copper
iii) 8 metres for aluminium.

i) Where both ends of a *capping* are constrained, allowance shall be made for expansion, and

j) Where necessary, *expansion joints* shall be formed as shown in Figure 9 (g), and with:
i) minimum 200 mm laps
ii) sliding clips at both sides of the lap.

Amend 2 Jul 2005

Any textured coating application, except for the finished coat, over *flush-finished cladding* shall be completed prior to the installation of metal *cappings*.

Amend 5 Aug 2011

6.4.1 Parapet-to-wall junctions

Junctions of *parapets* to *walls* shall be flashed to direct water clear of the outside face of the *cladding system*, using a *saddle flashing* as shown in Figure 11 and Figure 12.

Parapets that are continuous and in-plane with adjacent *wall* surfaces are outside the scope of this Acceptable Solution. An offset in the line between *parapet* and adjacent *wall* is required as in Figure 11 and 12.

Amend 5 Aug 2011

COMMENT:
Reports on leaky *buildings* show these junctions have been prone to leakage and care must be taken to detail and build them correctly.

In-plane junctions require specific design of *flashing* arrangements.

Amend 5 Aug 2011

6.5 Membrane cappings

Butyl rubber and *EPDM cappings* shall be in accordance with Paragraph 4.3.9, and comply with the following requirements:

a) Tops of *membrane cappings* shall be free of any penetrations, and shall have a minimum slope of 10° (1:6),

b) Sides of *membrane cappings* shall overlap the *wall claddings* as outlined in Table 7, and

Amend 5 Aug 2011

c) Joints shall be in accordance with Paragraph 8.5.5.2.

6.6 Integral surface cappings

Cappings formed by using *stucco*, *EIFS* and *flush-finished* fibre cement materials shall not be used for *parapets*, (but may be used for *enclosed balustrades* as described in Paragraph 7.4).

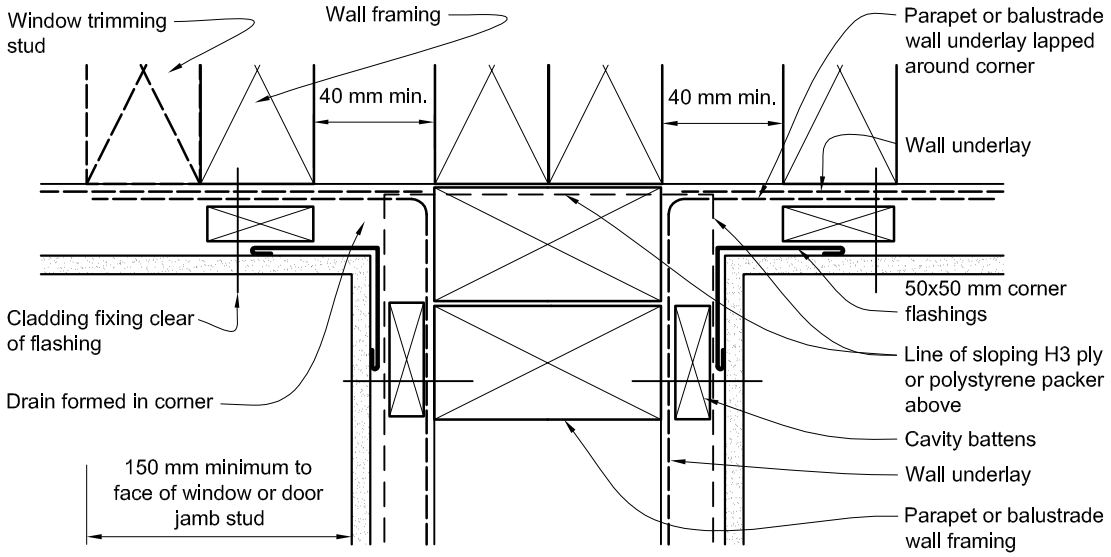
COMMENT:
The tops to *parapets* are considered to be more risky locations than the tops to *enclosed balustrades*, as they are less accessible for inspection and regular maintenance.

Amend 5 Aug 2011

Errata 2 Dec 2011

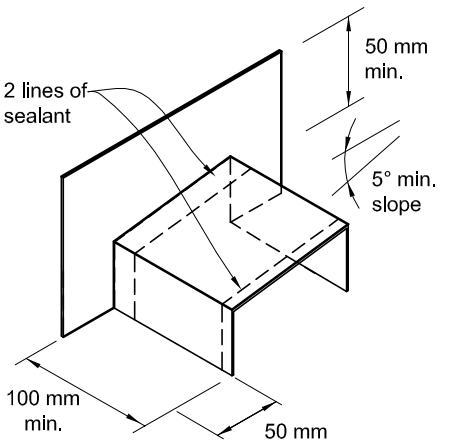
Figure 11: Parapet/enclosed balustrade-to-wall junctions – plan section
Paragraphs 6.4.1, 7.4.2, 7.4.4.1 and 7.4.4.2, Figures 10, 12, 117, 129 and 130

NOTE: (1) Refer Figure 12 for *saddle flashing* and *capping* to wall junction.
(2) Plan section is through balustrade or *parapet framing*, below *capping* packer.

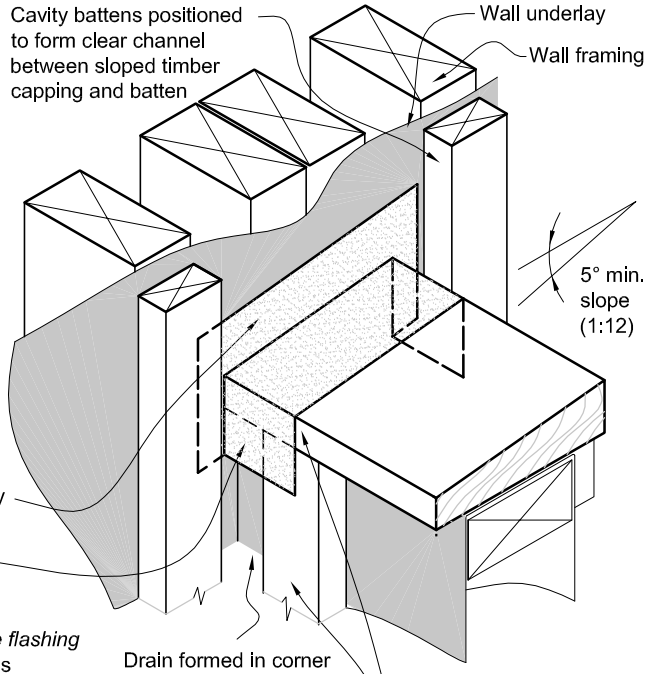


Amend 5 Aug 2011

Figure 12: General junction of parapet and enclosed balustrade to wall
Paragraphs 6.4.1, 7.4.2, 7.4.4.1, 7.4.4.2 and 9.9.10.1, Figures 10, 12, 117, 129 and 130

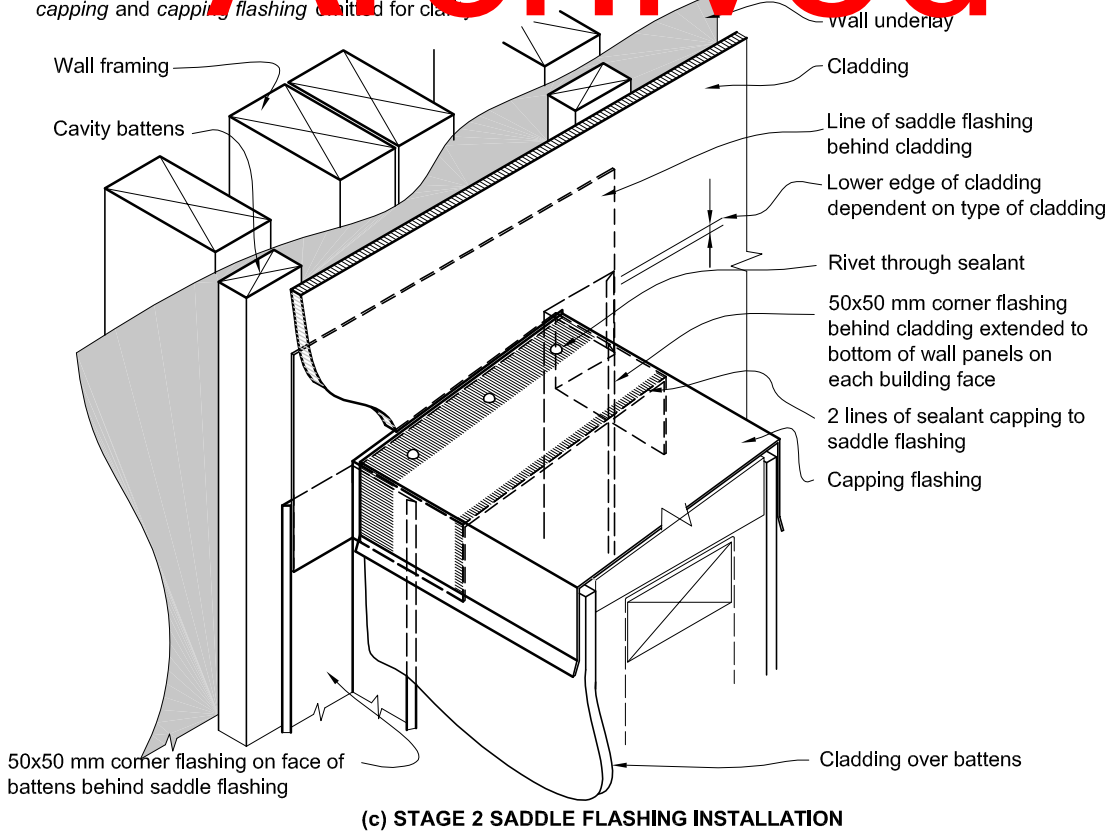


(a) SADDLE FLASHING



NOTE:
(1) The junction is weatherproofed by the *saddle flashing* which is positioned at the front of the cavity as shown in (c).
(2) The *flexible flashing tape* over the sloped *capping* packer is intended to dra only moisture from within the *drained cavity* abov , a d to direct it into the adjacent continuous c ity. Refer Figure 11 for pl n.
(3) Separation layer of derlay b we n slop d timb *capping* and *cappi flashing* itted for cla

(b ST GE FLE IBL FLA HIN INST LLATION



(c) STAGE 2 SADDLE FLASHING INSTALLATION

Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 13 deleted

7.0 Decks and Pergolas

Timber used to construct *decks*, *enclosed balustrades* and other attachments such as pergolas shall comply with B2/AS1.

Amend 5 Aug 2011

7.1 Thresholds for decks

The vertical separation between the opening threshold level and the upper surface of the *deck* shall be as shown in Figure 14.

Opening threshold level may be at or above floor level.

Amend 5 Aug 2011

Amend 5 Aug 2011

7.1.1 Slatted decks

The level of the upper surface of the slatted *deck*:

Amend 5 Aug 2011

a) Shall be a minimum of 50 mm below the threshold level for *cantilevered decks* as shown in Figures 14(b) and 16, or

Amend 5 Aug 2011

b) May be at the same level as the threshold for non-cantilevered *decks* that are formed as shown in Figure 14(c).

Amend 5 Aug 2011

For slatted *decks*, a minimum gap of 12 mm shall be provided between the exterior *wall* and the adjacent decking slat.

Amend 5 Aug 2011

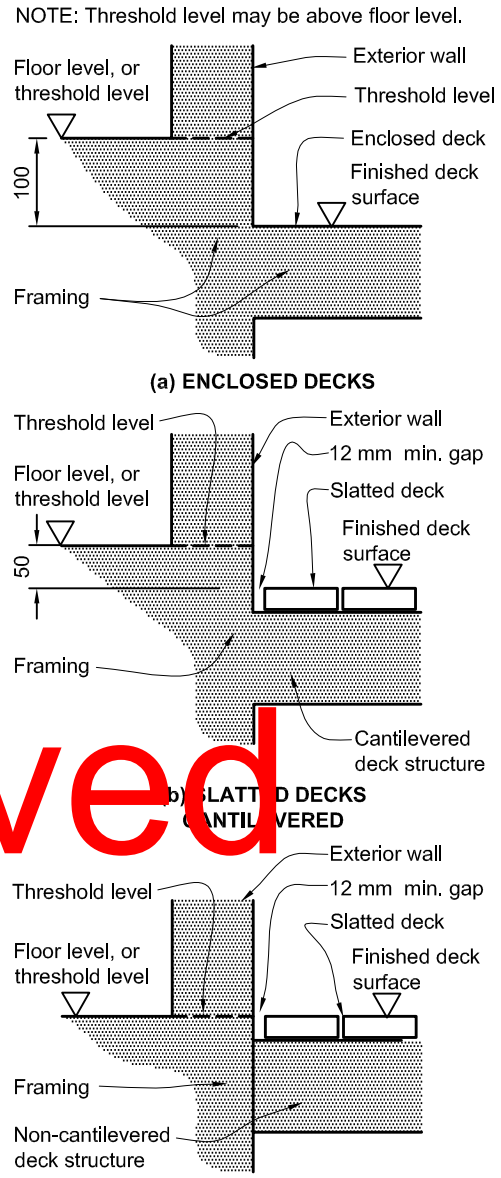
7.1.2 Enclosed decks

This Acceptable Solution is limited to *enclosed decks* with a maximum area of 40 m^2.

For *enclosed decks*, the vertical separation between the opening threshold level and the upper surface of the finished *deck* surface shall be a minimum of 100 mm.

Amend 5 Aug 2011

Figure 14: Threshold separations
Paragraphs 7.1, 7.3, 8.5.6, Figures 17A, 56, 62 and 64



Amend 5 Aug 2011

7.2 Attachment to building structure

7.2.1 Slatted timber decks to walls

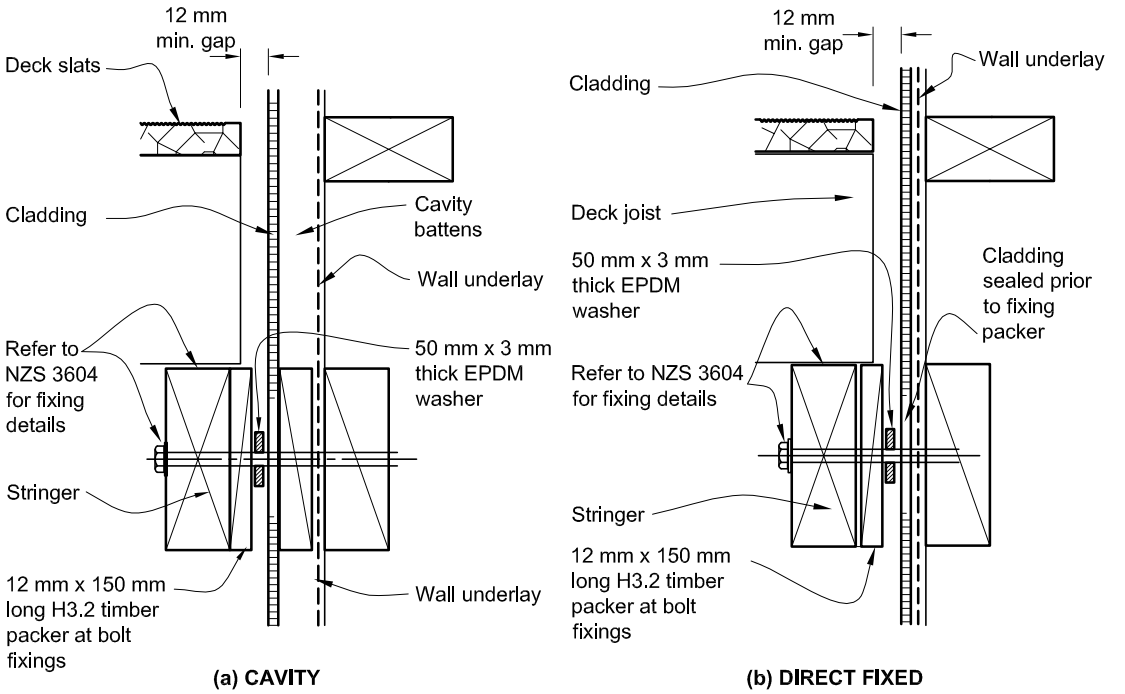
Junctions of slatted timber *decks* with *walls* shall be made *weathertight* as shown in Figures 15 and 16.

Amend 5 Aug 2011

Fixings for stringers shall be in accordance with NZS 3604.

COMMENT:
Separating *decks* from *buildings* reduces the risk of water penetration into the *framing*.

Figure 15: Junction with wall for non-cantilevered timber deck
Paragraphs 7.1.1, 7.2.2 and Figure 14



NOTE:
(1) Not suitable for *stucco*, *EIFS* or profiled metal.
(2) The top of the *deck* slab may be level with the interior threshold.
(3) The same stringer to wall junction applies where joist hangers are used.

Amend 5 Aug 2011

Amend 5 Aug 2011

Wall claddings that rely on surface coatings to reduce water absorption shall be sealed on outer faces and edges prior to fixing the stringers.

7.2.1.1 Cantilevered decks

Cantilevered decks shall have the junction with the exterior *wall* made *weathertight* as shown in Figure 16. *Cladding* shall be sealed to the *saddle flashing*.

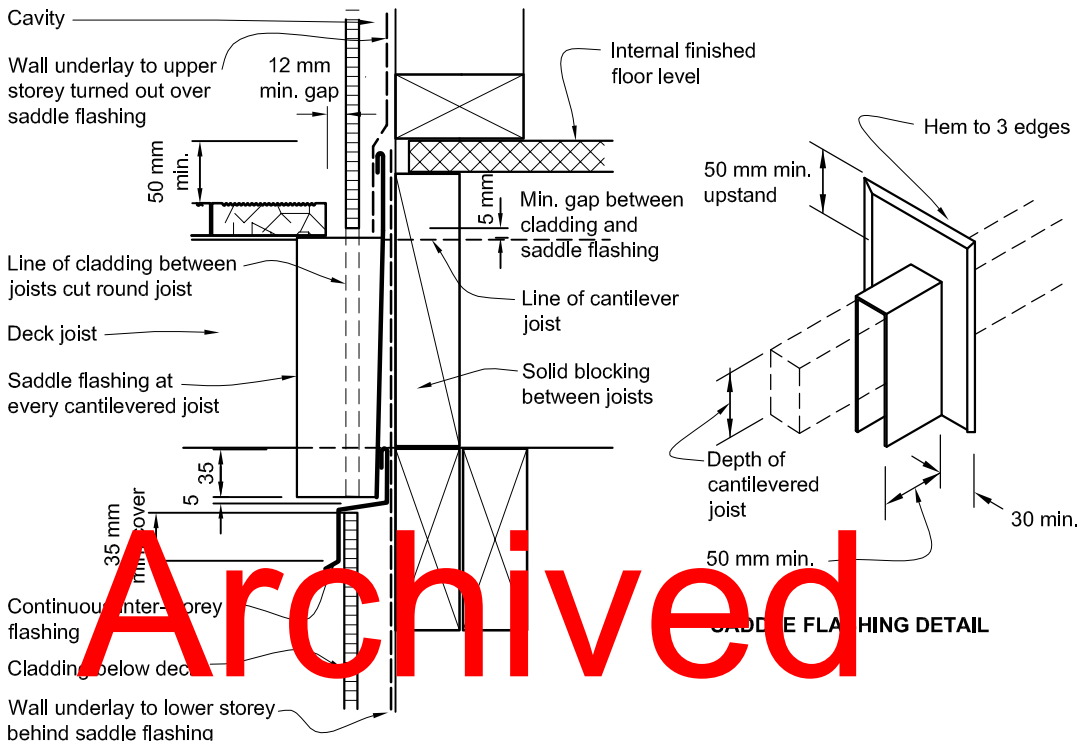
7.2.2 Pergolas

Connections of other structures, such as pergolas, shall have the junction with the exterior *wall* made *weathertight* by using the *deck framing* connections shown in Figure 15.

Figure 16: Junction with wall for cantilevered timber deck
Paragraphs 7.1, 7.2.1.1, 7.3.1 and Figure 14

Amend 2 Jul 2005

NOTE:
(1) *Building wrap* at back of *cavity* shall be taped around joist penetrations.
(2) The back of the *saddle flashing* shall be positioned behind the cladding.
(3) Saddle flashing terminates over inter-storey *flashing*.



SADDLE FLASHING DETAIL

Amend 2 Jul 2005

Amend 5 Aug 2011

7.3 Level thresholds

Where provision for level access is required, this shall be provided as shown in Figure 17A and Figure 17B.

7.3.1 Enclosed decks

Where provision for level access is required for an *enclosed deck*, this shall be provided in Figure 17A. The underlying *membrane deck* surface shall be made *weathertight* as described in Paragraph 8.5.

7.3.1.1 Removable surfaces

Amend 5 Aug 2011

Raised removable surfaces of tiles, pavers or timber shall be provided over the underlying *weathertight enclosed deck* surface for cleaning and maintenance, as shown in Figure 17A. A minimum gap of 12 mm shall be provided against the *wall* or balustrade *cladding*.

7.3.1.2 Timber removable surface

Amend 5 Aug 2011

Timber decking shall be over *framing* supported off the *deck membrane* as shown in Figure 17A, with spacing in accordance with B2/AS1.

No fixings shall penetrate the underlying *deck membrane*.

COMMENT:

Amend 5 Aug 2011

Tiled boards or structural pavers sitting on proprietary supports can be adjusted according to level changes in the underlying *deck* surface.

The pavers or tiled boards are spaced to allow free drainage and the ability to lift the top surface off when necessary.

Amend 5 Aug 2011

The timber option allows access by fixing the timber decking with stainless steel screws, so they may be removed when necessary.

7.3.2 Ground floor level access

Where provision for level access is required, this may be provided as shown in Figure 17B, with exterior paving or decking that complies with the *access route* requirements of D1/AS1.

COMMENT:

The specific features of a *building* and its site can have a significant effect on the options available for providing level access at doors. These features include the provision of shelter, prevailing winds and ground levels. Where level access is required, it is highly recommended that the services of a designer experienced in this field be obtained.

7.3.2.1 Concrete slab

Where provision for level access is required from a concrete floor slab to exterior paving, this shall be as shown in Figure 17B with:

a) A channel, together with drainage provisions, across the door opening, with: Amend 5 Aug 2011
   i) the width to suit capacity in accordance with E1/AS1,
   ii) a minimum depth of 150 mm,
   iii) a maximum length of 3700 mm, and Amend 5 Aug 2011
   iv) 1:200 minimum fall along length of channel towards a drainage outlet, Amend 2 Jul 2005
b) Grating, in accordance with Tables 21 and 22, over the channel, that: Amend 5 Aug 2011
   i) is supported independently of the door frame,
   ii) is removable to allow access for cleaning,
   iii) is specifically designed to accommodate imposed loads,
   iv) has gaps sized to prevent the wheels of wheel chairs or mobility aids entering or being trapped, and
   v) has a continuous gap of 12 mm minimum from door frame and *wall cladding*, and

COMMENT:

The grating support must be specifically detailed to suit the condition of the *building* and site.

c) Exterior paving that:
   i) has a minimum fall of 1:40 away from the channel for a minimum distance of 1 m, Amend 5 Aug 2011
   ii) together with the surrounding paving and ground levels, complies with drainage requirements of E1/AS1.

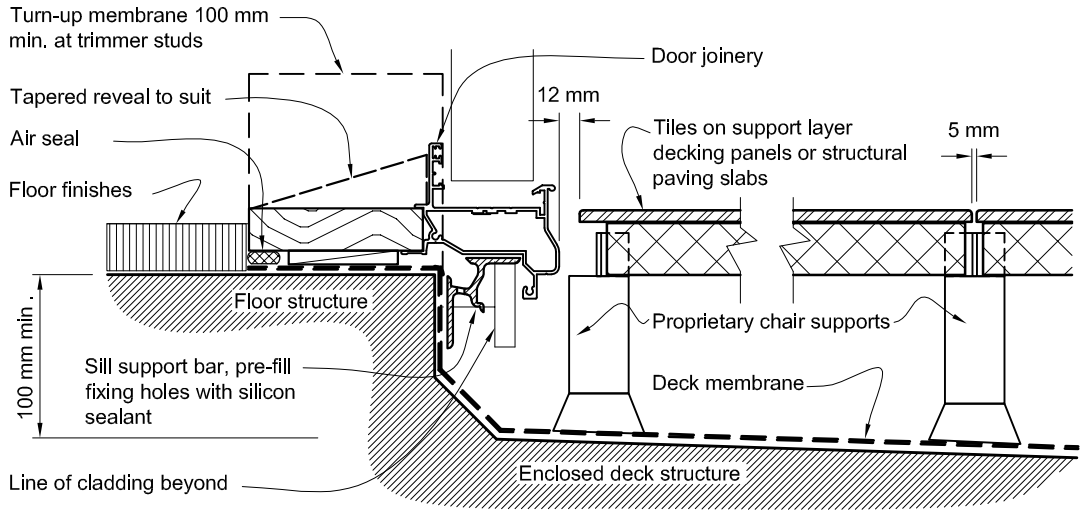
7.3.2.2 Timber floor

Where provision for level access is required from a timber floor structure to the exterior, this may be provided as shown in Figure 17B, with clearances in accordance with Paragraph 9.1.3. Amend 5 Aug 2011

Figure 17A: Level thresholds for enclosed decks
Paragraphs 7.3, 8.5.1 and Figure 17B

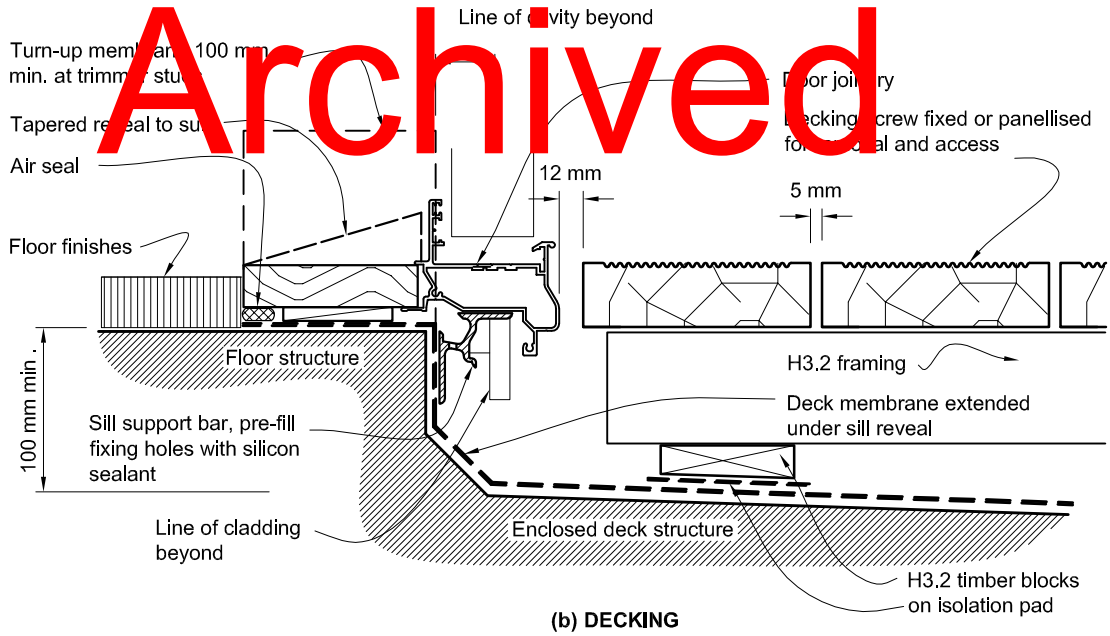
NOTE:
(1) For use for framed, above ground *enclosed decks* with *membrane* surfaces.
(2) Care must be taken to ensure that no fixings or sharp edges penetrate the *weathertight membrane* deck surface.
(3) Refer also to Paragraph 8.5.

Errata 2 Dec 2011



(a) TILE/PAVING

Errata 2 Dec 2011



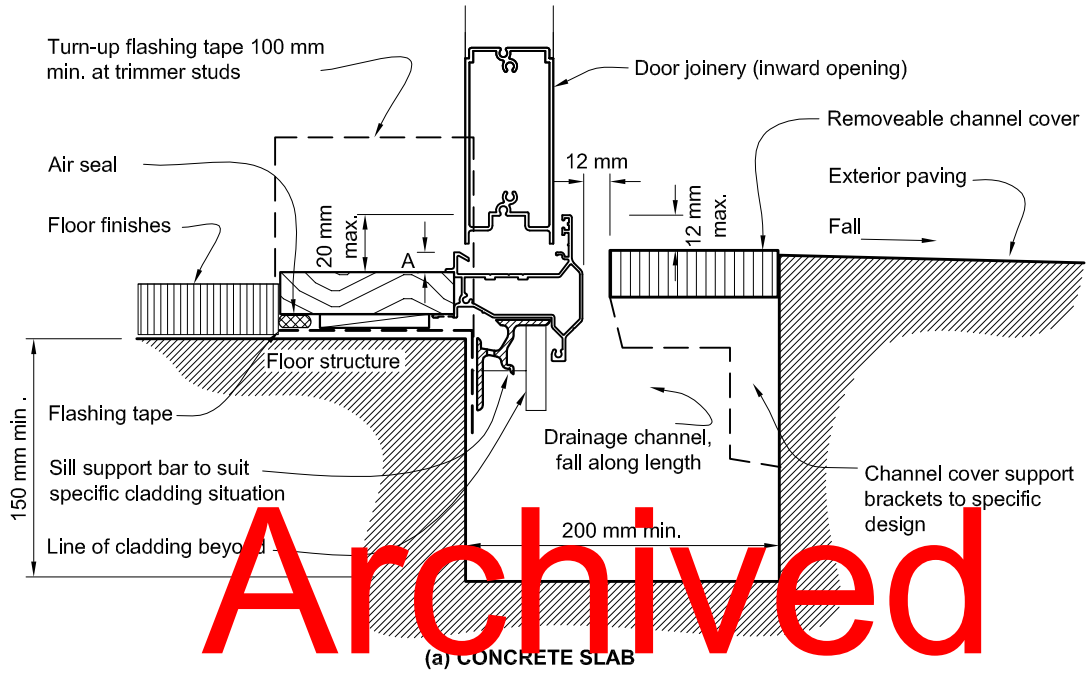
(b) DECKING

Errata 2 Dec 2011

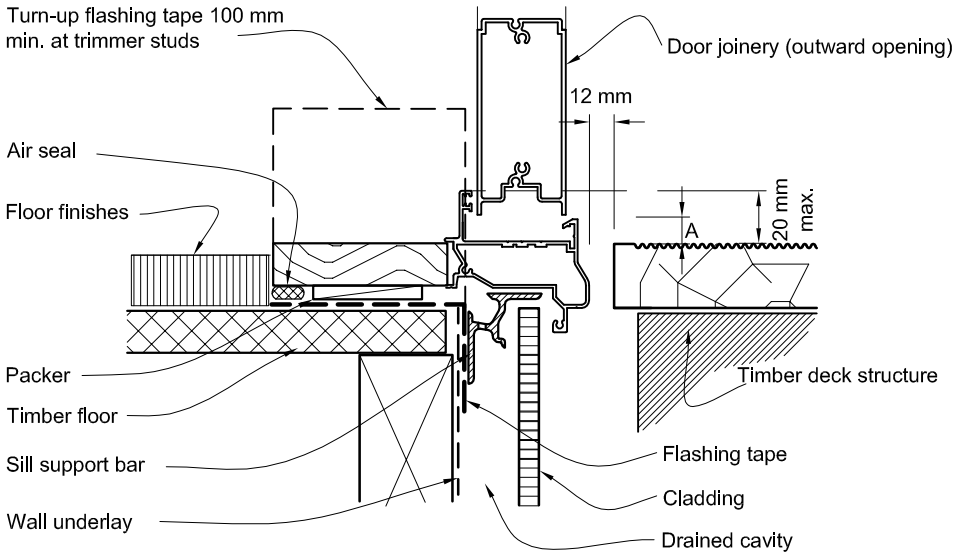
Amend 5 Aug 2011

Figure 17B: Level thresholds for ground level
Paragraph 7.3 and Figure 17A

NOTE:
(1) Detail (a) is suitable for use with concrete floor slabs - refer Paragraph 7.3.2.1 for requirements.
(2) Detail (b) is suitable for use with timber floors. It may also be adapted for timber *decks* on upper *storeys* as per Paragraph 7.1.1 b), or for *enclosed decks*, with removable panels or decking as shown in Figure 17A.
(3) Both details may be adapted for inward or outward opening doors.
(4) Exposure to wind-driven rain must be specifcally taken into account when using these details, and shelter to doors and joinery provided where local conditions warrant.



(a) CONCRETE SLAB



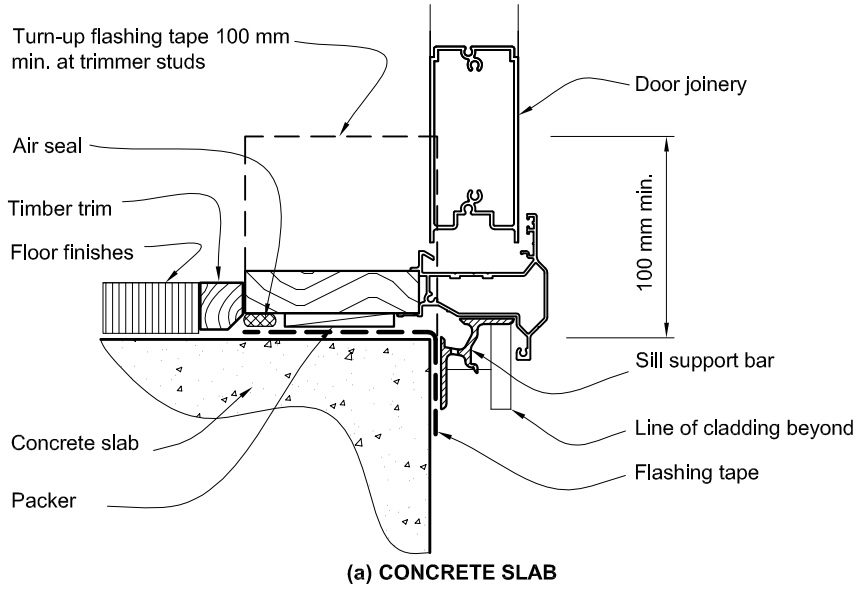
(b) TIMBER FLOOR

NOTE: 'A' to be the minimum dimension to maintain clearance from the bottom of the door to finished floor or deck, to manufacturer's requirements, and to keep sill upstand height to less than 20 mm

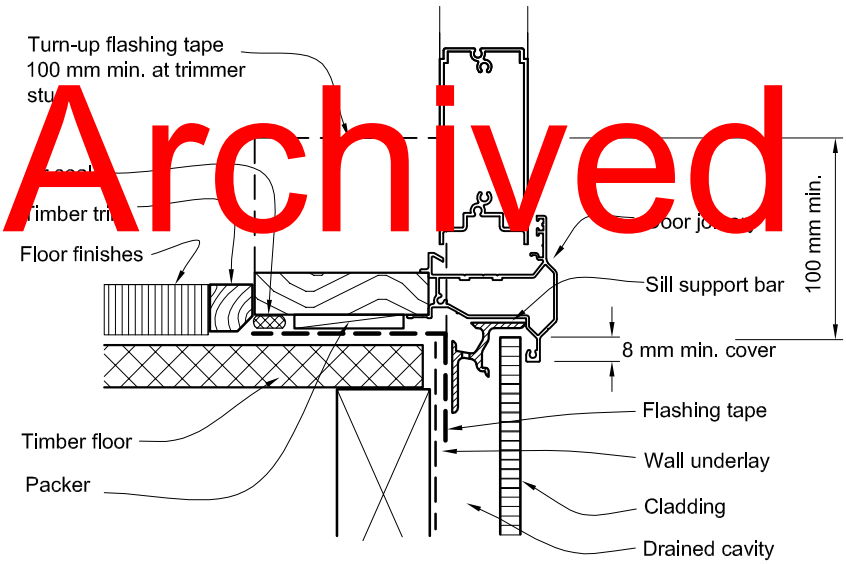
Errata 2 Dec 2011

Amend 5 Aug 2011

Figure 17C: Door sills for cavity construction
Paragraph 9.1.10.5, Figures 73C, 85, 86, 91, 99, 116 and 128



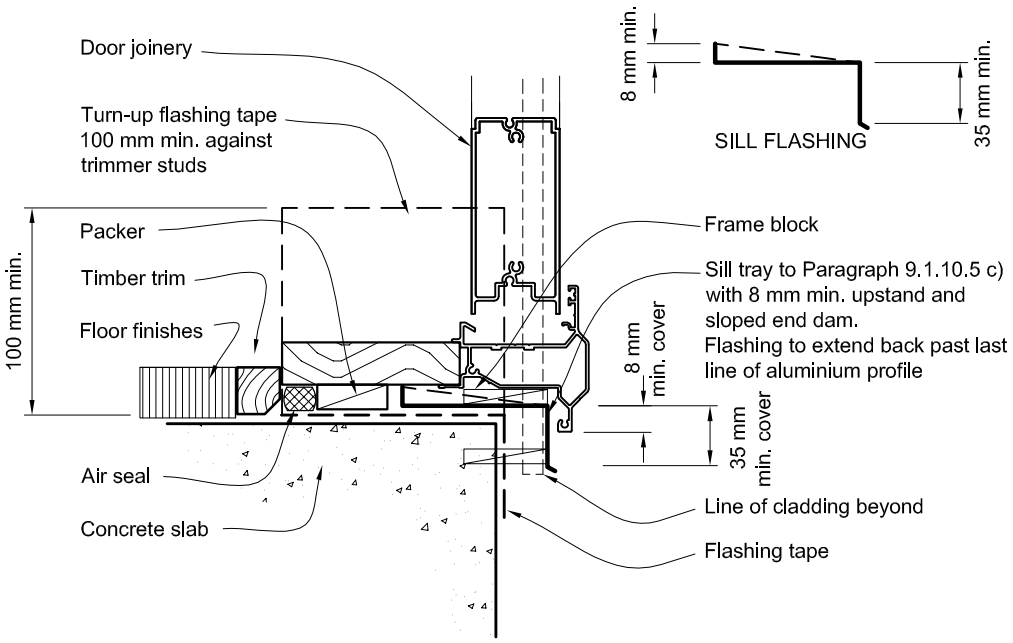
(a) CONCRETE SLAB



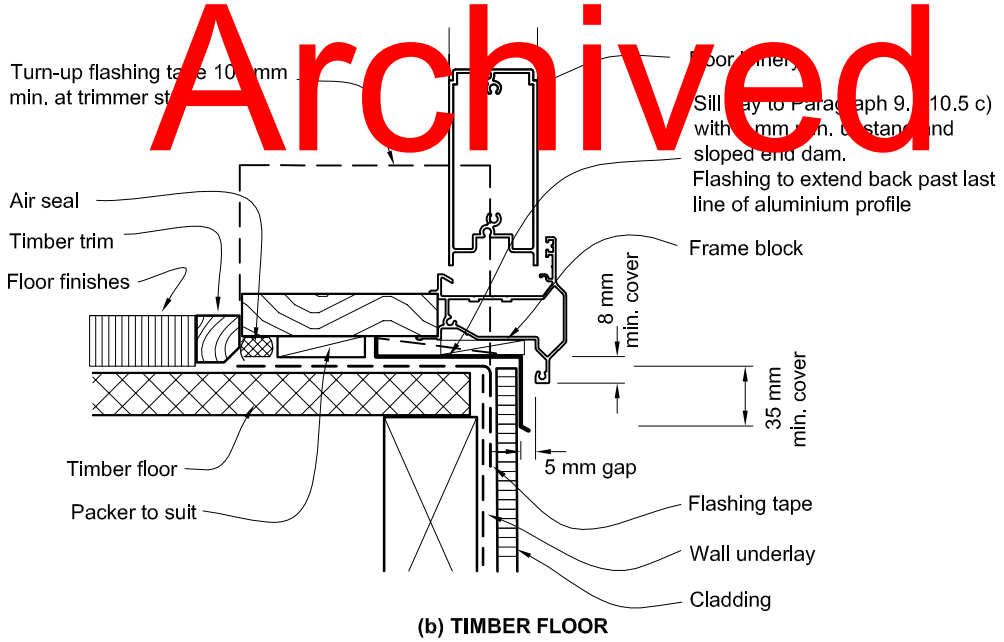
(b) TIMBER FLOOR

Amend 5
Aug 2011

Figure 17D: Door sills for direct fix
Paragraph 9.1.10.5, Figures 81, 82, 83, 84, 90, 95 and 115



(a) CONCRETE SLAB



(b) TIMBER FLOOR

Amend 5
Aug 2011

7.4 Enclosed balustrades

Enclosed balustrades require a *drained cavity* for *claddings*, except for vertical corrugated steel, as outlined in Table 3, and shall be detailed as required for *parapets* described in Paragraphs 6 and 9.1.8 and Figures 10, 11 and 12. Details for specific *cladding systems* are given in Paragraph 9.0. *Enclosed balustrade cappings* for *EIFS* and *flush finished* fibre cement may include flush finishes as outlined in Paragraphs 9.7.7 and 9.9.10.

Errata 2 Dec 2011

COMMENT:
Reports on leaky *buildings* show these junctions have been prone to leakage and care must be taken to detail and build them correctly.

Amend 5 Aug 2011

7.4.1 Deck drainage

For *decks* with *enclosed balustrades*, provision for drainage shall be in accordance with Paragraph 8.5.6 and Paragraph 8.5.10.

7.4.2 Balustrade-to-wall junctions

Enclosed balustrade-to-*wall* junctions shall be flashed to direct water clear of the outside face of the *cladding system* using a *saddle flashing* as shown in Figures 11 and 12.

Amend 5 Aug 2011

COMMENT:
Reports on leaky *buildings* show that these junctions are prone to leakage and care must be taken in detailing and in building them correctly.

7.4.3 Balustrade-to-deck floor junction

The junction of the *enclosed balustrade* with the floor of the *enclosed deck* shall be made *weathertight* as shown in Figure 18.

Junctions with *wall claddings* shall be as shown in Figure 62.

7.4.4 Metal cappings

Metal *cappings* to *enclosed balustrades* shall have dimensions as outlined in Table 7.

Metal *cappings* shall have the same requirements as outlined for *parapets* in Paragraph 6.4, with the exception of the:

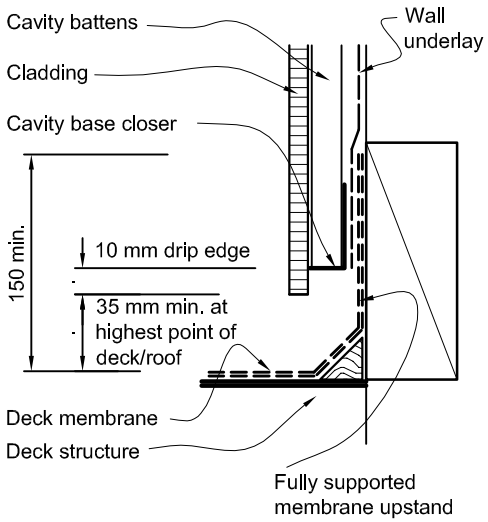
a) Slope to the top of the *capping*, for *buildings* other than housing to be as in F4/AS1,

b) *Drip edges* are required to both sides of the *capping*. The *drip edge* to the *deck* side of the *capping* shall be a *bird's beak* as shown in Figure 5.

Amend 5 Aug 2011

COMMENT:
A *bird's beak drip edge* will avoid danger of injury resulting from the sharp edge of a *kick-out*.

Figure 18: Enclosed balustrade – bottom of cladding
Paragraphs 7.4.3, 9.1.3, Figures 56, 62, 63 and 64



Amend 5 Aug 2011

7.4.5 Stanchions

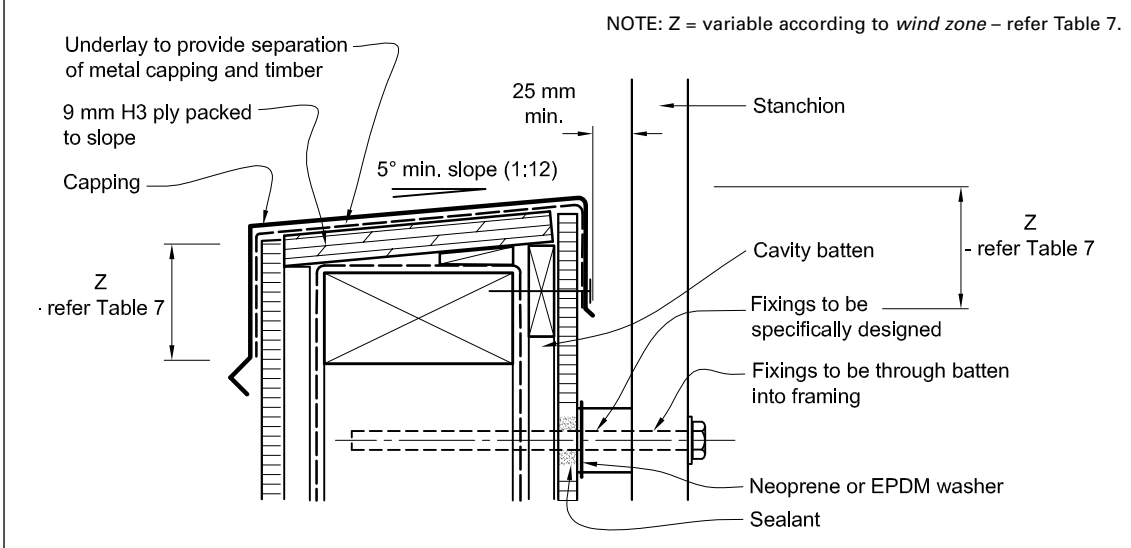
Amend 5 Aug 2011

Stanchions for *handrails*, signs, television aerials or similar structures shall be side-fixed through the *cladding system* into *framing*, as shown in Figure 19. These fixings are not included for *stucco*, *EIFS* or profiled metal in this Acceptable Solution.

Amend 5 Aug 2011

Fixing shall be to vertical surfaces only. The sealant shall be compatible with the washer.

Figure 19: Stanchion fixing
Paragraph 7.4.5



Amend 5 Aug 2011

8.0 Roof Claddings

8.1 General

8.1.1 Weathertightness

Roof claddings shall meet the requirements of NZBC E2.2, and be specified and *constructed* in accordance with the provisions of Paragraph 8.1.2 to Paragraph 8.5.

COMMENT:
For *roofs* used to collect water for human consumption, refer AS/NZS 4020.

Amend 5 Aug 2011

8.1.2 Limitations

The following *roof cladding systems* are covered in this Acceptable Solution:

a) *Masonry tiles*	Paragraph 8.2
b) Pressed metal tiles	Paragraph 8.3
c) Profiled metal *roof claddings*	Paragraph 8.4
d) *Membrane* roofing	Paragraph 8.5.

Other *roof claddings* are beyond the scope of this Acceptable Solution.

8.1.3 Maintenance

Maintenance of *claddings* shall be carried out as necessary to achieve the expected *durability* of the materials – refer to Paragraph 2.5.

Amend 5 Aug 2011

Amend 5 Aug 2011

COMMENT:
A deterioration in the appearance of the coating of the metal does not necessarily relate to a deterioration in the *weathertightness* of the roof *cladding*.

Care should be taken to avoid post-installation damage to the *cladding* when accessing the roof. Additional support is required around roof-mounted units such as air-conditioners to avoid roof distortion.

8.1.3.1 Projecting eaves

Soffits and verges of all projecting *eaves* shall be closed in. Refer to Paragraph 5.3 for details.

Amend 5 Aug 2011

Amend 5 Aug 2011

8.1.4 Fixings

Fixings shall be as specified in Paragraph 8.2 to Paragraph 8.5.

Materials for fixing *roof claddings* and *flashings*, where necessary, shall be selected from Tables 20, 21 and 22 to minimise corrosion.

Amend 5 Aug 2011

COMMENT:
The use of stainless steel fixings is not recommended by steel manufacturers for use with coated steel in severe marine and industrial environments, as they are considered to cause deterioration.

Amend 5 Aug 2011

8.1.5 Roof underlays

Roof underlays shall be to Table 23 and NZS 2295, and be either:

- R1 heavy weight kraft, or
- R2 self supporting kraft.

Amend 2 Jul 2005

Underlays shall be:

- Laid with minimum numbers of laps
- Lapped at sides and ends laps by minimum 150 mm
- Run horizontally for *roof* pitches below 10°
- Run horizontally or vertically for *roof* pitches above 10°
- Have *anti-ponding boards* at lower edges of masonry tiles, refer Figure 25(b) and Paragraph 8.2.5.

8.1.5.1 Underlay support

Prevent sagging of *roof underlay* by either:

- For R1 *underlays*, fully support with a corrosion resistant material
- For R2 self supporting *underlays*, laid to maximum 1.2 metre span between adjacent supports

Amend 5 Aug 2011

COMMENT:
Solvent in freshly LOSP-treated timber can affect bitumen in *underlays*. Any solvent should be allowed to evaporate before the *roof underlay* is installed.

Amend 5 Aug 2011

8.1.6 Gutters general

Gutters, downpipes and spreaders, including *eaves* gutters/spoutings are required for the drainage of *roof* water, and shall:

a) Be to the minimum dimensions shown in this Acceptable Solution, or calculated to E1/AS1, whichever is the greater

b) If a gutter depth is reduced to allow entry of a *valley gutter*, the reduced depth must be used to calculate the capacity of the gutter

c) For internal, *valley*, and *hidden gutters*, have no fixings in gutter bottoms or sides, and be continuously supported on H1.2 minimum treated timber gutter boards or H3 ply which is separated from metal by *roof underlay* strip.

Eaves gutters/spoutings shall:

d) Be to any of the materials outlined for *flashings* in Paragraph 4.1 except 4.3.9, 4.3.10 and 4.3.11

e) Have a minimum cross sectional area of 2500 mm^2

f) Be designed to overflow water to the outside.

Amend 5 Aug 2011

Downpipes shall:

g) Be formed from any of the materials outlined for flashings in Paragraph 4.1 except 4.3.9, 4.3.10 and 4.3.11

h) Upper *roofs* shall drain via downpipes directly to ground level where possible, or

i) Where discharging to a lower *roof*, be fitted with a spreader as detailed in Figure 20

j) Have a maximum catchment area of 25 m^2 if discharging on to a lower *roof* area.

Spreaders shall:

k) Be to any of the materials outlined for *flashings* in Paragraph 4.1 except 4.3.9, 4.3.10 and 4.3.11

l) Be to Figure 20 and not be used on masonry tile roofs unless a *roof underlay* is installed

m) Discharge directed away from roofing laps and clear of *roof* penetrations.

Amend 5 Aug 2011

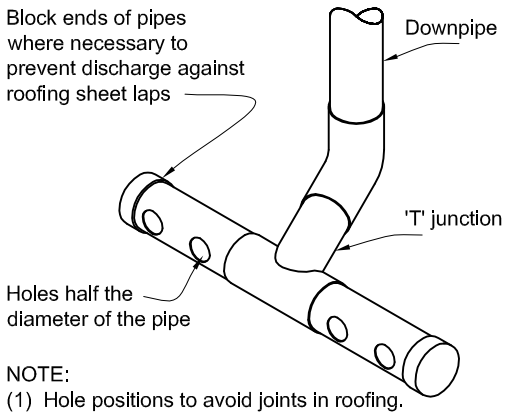
COMMENT:

Design calculations for a specific *roof* may allow larger catchment areas per spreader to be used.

The alternative to a spreader is to direct an upper level downpipe into a gutter.

The ends of spreaders may be blocked off where a sideways flow of water is against laps in *roof claddings*.

Figure 20: **Spreader for roof discharge**
Paragraph 8.1.6



NOTE:
(1) Hole positions to avoid joints in roofing.
(2) When downpipe is located in corner, spreader to be L-shaped.

Amend 5 Aug 2011

8.1.6.1 Internal gutters

Internal gutters shall:

a) Be formed with continuous butyl or *EPDM* strip complying with Paragraph 4.3.9, with no cross-joints in the gutter, or aluminium, copper, stainless steel, or zinc sheet to Paragraph 4.3, with joints that are welded

b) Where butyl or *EPDM*, be minimum 1.5 mm *membrane* thickness, or 1.0 mm thickness for gutters less than 1 metre wide

c) Have a minimum slope of 1:100

d) Be constructed to at least the minimum dimensions shown in Figure 52, or the capacity calculated to E1/AS1 plus an additional freeboard depth of 20 mm minimum.

Amend 5 Aug 2011

For *roofs* other than *membrane roofs*:

e) Discharge into a rainwater head as shown in Figure 63 (a) and (b), or

f) Discharge to an internal outlet to Figure 64 (b) or (c) with overflows provided by either:

i) a second outlet to a rainwater head, or

ii) an overflow as shown in Figure 63(c), and positioned below the level of any potential overflow into the *building*.

For internal gutters and *membrane roofing*, refer to Paragraph 8.5.

8.1.6.2 Valley gutters and hidden gutters

Valley gutters and *hidden gutters* shall be constructed as shown in Figures 50 and 51 for the applicable *roof cladding* (except for *membrane roofing*) and:

a) Not change direction in plan

b) Have a minimum underlap to *roof cladding* as specified in Figures 27, 37, 50, and 51 for the relevant *roof cladding*

c) Be formed from any of the materials outlined for *flashings* in Paragraph 4.6 except 4.6.10 and 4.6.11

d) Be fixed at upper ends only, and be secured with a purpose-made clip system for the remaining length to enable expansion/contraction along the length of the gutter

e) Discharge into an internal gutter or *eaves* gutter/spouting.

In addition:

f) Have minimum slopes of 8° for *hidden gutters*, and to Table 8 for *valley gutters*

g) *Hidden gutters* receive no discharge from downpipes or spreaders

h) Spreaders not discharge directly into a *valley gutter*

i) *Valley gutters* be minimum 250 mm wide where receiving run off from spreaders.

Amend 5 Aug 2011

Table 8: Maximum catchment areas for valley gutters
Paragraphs 8.1.6.2, 8.4.16.2, 9.7.7.1, 9.9.4.4, 9.9.10.1, Figures 27, 37 and 51

Gutter width	Maximum catchment area	Minimum roof pitch
250 mm	25 m^2	8°
160 mm to 249 mm	16 m^2	12.5°

NOTE: Catchment areas are limited to:

(1) Gutters in accordance with Paragraph 8.1.6.2.

(2) Rainfall intensity with average recurrence interval (ARI) no greater than 200 mm per hour.

Amend 5 Aug 2011

COMMENT:

Gutters for lower-pitched *roofs*, or for catchment areas other than those shown in Table 8, require *specific design*. Additional information may be found in the New Zealand Metal Roof and Wall Cladding Code of Practice.

Amend 5 Aug 2011

Amend 5 Aug 2011

8.1.7 Roof penetrations

Roof penetrations shall be made *weathertight* in accordance with Paragraph 8.2 to Paragraph 8.5.

Where *roof* penetrations are required for large openings such as *roof* lights and *chimneys*, this Acceptable Solution is limited to the following requirements:

a) The edge of roofing penetrations over 200 mm wide shall be supported in either direction with additional *framing* as shown in Figure 21, and

b) For the catchment area of the *roof* above the penetration as shown in Figure 22, the *roof* length shall be limited to:

i) for profiled metal roofing, Table 17

ii) for other *roof claddings*, the areas shown in Table 9.

COMMENT:

Flashings for *roof* penetrations not included in this Acceptable Solution require *specific design*.

For pipe penetrations, refer to details for the *roof cladding* material used.

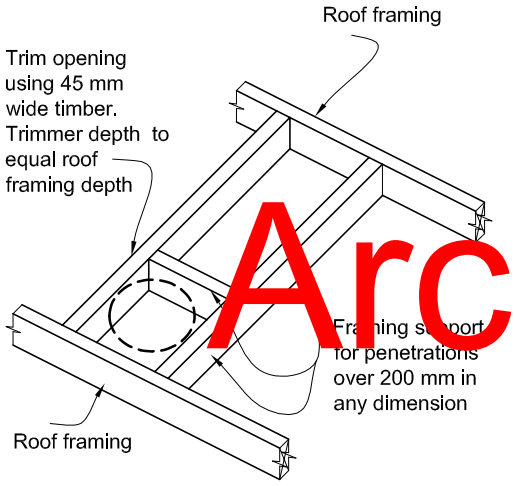
Amend 5 Aug 2011

Table 9: Maximum catchment areas above penetrations
Paragraph 8.1.7 and Figure 22

Penetration width	Maximum roof length above penetrations in metres
800 to 1200 mm	4 m
600 to 800 mm	6 m
400 to 600 mm	8 m
0 to 400 mm	10 m

NOTE: Refer to Table 17 for profiled metal roofing.

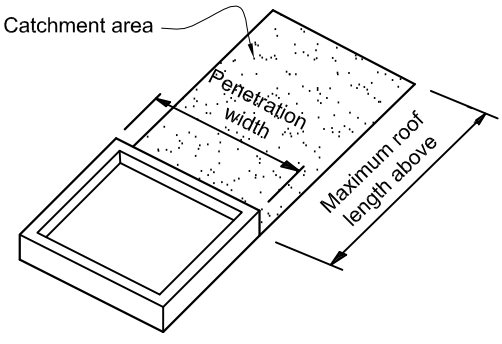
Figure 21: Penetration support
Paragraphs 8.1.7 and 8.4.17



Amend 5 Aug 2011

Figure 22: Catchment area for penetrations
Paragraphs 8.1.6, 8.1.7, Tables 9 and 17

NOTE:
(1) Profiled metal roofing - refer Table 17 for maximum roof lengths above penetrations.
(2) Other roof cladding - refer Table 9 for maximum roof lengths above penetrations.



Amend 5 Aug 2011

8.2 Masonry Tiles

8.2.1 Materials

Concrete tiles shall meet the requirements of NZS 4206 or AS 2049. Clay tiles shall meet the requirements of AS 2049.

8.2.1.1 Tile profiles

For the purposes of this paragraph, tiles shall be divided into three types as listed below:

a) Type I: Double profile tiles having two distinct watercourses with a minimum watercourse depth of 18 mm,

b) Type II: Single profile tiles having one watercourse depth of a minimum of 25 mm, or

c) Type III: Tiles not fitting the Type I or Type II categories, and includes flat tiles and those resembling slates, shakes and shingles.

8.2.2 General

Amend 2 Jul 2005

COMMENT:

Refer to Paragraph [illegible] for qualification of installers.

Amends 2 and 5

8.2.3 Installation

Masonry tile roof cladding shall be installed in accordance with NZS 4206 or AS 2050 onto minimum H1.2 treated timber battens, except the minimum pitch shall be as specified in Table 10. Where required in AS 2050 and Table 20, *underlay* shall comply with Table 23.

Fixing and fixing patterns shall be to NZS 4206, with the exception that nails shall penetrate a minimum of 35 mm into timber battens, and the minimum pitches and *roof underlay* shall be as described in Table 10 and Table 23.

Use 304 or 316 stainless steel fixings for corrosion zones B, C, D and E, or hot dip galvanised fixings at 450 g/m^2 for Zone B and Zone C. Refer to Table 20 for corrosion zones.

Amend 5 Aug 2011

Table 10: Minimum pitches for masonry tiles
Paragraph 8.2.3, Figure 25

Tile material	Profile type	With underlay (1)(2)	Without underlay (1)(2)
Concrete	Type I	15°	20°
tiles (to *rafter*	Type II	20°	–
length 4.5 m)	Type III	25°	–
Clay tiles	Type I	20°	25°
(to *rafter*	Type II	20°	–
length 4.5 m)	Type III	25°	–

NOTE: (1) Increase pitch by 1° per additional 0.5 metres of rafter length over 4.5 m.
(2) Roof underlay is required for any roof receiving discharge from a spreader, or for roofs in *wind zone* Very High or Extra High.

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

COMMENT:

Rafter length, tile profile and *wind zone* all affect the allowable minimum pitch of a tile *roof*. *Rafters* longer than in Table 10 may require the addition of *underlay*.

Manufacturers may have specific profiles that are suitable for pitches lower than those shown in Table 10, but these are outside the scope of this Acceptable Solution.

Amend 5 Aug 2011

Where *masonry tiles* have been shown to comply with the dynamic *weathertightness* test requirements of AS 4046: Part 9, a lower pitch may be used providing it is not less than 15°.

8.2.4 Flashings and fixings

Materials for *flashings*, gutters and fixings shall be in accordance with Paragraph 4.0, and:

a) Be selected from Table 20 to minimise corrosion, and

b) Be compatible with mortar and bedding in accordance with Table 21 and Table 22.

8.2.5 Anti-ponding boards

Masonry tile roofs with *underlays* shall have *anti-ponding boards* installed to Figure 25. Where *anti-ponding boards* are used, these shall be set to a minimum fall of 5° (1:12), and shall be treated minimum H1.2 for solid timber and H3 for plywood.

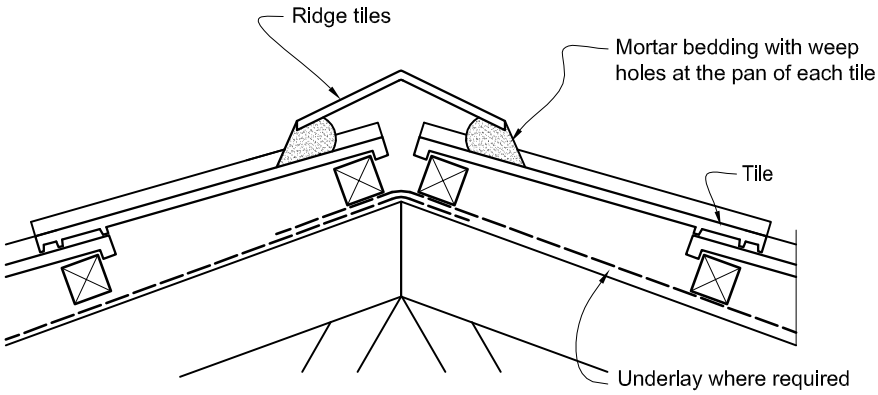
Amend 5 Aug 2011

Amend 5 Aug 2011

8.2.6 Details and flashings

Hips, ridges, valleys and barges shall be made *weathertight* by using *flashings* and seals as shown in Figure 23 to Figure 28.

Figure 23: Masonry tile ridge
Paragraph 8.2.6

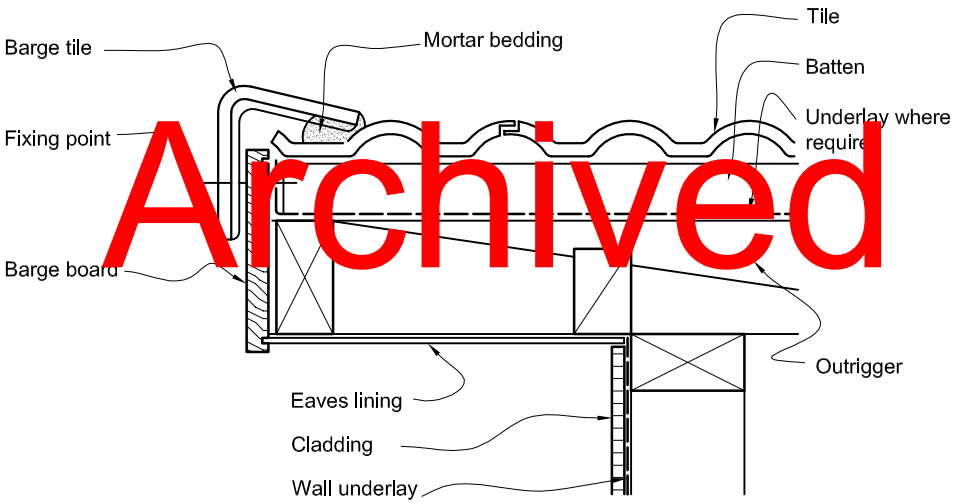


Amend 2 Jul 2005

Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 24: Barge for masonry tile
Paragraph 8.2.6



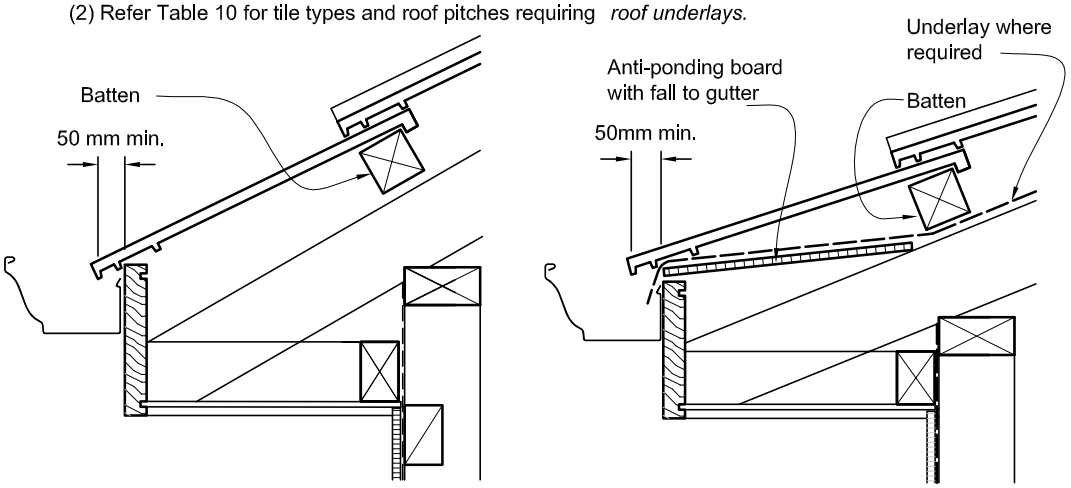
Amend 2 Jul 2005

Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 25: Timber fascia eaves for masonry tile
Paragraphs 8.1.5 and 8.2.5

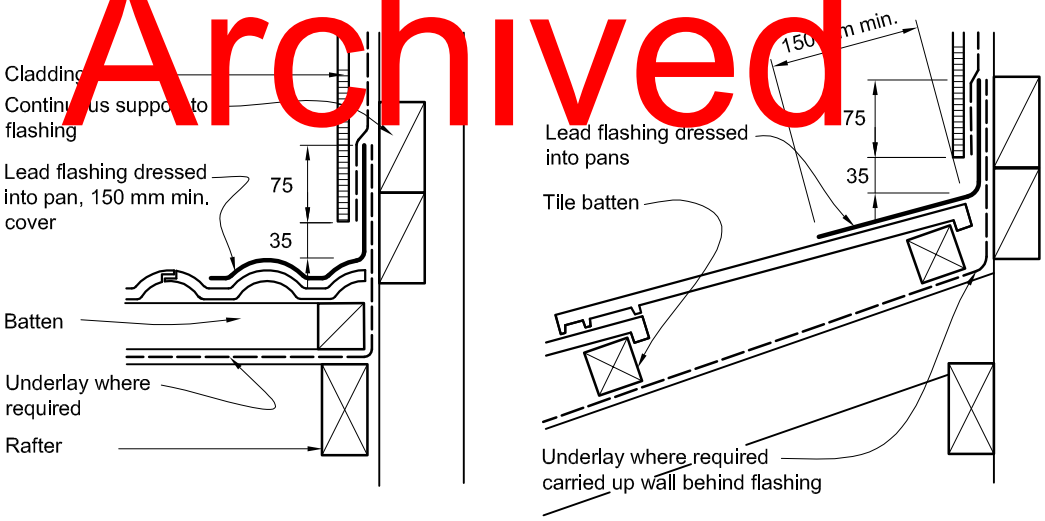
NOTE: (1) *Anti-ponding boards* required for tile roofs with underlays.
(2) Refer Table 10 for tile types and roof pitches requiring *roof underlays.*



(a) WITHOUT UNDERLAY (b) WITH UNDERLAY

Amend 5 Aug 2011

Figure 26: Apron details for masonry tile
Paragraph 8.2.6

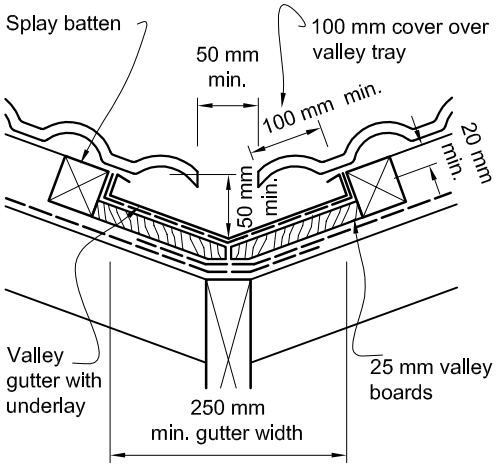


(a) PARALLEL FLASHING (b) TRANSVERSE FLASHING

Amend 2 Jul 2005

Amend 5 Aug 2011

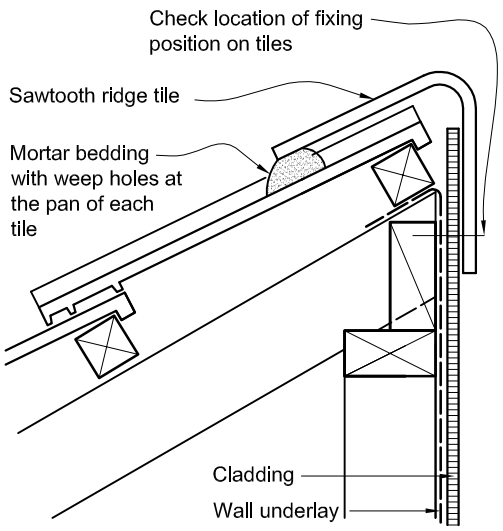
Figure 27: Valley for masonry tile
Paragraphs 8.2.6 and 8.1.6.2



NOTE: (1) Refer to Table 8 for maximum roof catchment areas for *valley gutters.*
(2) Minimum width of *valley gutter* may reduce to 160 mm, providing roof catchment area is in accordance with Table 8. In this case, cover of tiles over gutter shall be reduced to 60 mm to provide a clearance between tiles of 40 mm.

Amend 2 Jul 2005
Amend 5 Aug 2011

Figure 28: Roof/wall ridge for masonry tile
Paragraph 8.2.6



Amend 2 Jul 2005
Amend 5 Aug 2011

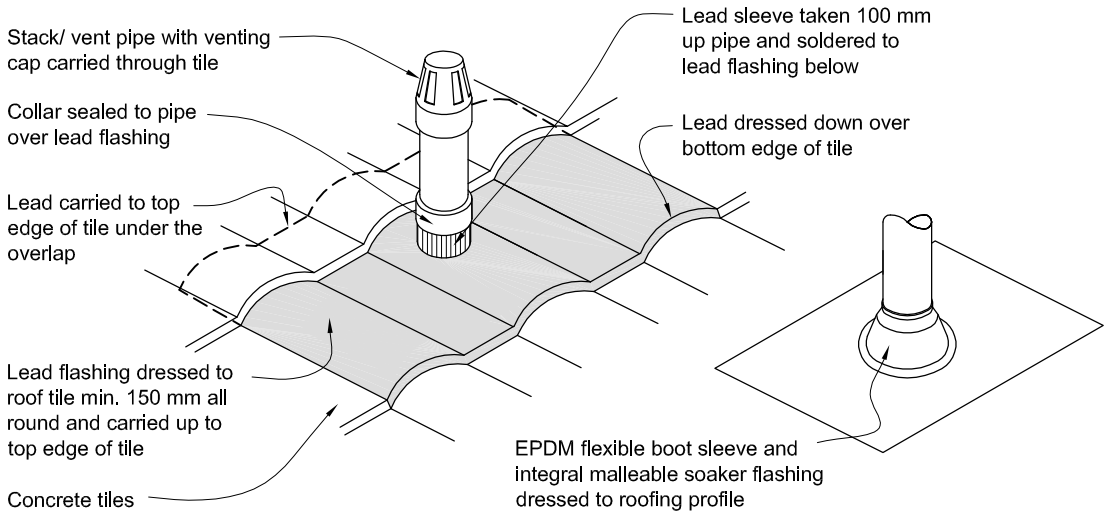
8.2.7 Penetrations

Penetrations shall be flashed as shown in Figure 29 to Figure 31.

Amend 5 Aug 2011

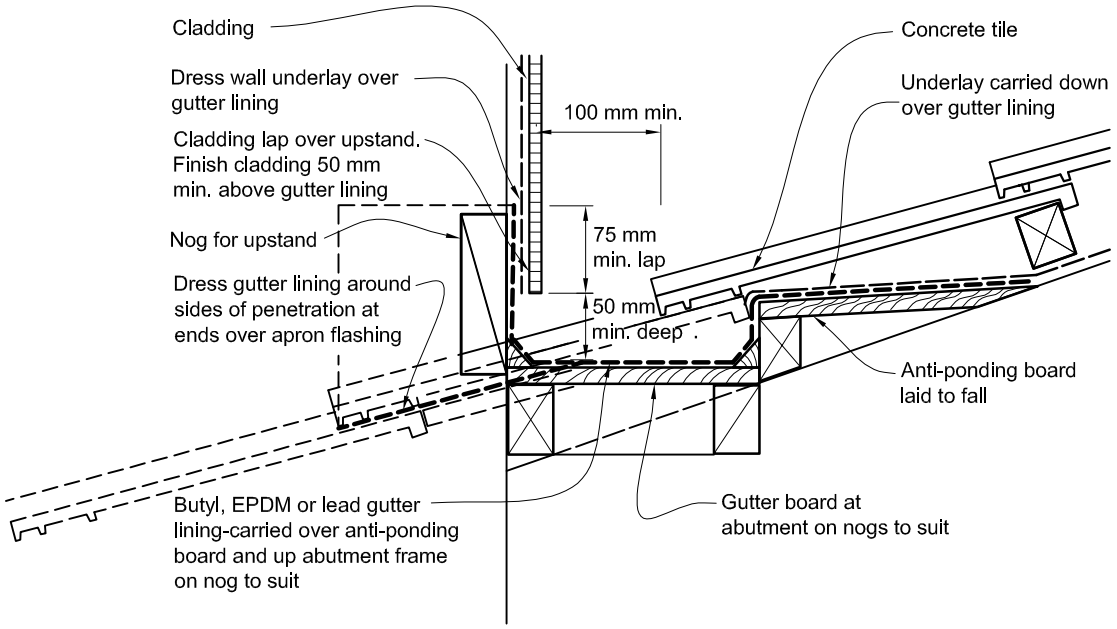
Holes in tiles for pipe penetrations shall be machine-cut to minimise the size of the hole.

Figure 29: Pipe penetration for masonry tile
Paragraph 8.2.7



Amend 2 Jul 2005
Amend 5 Aug 2011

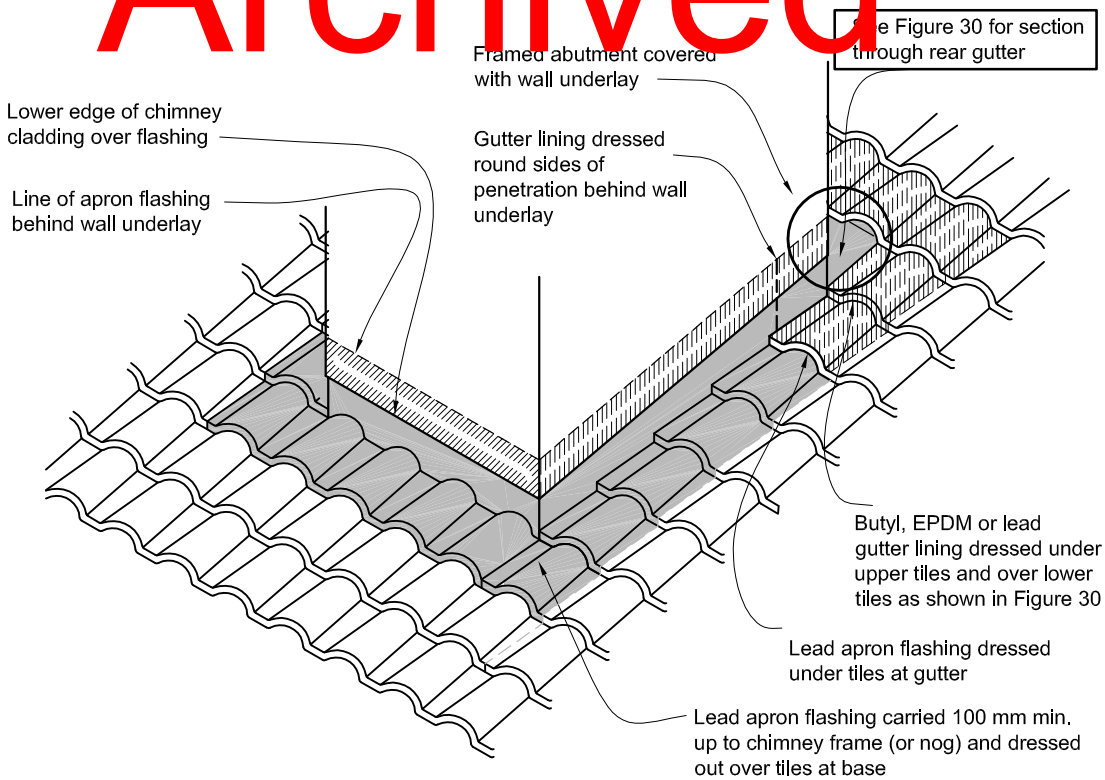
Figure 30: Abutment at framed penetration for masonry tile
Paragraph 8.2.7, Table 9 and Figure 31



Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 31: Flashing to framed penetration for masonry tile
Paragraph 8.2.7, Table 9 and Figure 30



Amend 5 Aug 2011

8.3 Pressed Metal Tiles

8.3.1 Limitations

This Acceptable Solution is limited to pressed metal tile *roofs*.

Amend 5 Aug 2011
Amend 2 Jul 2005

COMMENT:
Additional guidance on pressed metal tiles can be found in the New Zealand Metal Roof and Wall Cladding Code of Practice.

8.3.2 Installation

Amend 2 Jul 2005

COMMENT:
Refer to Paragraph 1.5 for qualification of installers.

Amends 2 and 5

8.3.3 Tiles and accessories

Amend 5 Aug 2011

Tiles and their accessories shall meet the requirements of NZS 42

8.3.4 Metal substrat

8.3.4.1 Choice of m al

COMMENT:
The exposure zone in which a *building* is located can affect the *durability* of *flashings*.

Exposure zones are defined in NZS 3604, based on the likely exposure to wind-driven sea-salt. Corrosion due to geothermal or corrosive industrial atmospheres, as defined in NZS 3604, require *specific design*.

Exposure zones are based on AS/NZS 2728. AS/NZS 2728 lists atmospheric classes derived from ISO 9223 for Australia and New Zealand.

Amend 5 Aug 2011

8.3.4.2 Steel

Steel for the manufacture of pressed metal tile and *flashing* systems shall:

Amend 2 Jul 2005

a) have a *base metal thickness (BMT)* of 0.39 mm minimum,

Amend 5 Aug 2011

b) be grade G300 or G250,

Amend 6 Feb 2014

c) be selected for corrosion protection according to the intended exposure zone as shown in Table 20.

Amend 2 Jul 2005

Paint coatings may include factory-applied finishes complying with AS/NZS 2728, or factory-painted or bonded resin and chip finishes of minimum 15 year *durability*.

Amend 5 Aug 2011

8.3.4.3 Aluminium

Aluminium for the manufacture of pressed metal tiles and *flashing* systems shall comply with AS/NZS 1734, and shall:

Amend 5 Aug 2011

a) Have a *base metal thickness (BMT)* of 0.7 mm minimum,

b) Be minimum 5000 series,

Amend 2 Jul 2005

c) For pre-painted aluminium, have a factory-applied finish complying with AS/NZS 2728.

8.3.5 Roof pitch

General approximations of profile types for standard profile and shake or shingle profile metal roof tiles are shown in Figure 32.

Amend 5 Aug 2011

The minimum *roof* pitches for metal tiles where *rafter* length does not exceed 12 m shall be limited to

Amend 2 Jul 2005

a) 12 (1:4.

for profiles resembling standard profiles, and

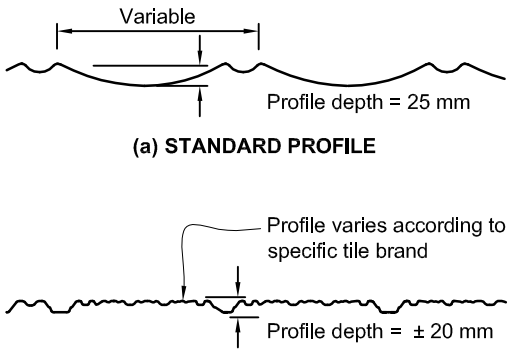
b) 15° (1:3.75) for profiles resembling shingle or shake profiles.

Amend 5 Aug 2011

Where *rafter* length exceeds 12 m, increase minimum pitch by 1° per additional 0.5 m.

Amend 2 Jul 2005

Figure 32: Metal tile profiles
Paragraph 8.3.5



Amend 5 Aug 2011

Amend 5 Aug 2011

COMMENT:
Panels are available in a wide range of profiles.

Where manufacturers have more stringent requirements, these should be followed to optimise performance and to avoid invalidating guarantees.

8.3.6 Underlay

Amend 5 Aug 2011

All metal tile roofing shall have a *roof underlay* installed. *Roof underlay* shall be to Table 23. Refer to Paragraph 8.1.5 for installation details.

Amend 5 Aug 2011

If LOSP-treated timber is used, *roof underlay* shall not be applied until the LOSP solvent has been allowed to evaporate.

Amend 5 Aug 2011

COMMENT:
Solvent in freshly LOSP-treated timber can affect bitumen in *underlays*. Any solvent should be allowed to evaporate before the *roof underlay* is installed.

8.3.7 Fixings

Pressed metal tiles shall be fixed as shown in Figure 33, with:

a) 50 x 2.8 mm hot-dipped galvanized painted flat-head annular-grooved nails. For fixings through the top of the tiles, use neoprene washers containing no more than 15% by weight carbon black content, with

Amend 2 Jul 2005

b) Four fixings per sheet through:
   i) the turn-down of the tiles for the body of the roof, and
   ii) the top of the profile slope for sheets at the *eaves*, avoiding the weather channel of the tiles.

8.3.8 Flashings

The *roof* shall be flashed at all boundaries, except at the discharge to a gutter, using the details shown in Figure 34 to Figure 37.

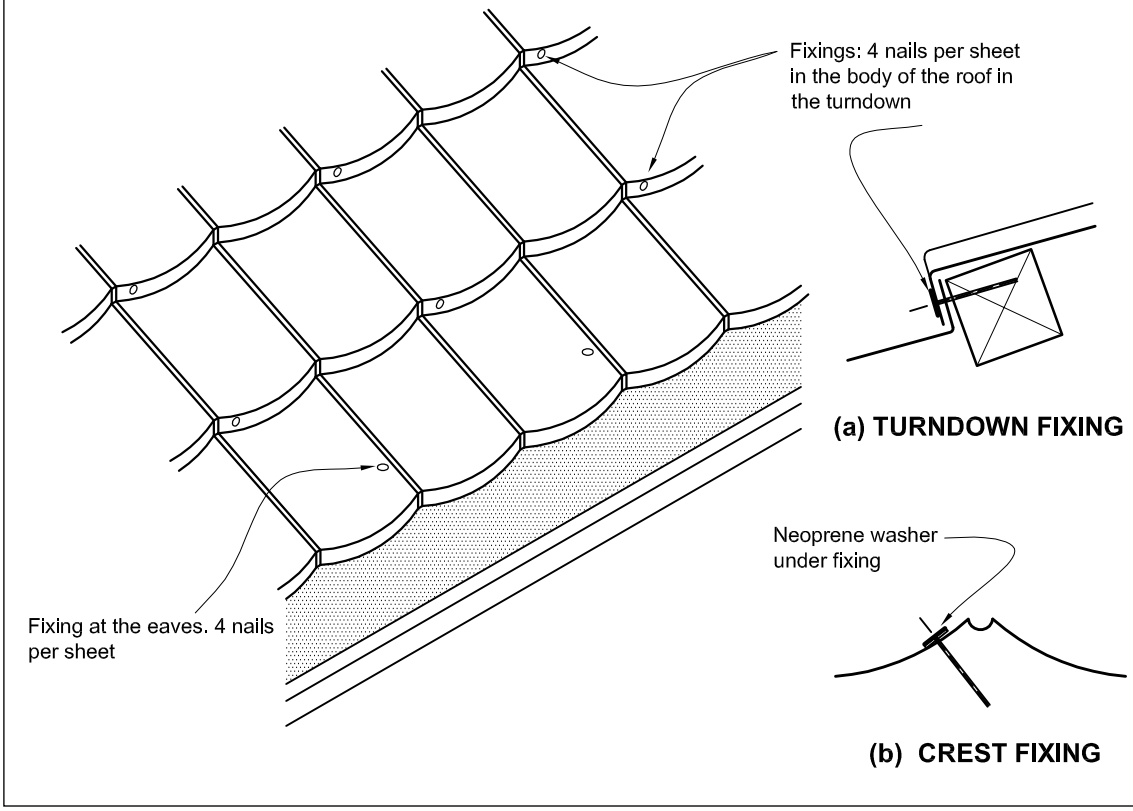
Metal *flashings* are generally supplied by the metal tile manufacturer, and shall comply with Paragraph 8.3.4.2 and Table 7, unless specifically shown otherwise in the details.

Amend 5 Aug 2011

COMMENT:
Metal tile manufacturers supply pre-folded or formed accessories and recommendations for their installation.

Amend 5 Aug 2011

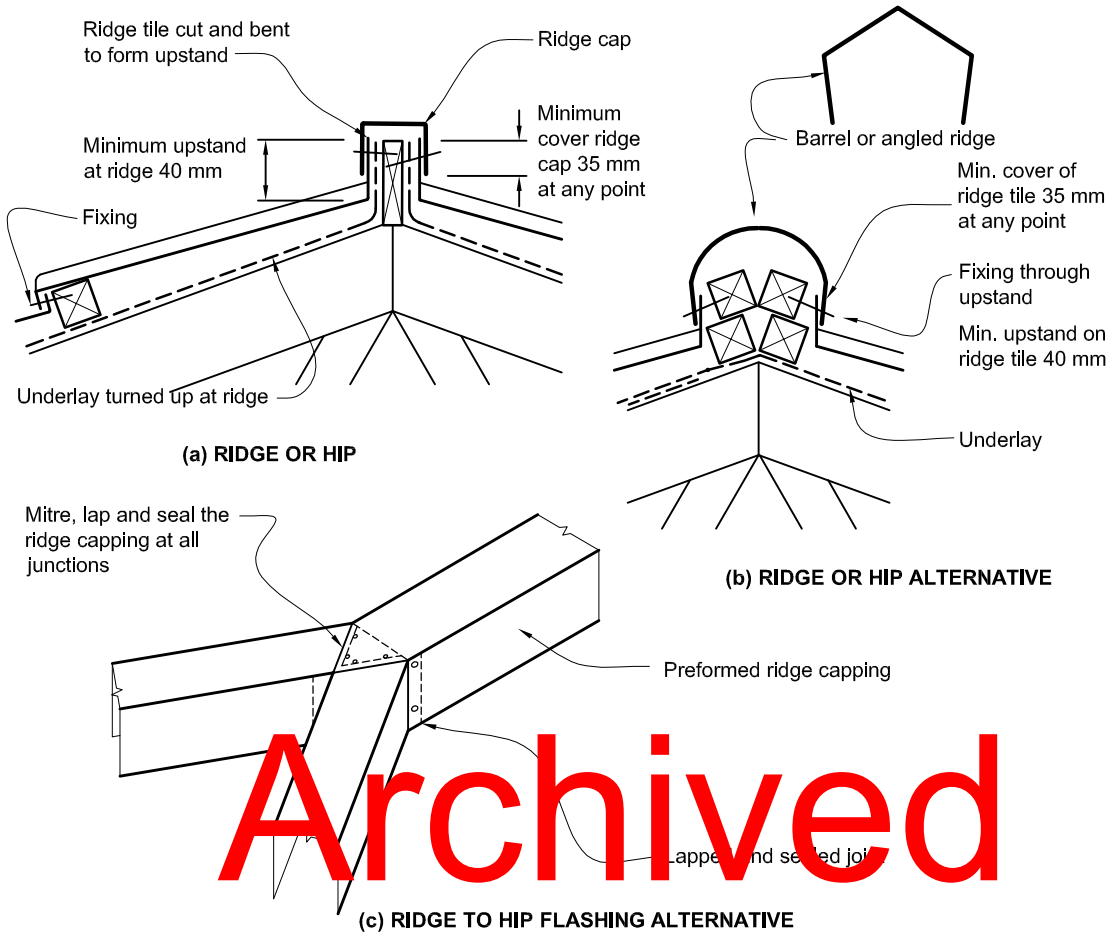
Figure 33: [illegible] fixings
Paragraph 8.3.7



Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 34: **Ridge or hip flashings for metal tile**
Paragraphs 8.3.3 and 8.3.8



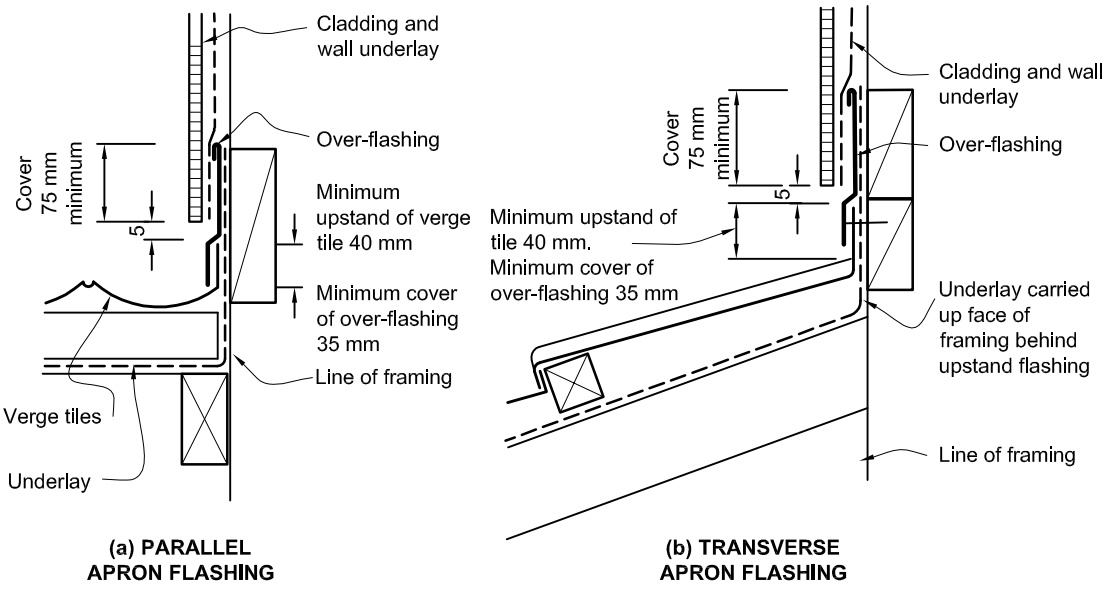
NOTE: For alternative ridge profiles, ridge to hip *capping* must be preformed to suit profile.

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

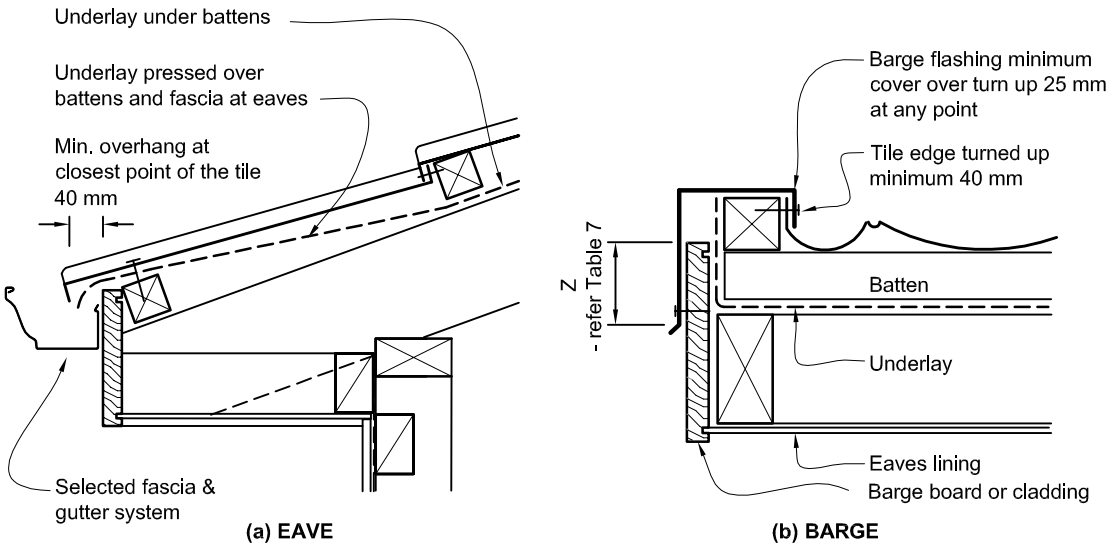
Figure 35: **Apron flashings for metal tile**
Paragraphs 8.3.3 and 8.3.8



Amend 5 Aug 2011

Figure 36: **Eaves and barge for metal tile**
Paragraphs 8.3.3 and 8.3.8

NOTE: If alternative barge *flashing* profiles are used, these profiles must acheive equivalent covers.

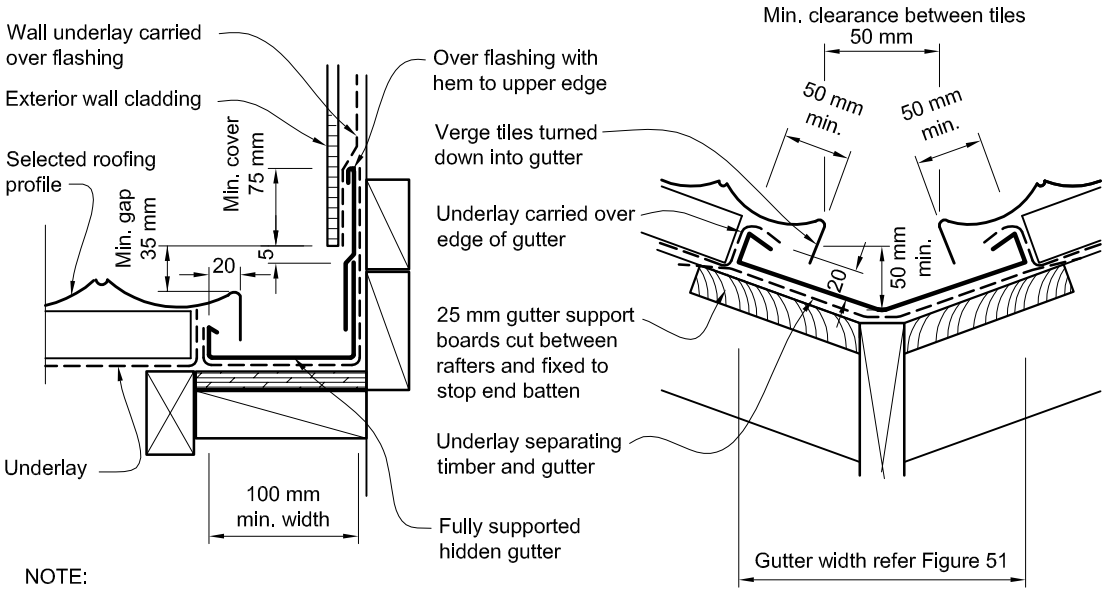


Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 37: **Hidden and valley gutter flashings for metal tile**
Paragraphs 8.1.6.2, 8.3.3, 8.3.8, Figure 51

NOTE: (1) Refer to Table 8 for maximum catchment areas for *valley gutters*.
(2) Maximum width of *valley gutter* may be reduced to 150 mm providing roof catchment area is in accordance with Table 8. In this case, minimum dimensions shown shall apply.



Amend 2 Jul 2005

Amend 5 Aug 2011

8.3.9 Gutters, ridges, barges and fascias

Gutters, ridges, barges and fascias shall be as shown in Figures 34–37.

Refer to Paragraph 5.2 for termination of *roofs* against *wall claddings*.

Amend 5 Aug 2011

8.3.10 Roof penetrations

Pipe penetrations shall be flashed using *EPDM flashings* similar to that shown for masonry tiles, Figure 29.

Amend 5 Aug 2011

COMMENT:

Use purpose-made preformed rooflights and ventilators supplied by the manufacturer of the tiles where available.

Amend 2 Jul 2005

8.4 Profiled Metal Roof Cladding

8.4.1 Limitations

This Acceptable Solution is limited to the following types of profiled metal *roof cladding*:

a) Profiled as outlined in Paragraph 8.4.4,

Amend 5 Aug 2011

b) *Valley gutters* that do not change direction in plan,

c) Not curved, and

d) With sheets no more than 18 metres long.

Amend 2 Jul 2005

COMMENT:
If curved profiled metal sheet is used, the radius of the curve may affect *durability*. *Specific design* is required, and manufacturers and the New Zealand Metal Roof and Wall Cladding Code of Practice should be consulted for recommendations.

8.4.2 General

Amend 2 Jul 2005

COMMENT:
Refer to Paragraph 1.5 for qualification of installers.

Amends 2 and 5

8.4.3 Materials

8.4.3.1 Choice of metal

Amend 2 Jul 2005

Metal roof *cladding* and *flashings* shall be selected according to the exposure conditions in Table 20 as defined in:

Amend 5 Aug 2011

a) NZS 3604, or

b) AS/NZS 2728.

Amend 5 Aug 2011

COMMENT:
The exposure zone in which a *building* is located can affect the *durability* of *flashings*.

Exposure zones are defined in NZS 3604, based on the likely exposure to wind-driven sea-salt. Corrosion due to geothermal or corrosive industrial atmospheres, as defined in NZS 3604, require *specific design*.

Exposure zones are based on AS/NZS 2728. AS/NZS 2728 lists atmospheric classes derived from ISO 9223 for Australia and New Zealand.

Amend 5 Aug 2011

8.4.3.2 Steel

Amend 5 Aug 2011

Amend 2 Jul 2005

Materials for the manufacture of profiled steel *roof cladding* shall:

a) have a *BMT* of 0.4 mm minimum

b) be grade G550, or G300 for rolled, crimped, or trough profile roofing

c) be selected for corrosion protection according to the intended exposure zone as shown in Table 20.

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 2 Jul 2005

8.4.3.3 Aluminium

Aluminium for the manufacture of profiled aluminium roofing shall comply with AS/NZS 1734, and be a minimum:

a) *Base metal thickness (BMT)* of 0.7 mm,

b) 5000 series.

Pre-painted aluminium roofing shall have a factory-applied finish complying with AS/NZS 2728.

Amend 5 Aug 2011

Amend 2 Jul 2005

COMMENT:
A deterioration in the appearance of the coating of the metal does not necessarily relate to a deterioration in the *weathertightness* of the *roof cladding*.

8.4.4 Profiles

Profiles covered in this Acceptable Solution are shown in Figure 38, and consist of:

Amends 2 and 5

a) **Corrugated** – curved with a crest height of 16.5 mm minimum,

b) ***Trapezoidal*** – symmetrical or asymmetrical with a minimum crest height of 19 mm, and for asymmetrical a flat or lightly profiled pan width of 210 mm maximum between crests, and

Amend 5 Aug 2011

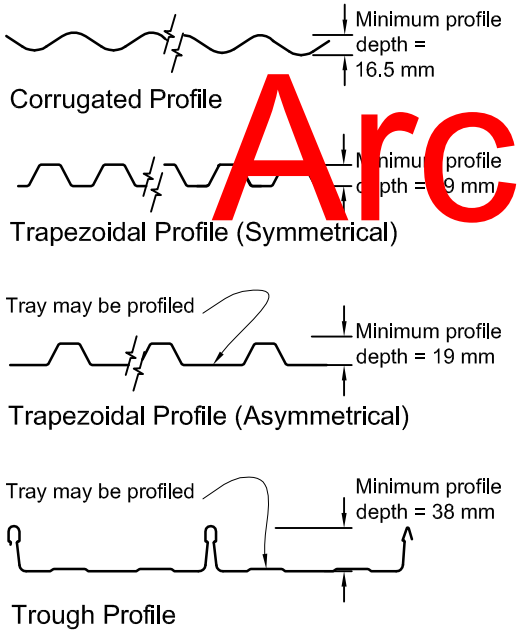
c) ***Trough profile*** – with vertical ribs at a minimum height of 38 mm, and flat or lightly profiled pans of 210 mm maximum between crests.

Amend 5 Aug 2011

Figure 38: Profiled metal profiles
Paragraphs 8.4.4, 9.6.1, 9.6.5 and Table 3

Amend 2 Jul 2005

NOTE: Tables 11 to 13 have limited profile requirements for given roofing spans.



Amend 2 Jul 2005

Amend 5 Aug 2011

8.4.5 Roof pitch

Amend 2 Jul 2005

For *roofs* up to 18 metres in length without end laps, pitches shall be:

a) Corrugated – not less than 8° (1:7).

b) *Trapezoidal* – not less than:
   i) 4° (1:14) where the crest height is less than 27 mm, or
   ii) 3° (1:20) where the crest height is 27 mm or higher.

c) *Trough profile* – not less than 3° (1:20).

Amend 5 Aug 2011

COMMENT:
For *roofs* over 18 metres in length refer to the manufacturer for minimum pitch requirements. Where manufacturers have more stringent requirements, these should be followed to optimise performance and to avoid invalidating guarantees.

Amend 2 Jul 2005

8.4.6 Structure

Amend 5 Aug 2011

The maximum span and fixing patterns of profiled metal *roof cladding* between *purlins* to comply with this Acceptable Solution are given in Table 11, Table 12 or Table 13, 14 and 15. Spans shown are for steel with *BMT* grade and profile as specified in each Table.

Amend 2 Jul 2005

COMMENT:
For *purlin* sizes, spacing and fixing, refer to NZS 3604.

Amend 2 Jul 2005

Additional support will be required around roof-mounted services such as air-conditioning in order to avoid roof distortion.

Amend 5 Aug 2011

Amends 2 and 5

Table 11: **Steel corrugate profiled roofing – 0.4 mm BMT and minimum profile height 16.5 mm**
Maximum spans and fixing patterns. Refer to Paragraph 8.4.6

Purlin spacings (metres)		Wind zones		
End span	**Intermediate span**	**Low and Medium**	**High and Very High**	**Extra High**
0.4	0.6	C2	C2	C2
0.6	0.9	C2	C2	C1
0.8	1.2	C2	C1	C1

NOTE: C1 fixing pattern is – Hit 1, miss 1...
C2 fixing pattern is – Hit 1, miss 1, hit 1, miss 2...

Amend 5
Aug 2011

Table 12: **Steel corrugate profiled roofing – 0.55 mm BMT with minimum profile height 16.5 mm**
Maximum spans and fixing patterns. Refer to Paragraph 8.4.6

Purlin spacings (metres)		Wind zones		
End span	**Intermediate span**	**Low and Medium**	**High and Very High**	**Extra High**
0.4	0.6	C3	C3	C3
0.6	0.9	C3	C3	C3
0.8	1.2	C3	C3	C3
1.15	1.6	C3	C3	C2

NOTE: C2 fixing pattern is – Hit 1, miss 1, hit 1, miss 2...
C3 fixing pattern is – Hit 1, miss 2, hit 1, miss 3...

Amend 5
Aug 2011

Table 13: **Steel trough profile roofing – 0.55 mm BMT with profile height 46 mm minimum, and pan width 210 mm maximum(2)**
Maximum spans. Refer to Paragraph 8.4.6

All building wind zones	
Maximum span of roof cladding mm	
End span	Intermediate span
1100	1600

NOTE: (1) *Trough profile* with 0.4 mm *BMT* steel is excluded from this Acceptable Solution

(2) For profile heights and pan widths outside this range, refer to supplier's literature for fixing patterns and spans

Amend 5 Aug 2011

Amend 2 Jul 2005

COMMENT:

It is recommended that access to the *roof* is limited to within 100 mm of purlin lines to avoid damaging the *roof cladding*.

Amend 2 Jul 2005

8.4.7 Underlay

All profiled metal long-run roofing shall have a *roof underlay* installed to Table 23. See Paragraph 8.1.5 for installation details.

Amend 5 Aug 2011

8.4.8 Fixings: corrugated and trapezoidal

Fixings shall be as shown in Tables 11, 12, 14 and 15, and shall be a minimum 12-gauge screw, as shown in Figure 39, which complies with Class 4 of AS 3566: Part 2.

Amend 2 Jul 2005

Amend 2 Jul 2005

COMMENT:

Screw fixing is recommended for metal roofing as there is less likelihood of the fixing 'backing out' than with a nail.

The spacing requirements for fixings are conservative, and a *specific design* may produce a more optimum spacing, especially with the use of load-spreading washers. Consult roofing manufacturers for information.

Amend 5 Aug 2011

Amend 2 Jul 2005

8.4.8.1 Fixing requirements

Fixings shall:

a) Be fixed through crests,

b) Penetrate *purlins* by a minimum of 40 mm for nail fixings and 30 mm for screw fixings,

c) Include sealing washers of:
   i) neoprene (having a carbon black content of 15% or less by weight),
   ii) profiled washer and *EPDM* washer where required to allow for expansion of the profiled metal *roof cladding*.

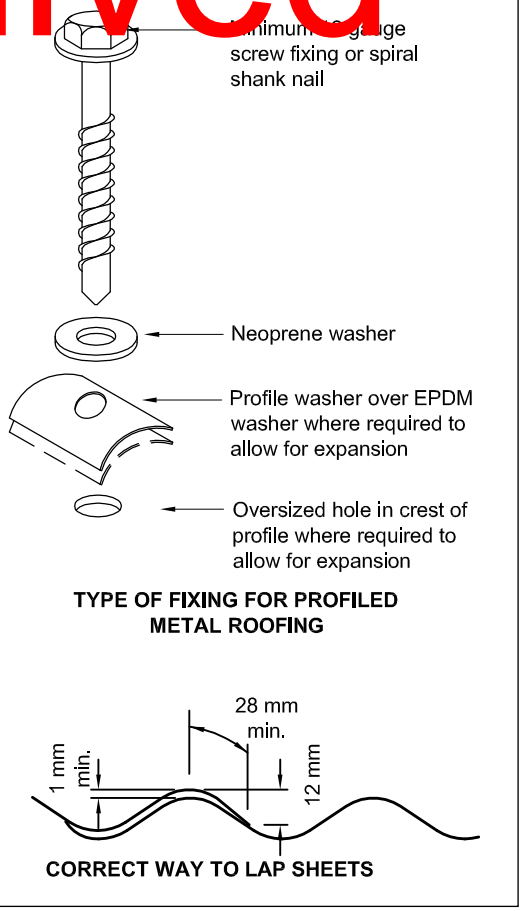
Amend 2 Jul 2005

Amend 5 Aug 2011

Amends 2 and 5

Amend 2 Jul 2005

Figure 39: **Corrugated and trapezoidal fixings and sheet lap**
Paragraphs 8.4.[illegible] 9.6, Tables 20, 22 and 24



Amend 2 Jul 2005

Amend 5 Aug 2011

Table 14: **Steel trapezoidal profiled roofing – 0.4 mm BMT and profile height 27 mm minimum(1), and minimum 5-rib profiles**
Maximum spans and fixing patterns. Refer to Paragraph 8.4.6

Purlin spacings (metres)		Wind zones		
End span	**Intermediate span**	**Low and Medium**	**High and Very High**	**Extra High**
0.4	0.6	T2	T2	T1
0.6	0.9	T2	T1	T1
0.8	1.2	T2	T1	T1
1.2	1.8	SED	SED	SED

NOTE: T1 fixing pattern is – Fix every crest...
T2 fixing pattern is – Hit 1, miss 1...
SED Specific Engineering Design
(1) For profile heights and pan widths outside this range, refer to supplier's literature for fixing patterns and spans

Amend 5 Aug 2011

Table 15: **Steel trapezoidal profiled roofing – 0.55 mm BMT, profile height 27 mm minimum(1) and minimum 5-rib profiles**
Maximum spans and fixing patterns. Refer to Paragraph 8.4.6

Purlin spacings (metres)		Wind zones		
End span	**Intermediate span**	**Low and Medium**	**High and Very High**	**Extra High**
0.4	0.6	T2	T2	T2
0.6	0.9	T2	T2	T2
0.8	1.2	T2	T2	T2
1.2	1.8	T2	T1	T1

NOTE: T1 fixing pattern is – Fix every crest...
T2 fixing pattern is – Hit 1, miss 1...
(1) For profile heights and pan widths outside this range, refer to supplier's literature for fixing patterns and spans

Amend 5 Aug 2011

Amend 2 Jul 2005
Amend 5 Aug 2011

8.4.9 Fixings: trough profile

Amend 2 Jul 2005

Clip fixings for *trough profiles* and spans as shown in Table 13 shall be as shown in Figure 40, and shall:

Amend 2 Jul 2005

a) Have a minimum *BMT* of 0.9 mm

Amend 5 Aug 2011

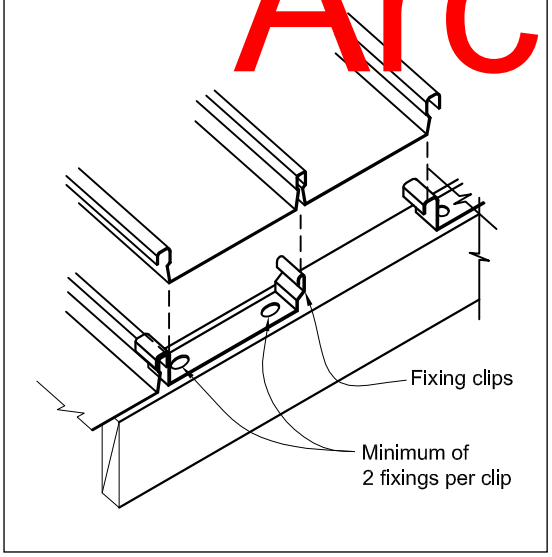
b) Be a minimum width of 30 mm

c) Be made from a material compatible with the *cladding*, refer to Tables 20 and 21

d) Have clips fastened with a minimum of two 10-gauge by 30 mm waferhead hot-dipped galvanised screws which comply with Class 3 of AS 3566: Part 2.

Amend 2 Jul 2005

Figure 40: Typical trough profile fixings
Paragraph 8.4



Amend 2 Jul 2005
Amend 5 Aug 2011

Amends 2 and 5

8.4.10 Allowance for expansion

Allowance shall be made for expansion of corrugated and *trapezoidal* roof *cladding* as shown in Table 16.

Amend 5 Aug 2011

Where Table 16 requires profiled washers, allowance shall be made for expansion by:

a) Fixing the top 50% (closest to the ridge) with conventional fixings, and

b) Fixing the lower 50% with sealing washers fixed over profiled washers as shown in Figure 39, and:
   i) using oversized holes, and
   ii) positioning fixing in centre of hole.

Amend 5 Aug 2011

Table 16: Expansion provisions
Paragraph 8.4.10, Figure 39

Material	< 8 m	8-12 m	12-18 m	>18 m
Steel	NSR	Profiled washers	Profiled washers	SD
Aluminium	Oversized holes	Profiled washers	SD	SD

SD – Requires *specific design*
NSR – No special requirements

Amend 5 Aug 2011
Amend 5 Aug 2011
Amend 2 Jul 2005

8.4.11 Flashing requirements

The roofing shall be flashed at all boundaries to comply with the following:

Amend 2 Jul 2005

a) At edges discharging to gutters with *eaves flashings* where required in Figure 45(a)

b) *Soft edge* to cover *flashings* complying with Paragraph 4.6. Refer to Figure 41 for example of use and Tables 21 and 22.

Amend 2 Jul 2005

c) Notched turn-downs to cover *flashings* shall comply with Paragraph 4.6. Refer to Figure 42 for example of use.

Amend 5 Aug 2011

d) Materials for *flashings* shall be compatible with the *roof cladding* material as per Table 21 and Table 22, and shall be in accordance with Paragraph 4.3.

e) Provide *expansion joints* in accordance with Paragraph 4.5.2.

Amend 2 Jul 2005

8.4.11.1 Fixing flashings

a) When fixing *flashings* to the structure, use screws as for roofing (see Paragraph 8.4.8).

b) When fixing *flashings* to other *flashings* or to roofing use:
   i) for galvanized steel, 4 mm diameter monel metal or stainless steel rivets, where compatible as per Table 21,
   ii) for aluminium-zinc coated steel, 4 mm diameter aluminium rivets,
   iii) for aluminium, 4 mm diameter aluminium rivets.

Amend 2 Jul 2005

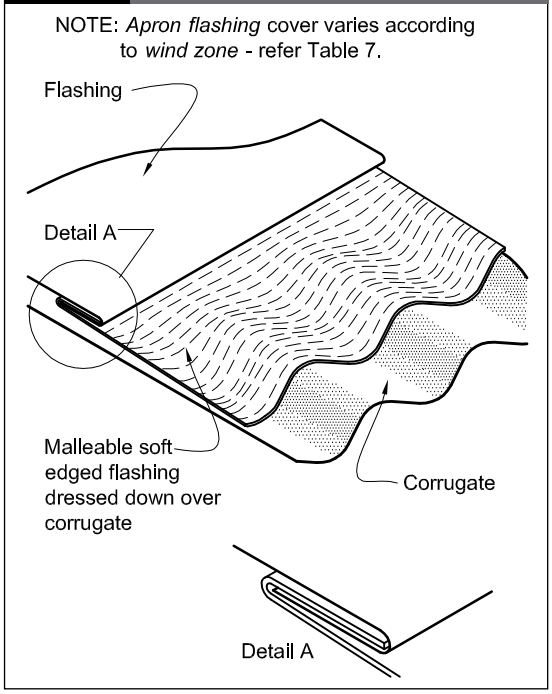
COMMENT:
The use of stainless steel fixings is not recommended by steel manufacturers for use with coated steel, in severe marine and industrial environments, as they are considered to cause deterioration.

Amend 5 Aug 2011

c) *Flashing* joins, including *expansion joints* where required, shall be in accordance with Paragraph 4.5.2 and as shown in Figure 6.

d) Where end-laps are required in *flashings*, form these as shown in Figure 6 and, before joining the two parts, apply an 8 mm diameter bead of neutral cure sealant complying with:
   i) Type F, Class 20LM or 25LM of ISO 11600, or
   ii) low modulus Type I Class A of Federal Specification TT-S-00230C.

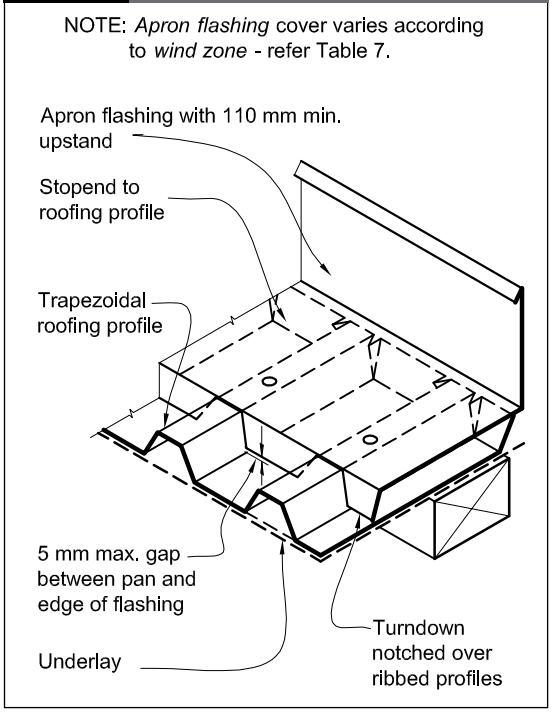
Figure 41: Soft edge flashing
Paragraphs 4.6, 8.4.12 and 8.4.11



Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 42: Trapezoidal notched flashing
Paragraphs 4.5, 8.4.11 and 8.4.12



Amend 2 Jul 2005

Amend 5 Aug 2011

8.4.12 Flashing details

The roof shall be flashed using details shown below:

Amend 5 Aug 2011

a) Ridge to hip as shown in Figure 43,

Amend 5 Aug 2011

b) *Apron flashing* and change in pitch as shown in Figure 44,

c) *Eaves* and roof/wall ridge as shown in Figure 45,

d) *Eaves flashing* as in Figure 45(a) required for all roofs under 10° pitch and soffit widths less than 100 mm,

Amend 5 Aug 2011

e) Ridge and hip as shown in Figure 46,

Amend 2 Jul 2005

f) Barge *flashings* as shown in Figure 47,

g) *Apron flashing – parallel flashing* to profile as shown in Figure 48.

Amend 5 Aug 2011

Amend 5 Aug 2011

COMMENT:

Reduced cover for barge and *apron flashings* may be applicable for specifically designed *roofs* in low *wind zones*.

Amend 2 Jul 2005

Refer to the New Zealand Metal Roof and Wall Cladding Code of Practice for additional guidance on ridge to hip *flashings*.

Amend 5 Aug 2011

Figure 43: Ridge to hip flashings
Paragraphs 8.4.11 and 8.4.12

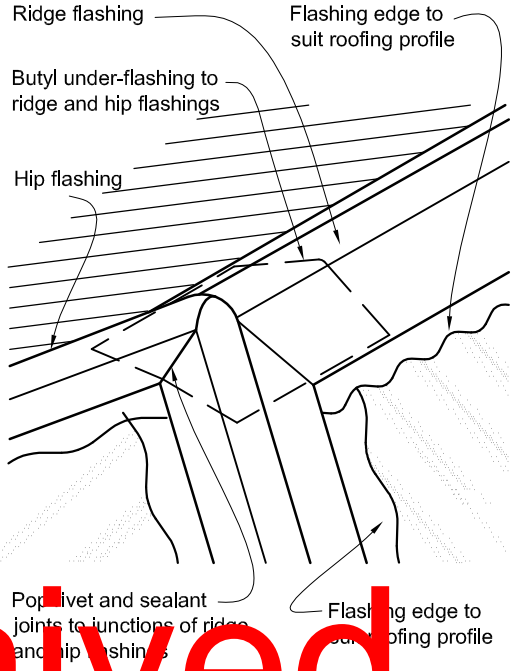
Amend 5 Aug 2011

Amend 2 Jul 2005

Amend 2 Jul 2005

Errata 2 Dec 2011

NOTE: *Flashing* cover varies according to *wind* zone - refer Table 7.
For other ridge to hip flashings refer to New Zealand Metal Roofing and Wall Cladding Code of Practice.

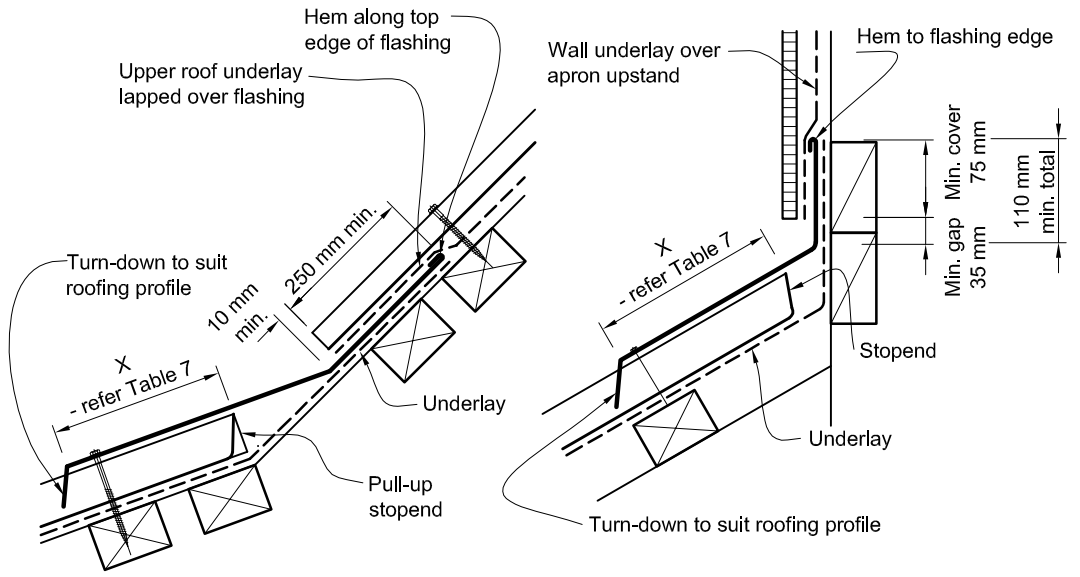


Errata 2 Dec 2011

Amend 2 Jul 2005

Figure 44: Apron flashing and change in pitch for profiled metal
Paragraphs 4.5, 8.4.11, 8.4.12, Table 7

NOTE: X = variable according to *wind zone* – refer Table 7.



(a) CHANGE IN PITCH (b) APRON FLASHING

Amend 2 Jul 2005

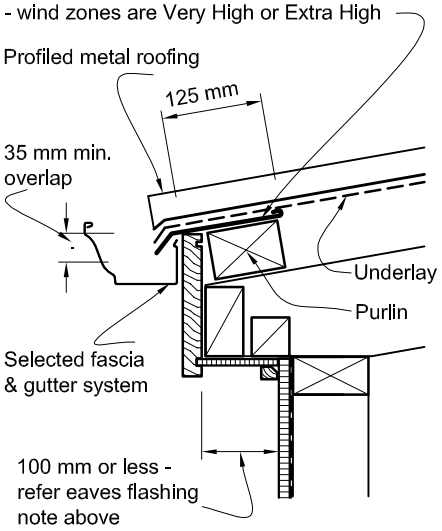
Amend 5 Aug 2011

Amend 2 Jul 2005

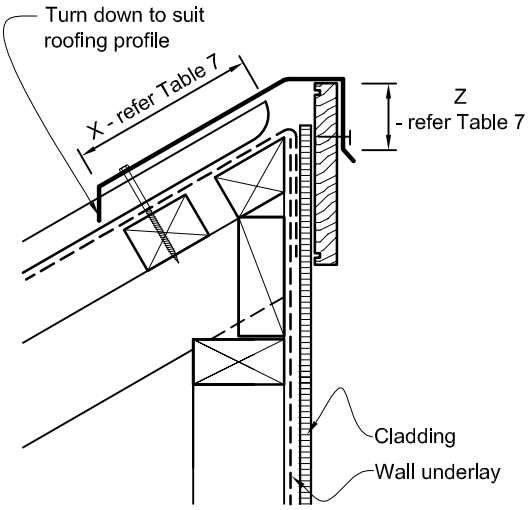
Figure 45: **Eaves and roof/wall ridge for profiled metal**
Paragraphs 4.5, 8.4.11, 8.4.12, Table 7

Errata 2 Dec 2011

Eave flashing required where all of the following conditions are met:
- Roof slope less than or equal to 10°, and
- soffit width less than or equal to 100 mm, and
- wind zones are Very High or Extra High



(a) EAVE



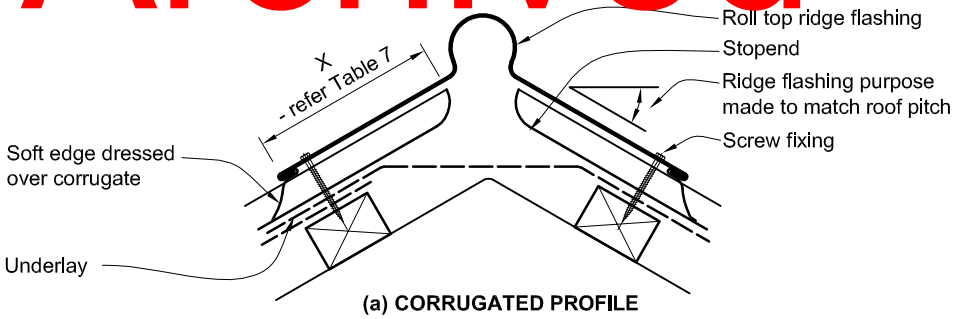
(b) ROOF / WALL RIDGE

Amend 2 Jul 2005

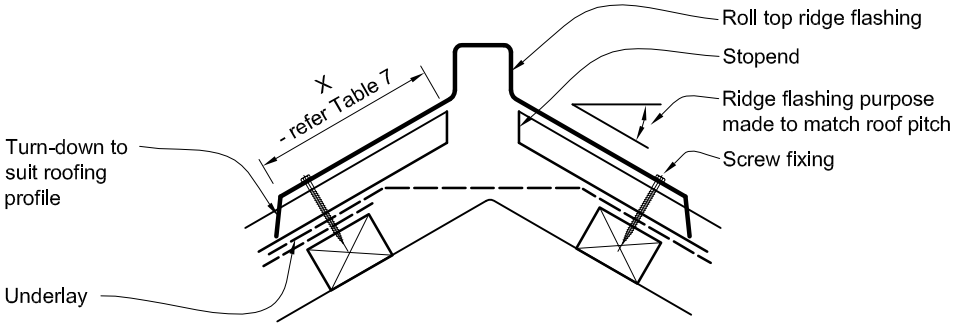
Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 46: **Ridge and hip flashings for profiled metal**
Paragraphs 4.5, 4.5, 4.11, 8.4.12, Table 7



(a) CORRUGATED PROFILE



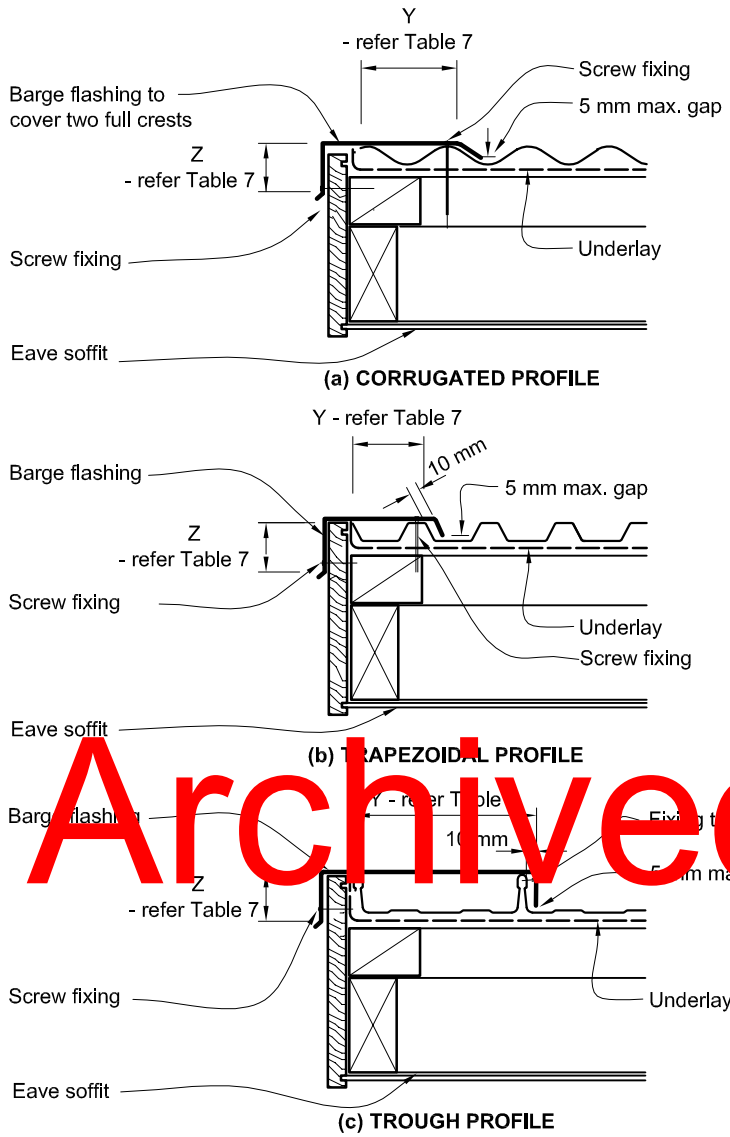
(b) TRAPEZOIDAL PROFILE

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 47: Barge flashings for profiled metal
Paragraphs 8.4.11, 8.4.12, Table 7



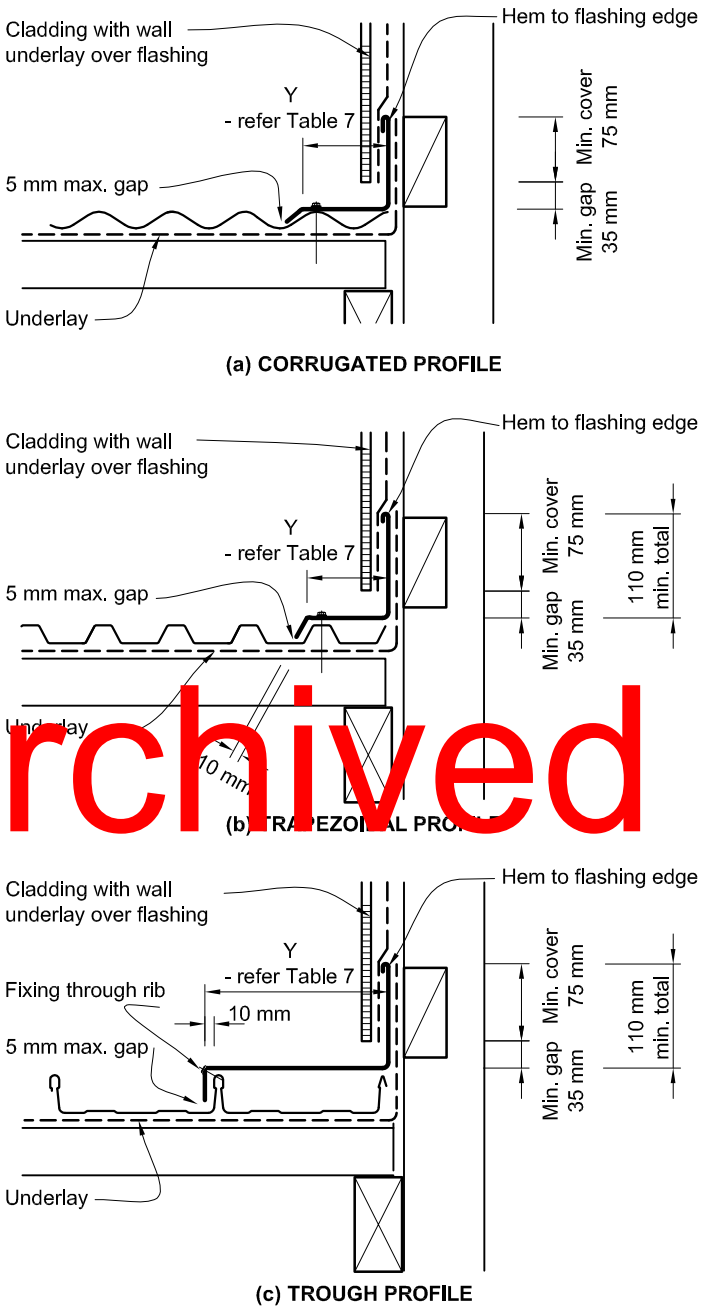
Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 48: **Parallel apron flashings for profiled metal**
Paragraphs 8.4.11, 8.4.12, Table 7



Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

8.4.13 Stopends

The top ends of profiled metal roof *cladding* shall have *stopends* as shown in Figure 49 for *trapezoidal* and *trough profile* metal *roof cladding*, where:

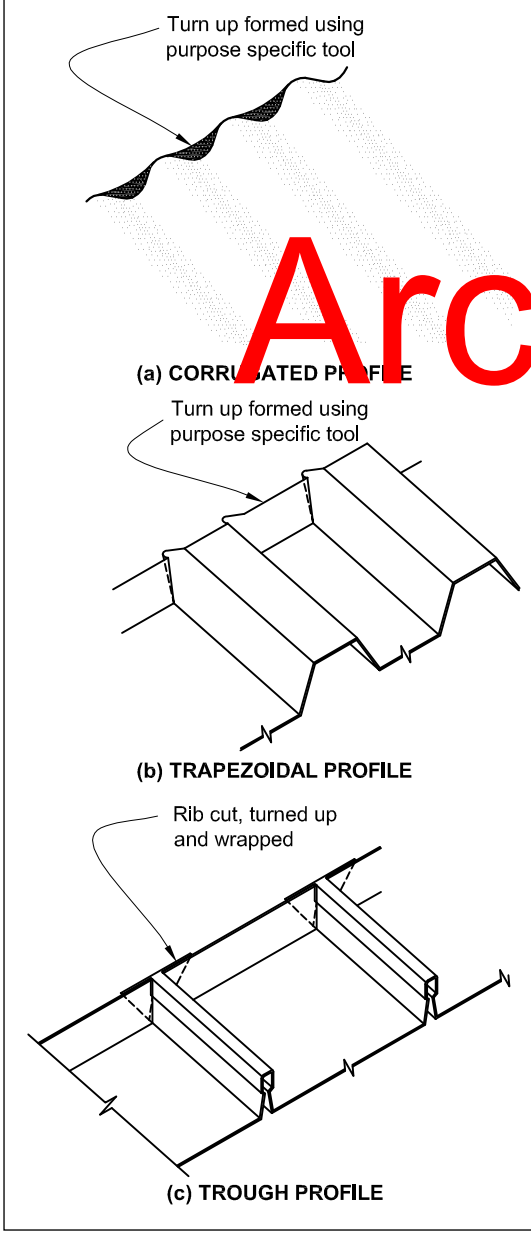
Amend 5 Aug 2011

a) The *roof pitch* is less than 25°, or

b) The *building* is in a High/Very High/Extra High *wind zone*.

Amend 5 Aug 2011

Figure 49: Profiled metal stopends
Paragraph 8.4.13, Figure 92



Amend 5 Aug 2011

8.4.14 Turn-downs at gutters

Amend 5 Aug 2011

The lower ends of *trapezoidal* and *trough profile* roofing shall be turned down at gutters, where the *roof* pitch is less than 10°.

The turn-down shall be 30° from the plane of the sheet.

COMMENT:
Specific tools are available and should be used to turn up or turn down ends. Care should be taken to ensure the sheet does not split.

Refer to the New Zealand Metal Roof and Wall Cladding Code of Practice for guidance on methods.

Amend 2 Jul 2005

8.4.15 Profile closure

Preformed compressible seals shall not be used at the *eaves*.

Amend 5 Aug 2011

COMMENT:
Refer to the New Zealand Metal Roof and Wall Cladding Code of Practice for guidance.

8.4.16 Hidden, valley and internal gutters

Amend 5 Aug 2011

Hidden, *valley* and internal *gutters* shall be in accordance with Paragraph 8.1.6.

8.4.16.1 Hidden gutters

Parallel *hidden gutters* shall be as shown in Figure 50 and Paragraph 8.1.6.2.

Amend 2 Jul 2005

8.4.16.2 Valley gutters

Valley gutters shall be in accordance with catchment areas shown in Table 8, and as shown in Figure 51 and Paragraph 8.1.6.2.

Amend 2 Jul 2005
Amend 5 Aug 2011

COMMENT:
Refer to the New Zealand Metal Roof and Wall Cladding Code of Practice for additional guidance on sizing, materials and fixing.

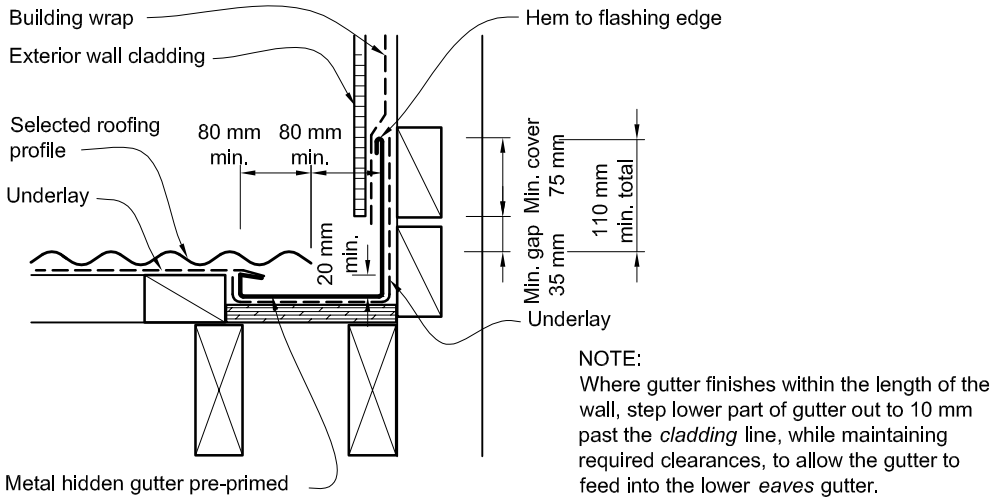
8.4.16.3 Internal gutters

Internal gutters shall be as shown in Figure 52 and Paragraph 8.1.6.1.

Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 50: Parallel hidden gutter for profiled metal
Paragraphs 4.3, 4.5, 8.1.6.2 and 8.4.16



NOTE:
Where gutter finishes within the length of the wall, step lower part of gutter out to 10 mm past the *cladding* line, while maintaining required clearances, to allow the gutter to feed into the lower *eaves* gutter.

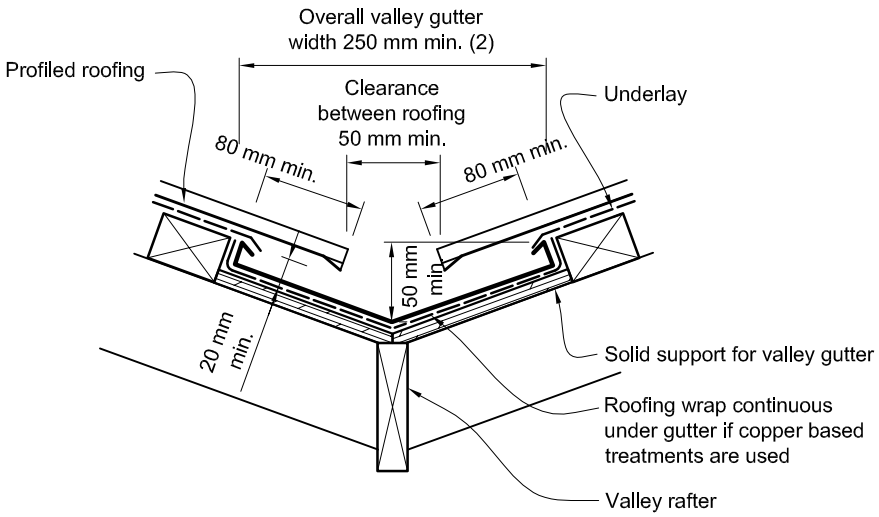
Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 51: Valley gutters for profiled metal
Paragraphs 4.3, 4.5, 8.1.6.2 and 8.4.16

NOTE: (1) Refer to Table 8.3.8 for maximum roof catchment areas for *valley gutters*.
(2) Minimum width of *valley gutter* may be reduced to 160 mm providing roof catchment area is in accordance with Table 8.3.8 in this case cover of roof cladding over gutter shall be reduced to 60 mm to provide a clearance gap of 10 mm.

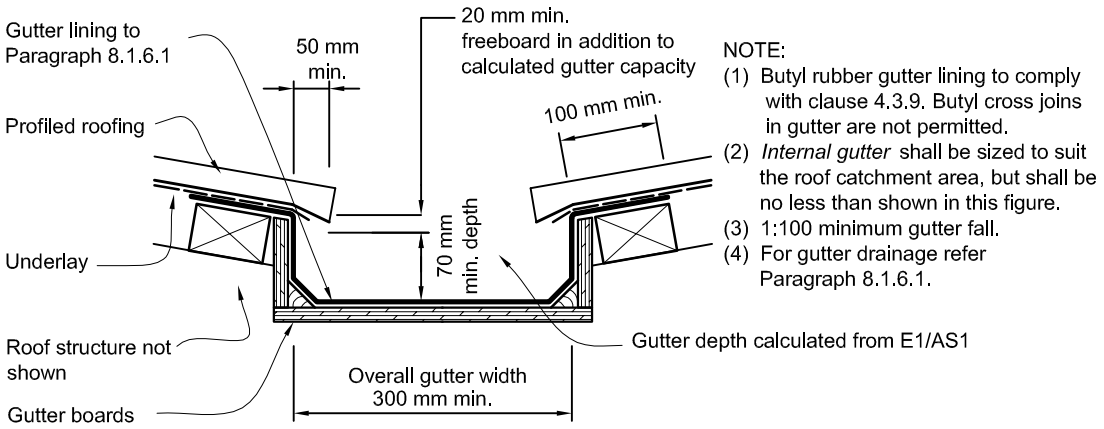
Amend 2 Jul 2005



Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 52: Internal gutter for profiled metal
Paragraphs 4.3, 4.5, 8.1.6.1 and 8.4.16



Amend 2 Jul 2005

Amend 5 Aug 2011

8.4.17 Roof penetrations

The maximum length of profiled *roof cladding* above penetrations shall be as shown in Table 17.

The edge of roofing penetrations over 200 mm wide shall be supported in either direction with additional *framing* as shown in Figure 21.

Roof penetrations shall be flashed as follows:

Amend 5 Aug 2011

a) Pipe penetrations up to 85 mm shall be flashed using an *EPDM* boot *flashing* as shown in Figure 53,

Amend 2 Jul 2005

b) Pipe penetrations up to 500 mm shall be flashed using a soaker *flashing* and *EPDM* boot *flashing* as shown in Figure 54,

c) Rectangular penetrations up to 1200 mm wide shall be flashed using a soaker type *flashing* as shown in Figure 55.

COMMENT:
Penetrations on lower pitched *roofs*, larger penetrations, or needing specialised complex *flashings* will require specific *design* to suit the particular circumstances.

The New Zealand Metal Roof and Wall Cladding Code of Practice should be consulted for guidance.

Amend 2 Jul 2005

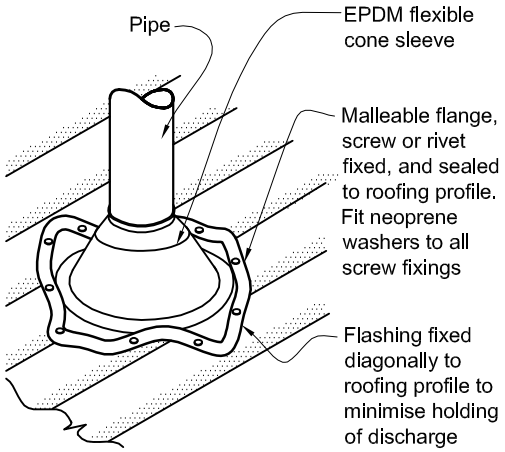
Amend 5 Aug 2011

Table 17: Catchment areas for profiled metal
Paragraphs 8.1.7, 8.4.17, Table 9, Figure 22

Penetration width	Maximum roof length above penetration in metres		
	Corrugated	Trapezoidal	Trough profile
800 to 1200 mm	4 m	8 m	16 m
600 to 800 mm	6 m	12 m	18 m (refer Note)
400 to 600 mm	8 m	16 m	18 m (refer Note)
0 to 400 mm	12 m	18 m (refer Note)	18 m (refer Note)

NOTE: Limited to 18 m as per the limitations of this Acceptable Solution.

Figure 53: Flashing for small pipes
Paragraphs 8.3.10, 8.4.17, 9.6.8.5 and 9.6.9.6



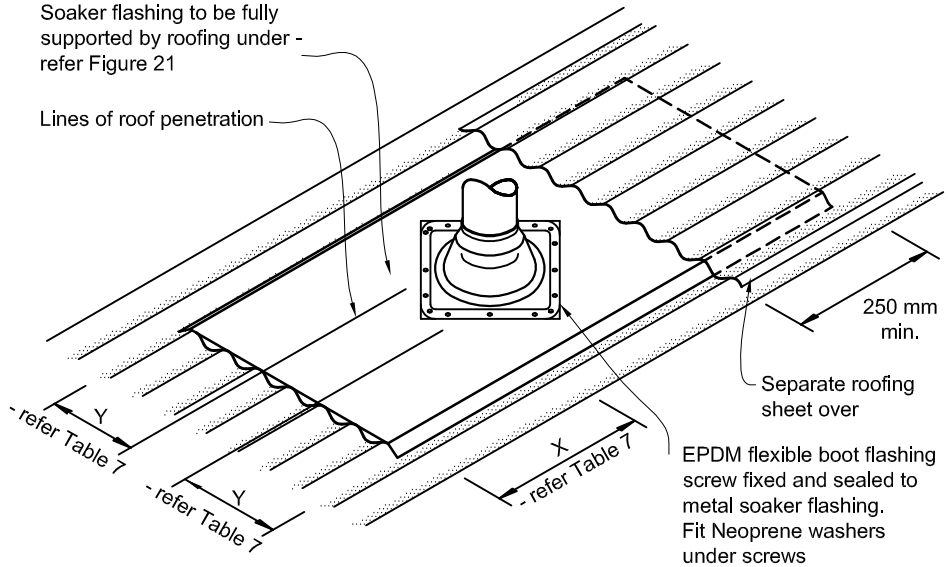
NOTE:
(1) Max. roof pitch for this flashing 45°, minimum pitch 10° if base of flange covers one or more complete troughs.
(2) For pipes up to 85 mm diameter.

Amend 5 Aug 2011

Figure 54: Soaker flashing for pipe penetration
Paragraph 8.4.17

Errata 2 Dec 2011

NOTE: (1) Suitable for pipes from 86 mm to 500 mm diameter.
(2) Suitable only for roof pitches of 10° or more.

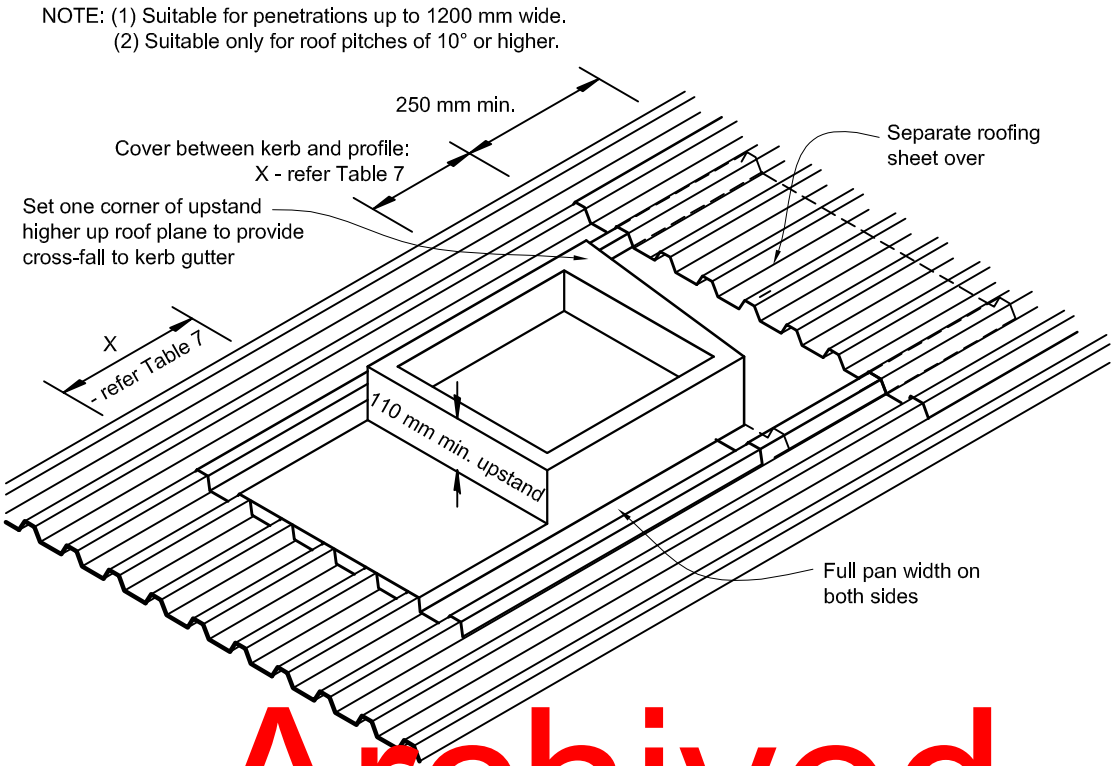


Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 55: Soaker flashing for other penetrations
Paragraph 8.4.17, Table 17



Amend 5 Aug 2011

Amend 2 Jul 2005

8.5 Membrane Roofs and Decks

8.5.1 Limitations

This Acceptable Solution is limited to *membranes* composed of butyl or *EPDM* installed over plywood substrates for:

Amend 5 Aug 2011

a) *Roofs* with a minimum fall of 2° (1:30),

Amend 5 Aug 2011

b) *Decks* with:
   i) a minimum fall of 1.5° (1:40),
   ii) a maximum area of 40 m^2,

Amend 2 Jul 2005

   iii) no steps in level within *deck* area except into gutters,
   iv) no integral roof gardens, and
   v) no downpipe direct discharge to *deck*,

Amend 5 Aug 2011

c) Internal gutters with a minimum fall of 1 in 100, with no cross seams in the gutters, and

Amend 5 Aug 2011

d) *Decks* with removable raised surfaces to give level access as shown in Figure 17A.

The application of directly applied wearing or decorative surfaces to *membranes* is not covered in this Acceptable Solution.

COMMENT:

EPDM and butyl rubber *membranes* are subject to damage when on trafficable roof-*decks*. A suitable wearing surface will help reduce such damage.

Increases in slopes from the previous version recognise deflection tolerances in NZS 3604 and in-service loadings by *building* owners.

8.5.2 General

Amend 2 Jul 2005

Closed-in *construction* spaces under *membrane roofs* and *decks* require adequate ventilation to prevent the accumulation of moisture under the *membrane*. Maintain a minimum gap of 20 mm between the underside of the substrate and any insulation, and for *membrane roofs* greater than 40 m^2, refer to manufacturer's details for *roof* cavity vents and/or substrate vent requirements.

Amend 5 Aug 2011

COMMENT:

Refer to Paragraph 1.5 for qualification of installers.

Amends 2 and 5

8.5.3 Plywood substrates

Plywood shall be:

a) A minimum of 17 mm complying with AS/NZS 2269,

b) At least CD Grade Structural plywood with the sanded C face upwards, and

c) H3 with treatment type compatible with *membrane* and adhesives used, and kiln dried after treatment.

Amend 2 Jul 2005

COMMENT:

The compatibility of LOSP-treated timber must be checked with *membrane* suppliers.

Amend 5 Aug 2011

If using plywood containing copper-based preservatives, check the compatibility of adhesives and *membranes* with copper with the product manufacturers.

8.5.4 Butyl and EPDM

Butyl rubber and *EPDM* rubber sheet and system components used for *membrane* roofing or *decks* shall:

Amend 5 Aug 2011

a) Be a minimum thickness of:
   i) 1 mm for roofing, or
   ii) 1.5 mm for *decks*, and

Amend 2 Jul 2005

   Refer to Paragraph 8.1.6.1 for *membranes* to gutters

Amend 5 Aug 2011

b) Comply with the following parts of Table 1 in ASTM D6134:
   i) tensile strength,
   ii) elongation,
   iii) water absorption,
   iv) water vapour permeance, and
   v) heat aging followed by:
      a. tensile strength
      b. elongation, and

c) Have adhesives, primers, seam tapes and pre-formed components where supplied by the manufacturer that:
   i) comply with BRANZ EM 5, and
   ii) are part of a complete system approved by the manufacturer or supplier of the *membrane*.

Amend 5 Aug 2011

8.5.5 Installation

8.5.5.1 Plywood

Amend 5 Aug 2011

Substrates must be dry when *membranes* are applied. The plywood and timber substructure must be a maximum moisture content of 20% when a *membrane* is adhered.

COMMENT:

This will generally require substrates to be covered to prevent rain wetting, or to be pre-primed to avoid moisture uptake.

Manufacturers' recommendations should be consulted, as some require a lower moisture content in order to validate guarantees.

Plywood substrates shall be fixed according to the following requirements:

a) Panels shall be laid with staggered joints (brick bond),

b) Panels shall be laid with the face grain at right angles to the main supports,

Amend 2 Jul 2005

c) Supports in b) shall be at 400 mm maximum centres,

d) The edge of sheets shall be supported with *dwangs* or *framing*,

e) External edges shall be chamfered with a minimum radius of 5 mm,

f) A 20 mm H3.2 triangular fillet shall be used at the base of any 90° upstand, and

g) Shall be fixed:

i) with 3 mm gaps between all sheets,
i) using 10 g x 50 mm stainless steel countersunk head screws,
iii) at 150 mm centres on edges, and
iv) at 200 mm centres in the body of the sheets.

Amend 5 Aug 2011

8.5.5.2 Butyl and EPDM

Seam tapes shall be used on all joints of:

a) *Roofs* or *decks* with falls less than 5° (1:12),

Amend 5 Aug 2011

c) Penetrations through the *membrane* where butyl or *EPDM flashing* is required,

d) *EPDM membrane*, and

e) Butyl *membranes* that contain *EPDM*.

COMMENT:

Coloured butyl *membranes* contain *EPDM*, which makes them more difficult to adhere properly.

Seams should be aligned parallel to the fall of the *deck* to minimise ponding.

Amend 5 Aug 2011

Where a penetration is made through the *membrane* subsequent to laying, the *flashing* should be installed by the applicator of the *membrane* system.

All joints in the plywood and junctions of plywood with other materials shall have 25 mm polyethylene release tape applied before application of the *membrane*.

8.5.6 Roof and deck drainage

Membrane roofs and *decks* shall be constructed to provide:

Amend 2 Jul 2005

a) Falls as shown in Figure 56 and details in Figures 57–64

b) A minimum of 100 mm below an adjoining threshold as shown in Figure 62

c) *Membrane upstands* against all *walls*, *parapets*, or *enclosed balustrades* extending to a minimum level of 150 mm above *deck* level as shown in Figure 62.

COMMENT:

If the clearance of the *cladding* from the *deck* or *roof* surface is at the minimum of 35 mm, give an overlap of 115 mm to the *cladding*.

d) Water discharging either:

i) into a *roof* or gutter outlet with a minimum diameter of 75 mm as shown in Figure 64 with either:
- an overflow as shown in Figure 63 (c) or
- an extra outlet, with both outlets sized to take the full required capacity.

or,

Amend 5 Aug 2011

Errata 2 Dec 2011

ii) via a *scupper*, into a gutter, or rainwater head, as shown in Figure 63 (a), (b) and (d).

e) Gutters formed with continuous butyl or *EPDM* strip complying with Paragraph 4.3.9, with no cross-joints.

COMMENT:
Refer to E1/AS1 for specific drainage requirements outside the scope of this Acceptable Solution.

Seams in gutters are particularly difficult to form at outlets through *enclosed balustrade walls*, and the risk of failure is high. Failure of a seam can result in damage to underlying *walls*.

Amend 5 Aug 2011

8.5.7 Control joints

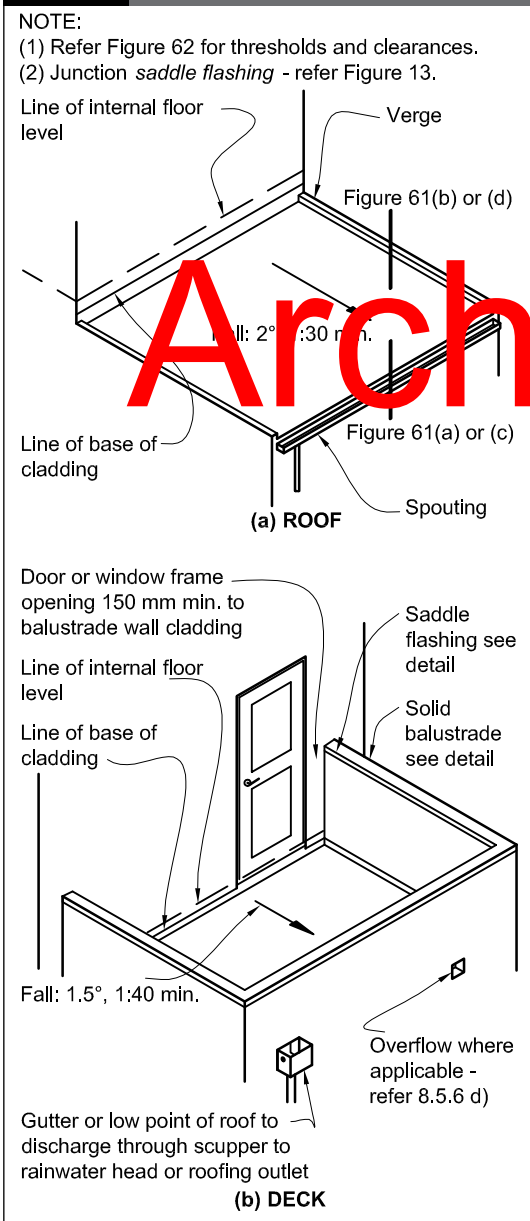
All *control joints* in the substrate shall be accommodated in the *membrane roof* design.

The design of *control joints* for *membrane* roofing is subject to *specific design* and is outside the scope of this Acceptable Solution.

Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 56: Falls in membrane roofs and decks
Paragraph 8.5.6, Figures 61, 62, 63 and 64

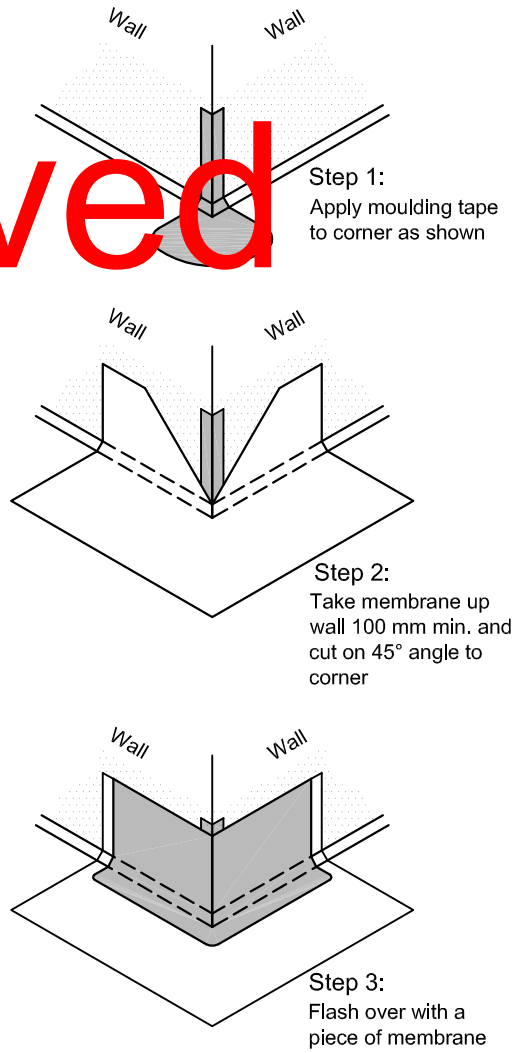


Amend 2 Jul 2005

Errata 2 Dec 2011

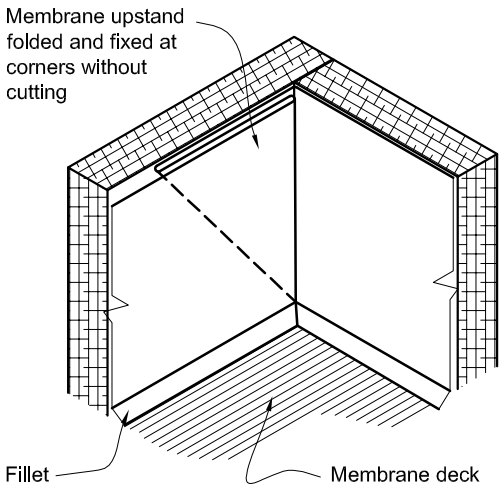
Amend 5 Aug 2011

Figure 57: External corner in upstand
Paragraph 8.5.8, Figures 59, 62, 63 and 64



Amend 5 Aug 2011

Figure 58: Internal corner in upstand
Paragraph 8.5.8, Figures 62 and 64

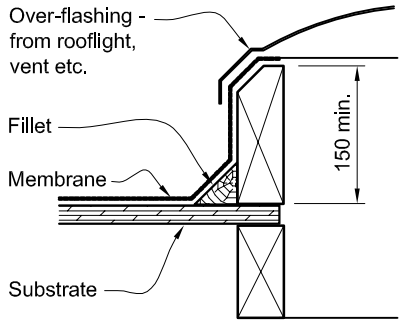


Amend 2 Jul 2005

Amend 5 Aug 2011

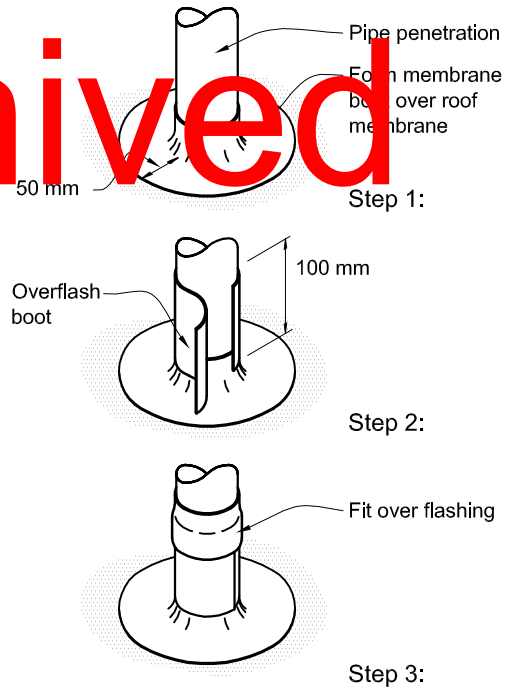
Figure 59: Roofing penetration in membrane
Paragraphs 8.5.8 and 8.5.9

NOTE: (1) For maximum penetration size of 1200 mm x 1200 mm.
(2) External corners to be formed as shown in Figure 57.



Amend 5 Aug 2011

Figure 60: Pipe penetration in membrane
Paragraph 8.5.9



Amend 5 Aug 2011

8.5.8 Junctions

All junctions of *roof* or *deck* to *walls*, *parapets* and *enclosed balustrades* shall be made *weathertight* using the following appropriate details:

a) Figure 57: External corner upstand,

b) Figure 58: Internal corner in upstands,

c) Figure 61: Verges and *eaves*,

d) Figure 62: Junctions of *decks* and *walls*, and

e) Drainage details to Paragraph 8.5.6.

8.5.8.1 Junctions with walls

Junctions of *membrane decks* or walls shall be formed as shown in Figure 62.

Amend 5 Aug 2011

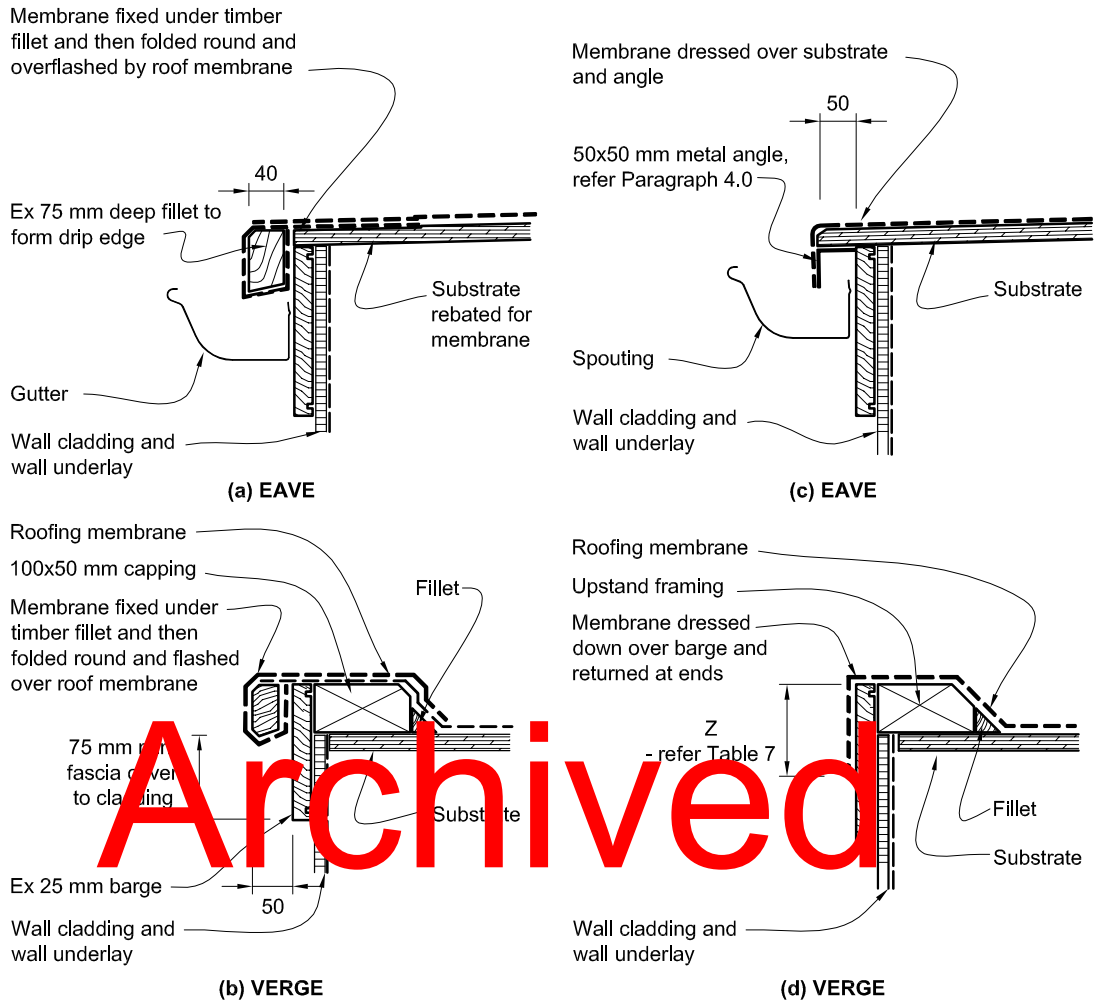
The bottom of the wall *cladding* above the *deck* or *roof* surface shall be sealed prior to fixing.

Amend 5 Aug 2011

8.5.9 Penetrations

Penetrations through *membrane roofs* and *decks* shall be as shown in Figure 59 and Figure 60.

Figure 61: Verges in membrane
Paragraph 8.5.8, Figure 56



Errata 2 Dec 2011
Amend 2 Jul 2005
Errata 2 Dec 2011
Amend 2 Jul 2005
Errata 2 Dec 2011
Amend 5 Aug 2011

8.5.9.1 Handrails

Fixing of posts for *handrails* into *membrane roofs* or *decks* is not covered by this Acceptable Solution.

COMMENT:
Any fixing of posts into *membrane roofs* or *decks* will require *specific design.*

The fixing of posts into tiles over a *membrane* is particularly risky, and should be avoided.

Amend 2 Jul 2005

COMMENT:
Internal outlets should have a dome-type cover to reduce risk of blockage, except where this could constitute a pedestrian hazard.

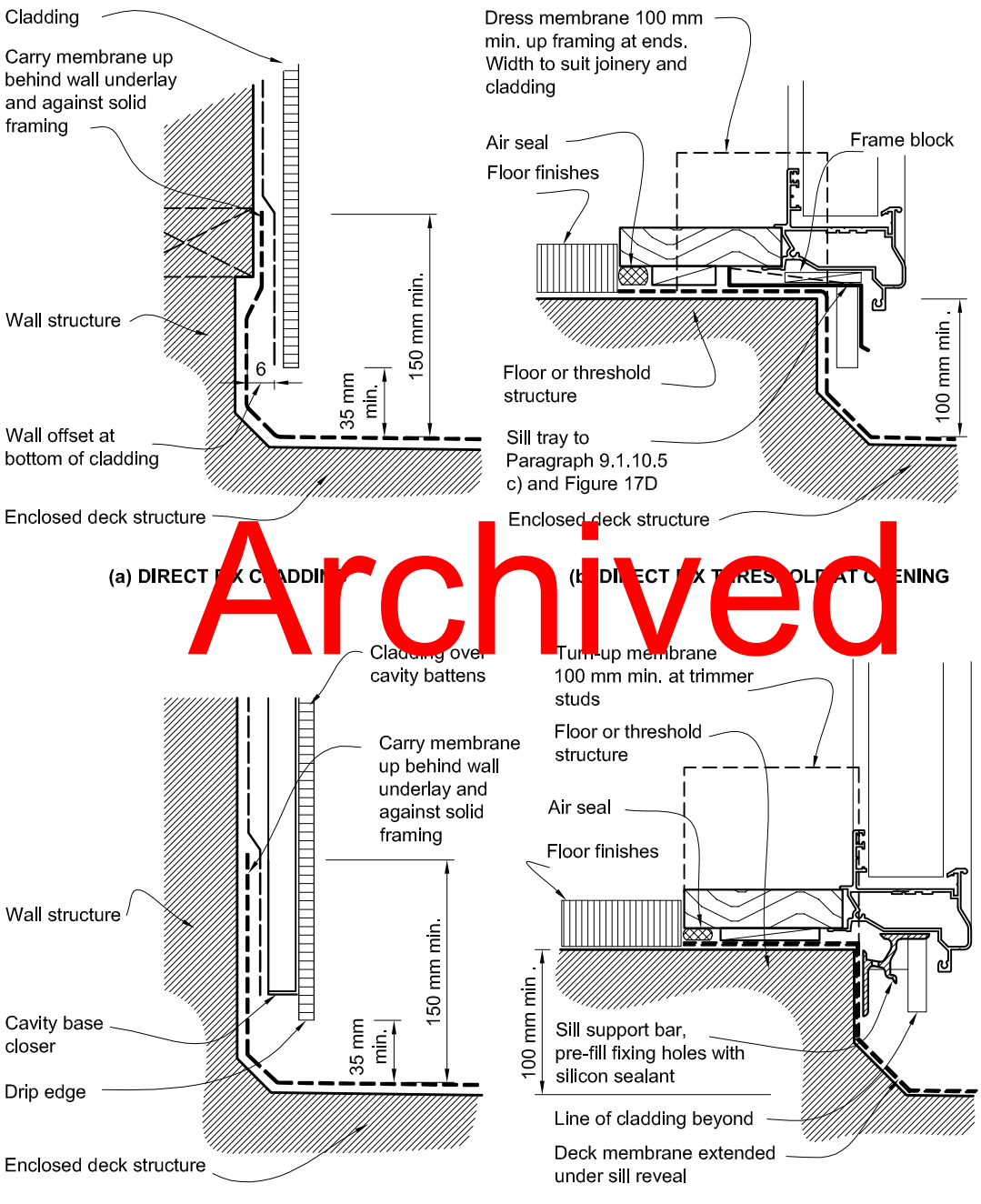
8.5.10 Gutters

Deck gutters and internal outlets shall be *constructed* as shown in Figure 64.

Amend 5 Aug 2011

Figure 62: Junctions with walls for membrane
Paragraph 7.4.3, Figure 56

NOTE: (1) Internal corners to be formed as shown in Figure 58.
(2) Dimensions are shown to *membrane*. However, where there is an addirional material applied over the *membrane*, all dimensions shall apply to the highest level of the wearing surface.



Amend 2 Jul 2005

Amend 2 Jul 2005

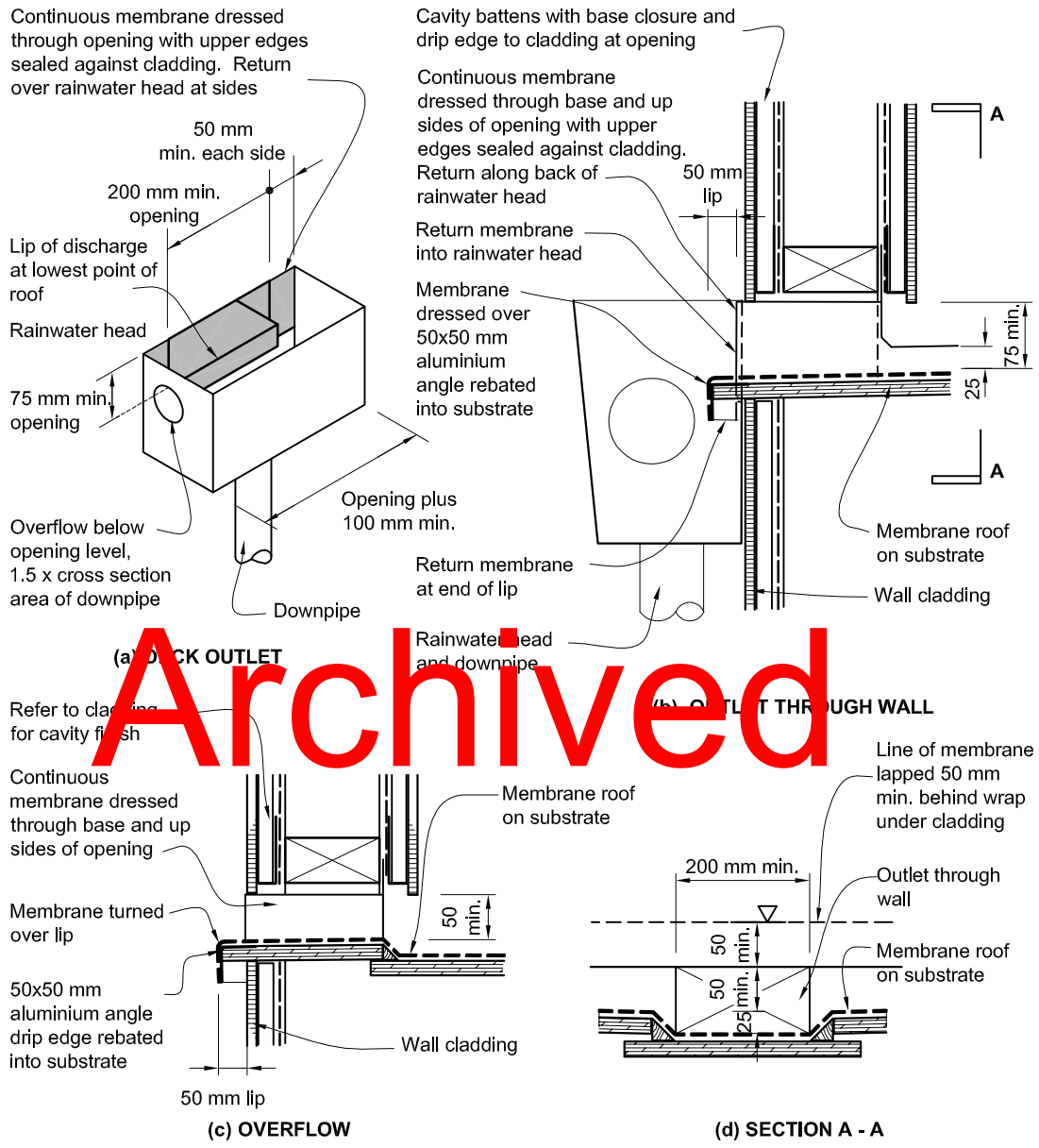
Errata 2 Dec 2011

Amend 5 Aug 2011

Figure 63: Rainwater head and scupper opening in membrane
Paragraph 8.5.6, Figure 56

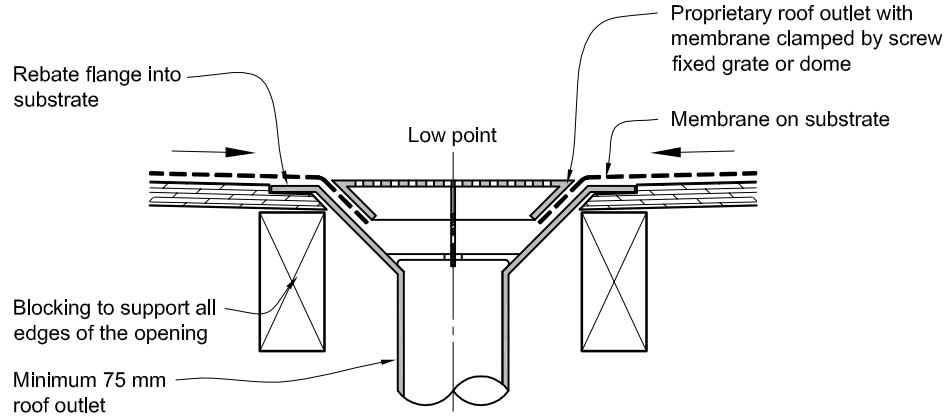
Amend 2 Jul 2005

NOTE: (1) Use preformed *scuppers* where provided by the membrane supplier .
(2) External corners of *scupper* opening to be formed as shown in Figure 57.

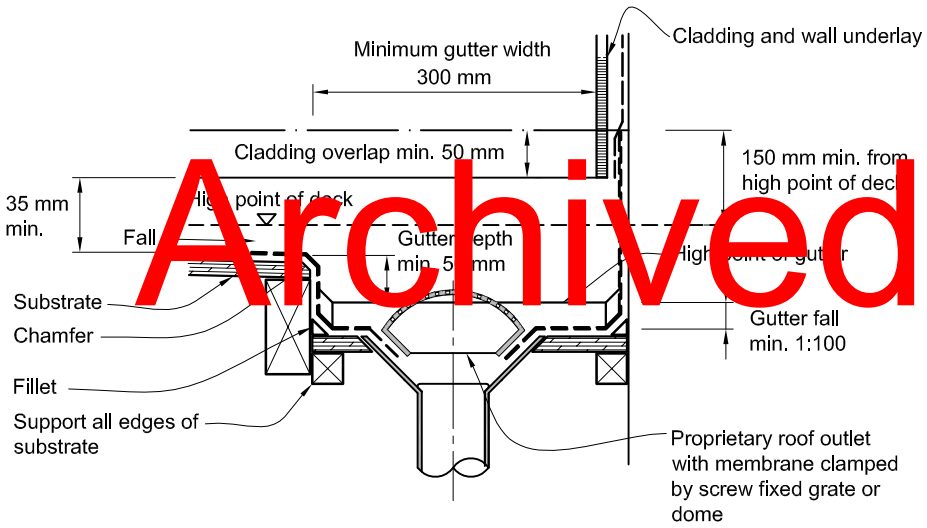


Amend 5 Aug 2011

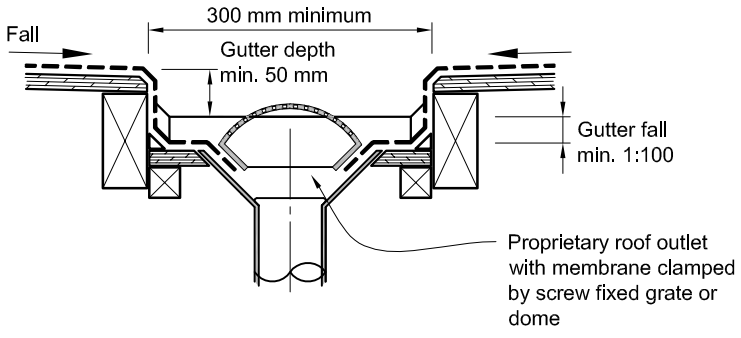
Figure 64: Gutters and outlets in membrane
Paragraphs 8.5.6 and 8.5.10



(a) TYPICAL ROOF OUTLET



(b) EDGE GUTTER



(c) CENTRAL GUTTER

Amend 5
Aug 2011

9.0 Wall Claddings

9.1 General

Wall claddings shall meet the requirements of *NZBC* E2.3.2 to E2.3.7, and comply with the provisions of Paragraph 9.1.1 to Paragraph 9.9.

Claddings in Extra High *wind zones* require:

a) Rigid *underlays* to Paragraph 9.1.7.2
b) *Drained cavities* to Paragraph 9.1.8
c) *Hooks* and *hems* on *flashing upstands*, and additional 25 mm height to Paragraph 4.6.

Amend 5 Aug 2011

9.1.1 Limitations

This Acceptable Solution is limited to the *wall cladding systems* listed in Paragraph 3.3. Table 3 lists *wall cladding systems* that shall be used for *buildings* with varying *risk scores*.

The method of establishing the level of risk associated with the use of a specific *wall cladding* is given in Paragraph 3.1. Based on this *risk score*, a *wall cladding* may require the inclusion of a *drained cavity* as described in Paragraph 9.1.8.

Claddings in Extra High *wind zones* require rigid *underlays* and *drained cavities* – refer to Table 3.

Amend 5 Aug 2011

9.1.2 Maintenance

Amend 5 Aug 2011

Maintenance of *wall claddings* shall be carried out as necessary to achieve the expected *durability* of the material – refer to Paragraph 2.5.

9.1.3 Bottom of cladding

Separations, clearances to ground level, and overlaps shall be as shown in Figure 65 and Table 18.

Clearances to *roof claddings* and *decks* shall be minimum 35 mm – refer to Table 7 and Figure 18.

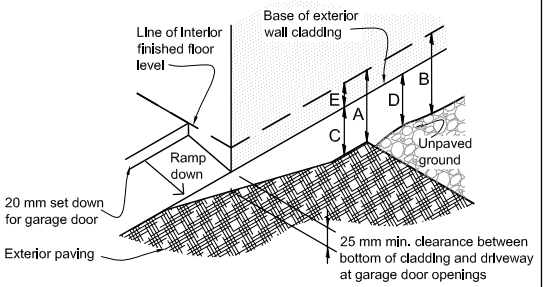
Clearances shall be measured to:

a) The finished plane of any adjacent horizontal surface, or
b) The top surface of any adjacent sloped or horizontal *apron flashing*.

Amend 5 Aug 2011

COMMENT:
This keeps the bottom edge of the *cladding* dry, and allows cleaning and painting of the bottom surfaces.

Figure 65: Levels and garage openings
Paragraphs 9.1.3, 9.1.3.4, 9.2.5, Table 18



Amend 5 Aug 2011

Table 18: Minimum clearances
Paragraphs 9.1.3, 9.1.3.1, 9.1.3.2, 9.1.3.3, 9.1.3.4, 9.1.3.5 and 9.2.7

Amend 5 Aug 2011

Minimum clearances (mm)	Masonry veneer		Other claddings				
	A	B	A	B	C	D	E
Concrete slab	100	100	150	225	100	175	50
Timber floor framing	100	100	150	225	100	175	50[2)]

NOTE: 1) Refer to NZS 3604 for requirements.
2) Cladding to extend minimum 50 mm below bearer or lowest part of timber floor framing.

Amend 5 Aug 2011

9.1.3.1 Concrete slabs

Slab levels shall be set to allow reinstatement of final landscaped ground levels as outlined in Figure 65 and Table 18.

COMMENT:
NZS 3604 may require greater ground clearances depending on floor type and materials.

The likely final landscaped ground levels are to be taken into account when planning foundations and earthworks to avoid reductions to the minimum ground clearances in the finished *building*.

Amend 5 Aug 2011

9.1.3.2 Masonry veneer clearances

The height of the floor slab above *finished ground level* shall be in accordance with Figure 73D and as shown in Table 18.

Amend 5 Aug 2011

9.1.3.3 Bottom of wall claddings for concrete ground slabs (except masonry veneer)

Amend 5 Aug 2011

At concrete slab level, the base of the *cladding system* shall be as shown in Table 18, and:

a) Finish a minimum of:
   i) 100 mm above a paved surface, or
   ii) 175 mm above finished unpaved surface,

Amend 5 Aug 2011

b) Overlap the concrete slab by 50 mm, and

c) Be offset horizontally by a minimum of 6 mm for *direct fixed claddings* to prevent capillary action.

Amend 5 Aug 2011

9.1.3.4 Garages and openings to garages

Amend 5 Aug 2011

Refer to Figure 65 and Table 18 for overall level change requirements.

COMMENT:
This paragraph does not apply to garages that are detached outbuildings.

Garage spaces within, or attached to, the *building* envelope shall have:

a) Openings provided with a 50 mm minimum total level change between the interior and the exterior paving,

COMMENT:
Methods for achieving the required step may include:
- A 50 mm difference in *finished ground level* adjacent to the opening, or
- A raised threshold at the opening, or
- Concrete nibs at the opening.

b) Provision to drain water away from the threshold of the opening

c) Rigid *wall underlays*, to Table 23, where external garage *walls* are unlined

d) linings to garage *walls* adjoining habitable spaces

e) weather resisting garage doors

Amend 5 Aug 2011

f) window and door details (where included) to Paragraphs 9.2 to 9.9.

Amend 5 Aug 2011

9.1.3.5 Bottom of wall claddings for timber floor framing

Amend 5 Aug 2011

Suspended timber floors shall meet the requirements of NZS 3604. Clearances from paved and unpaved surfaces to the wall *framing* shall be in accordance with NZS 3604, and Table 18.

At ground floor level, the base of the *cladding system* shall:

a) Overlap the timber floor structure by 50 mm minimum, and

b) For walls with *direct fixed claddings*, be offset horizontally from a concrete foundation *wall* by a minimum of 6 mm

c) Have no direct connection between sub-floor spaces and *drained cavities*.

Amend 5 Aug 2011

COMMENT:
Where *claddings* require *drained cavities*, care must be taken to ensure air from the subfloor space cannot enter the cavity. This is important, as moisture levels in subfloor air can be high.

9.1.4 Barriers to airflow

This Acceptable Solution requires *external walls* to have barriers to airflow, in the form of:

a) Interior *linings* with all joints stopped for *wind zones* up to Very High, or

b) Rigid *underlays* (and *drained cavities*) for *buildings* in Extra High *wind zones* – refer to Paragraph 9.1.7.2

c) Where walls are not lined, such as attic spaces at gable ends, an air barrier complying with Table 23, fixed to *framing* prior to fixing *cladding* or *cavity battens*

d) For attached garages, *underlays* to Paragraph 9.1.3.4.

Amend 5 Aug 2011

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COMMENT:
The primary function of air barriers and *air seals* is to moderate airflows at junctions and inside the *wall* cavity.

Airflows in certain weather conditions encourage significant amounts of water to move along their path, and it is therefore important to manage airflow in *cavity walls* with barriers and *air seals*.

In the absence of internal *linings*, an air barrier is required to support wind pressures at locations such as gable ends and unlined garage spaces. Air pressure drop is not always across the internal *lining*, indicating the *wall underlay* acts as an air barrier as well.

Amend 5 Aug 2011

9.1.5 Wall underlays to wall openings

Prior to window or door installation:

a) Flexible *wall underlay* shall be cut and dressed into all sides of openings as per Figure 72A and B,

Amend 5 Aug 2011

b) *Flexible flashing tape* shall be applied to head and sill *framing* as shown in Figures 72A and 72B. *Flexible flashing tape* shall:
   i) comply with Parts 3.2 and 4 of ICBO Acceptance Criteria AC148, and
   ii) be compatible with the *wall underlay*.

Amend 5 Aug 2011

Amend 5 Aug 2011

COMMENT:
Dressing the *wall underlay* around the *framing* timber and providing a flexible *air seal* limits airflows around the window reveal.

The *flexible flashing tape* keeps any water that does get past the *cladding*, or through the joinery, from direct contact with the timber.

9.1.6 Air seals

Window, door and other penetration openings shall be provided with flexible *air seals* to minimise the risk of airflows carrying water into the *building* wall. The *air seal* shall be:

a) Provided between the reveal or frame and the wrapped opening (for example of use, refer to Figure 81),

b) Installed over a closed cell polyethylene foam (PEF) backing rod, or similar

Amend 5 Aug 2011

c) Made of:
   i) self-expanding polyurethane foam, or
   ii) sealant complying with:
      a. Type F, Class 20LM or 25LM of ISO 11600, or
      b. low modulus Type II Class A of Federal Specification TT-S-00230C.

COMMENT:
Some sealants can react with bitumen based *flashing* tape, preventing full curing of the sealant. Where necessary, consult sealant manufacturers for application requirements.

Amend 5 Aug 2011

Backing rods are used for sealant and for self-expanding polyurethane foam as there is a danger foam will expand to the outside of the *wall* and form a moisture bridge to the interior.

For further information refer to ASTM C1330 for backing rod material performance.

9.1.7 Wall underlay

Amend 5 Aug 2011

9.1.7.1 Flexible *wall underlays* shall be in accordance with Table 23, and shall:

a) Be run horizontally,

b) Have upper sheets lapped over lower sheets to ensure that direction of laps will allow water to be shed to outside of the *wall underlay*,

Amend 5 Aug 2011

c) Be lapped not less than 75 mm at horizontal joints,

d) Be lapped not less than 150 mm over *studs* at vertical joints, and

e) Extend 35 mm below bottom plate or bearer,

f) Be restrained from bulging into a *drained cavity*. Refer to Paragraph 9.1.8.5.

9.1.7.2 Rigid *wall underlays*, in association with *drained cavities* (including *direct fixed* corrugated profiled metal), are required in Extra High *wind zones*. Refer to Table 3 and Table 23. Rigid *underlays* are also required to *external walls* of attached garages that are unlined. Refer Paragraphs 1.1.1 and 9.1.3.4 c).

Rigid *wall underlays* shall be in accordance with Table 23, and shall:

a) Be minimum 7 mm H3 plywood, or 6 mm fibre cement sheet

b) Be installed with sheet edges fixed over solid framing

c) Be over-fixed with a flexible *wall underlay* from Table 23 and installed as in Paragraph 9.1.7.1

COMMENT:
Some proprietary systems may not require the addition of a flexible *underlay*

d) Have flexible *underlay* folded into opening reveals as in Paragraph 9.1.5 a)

e) Have *cavity battens* at maximum 600 mm centres

Amend 5 Aug 2011

f) Be *finish flushed* with underside of bottom plate or bearer.

COMMENT:
External air pressures in higher *wind zones* can transfer to interior linings, and exceed recommended loadings prescribed by some *lining* manufacturers. Rigid *underlays* will protect *linings* from undue air pressure loadings, and help ensure cavity depths are maintained for the proper functioning of the *drained cavity*.

Amend 5 Aug 2011

9.1.8 Drained cavities

Based on the *risk score* for an *external wall* calculated as per Paragraph 3.1, a *wall cladding* may require the inclusion of a *drained cavity*. Where a *drained cavity* is required, it shall meet the requirements of Paragraphs 9.1.8 to 9.1.9.4.

Amend 2 Jul 2005

COMMENT:
Cavities manage occasional ingress of water past the *cladding*, but should not act as gutters or drains.

9.1.8.1 Limitations

This Acceptable Solution is limited to systems where:

a) *Cavity battens* are fixed, by the *cladding* fixings, to the *wall framing*,

b) *Claddings* are fixed through the *cavity battens* into the *wall framing*, and

c) The *drained cavity* behind *claddings* except in *masonry veneer* is not vented at the top.

Systems where the *cladding* is fixed into the *cavity batten* only are outside the scope of this Acceptable Solution.

9.1.8.2 Requirements

Where a *drained cavity* is required, it shall:

Amend 5 Aug 2011

a) Be installed over a *wall underlay,* either flexible or rigid, that:
   i) complies with Table 23, and
   ii) is fixed to *wall framing*,

b) Be formed using vertical *cavity battens*,

c) Restrict air movement between the *drained cavity* and:
   i) floor, *wall* and *roof framing*,
   ii) attic *roof* space, and
   iii) subfloor space,

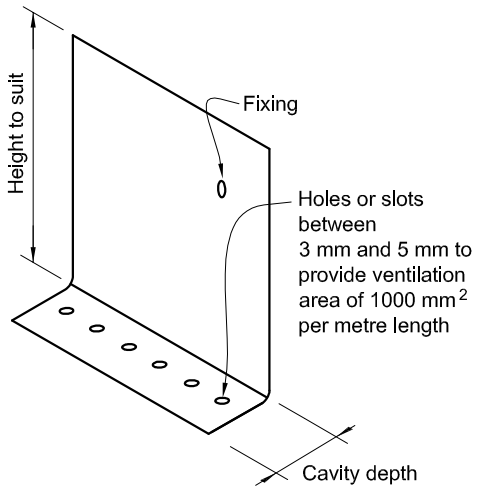
Amend 2 Jul 2005

d) Be drained and open to the exterior at the bottom of cavities,

Amend 2 Jul 2005

e) Use vermin-proofing at the cavity base as per Paragraph 9.1.8.3 and Figure 66,

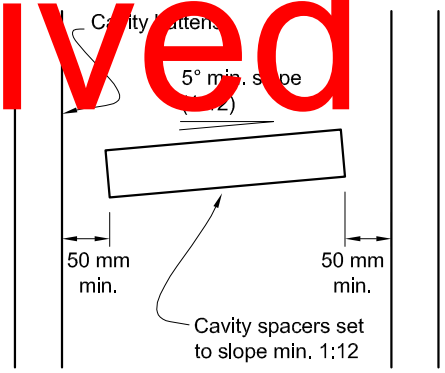
Figure 66: Cavity base closer/vermin proofing
Paragraph 9.1.8.2



NOTE: To be used in *drained cavities* at the base of walls and above window head and inter-storey *flashings*.

Amend 5 Aug 2011

Figure 67: Cavity spacers
Paragraphs 9.1.8.2 and 9.1.8.4



NOTE: Spacing of *cavity spacers* will vary to suit individual *cladding* fixings.

Amend 5 Aug 2011

f) Use *cavity spacers* as shown in Figure 67, where fixing is required between *cavity battens*. Alternative *cavity spacers* to those described in Paragraph 9.1.8.2 are permitted. Refer to Paragraph 9.1.8.4 f).

Amend 5 Aug 2011

COMMENT:
Solid horizontal *cavity spacers* risk obstruction of air flow in cavities and risk bridging moisture across the *cavity*.

Amend 5 Aug 2011

9.1.8.3 Vermin-proofing

Amend 5 Aug 2011

Vermin-proofing shall be provided above window and door heads and at the base of the *drained cavity*. Figure 66 provides one example of an appropriate cavity closer.

Amend 5 Aug 2011

Aluminium, stainless steel or uPVC in accordance with Paragraph 4.1 shall be used where vermin-proofing material is not readily accessible or replaceable.

Vermin-proofing shall:

a) Provide holes or slots between 3 mm and 5 mm,

Amend 2 Jul 2005

b) Provide an area of opening of 1000 mm^2 per lineal metre of *wall*, and

c) Be positioned to allow a minimum *drip edge* to the *wall cladding* of:
   i) 10 mm at the base of *walls*, and
   ii) 15 mm above window and door head *flashings*.

COMMENT:

It is important the openings in vermin-proofing are kept clear and unobstructed in order to maintain draining and venting of the cavity. The closure shown is only one option for vermin-proofing. Provided openings are as specified, other dimensions can vary so allowing the use of other shapes such as channels and right angles.

Errata 2 Dec 2011

9.1.8.4 Cavity battens and jamb battens

Cavity battens shall:

Amend 2 Jul 2005

a) Be nominal 20 mm (between limits of 18 mm and 25 mm in thickness),

Amend 5 Aug 2011

b) Be a minimum 45 mm wide,

Amend 5 Aug 2011

c) Be fixed, by the *cladding* fixings, through the *wall underlay* into the *framing*,

d) If timber, comply with B2/AS1,

e) If polystyrene, comply with Paragraph 9.9.3.1, and be protected from any incompatible vapours from timber treatment.

Cavity battens and/or cavity spacers that meet E2/VM1 Class 1 testing and B2/AS1, permit air circulation are allowed. The Class 1 test must include a horizontal *cladding* joint supported on a cavity spacer batten of a proposed type.

Amend 5 Aug 2011

Jamb battens shall:

f) be nominal 20 mm (between limits of 18 mm and 25 mm in thickness), minimum 45 mm wide, and of timber complying with B2/AS1. Refer to Figure 72A.

Errata 2 Dec 2011

COMMENT:

The solvents from freshly LOSP-treated timber may melt polystyrene, so these should not be used together.

Solid horizontal cavity spacers risk obstruction of air flow in cavities and risk bridging moisture across the cavity.

Amend 5 Aug 2011

Battens will be fixed by the *cladding* fixings, which will penetrate the *wall framing*. Battens will therefore need only temporary fixing until the *cladding* is fixed. Polystyrene battens may be temporarily adhered to the *wall underlay*.

Amend 5 Aug 2011

9.1.8.5 Wall framing behind cavities

Dwangs shall be at a maximum of 1350 mm centres generally and maximum 480 mm centres for *direct-fixed* vertical weatherboard profiles, and vertical metal corrugated and symmetrical *trapezoidal claddings*.

Where *stud* spacings are greater than 450 mm, and flexible *wall underlays* only are used, an intermediate means of restraining the flexible *wall underlay* and insulation from bulging into the *drained cavity* shall be installed. Acceptable means of achieving this are by using:

a) 75 mm galvanized mesh or wire galvanized in accordance with AS/NZS 4534,

b) Polypropylene tape or galvanized wire at 300 mm centres fixed horizontally and drawn taut, or

c) Vertical cavity battens at 300 mm centres maximum.

Amend 5 Aug 2011

9.1.9 Penetrations

9.1.9.1 Penetrations through cavities

Window penetrations through cavities shall meet the requirements of Paragraph 9.2 to Paragraph 9.9.

9.1.9.2 Other cavity penetrations

Where penetrations of the *wall cladding* are wider than the *cavity batten* spacing, allowance shall be made for air flow between adjacent cavities by leaving a minimum gap of 10 mm between the bottom of the vertical *cavity batten* and the *flashing* to the opening.

9.1.9.3 Pipes and service penetrations

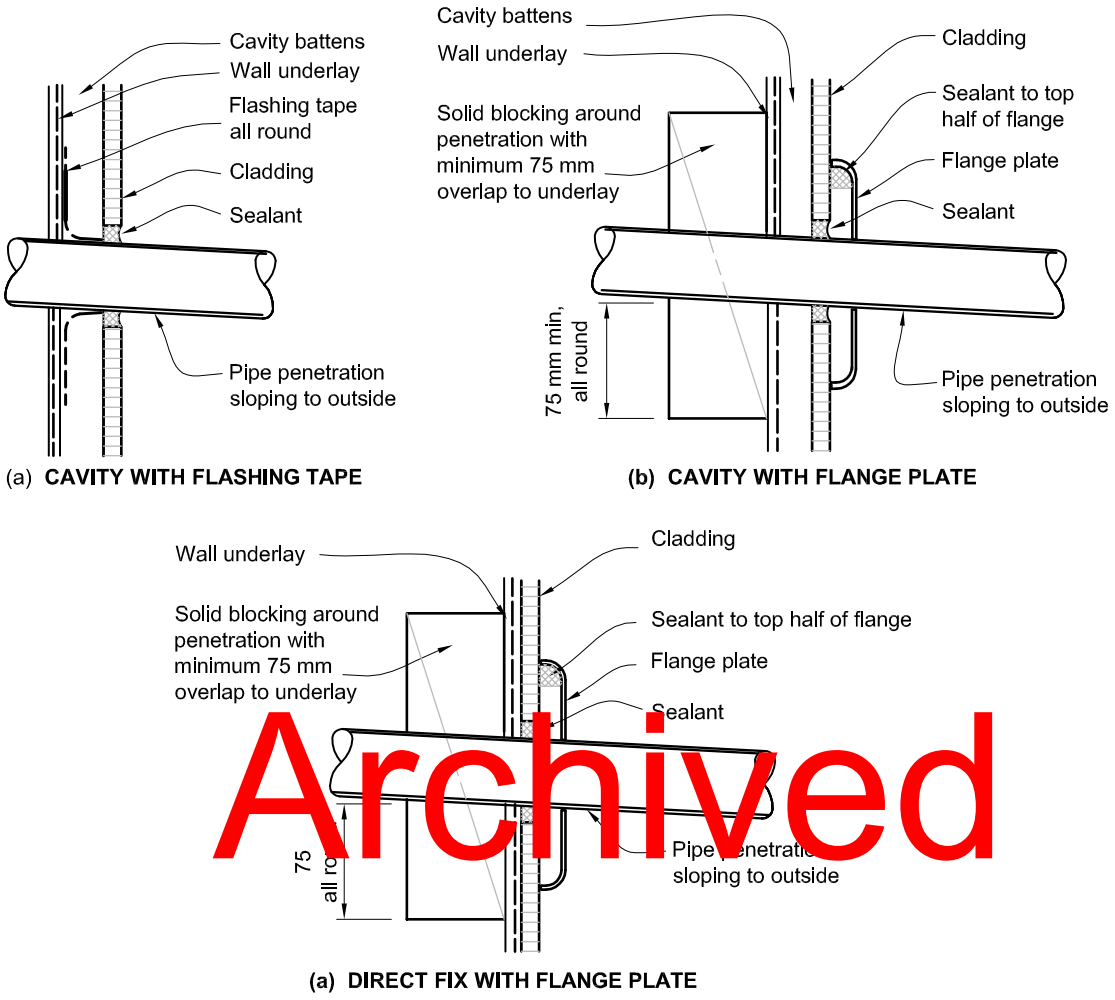
Pipes and service penetrations shall be made *weathertight* by using methods shown in Figures 68 and 69. *Flashing* tape complying with Paragraph 4.3.11, and sealant complying with:

Amend 5 Aug 2011

a) Type F, Class 20LM or 25LM of ISO 11600, or

b) low modulus Type II Class A of Federal Specification TT-S-00230C.

Figure 68: General pipe penetration
Paragraph 9.1.9.3, Figure 126



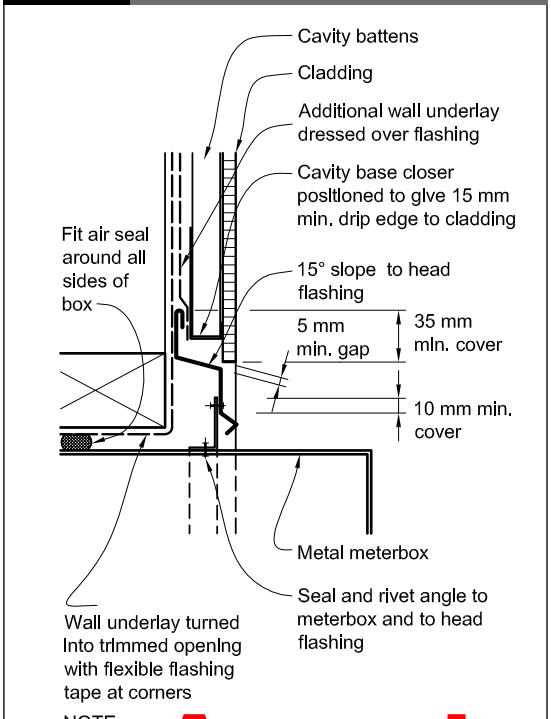
Amend 5 Aug 2011

Amend 5 Aug 2011

Amend 5 Aug 2011

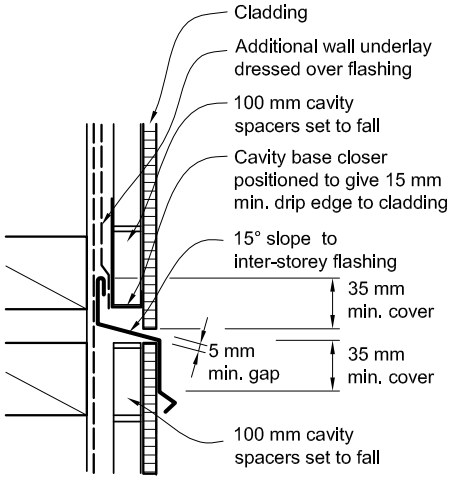
COMMENT:
Where possible, pipe penetrations, meterboxes and similar penetrations should be located in sheltered areas of the *building*, such as a porch, or be installed behind a weatherproof glazed panel.

Figure 69: General meterbox and similar penetrations
Paragraphs 9.1.9.3, 9.6.8.5 and 9.6.9.6



Amend 5 Aug 2011

Figure 70: General inter-storey junction
Paragraphs 4.6.1.7, 9.1.9.4, Figure 16



NOTE: To be used to limit continuous cavities to the lesser of 2 storeys or 7 metres.

Amend 5 Aug 2011

9.1.9.4 Inter-storey junctions

Inter-storey junctions in *claddings* over *drained cavities* shall be formed for *walls*:

Amend 5 Aug 2011

a) Up to a maximum of two storeys or 7 metres in height, as shown for the specific *wall claddings* in Paragraph 9.2 to Paragraph 9.9, or

Amend 5 Aug 2011

b) Over two storeys or 7 metres by using an inter-storey *flashing* bridging the *drained cavity* as shown in Figure 70.

COMMENT:

Amend 5 Aug 2011

A *drained cavity* height is limited to manage the moisture handled by the cavity before it is directed to the outside.

9.1.10 Windows and doors

Windows and doors shall comply with the requirements of NZS 4211, and reveals shall comply with NZS 3604. *Flashings* shall comply with Paragraph 4.0. Window details specific to particular *claddings* are given in Paragraph 9.2 to Paragraph 9.9. Door details shall be based on window details and shown in Figures 17A–D.

Amend 5 Aug 2011

After installation, the flange forming the window or door facing shall have an overlap to the surrounding *cladding* material or associated back *flashings* of

a) For jambs – 10 mm minimum

b) For sills – 8 mm minimum.

Amend 5 Aug 2011

9.1.10.1 Scope

Amend 5 Aug 2011

This Acceptable Solution is limited to aluminium window and door joinery that:

a) Has horizontal window and door heads only

b) Has maximum frame dimensions of 5000 mm wide or 5000 mm high, and a maximum overall frame area, for any one frame, of 13.5 m^2, or

c) For sills to floor level, has maximum width of 6 m and maximum overall frame area is 16 m^2.

Amend 2 Jul 2005

COMMENT:

Sloped heads require specifically designed *kick-out flashings* at bottom edges of head *flashings*.

Where width outlined in Paragraph 9.1.10.1 are beyond the limits for sill and head trimmer *framing* in NZS 3604 specific engineering design of the *framing* is required.

Certain aluminium joinery sections and installation requirements may not be able to meet the details of this Acceptable Solution, especially in regard to window facing cover, sill support, window fixing, and sill *flashing* requirements. The window details in these cases require *specific design*.

Amend 5 Aug 2011

9.1.10.2 Treatment of opening

a) Treatment of the window openings for *direct fixed wall claddings* shall be as shown in Figure 72A.

b) For *direct fixed claddings*, windows and doors shall have a 5 mm stand-off of the flange to the *cladding* to allow for air intrusion to the trim cavity for pressure equalisation. Note that this gap is sealed or trimmed down the jambs, but left open along the sill.

c) Window openings for *wall claddings* over *drained cavities* shall be as shown in Figure 72B. Note there shall be no sill *flashing*.

d) For cavity fixed *claddings*, windows and doors shall finish against the *cladding*, except for flat fibre cement and ply *claddings* that require a 5 mm stand-off to allow for sealant weather seals between facings and *cladding* – eg, Figure 116.

e) Materials for *flashings* shall be selected from Paragraph 4.0, Table 7, and Table 20.

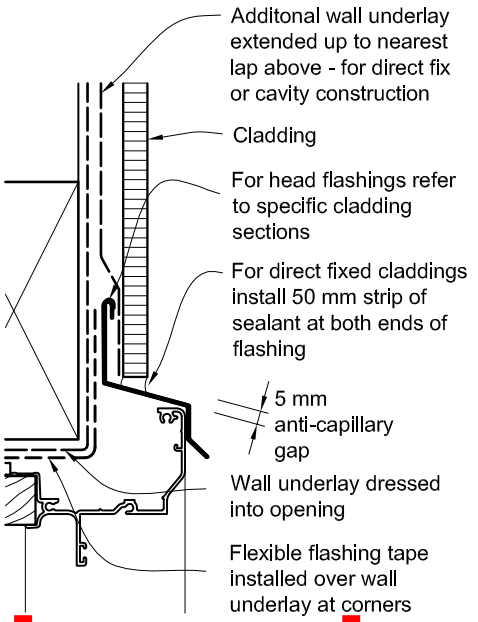
9.1.10.3 Window and door heads

Windows and doors shall include head *flashings*, finished to the *wall underlay* as shown in Figure 71, by either using *flexible flashing tape*, or lapping an additional layer of *wall underlay* over the upstand. The additional *wall underlay* shall extend to the top of the wall, or to the nearest lap above, and be lapped under the top layer.

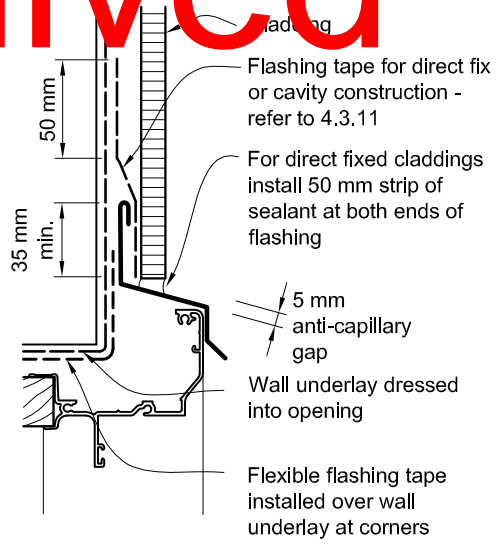
Amend 5 Aug 2011

Figure 71: General sealing of head flashing
Paragraphs 9.1.7, 9.1.10.3 and 9.1.10.4

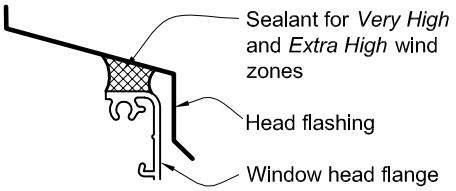
NOTE: May also use *wall underlay* lapped over flashing upstand in lieu of *flexible flashing tape*. Refer cladding window details, for example Figure 115.



(a) METAL HEAD FLASHING - WITH ADDITIONAL UNDERLAY OPTION



(b) METAL HEAD FLASHING WITH FLASHING TAPE OPTION



(c) METAL HEAD FLASHING SEALANT FOR VERY HIGH AND EXTRA HIGH WIND ZONES

Amend 5 Aug 2011

9.1.10.4 Head flashings

Head *flashings* shall be in accordance with Paragraph 4.6.1.6 and Table 7, unless specifically shown otherwise, and shall:

a) Direct water to the outside of the *wall cladding*, and

b) Finish to the window head with clearance dimensions shown in Figure 71

c) For *direct fixed claddings*, have 50 mm bead of sealant installed between *cladding* and each end of the head *flashing*

d) For *wall claddings* on cavity *walls*:

i) incorporate 10 mm turn-ups as *stop-ends*, terminating at the inside face of the *cladding* so they do not pass through the *cladding*, and

ii) permit ventilation of the *drained cavities* above, by the installation of cavity base closers as shown in Figure 66.

e) For Very High and Extra High *wind zones*, have sealant installed between underside of head *flashing* and top edge of window head flange – refer Figure 71 (c)

COMMENT:
Stopends are useful to prevent water moving past the ends of head *flashings*. However, additional problems of weatherproofing occur where the *stopend* penetrates the *cladding*.

9.1.10.5 Window and door sills

a) *Direct fixed claddings* shall have

i) sill tray *flashings* as shown in Paragraphs 9.2 to 9.9 for each *cladding* type. The sill *flashing* shall extend back past the condensation channel of the window. Ensure flat sill trays do not slope backwards. The 5 mm gap between the window facing and sill tray must not be sealed.

ii) *direct fixed* door sills, installed as for windows, and as shown in Figure 17D.

b) *Claddings* over a *drained cavity* shall have:

iii) window sills as shown in Paragraphs 9.2 to 9.9, without sill *flashings*

iv) door sills as shown in Figure 17C.

Amend 5 Aug 2011

v) Sill support bars and mechanisms for all doors, and for windows with a trim opening wider than 600 mm. Support bars and mechanisms shall comply with BRANZ Evaluation Method EM6, E2/VM1 and B2/AS1. Support bars and mechanisms must be installed prior to installation of the window or door.

COMMENT
Support bars and mechanisms are rated for their capacity to support the total weight of a joinery unit when installed at given offsets from the frame depending on *cladding* type. Designers select the an appropriate complying support mechanism for the joinery weight. Manufacturers provide build-in instructions for support bars and mechanisms.

c) Mitred aluminium window and door sills, for both *cavity* and *direct fixed*, shall have a corner soaker fitted to the back of the sill/jamb joint and installed at point of manufacture. The soaker will be designed to act as a secondary device to prevent water ingress to the *building* in support of the primary mitre seals. Soaker materials shall be either PVC, aluminium, polypropylene, high impact polystyrene or other semi rigid moulded polymeric material.

Sill support bars and mechanisms must be designed to not impede the possible drainage of water from surfaces of sill *flashing* tape, and permit an air passage (of at least 1000 mm²/m sill width) from the *drained cavity* to the window/door trim cavity.

9.1.10.6 Window and door jambs

Jamb *flashings* shall be installed as shown in Paragraphs 9.2 to 9.9.

Amend 5 Aug 2011

Where required, jamb *flashings* shall overlap sill *flashings*, and direct moisture to the outside face of the *cladding system*.

Amend 5 Aug 2011

9.1.10.7 Closed cell foam tape

Compressible foam tape shown behind window facings and *cladding* joints shall be closed cell PVC foam, with:

a) Hardness 55-60 to ASTM D2240 Scale OO,

b) Grade VE-43 to ASTM D1667,

c) Compression set of 20% maximum to ASTM D1667, and

d) UV weathering in UV Weatherometer for 1500 light hours to ASTM G154 or ASTM G155 with no visible deterioration in appearance.

9.1.10.8 Attachments for windows and doors

Install windows and doors using pairs of minimum 75 x 3.15 galvanised jolt head nails or 8 gauge x 65 mm stainless steel screws, through reveals into surrounding *framing* at:

a) Maximum 450 mm centres along sills, jambs and heads, and

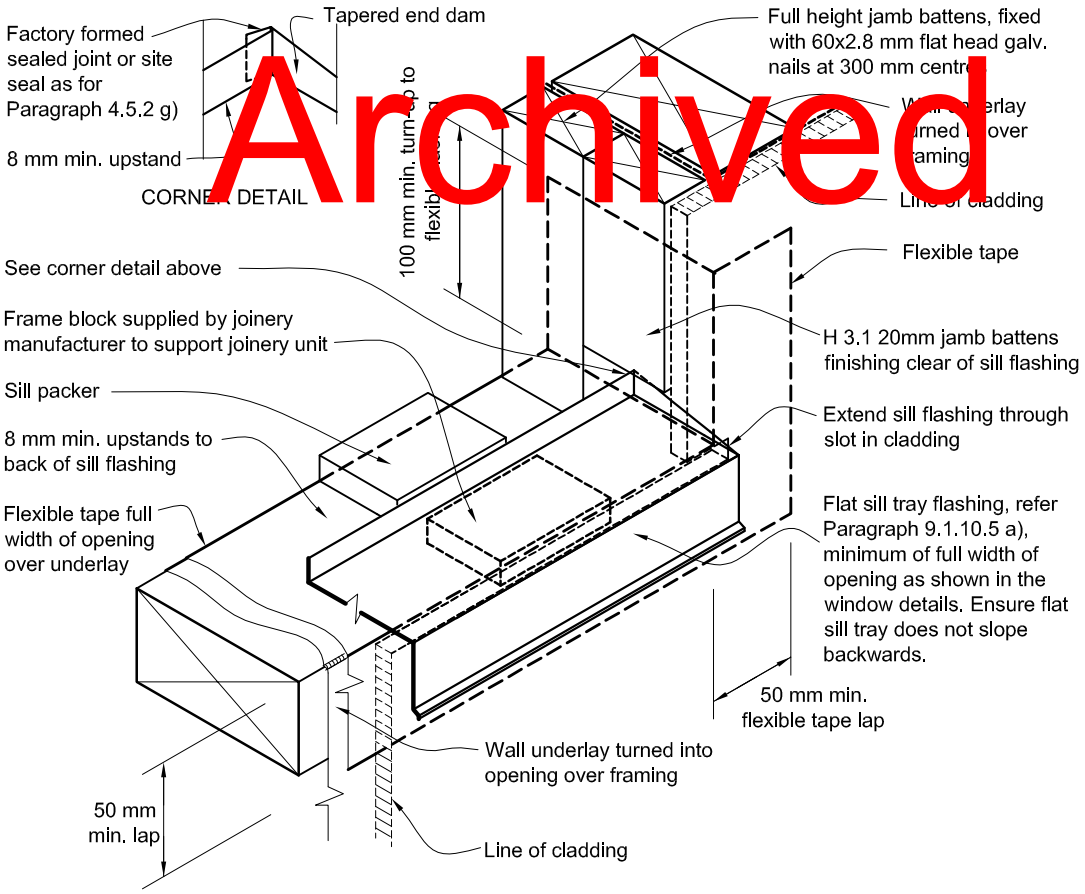
b) Maximum 150 mm from reveal ends.

Install packers between reveals and *framing* at all fixing points, except between head reveals and lintels.

Amend 5 Aug 2011

Figure 72A: **General window and door opening for direct fixed**
Paragraphs 9.1.5, 9.1.10.2, Figures 81, 82, 83, 84, 90, 95 and 115

NOTE:
(1) Detailed *cladding* omitted for clarity, refer to specific *claddings*.
(2) Sill *flashing* shall extend back past the condensation channel of the window.
(3) Head to be treated similarly with continuous *building underlay* and *flexible tape* at corners.
(4) Refer individual *cladding* details for jamb *flashings* and sill tray return requirements

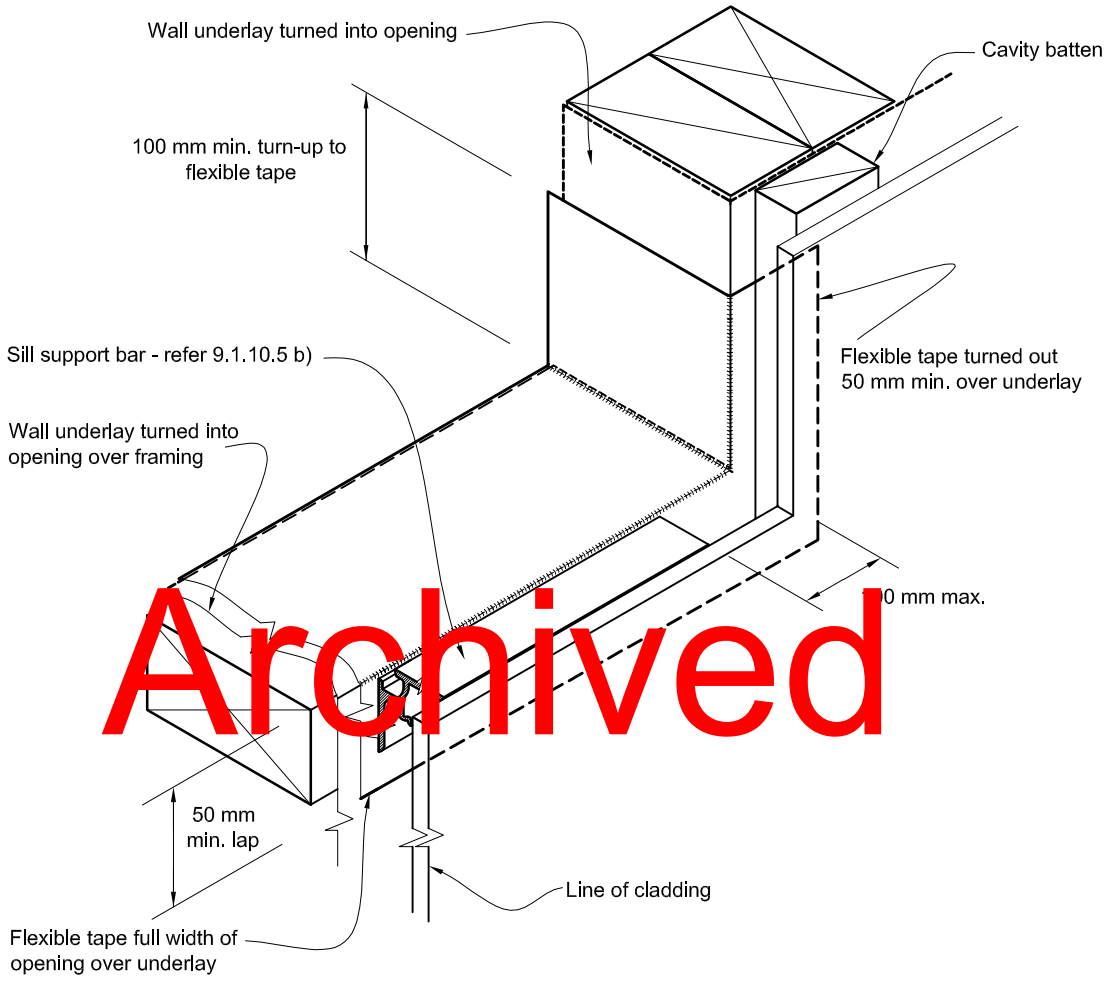


Errata 2 Dec 2011

Amend 5 Aug 2011

Figure 72B: **General window and door opening with drainage cavity**
Paragraphs 9.1.5, 9.1.9.3, 9.1.10.2, Figures 73C, 76, 85, 86, 91, 99, 116 and 128

NOTE:
(1) Detailed *cladding* omitted for clarity, refer to specific *claddings*.
(2) Head to be treated similarly with continuous *wall underlay* and *flexible tape* at corners.
(3) Refer individual cladding details for jamb flashings.



Errata 2 Dec 2011

Amend 5 Aug 2011

9.2 Masonry Veneer

9.2.1 Limitations

This Acceptable Solution is limited to *masonry veneer cladding* attached to timber *wall framing* outlined in NZS 3604. *Masonry veneer* is either:

a) Clay brick, or

b) Concrete brick or block.

COMMENT:

Natural stone bricks or blocks may be suitable. However, they are not part of this Acceptable Solution. Refer to the manufacturer's recommendations for *specific design* information.

Refer to Paragraph 1.5 for qualification of installers.

9.2.2 General

1) The materials and workmanship of *masonry veneer* shall be in accordance with SNZ HB 4236 and have a maximum mass of veneer of 220 kg/m^2 and minimum veneer thickness of 70 mm

Errata 2 Dec 2011

2) Masonry units shall be laid-up in running bond

3) Mortar, materials (cement, sand and admixtures) shall comply with NZS 42[illegible]

(4) Mortar joints less than 24 hours old shall not be subject to vibration, such as would result from the nailing of interior *linings*

9.2.3 Installation

Masonry veneer construction shall be as shown in Figure 73B, and have:

a) A maximum height of veneer above adjacent *finished ground level* of 7 m.

b) A maximum height of veneer of 4.0 m, measured from the top of the concrete masonry *wall*, foundation *wall* or slab edge foundation. In the case of a veneer faced concrete block *wall* or foundation *wall* height is measured from the top of that *wall*.

c) A maximum height of veneer of 5.5 m on a gable end *wall*.

Amend 5 Aug 2011

d) A minimum *wall* or panel width of 230 mm.

Note: The bracing demand for framing supporting *masonry veneer* is determined from values listed in NZS 3604.

Errata 2 Dec 2011

COMMENT:

Refer to Paragraph 1.5 for qualification of installers

9.2.4 Flashings

1) Sill and head *flashings* shall be as described in Paragraph 4.3 and be either:

a) 1.5 mm butyl rubber– refer to Paragraph 4.3.9

b) 2 ply asphaltic pliable *waterproofing membrane* – refer to Paragraph 4.3.10

c) Pliable polyethylene minimum 0.5 mm thick complying with DPC/DPM Table 23.

2) Jamb *flashings* shall be:

d) 2 ply asphaltic pliable *waterproofing membrane* complying with [illegible]/NZS 2904

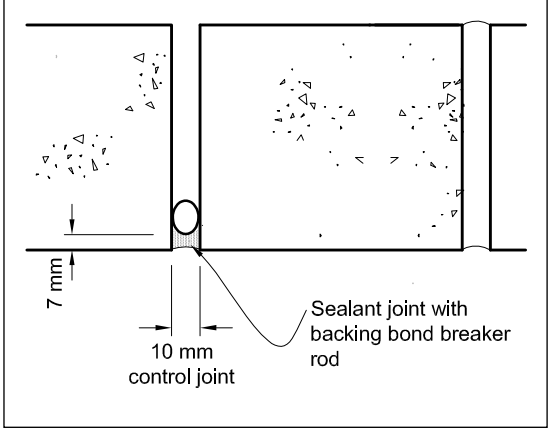
e) Pliable polyethylene minimum 0.5 mm thick complying with DPC/DPM Table 23.

COMMENT:

For further information refer to ASTM C1330 for backing rod material performance.

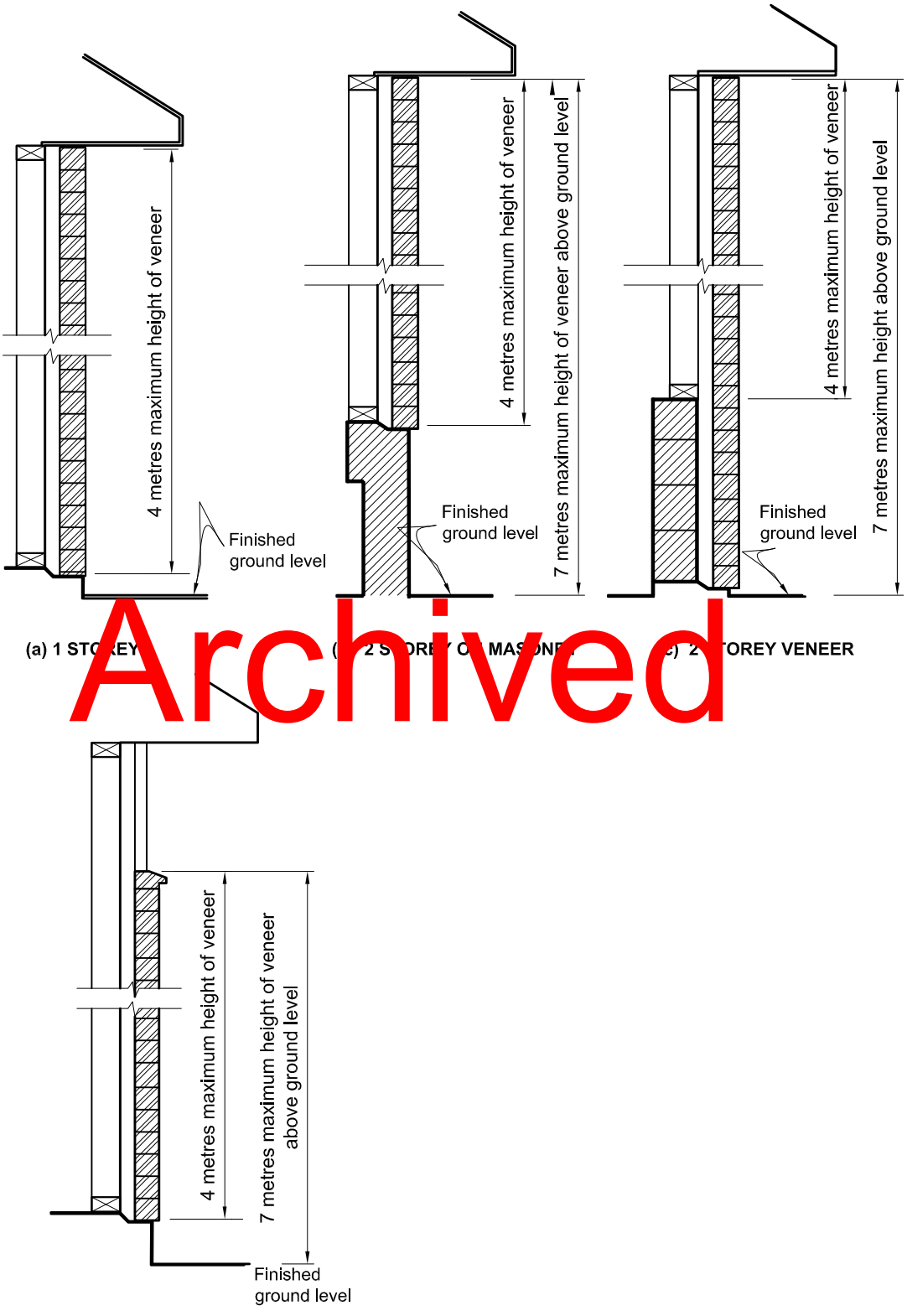
Amend 5 Aug 2011

Figure 73A: Vertical control joint
Paragraph 9.2.8



Amend 5 Aug 2011

Figure 73B: Masonry veneer height limitations
Paragraph 9.2.3

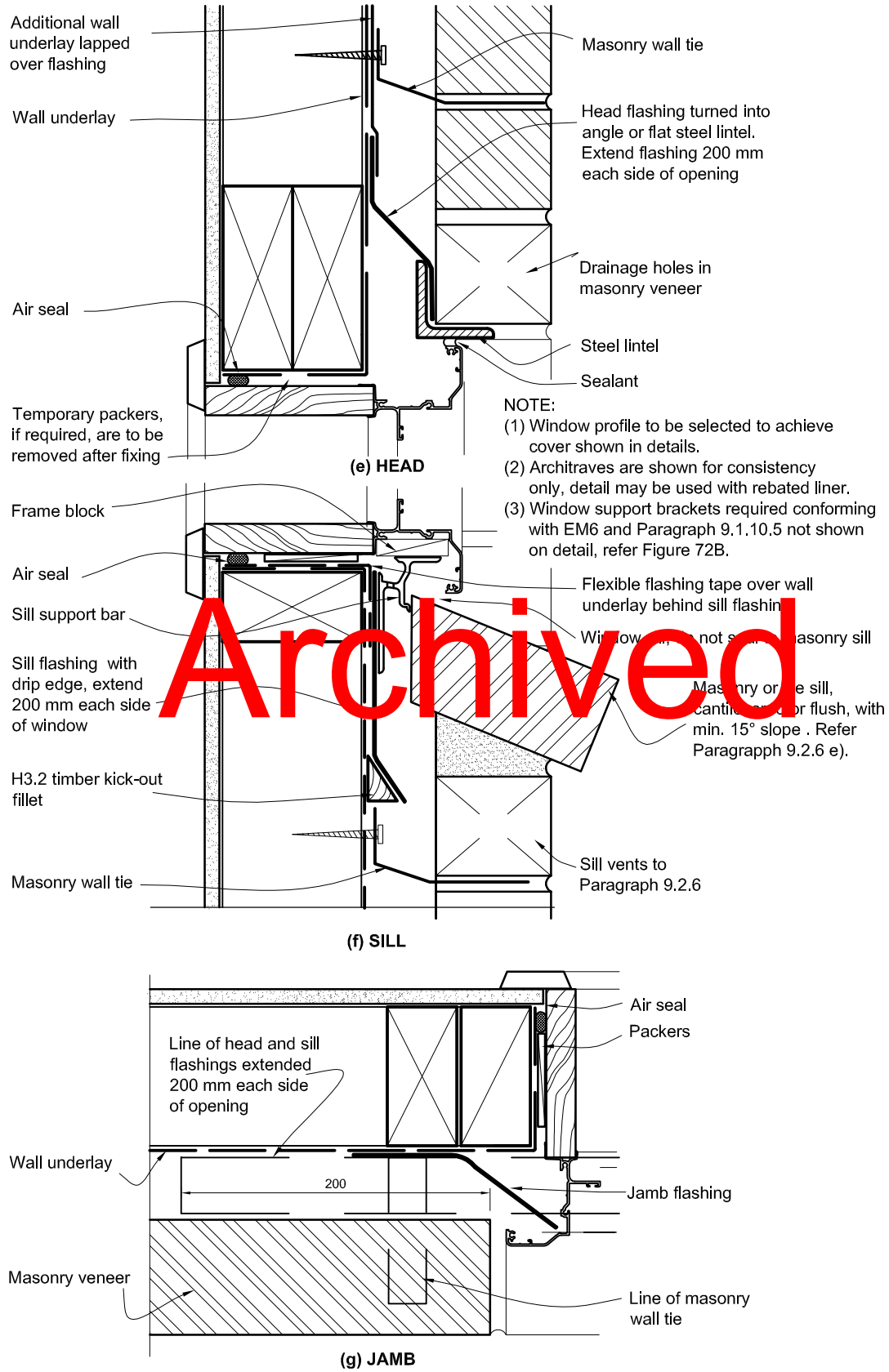


(a) 1 STOREY (2 STOREY OF MASONRY) (2 STOREY VENEER

(d) 1 STOREY WITH PART STOREY

Amend 5
Aug 2011

Figure 73C: Masonry veneer window and door installation
Paragraphs 9.2.4, 9.2.6 and 9.2.9

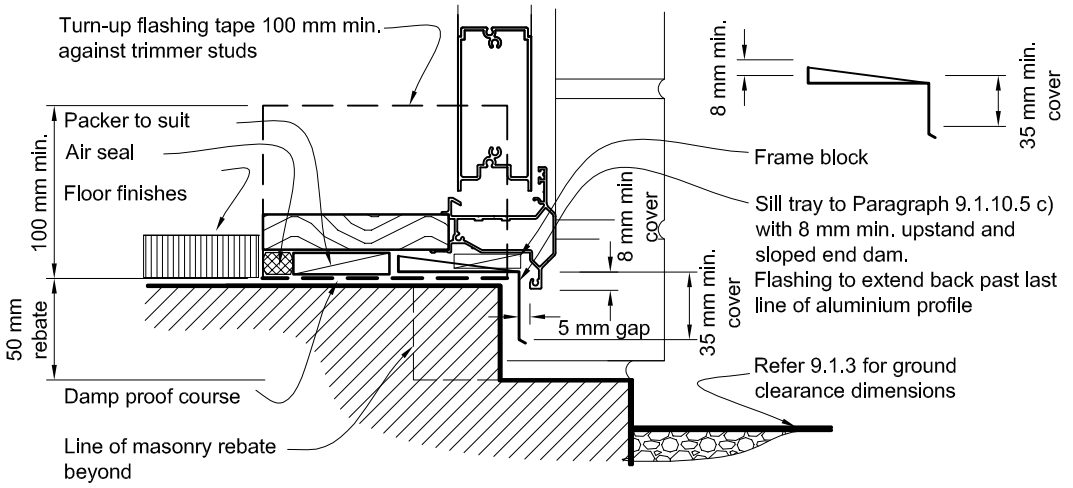


Errata 2 Dec 2011

Errata 2 Dec 2011

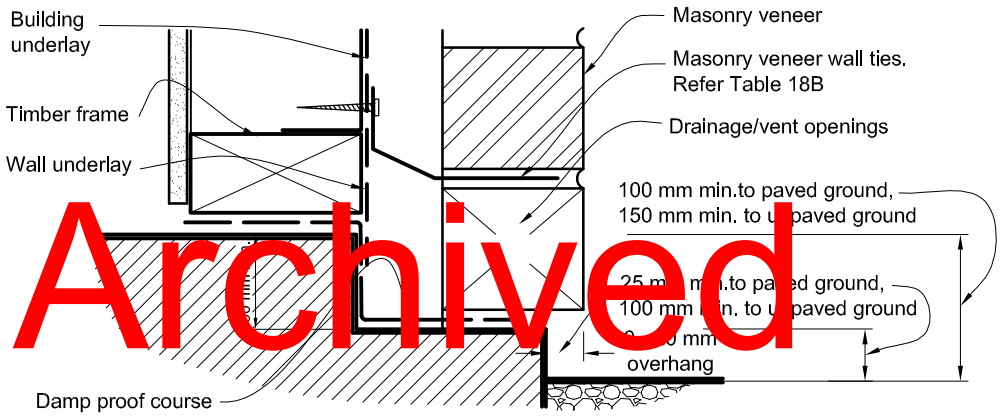
Amend 5 Aug 2011

Figure 73D: Masonry veneer details
Paragraph 9.2.5



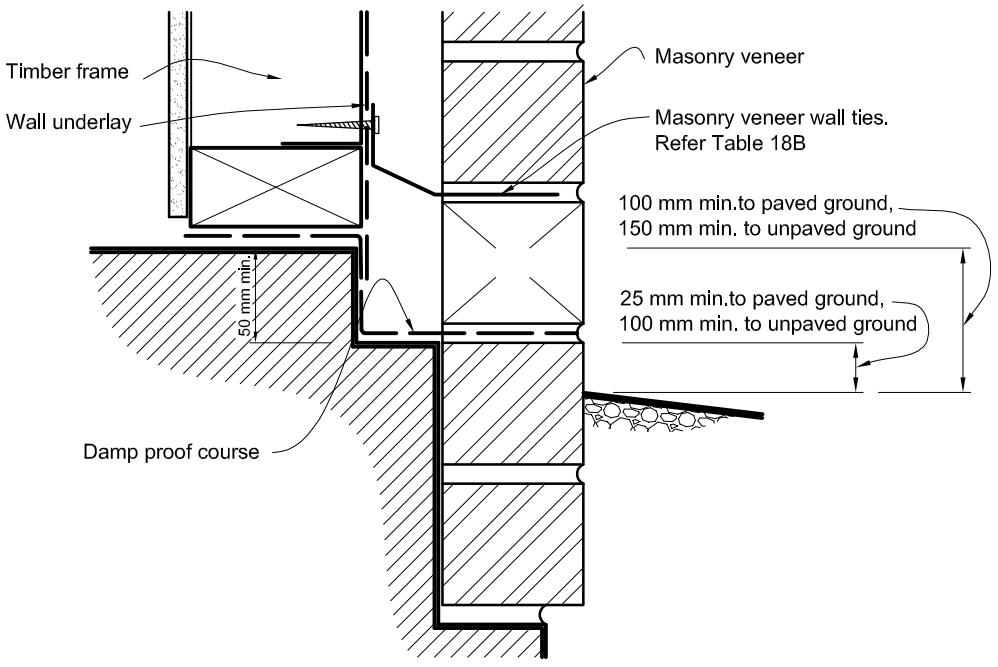
(h) MASONRY VENEER - DOOR SILL

Errata 2 Dec 2011



(i) MASONRY VENEER - FLOOR REBATE DETAIL

Errata 2 Dec 2011

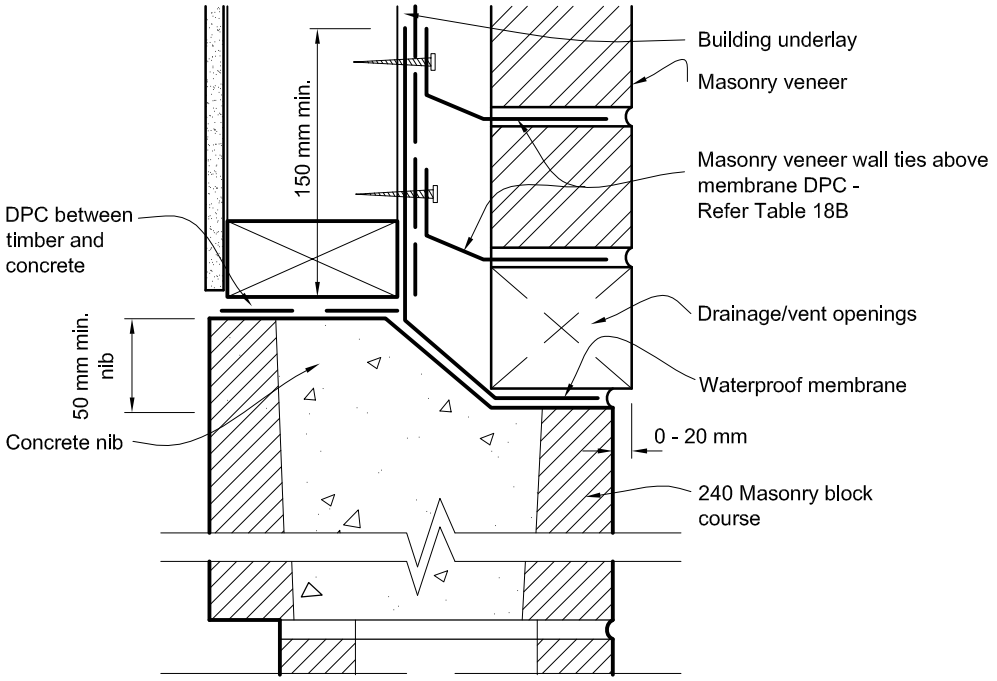


(j) MASONRY VENEER - MASONRY BELOW GROUND

Errata 2 Dec 2011

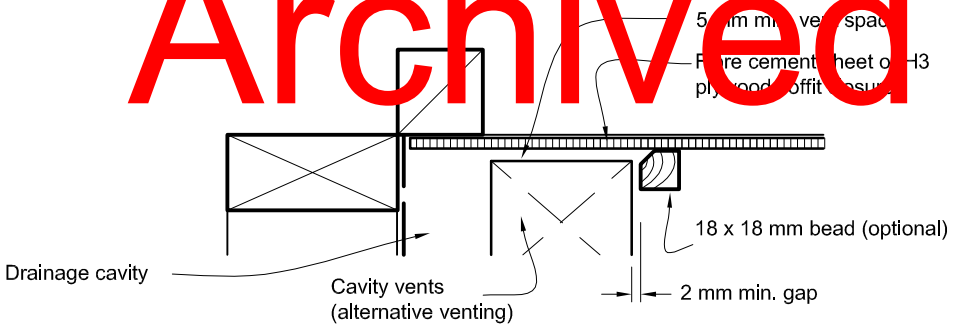
Amend 5 Aug 2011

Figure 73E: Masonry veneer details
Paragraphs 9.2.5 and 9.2.6



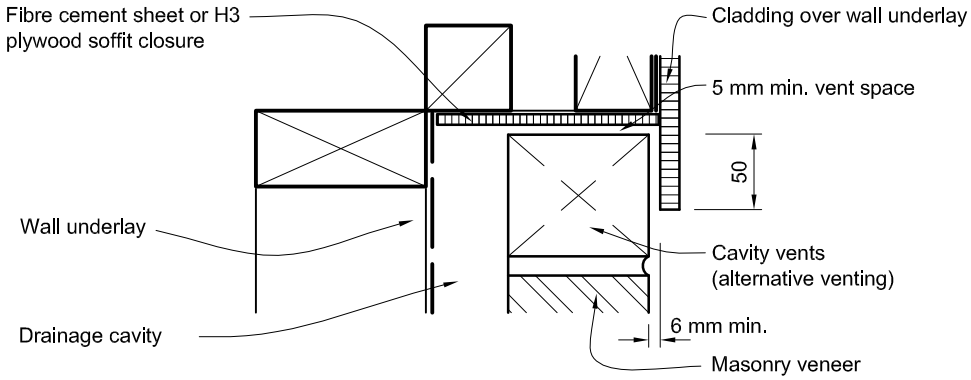
(k) MASONRY VENEER - ABOVE GROUND SUPPORT

Errata 2 Dec 2011



(l) MASONRY VENEER - SOFFIT DETAIL

Errata 2 Dec 2011



(m) MASONRY VENEER - CANTILEVER UPPER FLOOR

Errata 2 Dec 2011

Amend 5 Aug 2011

9.2.5 Foundation support and damp proofing

1) *Masonry veneer* shall be supported by one, or a combination of the following:
   a) Concrete of masonry foundation *wall*
   b) Thickened slab edge footing
   c) Concrete or masonry lower storey *wall*.
2) The level of the concrete slab above ground shall comply with Figure 65.
3) The top of a foundation wall or concrete slab shall be stepped down, so that the surface supporting the veneer is 50 mm or more below the surface supporting the timber *framing*.
4) Provide a *damp-proof course* to the stepped rebates supporting *masonry veneer* adjacent to all habitable spaces and garages attached to habitable spaces. This includes stepped rebates in foundations, or on top of concrete or concrete masonry *walls* supporting veneers. Damp-proofing material shall be as outlined in Table 23 and be either:
   a) For rebates lower than ground floor level:
      i) two coats bituminous liquid, or
      ii) 1.0 mm butyl rubber or bituminous sheet, or
      iii) 0.25 mm polythene or polyethylene *damp-proof membrane*.
   b) For rebates above ground floor level:
      i) 1.0 mm butyl rubber or bituminous sheet, or
      ii) 0.25 mm polythene or polyethylene *damp-proof membrane*.
5) Lap joints in *flashings* minimum of 150 mm.
6) Dimension rebates to accommodate the required cavity width in Paragraph 9.2.6 and the thickness of the veneer so that the veneer is supported within the tolerances outlined in Figures 73D and E.

Amend 5 Aug 2011

9.2.6 Cavities

Paragraphs 9.1.8.2(a), 9.1.8.5, and 9.1.9.3 shall apply to *masonry veneer* cavities.

a) The clear width of cavity between the *masonry veneer* and the exterior face of the *wall underlay* or bracing attaching to timber *framing* shall not be less than 40 mm or more than 75 mm wide measured at any part of the cavity.

COMMENT:
It is important to maintain the minimum cavity width of 40 mm after allowing for construction tolerances and thicknesses of *wall underlays* and sheet bracing.

b) Pipes and services shall not be placed in the cavity other than passing directly through the cavity to the exterior.
c) The cavity shall be drained and vented to outside at the bottom of wall panels, and above openings by open perpends that:
   i) are a minimum of 75 mm in height, by the width of the vertical mortar joint
   ii) at centres not exceeding 800 mm (where drainage/weep holes are less than 75 mm high, decrease spacing to give ventilation area of 1000 mm²/m wall length)
   iii) are fitted with vermin proofing where gaps greater than 13 mm exist.
d) The cavity shall be ventilated to the outside at the top of *walls* by either similar vents as at the bottom, or a continuous 5 mm minimum gap between the top course and soffit board, with a cover bead to outside that maintains a minimum 2 mm gap to masonry – refer to Figure 73E(l).

Errata 2 Dec 2011

Errata 2 Dec 2011

e) The cavity shall be vented under openings exceeding 2.4 metres wide through gaps in perpends positioned at 1/3 points along the opening except at opening ends. Where these vent openings are used, protect from water entry using cantilevered sill bricks, as shown in Figure 73C (f).
f) The cavity shall be sealed off from the floor and *roof* space.

Amend 5 Aug 2011

Errata 2 Dec 2011

Table 18A: Specification of maximum tie spacings for type B (4) veneer ties
Paragraph 9.2.7

Seismic zone Refer NZS 3604	Masonry veneer Less than 180 kg/m²			Masonry veneer 180 – 220 kg/m²			Masonry veneer more than 220 kg/m²
	Tie type (4)(5)	Maximum spacings (1) Horizontal	Vertical	Tie type (4)(5)	Maximum spacings (1) Horizontal	Vertical	
1	EL	600	400	EM	600	400	SED (2)
2 (6)	EM	600	400	EH (3)	600	400	SED (2)
3	EH (3)	600	400	EH (3)	600	400	SED (2)
4	SED (2)	SED (2)	SED (2)				

NOTES

(1) Maximum masonry tie spacings of 600 mm horizontally and 400 mm vertically

(2) Spacing of ties to be determined by specific engineering design

(3) EM may be used if the horizontal spacings do not exceed 400 mm and the vertical spacings do not exceed 300 mm

(4) Type B and Prefix E indicate masonry ties manufactured to AS/NZS 2699.1

(5) L (Light), M (Medium), H (High) indicate strength capability of ties in AS/NZS 2699.1

(6) Use seismic zone 2 (minimum) for Christchurch region comprising Christchurch City, Waimakariri District and Selwyn District.

COMMENT:
Variations in cavity width will require compensating adjustments to the length of masonry tie used.

9.2.7 Wall ties

Masonry veneer shall be attached to *wall framing* by *wall* ties. *Wall* ties and their spacings and embedment shall be in accordance with the requirements of NZS 4210 and Tables 18A, 18B and 18C. Screw fixings shall be minimum 10 gauge, 35 mm long hex washer face, galvanised or stainless steel to suit the ties required under Table 18C.

Amend 5 Aug 2011

Table 18B: Placement of wall ties
Paragraph 9.2.5 and 9.2.7

Location	Placement of masonry ties
Unsupported panel sides and edges of openings	Within 300 mm of panel side or edge.
Top of veneer panels and top of panels under openings	Within 300 mm or two courses (whichever is the smaller) of top of veneer
Bottom of veneer panel in masonry rebate sealed with liquid applied *damp-proof course*	Within 300 mm or two courses (whichever is the smaller) from bottom of veneer
Bottom of veneer panel supported on steel angle lintel	
Bottom of veneer panel in masonry rebate with *membrane damp-proof course*	In each of the first two courses

NOTES:

Ties are to be screw fixed (ie. non-impact method) using screws outlined in Table 24.

Amend 5 Aug 2011

9.2.7.1 Wall ties and screws shall be determined by the *durability* zone outlined in NZS 3604 and as outlined in Table 18C.

Table 18C: Corrosion protection to masonry wall ties
Paragraph 9.2.7

	316, 316L, or 304 stainless steel	470 g/m² galvanising on mild steel
Zone B	Yes	Yes
Zone C	Yes	Yes
Zones D and E	Yes	-

Errata 2 Dec 2011

9.2.8 Control joints

9.2.8.1 Clay bricks

Control joints in clay brick *masonry veneer* are not required, unless specified by the brick manufacturer.

9.2.8.2 Concrete bricks

Longitudinal shrinkage stresses in concrete *masonry veneer* shall be controlled by providing vertical *control joints* at not more than 6 m centres.

Vertical control joints shall be located:

(a) Within 600 mm of T joints

(b) Within 600 mm of L shaped corners or by restricting the spacing to the next *control joint* to 3.2 m maximum

(c) At changes in *wall* height, exceeding 600 mm

(d) At changes in *wall* thickness.

Amend 5 Aug 2011

Control joints shall be formed as shown in Figure 73A and comprise:

a) A backer rod of compressible foam, and

b) Sealant in compliance with:

i) Type F, Class 20LM or 25LM of ISO 11600, or

ii) low modulus Type II Class A of Federal Specification TT-S-00230C.

9.2.9 Openings in masonry veneer

Openings with *masonry veneer* above shall be spanned by steel angle lintels.

Openings in *masonry veneer* for meter boxes less than 500 mm wide may be installed without lintel bars or head *flashings* provided the meter box is sealed to *wall underlay* with flashing tape to Paragraph 4.3.11.

Separate steel meter boxes from direct contact with *masonry veneer* or mortar with flashing tape to Paragraph 4.3.11.

Lintels shall:

a) Be protected against corrosion as in Table 18D and to exposure zone outlined in NZS 3604.

b) Have minimum seating into adjacent veneer of:

i) 100 mm for spans up to, and including 2 m,

ii) 200 mm for spans over 2 m.

c) Be sized in accordance with Table 18E.

Table 18D: Corrosion protection to lintels
Paragraph 9.2.9, Table 18E

	316 or 316L or 304(2) stainless steel or 600 g/m² galvanising on mild steel plus duplex coating(1)	600 g/m² galvanising on mild steel(1) or 300 g/m² galvanising on mild steel plus Duplex coating(1)
Zone B	Yes	Yes
Zone C	Yes	Yes
Zone D	Yes	

1) To AS/NZS 2699.3

2) 304 stainless steel will exhibit greater levels of surface rusting than 316 stainless steel, especially where not exposed to rain washing.

Amend 5 Aug 2011

Table 18E: Masonry veneer lintel sizes (minimum)
Paragraph 9.2.9

Span of lintel (m) up to:	Maximum thickness of masonry veneer (mm)					
	70			90		
	Maximum height of veneer supported (mm)					
	350	700	2000	350	700	2000
0.800	60 x 60 x 6 L	60 x 60 x 6 L	60 x 60 x 6 L	60 x 80 x 6 L	60 x 80 x 6 L	80 x 80 x 6 L
2.000	60 x 60 x 6 L	60 x 60 x 6 L	60 x 60 x 6 L	60 x 80 x 6 L	60 x 80 x 6 L	80 x 80 x 6 L
2.500	60 x 60 x 6 L	80 x 80 x 6 L	80 x 80 x 6 L	80 x 80 x 6 L	80 x 80 x 6 L	80 x 80 x 6 L
3.000	80 x 80 x 6 L	80 x 80 x 6 L	125 x 75 x 6 L	80 x 80 x 6 L	80 x 80 x 8 L	90 x 90 x 10 L
3.500	80 x 80 x 6 L	80 x 80 x 6 L	125 x 75 x 6 L	80 x 80 x 8 L	90 x 90 x 10 L	125 x 75 x 10 L
4.000	80 x 80 x 8 L	125 x 75 x 6 L	125 x 75 x 10 L	80 x 80 x 10 L	125 x 75 x 6 L	150 x 90 x 10 L
4.500	125 x 75 x 6 L	125 x 75 x 10 L	_	125 x 75 x 6 L	125 x 75 x 10 L	_
4.800	125 x 75 x 6 L	125 x 75 x 10 L	_	125 x 75 x 6 L	125 x 75 x 10 L	_

Amend 5 Aug 2011

9.2.10 Windows and doors

Amend 5 Aug 2011

The openings in *wall framing* for windows and doors shall have *flexible flashing tape* applied, in accordance with Paragraph 9.1.5.

Air seals shall be provided in accordance with Paragraph 9.1.6.

Window *flashings* shall be installed in accordance with Paragraph 9.2.4 and Figures 73C and 73D(h).

Amend 5 Aug 2011

9.2.11 Secondary cladding

Where a secondary *cladding* is used with the *masonry veneer*, and is *direct fixed* to *framing* above windows or at gable ends, this shall be fully sealed on:

a) The face of the *cladding*,

b) All edges of the *cladding*, and

c) A 75 mm minimum perimeter strip on the rear of the *cladding*.

Amend 5 Aug 2011

9.3 Stucco

9.3.1 Limitations

This Acceptable Solution is limited to the following types of *stucco cladding*:

a) Solid plaster *cladding* with a non-rigid backing and a *drained cavity*, and

b) Solid plaster *cladding* with a rigid backing and a *drained cavity*. Refer to Figure 74

9.3.2 Structure

The timber *framing* of *external walls* supporting *stucco wall claddings* shall comply with NZS 3604 and NZS 4251. The *cladding system* shall be attached to the *wall framing*.

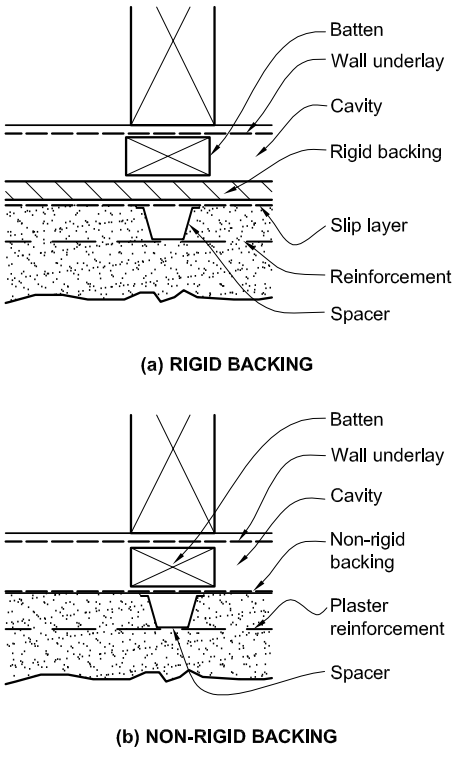
The *framing* for *buildings* using *stucco* exterior *cladding systems* shall be supported on a:

a) Concrete slab-on-ground, or

b) Continuous reinforced concrete foundation *wall*, or

c) Reinforced concrete masonry foundation *wall*.

Figure 74: Typical stucco cladding
Paragraphs 9.3.1 and 9.3.3



Amend 5 Aug 2011

Errata 2 Dec 2011

9.3.3 Stucco cladding system

All *stucco claddings* shall be used over a *drained cavity* as described in Paragraph 9.1.8, and shown in Figure 74.

9.3.3.1 All *stucco cladding* shall have *wall underlay* as specified in Table 23 and Paragraphs 9.1.5–9.1.7, and shall be:

Amend 5 Aug 2011

a) Fixed to the *framing* as specified in Table 23, and

b) Provided as an overlay to rigid backings to provide a slip layer that permits the independent movement of plaster and backing.

9.3.3.2 Have plaster backing installed as in Paragraphs 9.3.5 and 9.3.6.

9.3.3.3 Have metal lath reinforcements for *stucco* plaster attached through the plaster backing as described in Table 24.

Amend 5 Aug 2011

9.3.4 Installation

9.3.4.1 General

COMMENT:
Refer to Paragraph 1.5 for qualification of installers.

Amends 2 and 5

Activities that will cause impact or vibration during plaster application are not permitted until all plastering is completed and fully cured.

The materials, proportions, mixes, thickness, reinforcement materials and fixing, *control joints*, and application and curing of plaster shall comply with NZS 4251.

9.3.4.2 Movement control joints

Movement *control joints* shall be as required in NZS 4251.

Amend 5 Aug 2011

9.3.5 Non-rigid plaster backings

9.3.5.1 Installation of wall underlays

The *wall underlay* shall be in accordance with Table 23, and as described in Paragraphs 9.1.5–9.1.7.

Amend 5 Aug 2011

9.3.6 Rigid plaster backings

Rigid backings shall be made of either:

a) Plywood, or

b) Fibre cement sheet, and

Amend 5 Aug 2011

Have slip layers to Paragraph 9.3.3 b).

Backing sheets shall be not more than 3 mm out of plane at the time of plastering.

9.3.6.1 Plywood backing

Plywood shall be:

Amend 5 Aug 2011

a) Selected from Table 6 of NZS 4251,

Amend 2 Jul 2005

b) H3 treated as per AS/NZS 2269, and

c) Fixed as specified in Clause 4.2.4.4.2 of NZS 4251, except that nails shall:

i) be 2.8 mm in diameter, and

Amend 5 Aug 2011

ii) penetrate *framing* by 35 mm minimum.

9.3.6.2 Fibre cement sheet backing

Fibre cement shall:

a) Comply with AS/NZS 2908: Part 2,

b) Be a minimum of 4.5 mm thick,

c) Span no more than 600 mm centres between *cavity battens*, and

d) Be fixed as specified in Clause 4.2.4.5.2 of NZS 4251, except that nails shall:

i) be 2.8 mm in diameter, and

Amend 5 Aug 2011

ii) penetrate *framing* by 35 mm minimum.

COMMENT:

When the sheathing is used as bracing, the nailing patterns are subject to *specific design*, and the use of tested and rated systems.

Amend 2 Jul 2005

9.3.7 Finishes

All *stucco* surfaces shall be sealed by applying a minimum of a 2-coat latex exterior paint system complying with any of Parts 7, 8, 9 or 10 of AS 3730.

Amend 2 Jul 2005

COMMENT:

Stucco cladding systems cannot be assumed to be completely weatherproof.

It is necessary to ensure that corrosive salts are not carried into the plaster by moisture, causing corrosion of the reinforcing and fixings.

9.3.8 Bottom of stucco

The bottom of *stucco* wall *cladding* shall be in accordance with Paragraph 9.1.3, and as shown in Figure 75.

9.3.9 Parapets and enclosed balustrades

Parapets shall be in accordance with Paragraph 6.0.

Enclosed balustrades shall be in accordance with Paragraph 7.

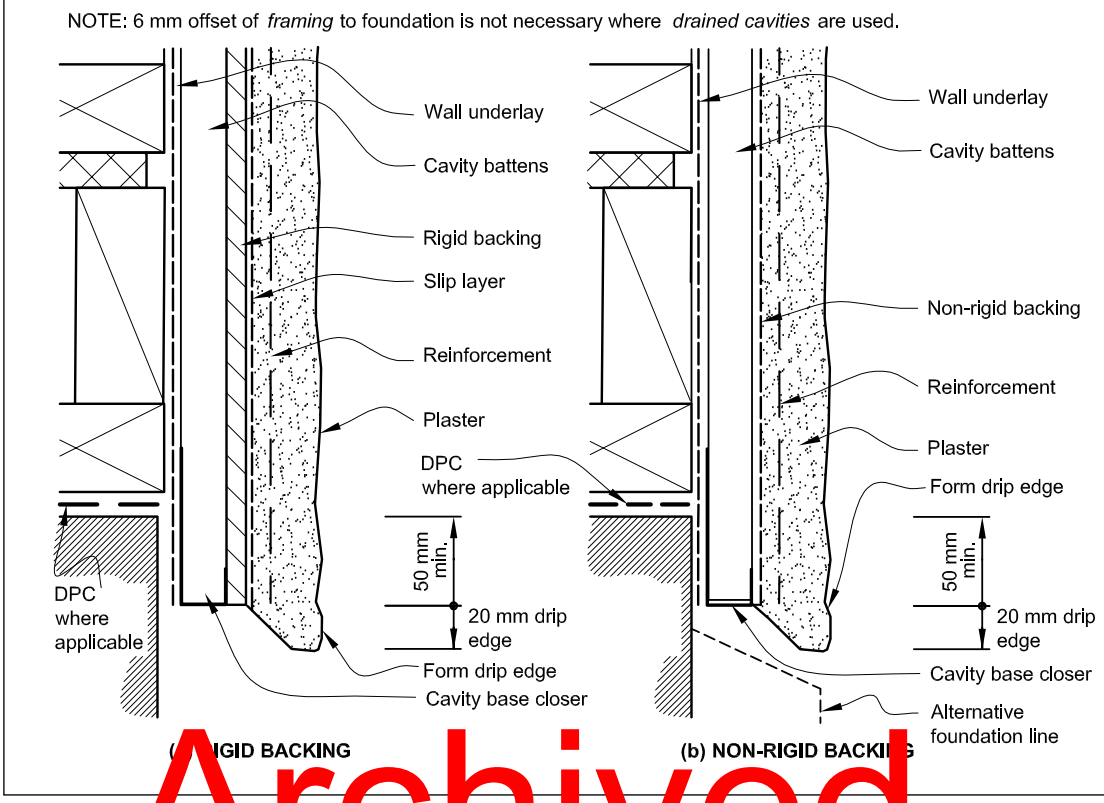
Parapets and *enclosed balustrades* for *stucco cladding* shall be capped with metal, butyl or *EPDM membrane*, complying with the requirements of Paragraph 4.0.

9.3.10 Windows and doors

Amend 5 Aug 2011

Windows and doors shall comply with Paragraph 9.1.10, as shown in Figure 76.

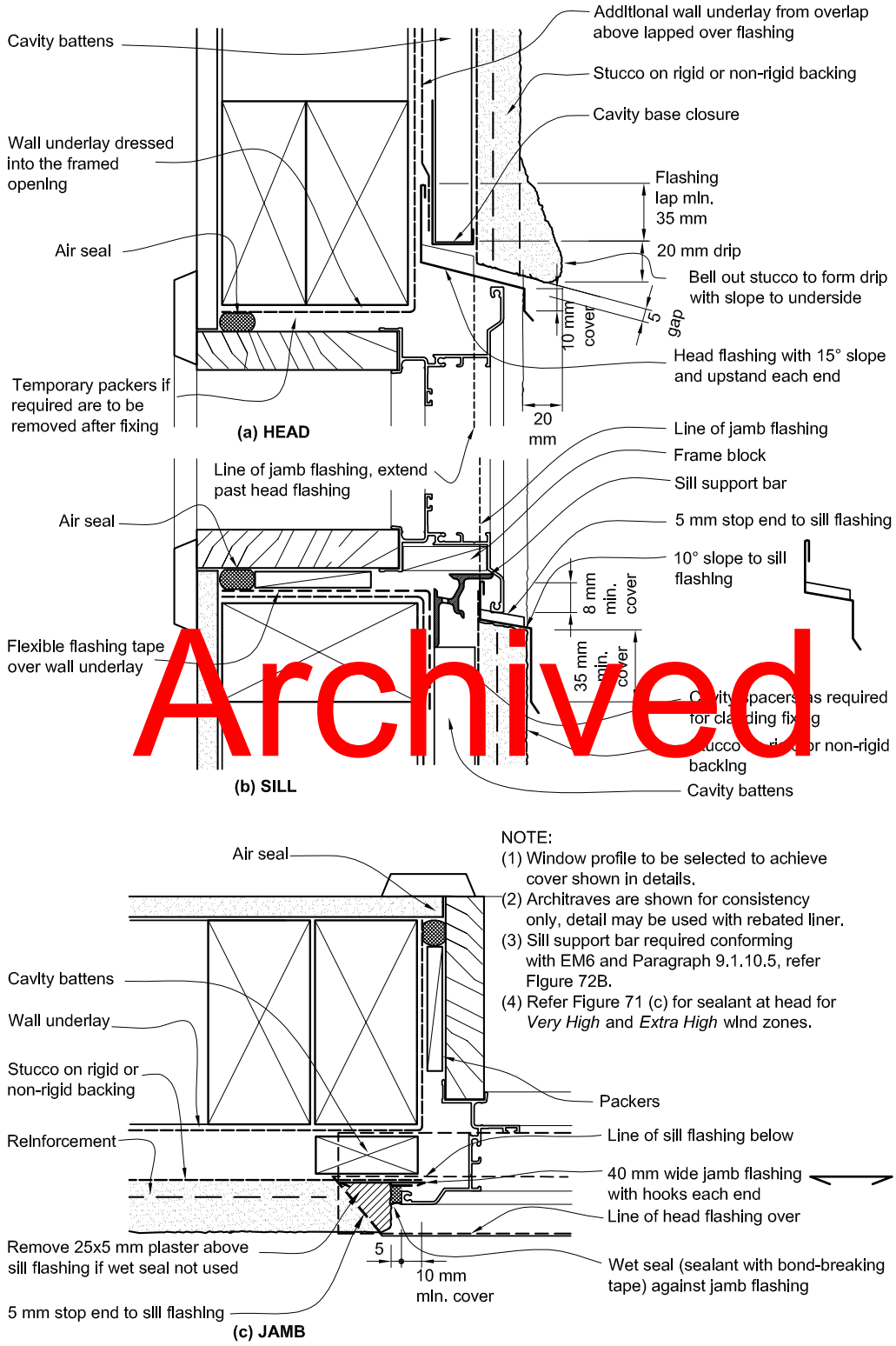
Figure 75: **Bottom of stucco cladding**
Paragraph 9.3.8



Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 76: Windows and doors in stucco cladding
Paragraph 9.3.10, Figure 72B



Amend 5
Aug 2011

9.4 Timber Weatherboards

Amend 5 Aug 2011

Timber weatherboard *claddings* shall be either *direct fixed* to *framing* over a *wall underlay* or fixed over a *drained cavity* as described in Paragraph 9.1.8.

Based on the *risk score* for an *external wall* calculated as per Paragraph 3.1, the weatherboard *cladding* may require the inclusion of a *drained cavity*.

9.4.1 Limitations

9.4.1.1 Weatherboard profiles

This Acceptable Solution is limited to the following types of timber weatherboards:

a) Horizontal bevel-back,

b) Horizontal rebated bevel-back,

c) Horizontal rusticated,

d) Vertical shiplap, and

e) Vertical board and batten.

Profiles shall be as given in NZS 3617 or BRANZ Bulletin 411.

9.4.1.2 Vertical weatherboards

This Acceptable Solution is limited to the use of *direct fixed* vertical weatherboards in risk categories as shown in Table 3.

COMMENT:

Amend 5 Aug 2011

Vertical weatherboards are not used over cavities because of the need for horizontal battens, which if solid would interfere with a *drained cavity*.

Vertical weatherboards are therefore limited to low risk applications.

9.4.1.3 Horizontal weatherboards

Horizontal weatherboards shall be either *direct fixed* or fixed over a *drained cavity*, according to the risk categories as shown in Table 3.

9.4.2 Materials

Timber weatherboard *cladding* shall include the following features:

Amend 5 Aug 2011

a) *Wall underlay* complying with Table 23 and Paragraphs 9.1.5–9.1.7, and

b) Timber selection and treatment of weatherboards in accordance with NZS 3602.

9.4.3 Installation

Amend 5 Aug 2011

A *building underlay* complying with Table 23 shall be installed behind:

a) All *direct fixed* timber weatherboards, or

b) *Cavity battens* for timber weatherboards installed over a *drained cavity*.

COMMENT:

Refer to Paragraph 1.5 for qualification of installers.

Amend 5 Aug 2011

9.4.3.1 Fixings

Fixings shall comply with Tables 20 and 24.

Amend 2 Jul 2005

Timber weatherboards shall be drilled for nailing at all joints and ends. All cut ends of painted weatherboards shall be primed.

9.4.4 Horizontal weatherboards

9.4.4.1 Horizontal laps

Laps shall be:

a) 32 mm for non-rebated bevel-back boards, or

b) 25 mm horizontal lap for rebated bevel-back and rusticated boards, with a minimum gap of 2 mm at the overlap between boards.

9.4.4.2 Joints

Joints shall be made only over supports and have:

a) Corrosion-resistant soakers fitted, complying with Paragraph 4.3.2 to Paragraph 4.3.8, or

Amend 5 Aug 2011

b) Scarf or splay joints.

9.4.4.3 Fixings

Boards shall be fixed through the *wall underlay* to the *framing* in accordance with Table 24.

Amend 5 Aug 2011

9.4.4.4 External corners

External corners shall be weatherproofed by one of the following methods:

a) For rusticated and bevel-back weatherboards, corner boxes with:
   i) scribers for bevel-back weatherboards, as shown in Figure 78, or
   ii) plugs or scribers for rusticated weatherboards, as shown in Figure 78,

b) For bevel-back weatherboards:
   i) mitred joints with back *flashing* as shown in Figure 78, or
   ii) mitred joints with corrosion-resistant soakers – refer to Paragraphs 4.3.2 to 4.3.6 and Figure 77.

Amend 5 Aug 2011

9.4.4.5 Internal corners

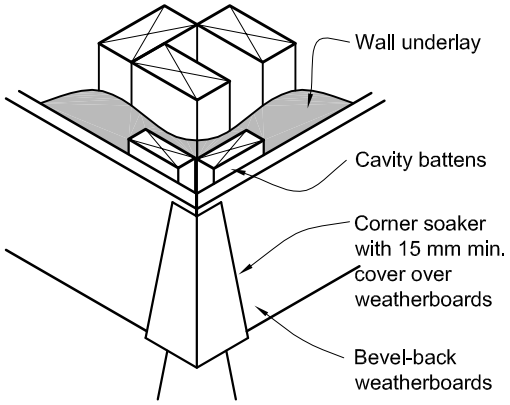
Internal corners shall be made *weathertight* as shown in Figure 79. A corrosion-resistant *flashing* shall be fitted behind weatherboards at all internal corners as shown in Figure 79.

Amend 5 Aug 2011

Figure 77: Corner soaker for bevel-back weatherboards
Paragraph 9.4.4.4

NOTE: Soaker corner for *direct fixed* weatherboard is similar to Figure 88.

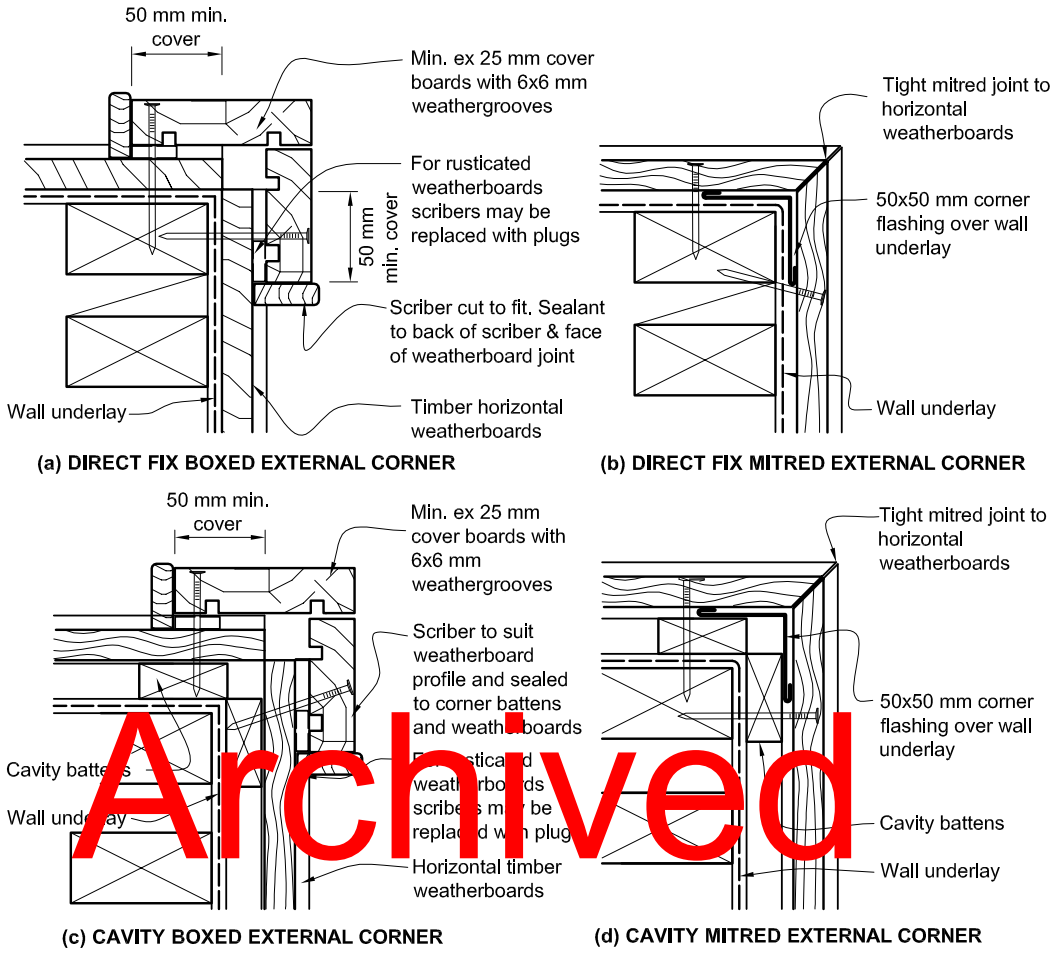
Amend 2 Jul 2005



Amend 2 Jul 2005

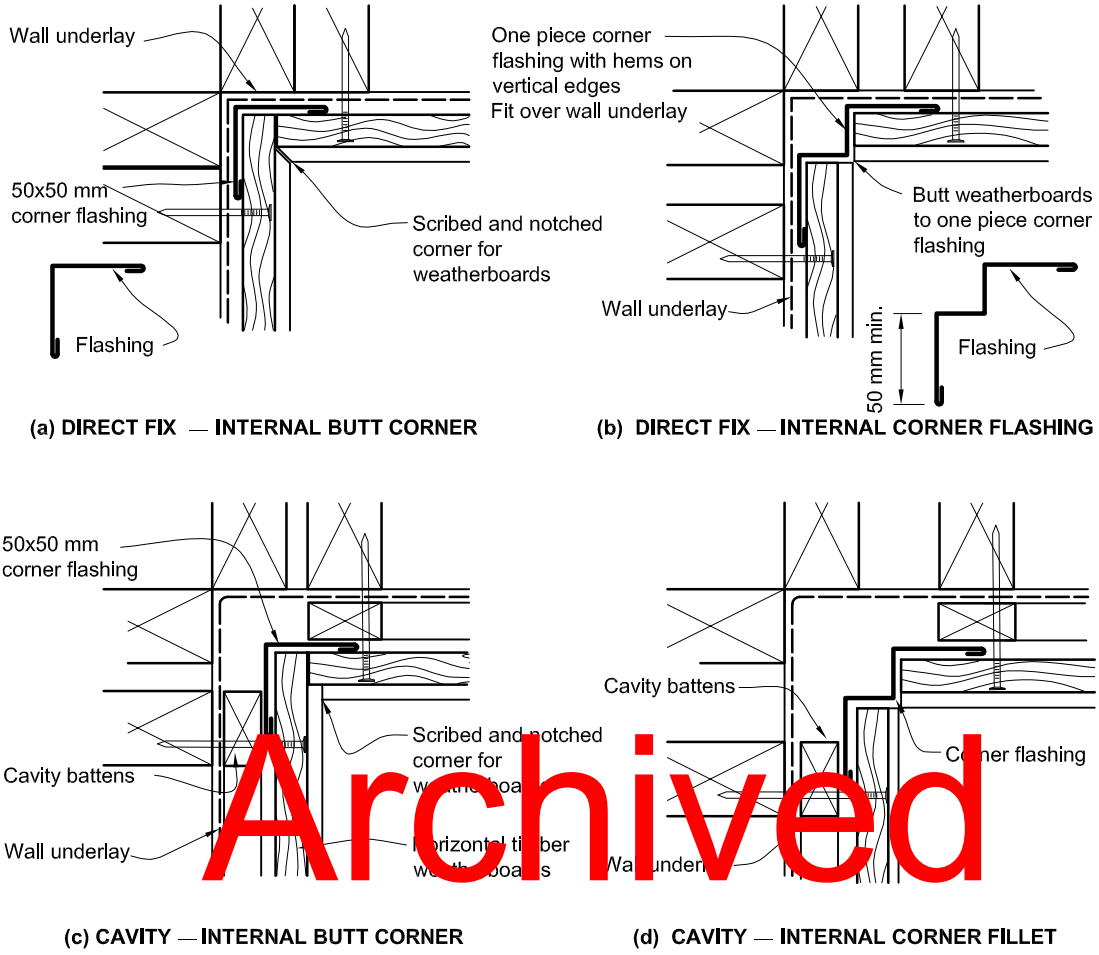
Amend 5 Aug 2011

Figure 78: **External corners for horizontal weatherboards**
Paragraph 9.4.4.4



Amend 5
Aug 2011

Figure 79: Internal corners for horizontal or vertical weatherboards
Paragraph 9.4.4.5



Amend 5 Aug 2011

9.4.5 Vertical weatherboards

Vertical shiplap and board and batten weatherboards shall be in continuous lengths over a *storey* height.

9.4.5.1 Laps

a) Vertical shiplap weatherboards shall be fitted with a minimum gap of 2 mm at the overlap between boards.

b) Board and batten weatherboards shall:
   i) be fitted with a 5 mm to 8 mm gap between boards, and
   ii) have weather grooves to boards and battens aligned.

9.4.5.2 Fixings

Vertical weatherboards shall be fixed to *dwangs* at 480 mm maximum centres in accordance with Table 24.

Amend 5 Aug 2011

9.4.5.3 Corners

a) External corners

External corners shall be weatherproofed by the use of corner facings as shown in Figure 80.

b) Internal corners

A corrosion-resistant corner *flashing*, as per Table 7 and Figure 79, shall be fitted behind the weatherboards at all internal corners.

Amend 5 Aug 2011

Amend 5 Aug 2011

9.4.6 Windows and doors in direct fixed weatherboards

Amend 5 Aug 2011

Window and door details for:

a) *Direct fixed* bevel-back weatherboards are shown in Figure 81,

b) *Direct fixed* rusticated weatherboards are shown in Figure 82,

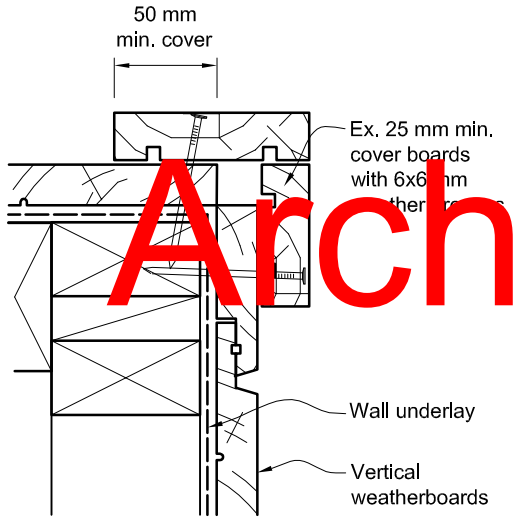
c) Vertical shiplap weatherboards are shown in Figure 83,

d) Vertical board and batten weatherboards are shown in Figure 84.

Amend 5 Aug 2011

Door sill details are as shown in Figure 17D.

Figure 80: External corners for vertical weatherboards
Paragraph 9.4.5.3



NOTE: Corner battens shall be sized to provide 50 mm minimum cover over *cladding*.

Amend 5 Aug 2011

9.4.7 Windows and doors in cavity walls

Amend 5 Aug 2011

Window and door details for bevel-back weatherboards on a *drained cavity* shall be as shown in Figure 85.

Amend 5 Aug 2011

Window and door details for rusticated weatherboards on a *drained cavity* are shown in Figure 86.

Amend 5 Aug 2011

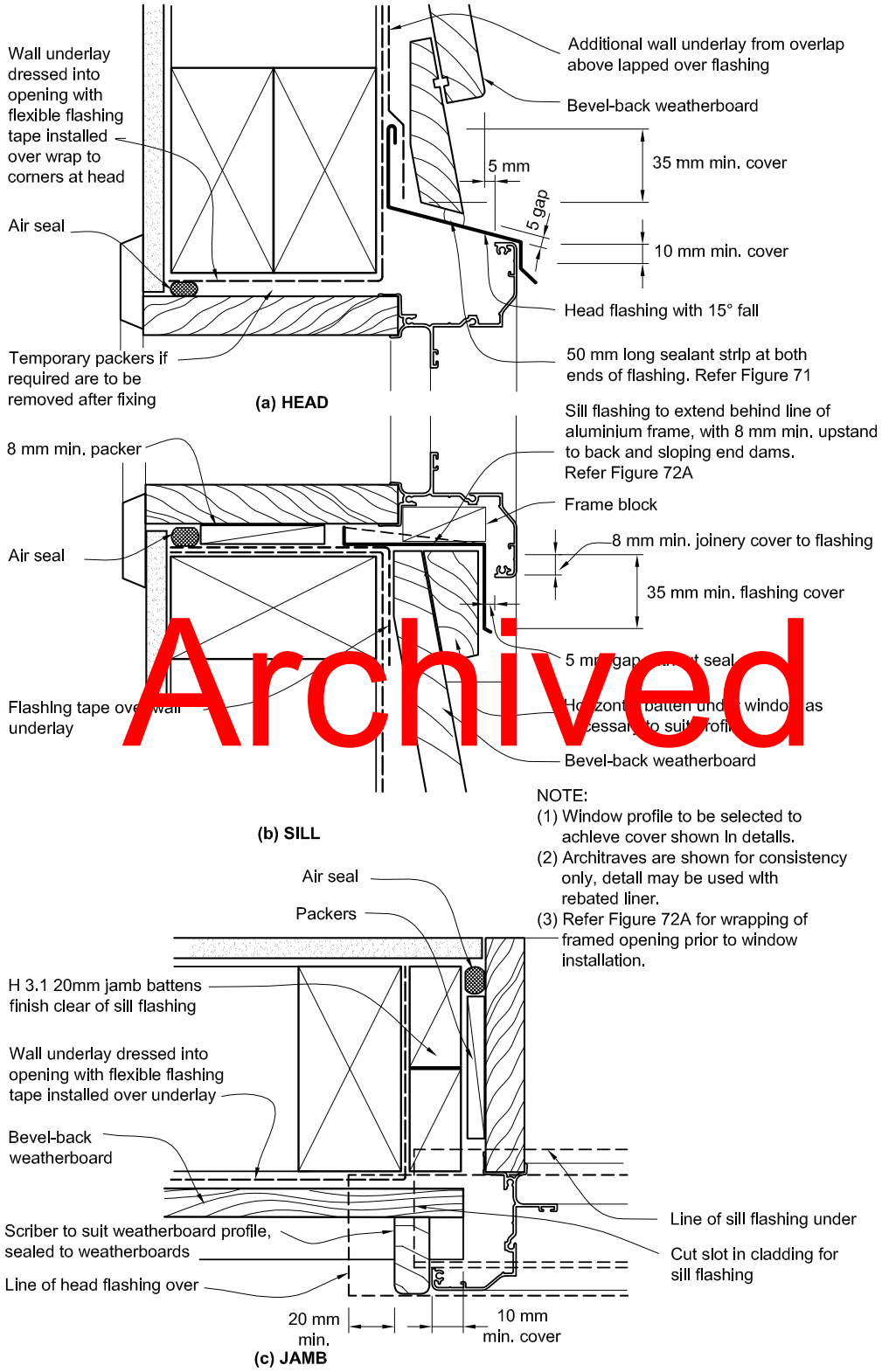
Door sill details are as shown in Figure 17C.

COMMENT:

The junctions around windows are critical, and it is important that responsibility is taken for the *weathertightness* of the window as installed within exterior walls.

Care should be taken to ensure that this responsibility is clearly defined and assigned. One way is to clearly specify that the window manufacturer shall be responsible for the supply and installation of *flashings* and frames into openings.

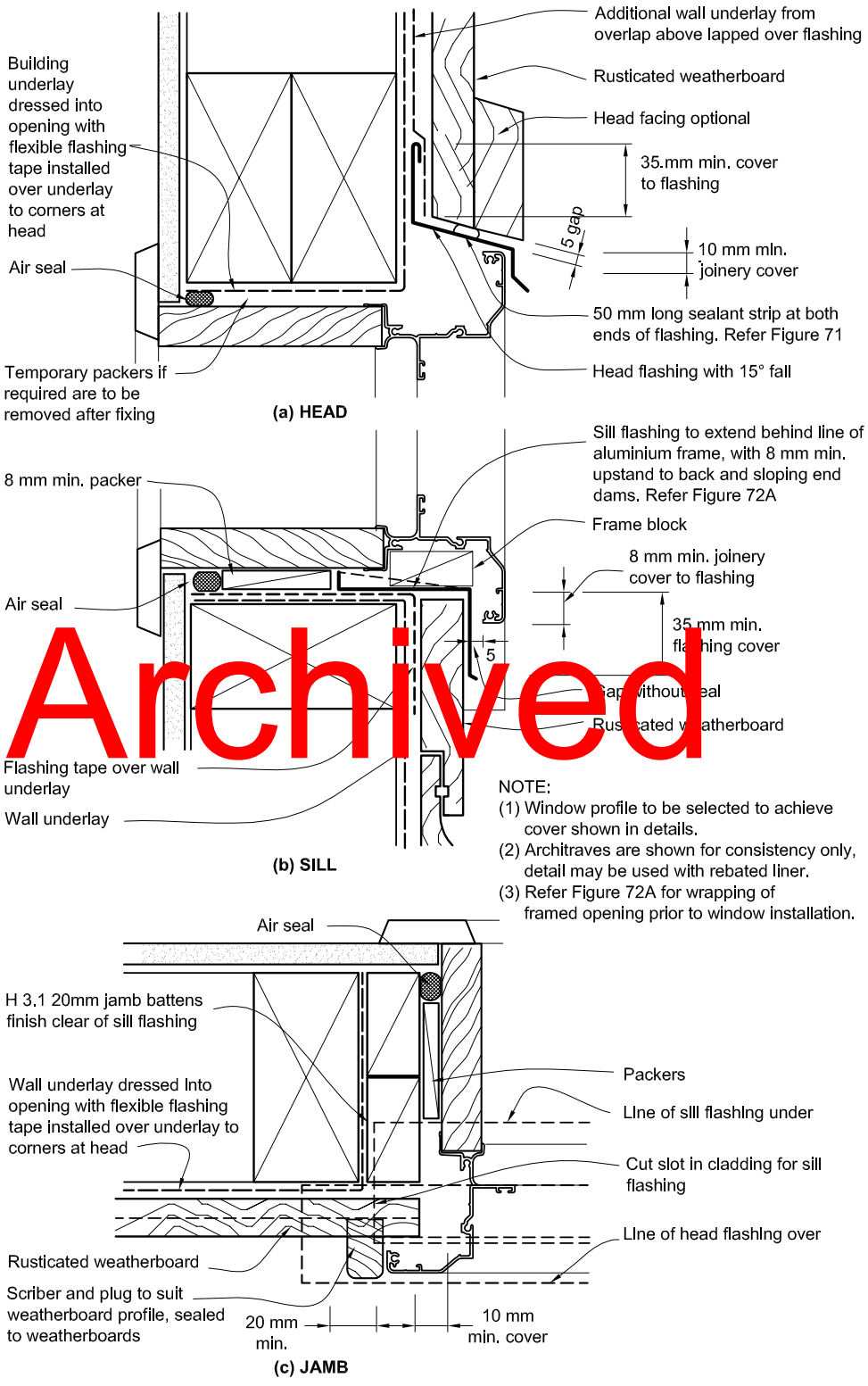
Figure 81: **Windows and doors for direct fixed bevel-back weatherboards**
Paragraph 9.4.6



Amend 2
Jul 2005

Amend 5
Aug 2011

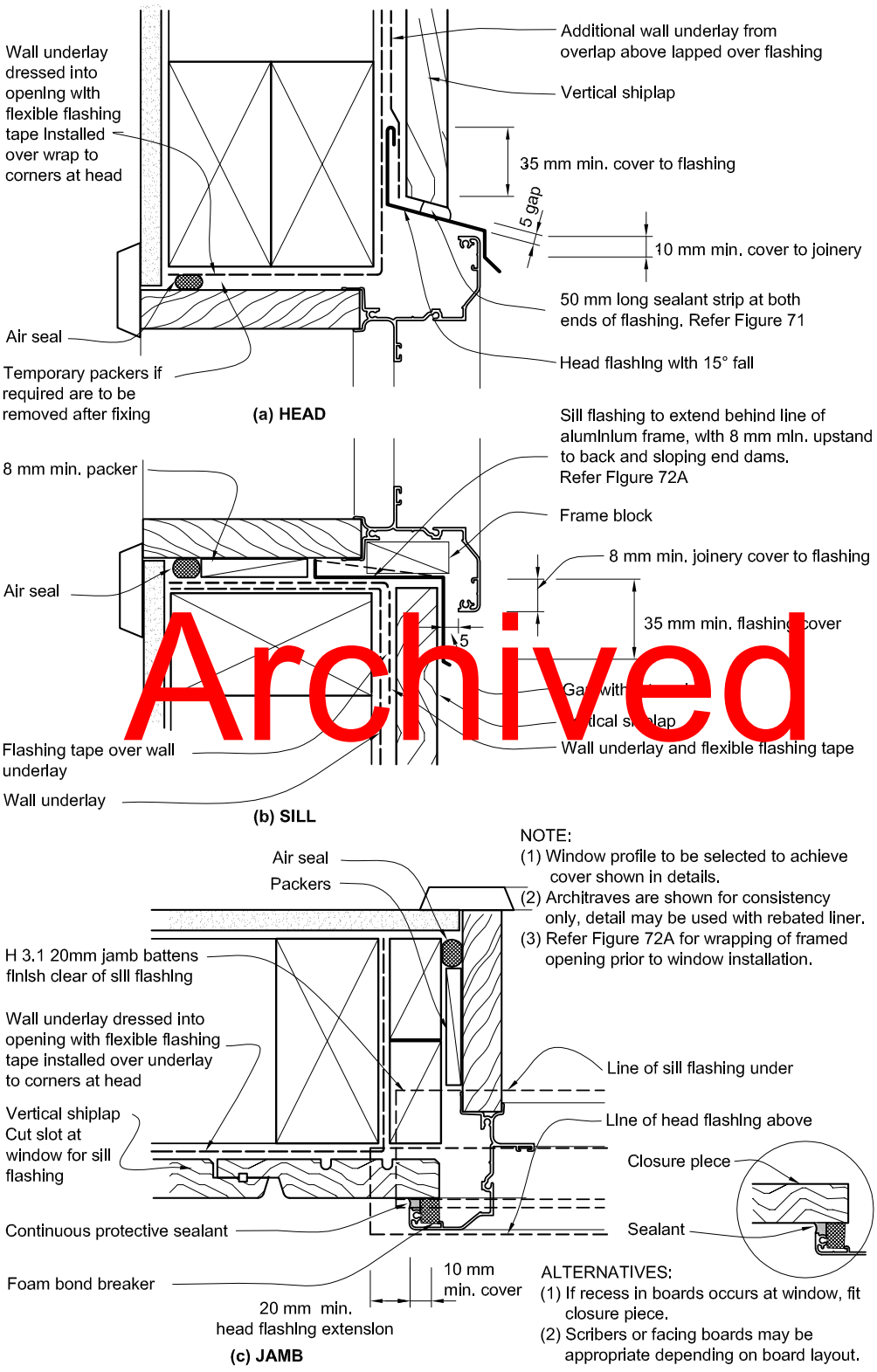
Figure 82: Windows and doors for direct fixed rusticated weatherboards
Paragraph 9.4.6



Amend 5 Aug 2011

Amend 2 Jul 2005

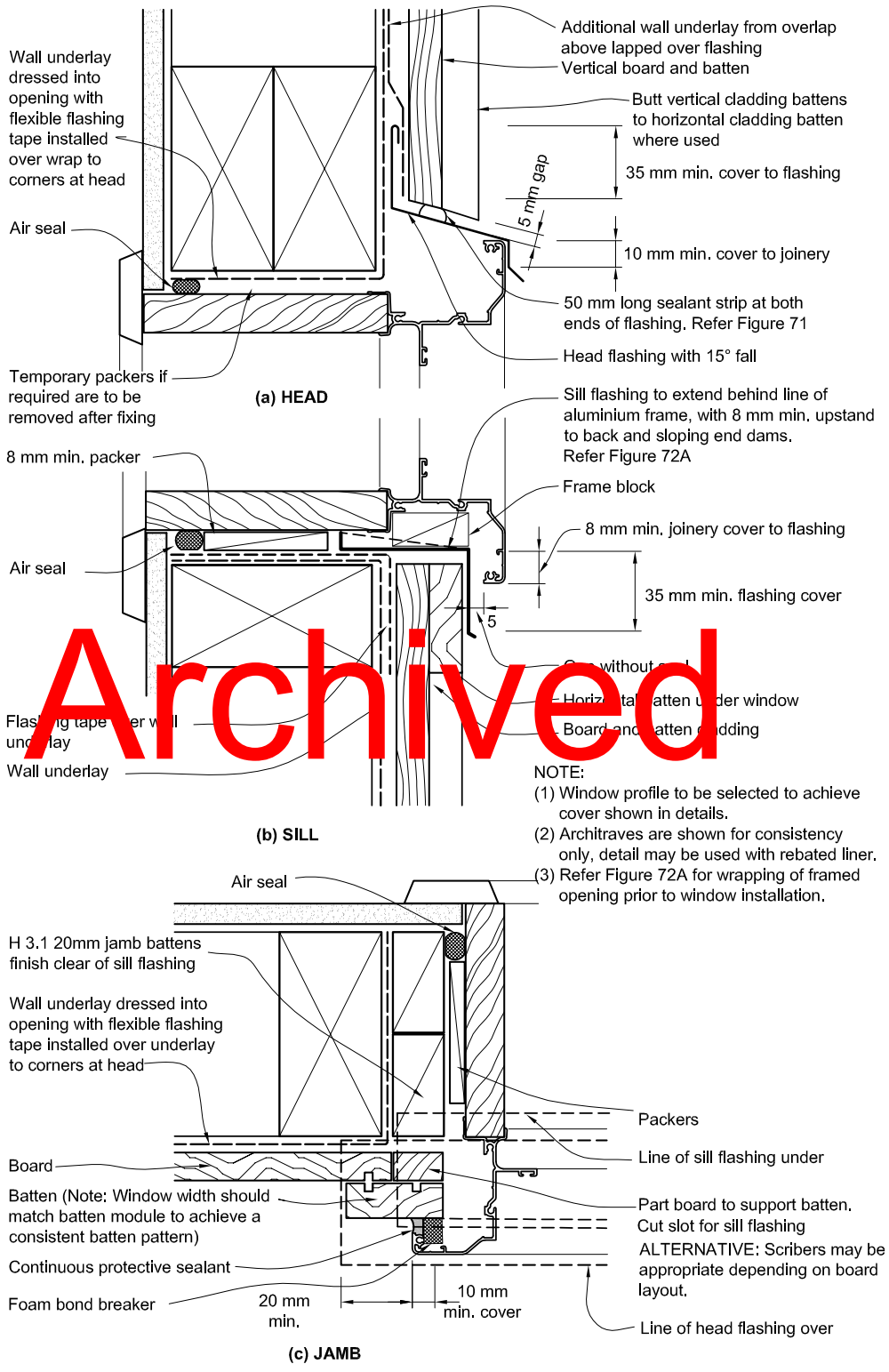
Figure 83: **Windows and doors for direct fixed vertical shiplap weatherboards**
Paragraph 9.4.6



Amend 5 Aug 2011

Amend 2 Jul 2005

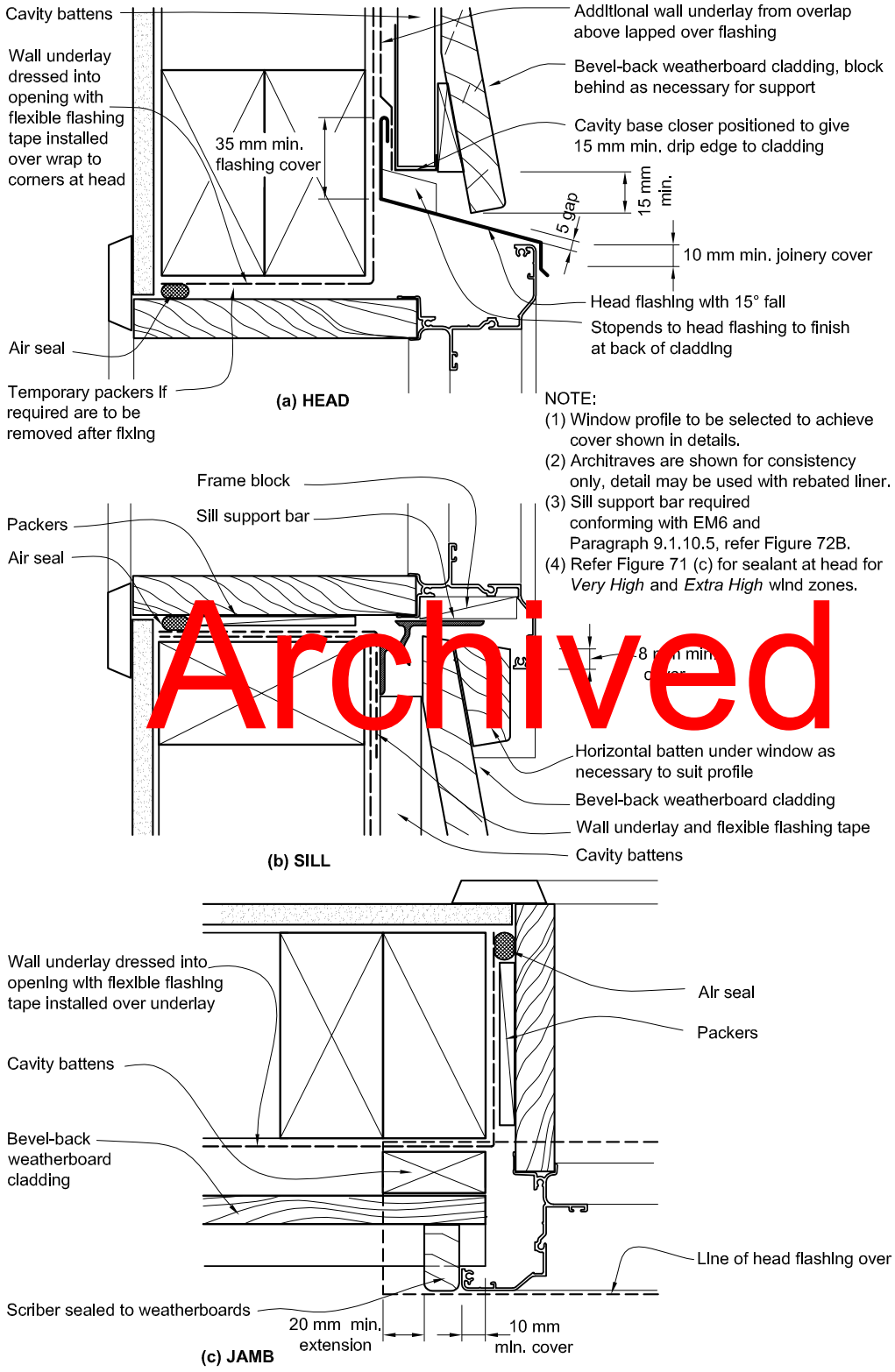
Figure 84: **Windows and doors for direct fixed board and batten weatherboards**
Paragraph 9.4.6



Amend 5
Aug 2011

Amend 2
Jul 2005

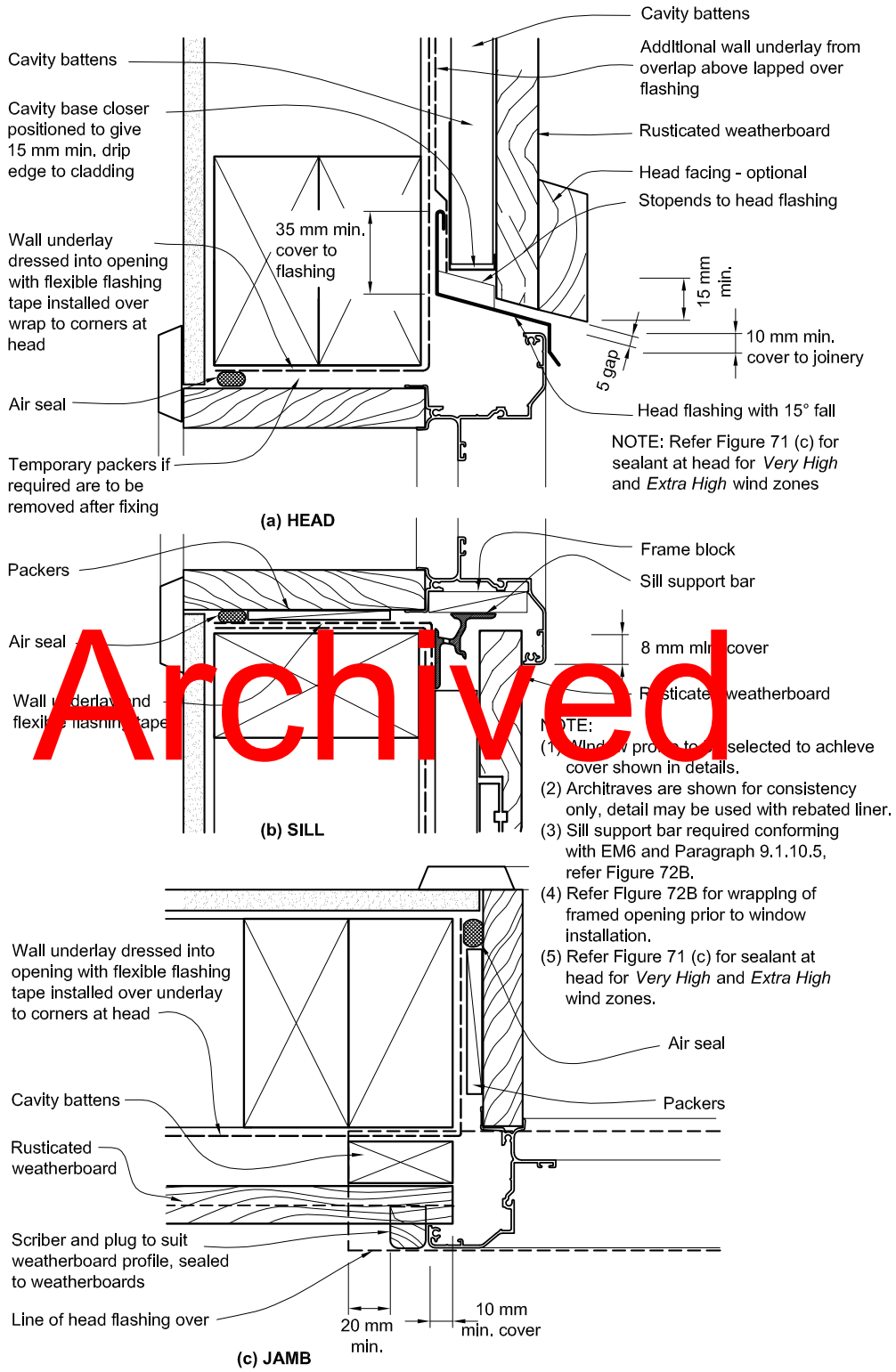
Figure 85: Windows and doors for bevel-back weatherboards on cavity
Paragraph 9.4.7



Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 86: **Windows and doors for rusticated weatherboards on cavity**
Paragraph 9.4.7



Amend 5
Aug 2011

Amend 2
Jul 2005

9.4.8 Parapets and enclosed balustrades

Parapets shall be in accordance with Paragraph 6.0.

Enclosed balustrades shall be in accordance with Paragraph 7.4.

9.4.9 Finishes

Where a protective finish is required by NZS 3602, all timber surfaces, including end grain and laps, shall be sealed by priming.

Two coats of exterior grade paint shall be applied, after priming, to all exposed surfaces. Paint systems shall comply with any of Parts 7, 8, 9 or 10 of AS 3730.

COMMENT:

Amend 5 Aug 2011

The minimum *durability* period for protective coatings is 5 years. Improvement in *durability* and stability of weatherboards can be achieved by priming all surfaces including backs of boards.

Manufacturers of coatings which have a proven performance in use may be able to show compliance with *NZBC* B2 Durability as detailed in B2/VM1 as an alternative to compliance with AS 3730.

With tangentially-sawn weatherboards, particularly painted or stained in dark colours, cupping is possible. Providing additional fixings may help restrain the board, but will usually result in splitting of the boards.

9.5 Fibre Cement Weatherboards

Amend 5 Aug 2011

Fibre cement weatherboard *claddings* shall be either *direct fixed* to *framing* over a *wall underlay*, or fixed over a *drained cavity* as described in Paragraph 9.1.8.

Based on the *risk score* for an *external wall*, calculated as per Paragraph 3.1, the fibre cement weatherboard *cladding* may require the inclusion of a *drained cavity*.

9.5.1 Limitations

This Acceptable Solution is limited to flat fibre cement weatherboards, with a minimum thickness of 7.5 mm.

9.5.2 Material performance

Fibre cement weatherboards shall comply with AS/NZS 2908: Part 2.

9.5.3 Installation

Amend 5 Aug 2011

A *wall underlay*, as specified in Table 23 and Paragraphs 9.1.5–9.1.7, shall be installed behind fibre cement weatherboard *claddings*.

Amend 5 Aug 2011

COMMENT:

Refer to Paragraph 1.5 for qualification of installers.

9.5.3.1 Fixings

Fibre cement weatherboards shall be fixed through the *wall underlay* to the *framing* at maximum 600 mm centres as per Table 24.

Amend 5 Aug 2011

9.5.3.2 Laps and joints

Horizontal laps shall be a minimum of 30 mm.

Joints shall be:

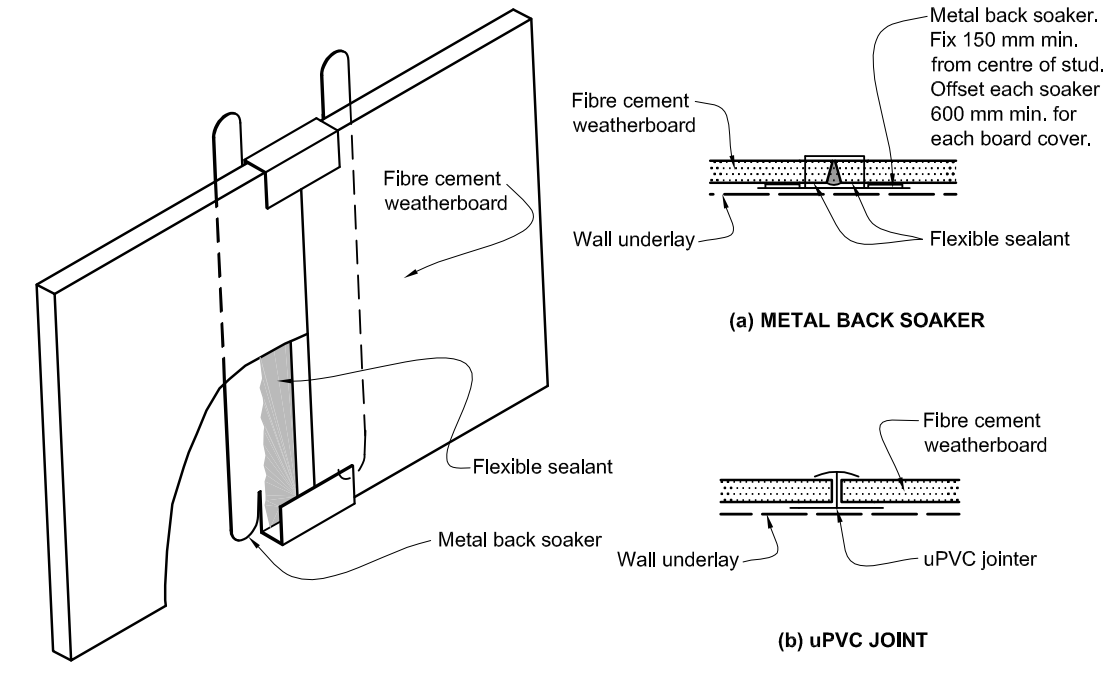
a) Positioned between *studs*,

b) Staggered at a minimum of 600 mm from joints in the adjacent boards, and

c) Weatherproofed by:
   i) uPVC H jointers as shown in Figure 87, or
   ii) hidden soakers as shown in Figure 87, with sealant used between ends of boards complying with:
      a. Type F, Class 20LM or 25LM of ISO 11600, or
      b. low modulus Type II Class A of Federal Specification TT-S-00230C.

Figure 87: Joints in fibre cement weatherboards
Paragraph 9.5.3.2

Amend 5 Aug 2011



Amend 2 Jul 2005

9.5.3.3 External corners

External corners shall be weatherproofed as shown in Figure 88 by:

a) The use of corrosion-resistant soakers complying with Paragraph 4.2.2 to Paragraph 4.3.6, or

b) Facings with weathergrooves.

Amend 5 Aug 2011

9.5.3.4 Internal corners

Internal corners shall be weatherproofed by metal corner *flashings* as shown in Figure 89.

Amend 5 Aug 2011

9.5.4 Windows and doors

Windows and doors shall be installed in accordance with Paragraph 9.1.10.

Amend 5 Aug 2011

9.5.4.1 Windows and doors – direct fixed

For *direct fixed* fibre cement weatherboards, windows and doors shall be detailed as shown in Figure 90 and Figure 17D.

Amend 5 Aug 2011

9.5.4.2 Windows – on cavity

For fibre cement weatherboards fixed over a *drained cavity*, windows and doors shall be detailed as shown in Figure 91 and Figure 17C.

Amend 5 Aug 2011

9.5.5 Parapets and enclosed balustrades

Parapets shall be in accordance with Paragraph 6.0.

Enclosed balustrades shall be in accordance with Paragraph 7.4.

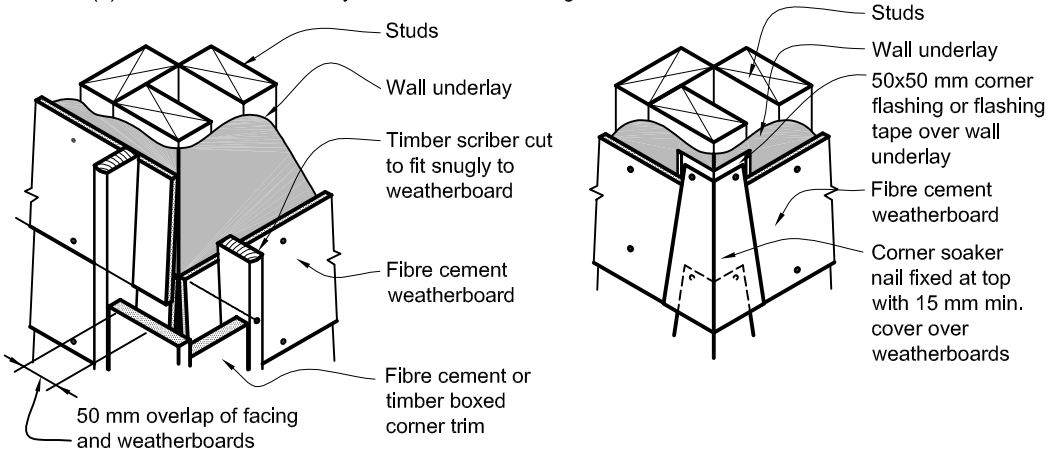
9.5.6 Protective coating

The exposed faces, including top edges at sills and all bottom edges, of horizontal fibre cement weatherboards shall be finished with a minimum of a 2-coat latex exterior paint system complying with any of Parts 7, 8, 9 or 10 of AS 3730.

Amend 2 Jul 2005

Figure 88: External corners in fibre cement weatherboards
Paragraph 9.5.3.3

NOTE: (1) Boxed external corner details for cavity walls are similar.
(2) Soaker corners for cavity awalls are similar to Figure 77.



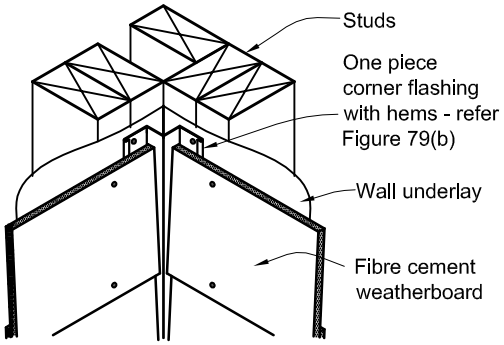
Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

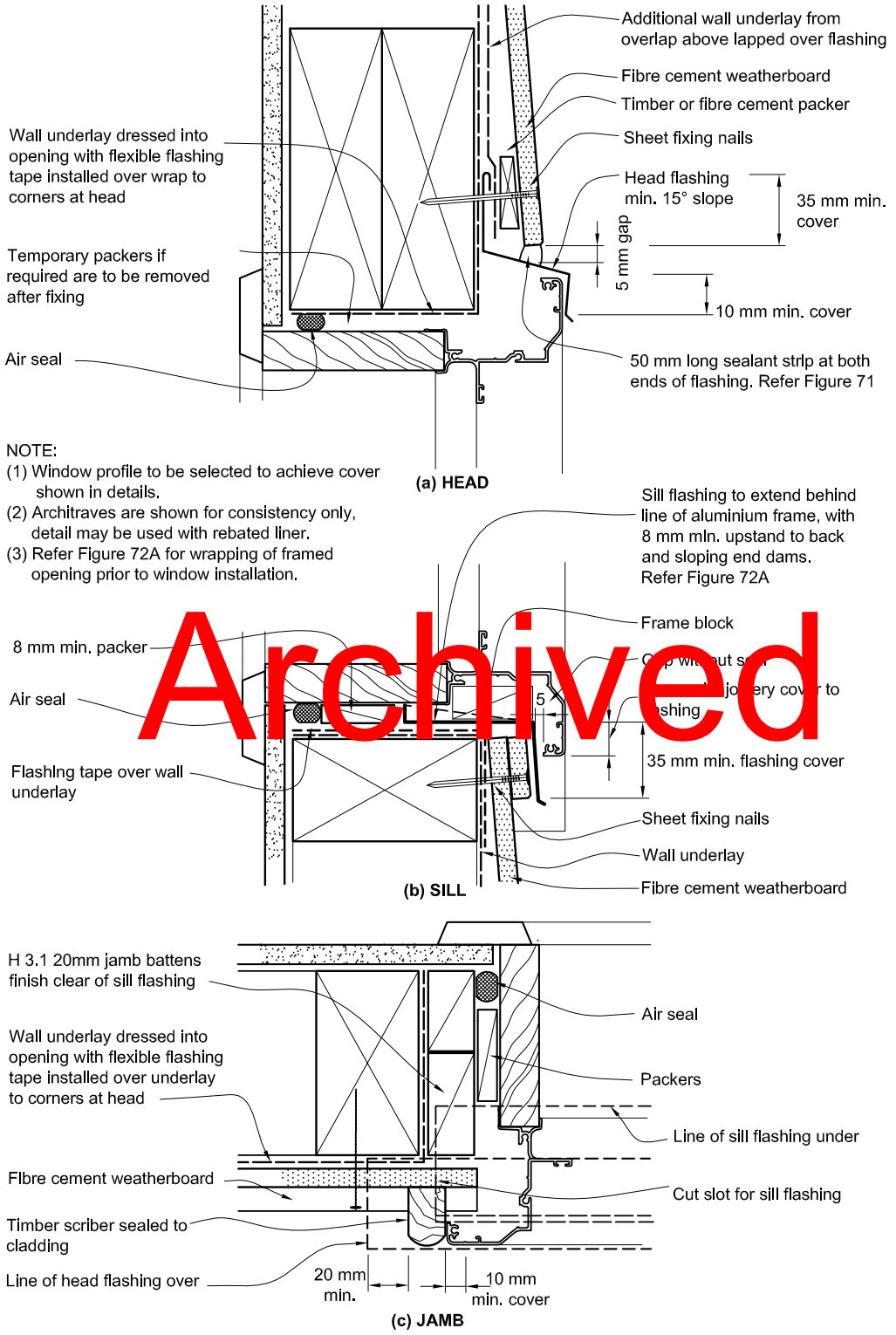
Figure 89: **Aluminium corners in fibre cement weatherboards**
Paragraph 9.5.3.4

NOTE: Corner details for cavity walls are similar.



Amend 5
Aug 2011

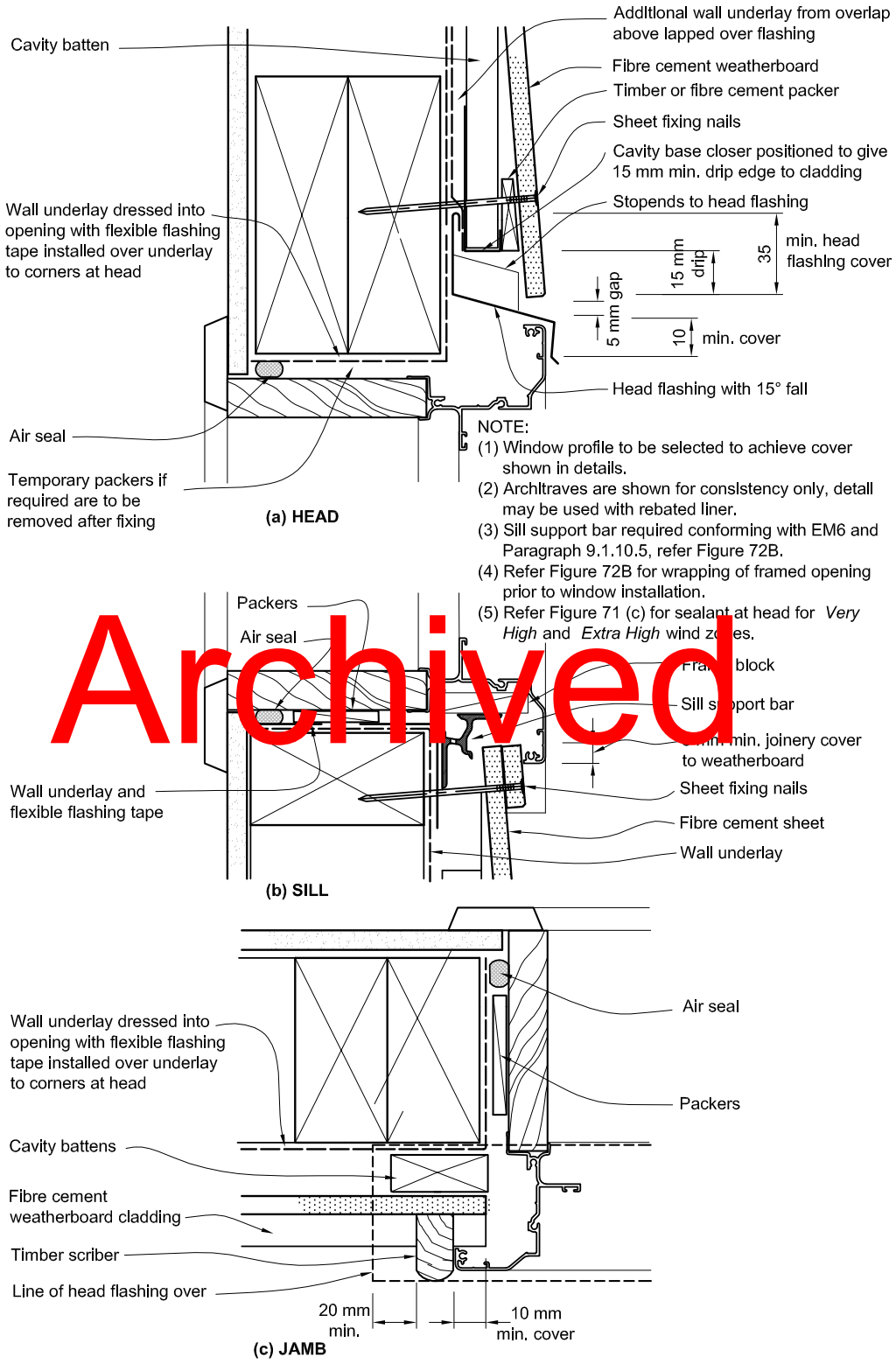
Figure 90: **Windows and doors in fibre cement direct fixed weatherboards**
Paragraph 9.5.4.1



Amend 2 Jul 2005

Amend 5 Aug 2011

Figure 91: **Windows and doors in fibre cement weatherboards on cavity**
Paragraph 9.5.4.2



Amend 5
Aug 2011

Amend 2
Jul 2005

Amend 2 Jul 2005

9.6 Profiled Metal Wall Cladding

Horizontal profiled metal wall *cladding* shall be fixed over a *drained cavity* as described in Paragraph 9.1.8.

Vertical profiled metal wall *cladding* shall be *direct fixed* to *framing* over a *roof underlay*.

Refer to Table 3: Suitable *wall claddings*.

9.6.1 Limitations

This Acceptable Solution is limited to corrugated or *trapezoidal* metal wall *cladding* with the profiles, as shown in Figure 38, and applied as outlined in Table 3.

Amend 2 Jul 2005
Amend 5 Aug 2011

9.6.2 General

Amend 2 Jul 2005

COMMENT:
Refer to Paragraph 1.5 for qualification of installers.

Amends 2 and 5

9.6.3 Materials

9.6.3.1 Choice of metal

The metal *cladding* shall be selected according to the exposure conditions in Table 20 as defined in:

Amend 5 Aug 2011

a) NZS 3604, or

b) AS/NZS 2728.

Amend 5 Aug 2011

COMMENT:
The exposure zone in which a *building* is located can affect the *durability* of *flashings*.

Exposure zones are defined in NZS 3604, based on the likely exposure to wind-driven sea-salt. Corrosion due to geothermal or corrosive industrial atmospheres, as defined in NZS 3604, requires *specific design*.

Exposure zones are based on AS/NZS 2728. AS/NZS 2728 lists atmospheric classes derived from ISO 9223 for Australia and New Zealand.

Amend 5 Aug 2011

9.6.3.2 Steel

Materials for the manufacture of profiled steel *cladding* shall:

a) Have a *BMT* of 0.4 mm minimum,

b) Be grade G550, or G300 for curved and crimped cladding

c) Be selected for corrosion protection according to the intended exposure zone as shown in Table 20.

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 2 Jul 2005

Amend 5 Aug 2011

9.6.3.3 Aluminium

Aluminium for the manufacture of profiled aluminium wall *cladding* shall comply with AS/NZS 1734 and be:

a) A *base metal thickness (BMT)* of a minimum of 0.7 mm,

b) Minimum 5000 series.

Amend 2 Jul 2005

For pre-painted aluminium, a factory-applied finish complying with AS/NZS 2728 shall be applied.

9.6.4 Maintenance

Refer to Paragraph 2.5.

Amend 5 Aug 2011

Amend 5 Aug 2011

9.6.5 Profiles

Profiles covered in this Acceptable Solution are:

a) Corrugated – curved with a minimum crest height of 16.5 mm minimum, and

Amend 2 Jul 2005

b) *Trapezoidal* – symmetrical and asymmetrical with a minimum crest height of 19 mm.

Amend 5 Aug 2011

For details of these profiles, refer to Figure 38.

9.6.6 Fixing

Amend 5 Aug 2011

The *cladding* shall be screw-fixed through the troughs and battens, where applicable, into the *framing*. Fixings shall:

a) Be minimum 12-gauge hexagonal head, self-drilling wood screws,

b) Penetrate the *framing* by a minimum of 30 mm,

Amend 2 Jul 2005

c) Be minimum Class 4 to AS 3566: Part 2, selected from Table 20,

Amend 5 Aug 2011

Amend 2 Jul 2005

e) Include neoprene (having a carbon black content of 15% or less by weight) or *EPDM* sealing washers as shown in Figure 39, and

f) Be used on the *cladding* at side laps and every second trough or, for *trapezoidal* where the rib centres exceed 150 mm, at side laps and every trough:

Amend 2 Jul 2005

i) to *framing*, and

ii) at all external and internal corners.

9.6.7 Flashings

Flashings used with metal *wall cladding* shall be in accordance with Paragraph 4.0, and with the following requirements:

a) *Hooks* and *hems* shall be as shown in Figure 5,

Amend 2 Jul 2005

b) Have joints formed with laps and sealant as shown in Figure 6,

c) Where shown, sealant shall be neutral cure, complying with:

i) Type F, Class 20LM or 25LM of ISO 11600, or

ii) low modulus Type II Class A of Federal Specification TT-S-00230C,

d) Under-*flashings* shall be fixed to *framing* at 600 mm maximum centres.

Amend 2 Jul 2005

e) *Flashings* shall be fixed together at junctions at 50 mm maximum centres or to *cladding* at 900 mm centres with:

Amend 2 Jul 2005

i) for galvanized steel, 4 mm diameter monel metal or stainless steel rivets, where compatible as per Table 21, or

ii) for aluminium-zinc coated steel, 4 mm diameter aluminium rivets, or

iii) for aluminium, 4 mm diameter aluminium rivets.

Amend 2 Jul 2005

9.6.8 Vertical profile – direct fixed

9.6.8.1 Installation

For *direct fixed* vertical profile, the *wall underlay* shall be in accordance with the properties listed for *roof underlay* in Table 23.

Amend 5 Aug 2011

For copper based treated *framing* or *underlay* refer to Paragraph 9.6.9.2.

Amend 5 Aug 2011

COMMENT:

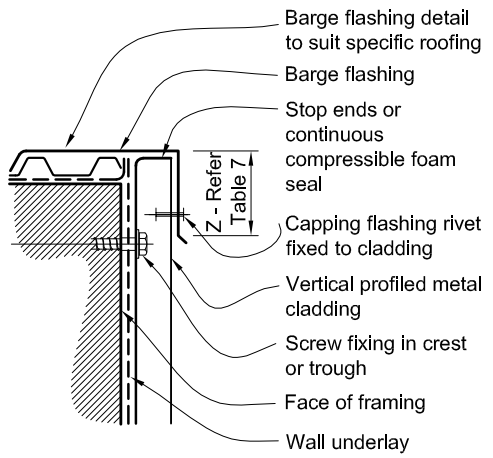
In *direct fixed* metal *cladding*, the *wall underlay* will be in contact with the back of the vertical profiled metal *cladding*. *Underlay* is needed to separate treated timber from the back of the metal to minimise the risk of *electrolytic corrosion*.

Amend 5 Aug 2011

9.6.8.2 Barges

Barge *flashings* shall be as shown in Figure 92.

Figure 92: Barge for vertical profiled metal
Paragraph 9.6.8.2

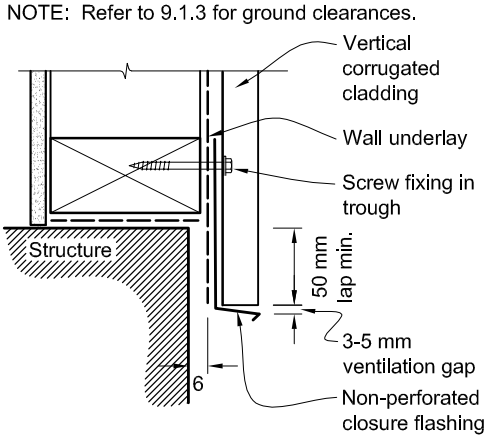


Amend 2 Jul 2005
Amend 2 Jul 2005
Amend 5 Aug 2011

9.6.8.3 Bottom of cladding

The bottom edge of the *cladding* shall overlap the foundation *wall* as described in Paragraph 9.1.3 and as shown in Figure 93.

Figure 93: Bottom of cladding for vertical profiled metal
Paragraph 9.6.8.3



Amend 2 Jul 2005
Amend 5 Aug 2011

9.6.8.4 Corners

Direct fixed vertical profiled metal *wall cladding* shall be over-flashed at external and internal corners as shown in Figure 94. The cover of the *flashings* shall:

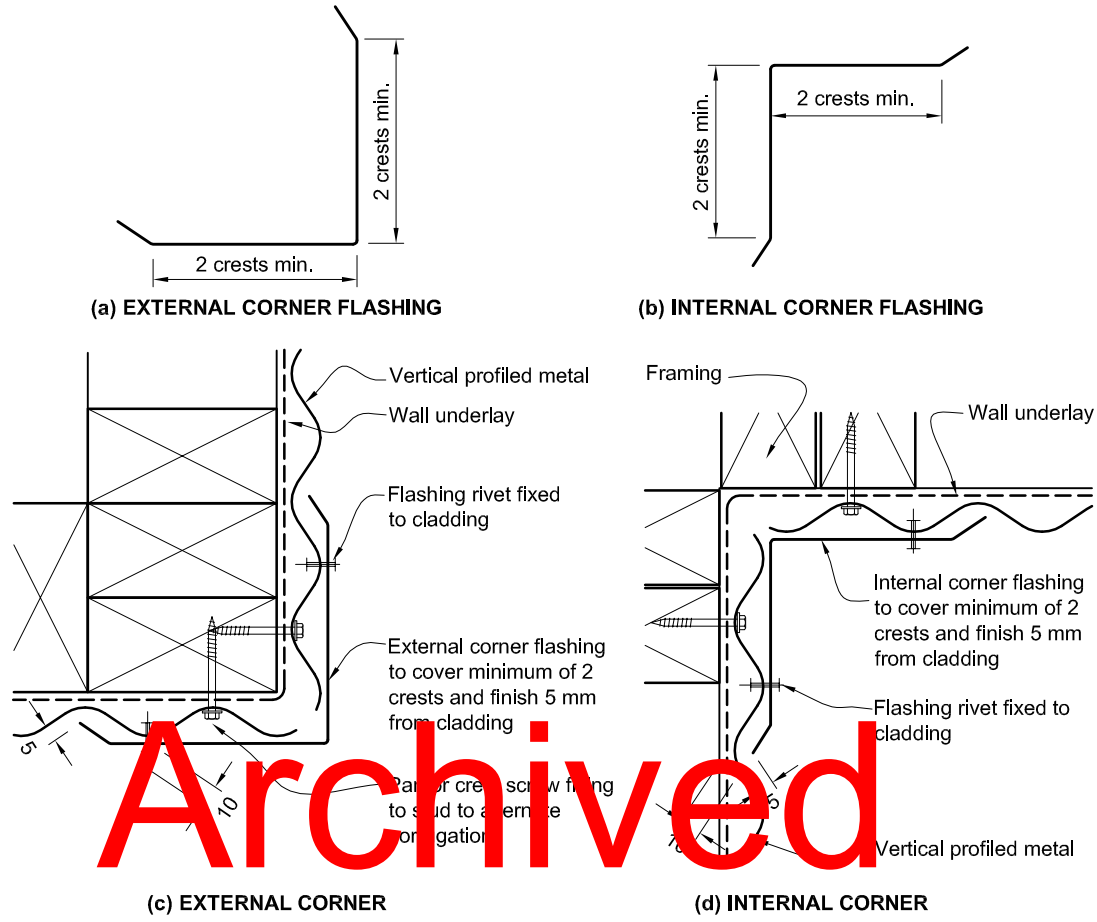
a) Be dimensioned to suit the metal *wall cladding* profile,

b) Cover at least two crests for corrugated and single crests for other profiles, and

c) Terminate as shown in Figure 93.

Amend 5 Aug 2011
Amend 2 Jul 2005

Figure 94: **Corners for vertical profiled metal**
Paragraph 9.6.8.4



Amend 5 Aug 2011

9.6.8.5 Vertical profile: penetrations

Pipe penetrations shall be as per Figure 53.

The heads of larger penetrations shall be flashed in similar fashion to Figure 69, with head *flashings* adjusted to suit the profile and other *flashings* as per window and door details in relevant paragraphs.

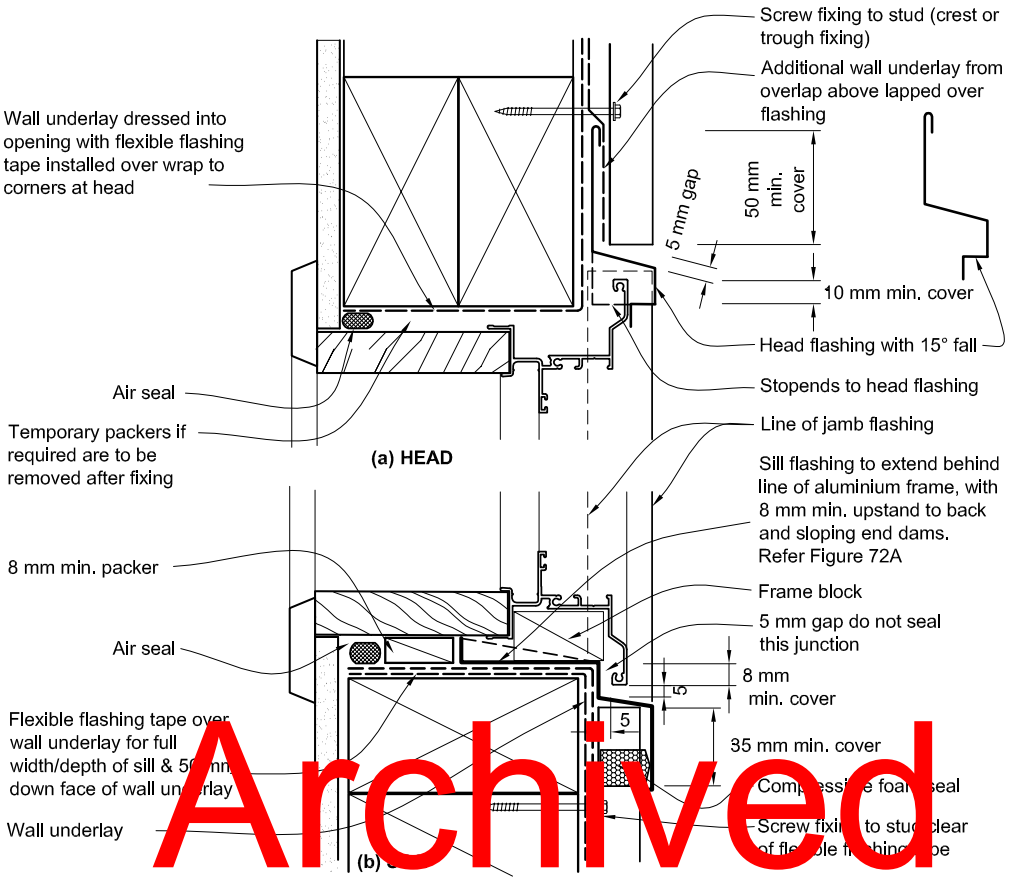
Amend 5 Aug 2011

9.6.8.6 Vertical profile: windows and doors

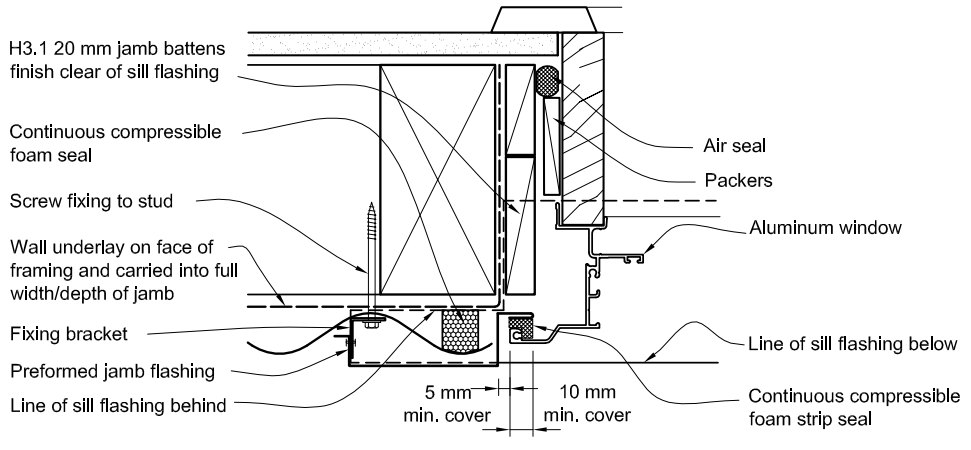
Windows and doors in vertical profiled metal *claddings* shall be flashed as shown in Figure 95 and Figure 100.

Amend 5 Aug 2011

Figure 95: Windows and doors for vertical profiled metal
Paragraph 9.6.8.6



NOTE:
(1) Window profile to be selected to achieve cover shown in details.
(2) Architraves are shown for consistency only, detail may be used with rebated liner.
(3) Refer Figure 72A for wrapping of framed opening prior to window installation.
(4) Refer Figure 100 for sketch of flashings.
(5) Refer Figure 71 (c) for sealant at head for *Very High* and *Extra High* wind zones.



(c) JAMB

Amend 5
Aug 2011

Amend 2
Jul 2005

9.6.9 Horizontal profiled metal on cavity

9.6.9.1 Installation

Amend 5 Aug 2011

A *wall underlay*, as specified in Table 23 and Paragraphs 9.1.5–9.1.7, shall be installed over the outside face of the *framing*.

9.6.9.2 Cavity battens

If the *cavity batten* contains copper (e.g. CCA, copper azole or ACQ), appropriate separation between the back of the *cladding* and the *cavity batten* shall be provided.

Examples of suitable separation are:

a) An additional layer of paper-based *underlay*, complying with Table 23, over *cavity battens*,

Amends 2 and 5

b) Strips of paper-based *underlay* complying with Table 23 on the face of *cavity battens*,

Amend 2 Jul 2005

c) Pre-priming *cavity battens*.

9.6.9.3 Corners

Corners shall be weatherproofed by using the *flashings* and details shown in Figure 96.

Horizontal profiled metal wall *cladding* shall be under-flashed using *butt flashings* which shall:

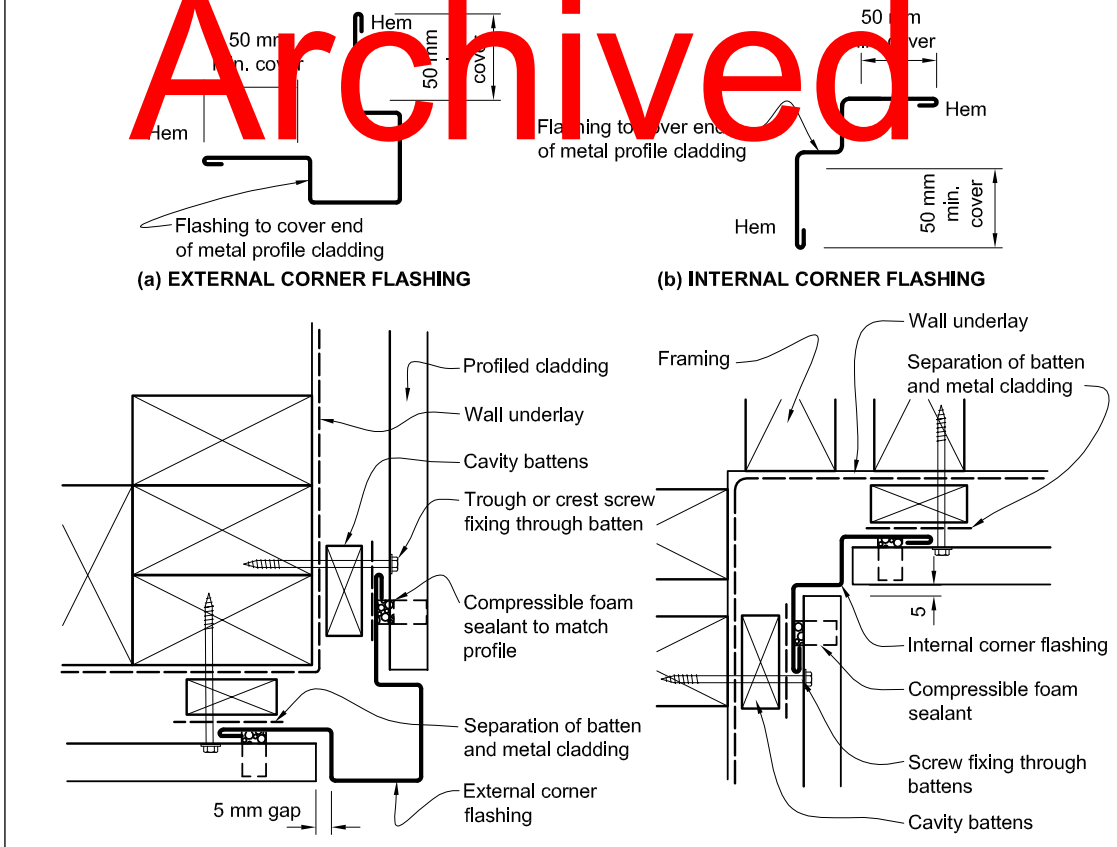
a) Be formed in one shaped piece,

b) Allow metal *cladding* to butt, with a separation of 5 mm, against sides of the exposed *flashing* corner, and

Amend 5 Aug 2011

c) Use profiled compressible foam to seal between the *flashing* underlap and underside of *cladding*.

Figure 96: Corner flashings for horizontal profiled metal
Paragraph 9.6.9.3



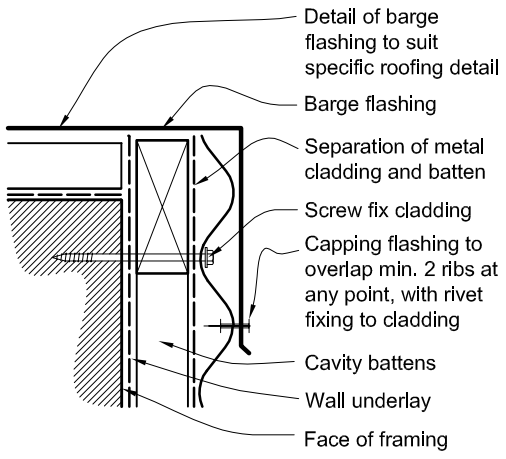
Amend 2 Jul 2005

Amend 5 Aug 2011

9.6.9.4 Barges

Barge *flashings* shall be as shown in Figure 97.

Figure 97: Barge for horizontal profiled metal
Paragraph 9.6.9.4

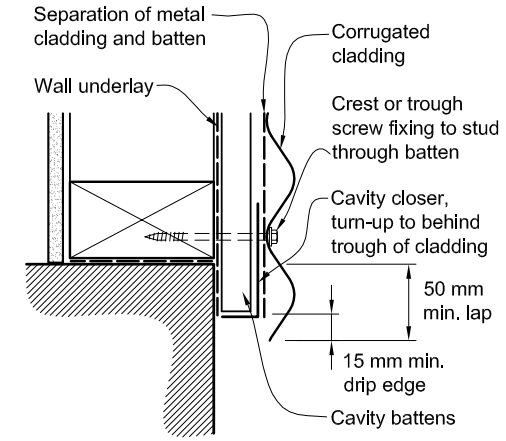


Amend 2 Jul 2005
Amend 2 Jul 2005
Amend 5 Aug 2011

9.6.9.5 Bottom of cladding

The bottom edge of the *cladding* shall overlap the foundation *wall* as described in Paragraph 9.1.3 and as shown in Figure 98.

Figure 98: Bottom of cladding
Paragraph 9.6.9.5



NOTE: (1) 6mm offset of *framing* to foundation is not necessary where *drained cavities* are used.
(2) Refer 9.1.3 for ground clearances.

Amend 2 Jul 2005
Amend 5 Aug 2011

9.6.9.6 Horizontal profile: penetrations

All services penetrations through *claddings* shall be flashed and sealed. Pipe penetrations are shown in Figure 53.

The heads of larger penetrations shall be flashed in a similar fashion to Figure 69.

9.6.9.7 Horizontal profile: windows and doors

Amend 5 Aug 2011

Windows and doors shall be installed in accordance with Paragraph 9.1.10, and as shown in Figure 99 and Figure 100.

9.6.9.8 Parapets and balustrades

Amend 5 Aug 2011

Refer to Figures 101 and 102 for horizontal and vertical profiled metal.

Parapets shall be in accordance with Paragraph 6.0.

Enclosed balustrades shall comply with Paragraph 7.4.

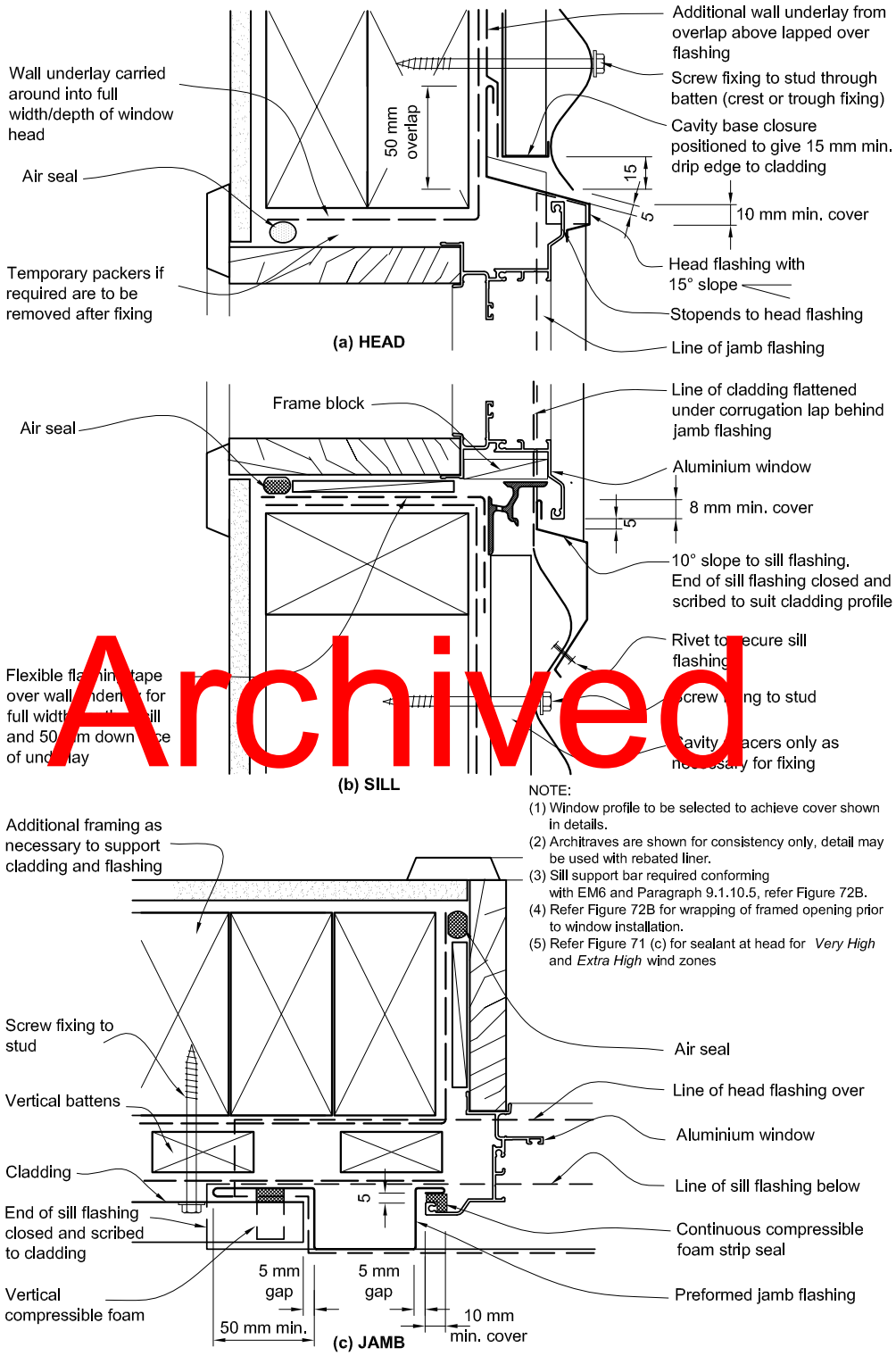
Amend 5 Aug 2011

COMMENT

Side fixings of *handrails* or other attachments to *enclosed balustrades* or *parapets* will require *specific design* to demonstrate *weathertightness,* together with specific structural design for *stanchion* fixings.

Amend 2 Jul 2005

Figure 99: **Windows and doors for horizontal profiled metal on cavity**
Paragraph 9.6.9.7

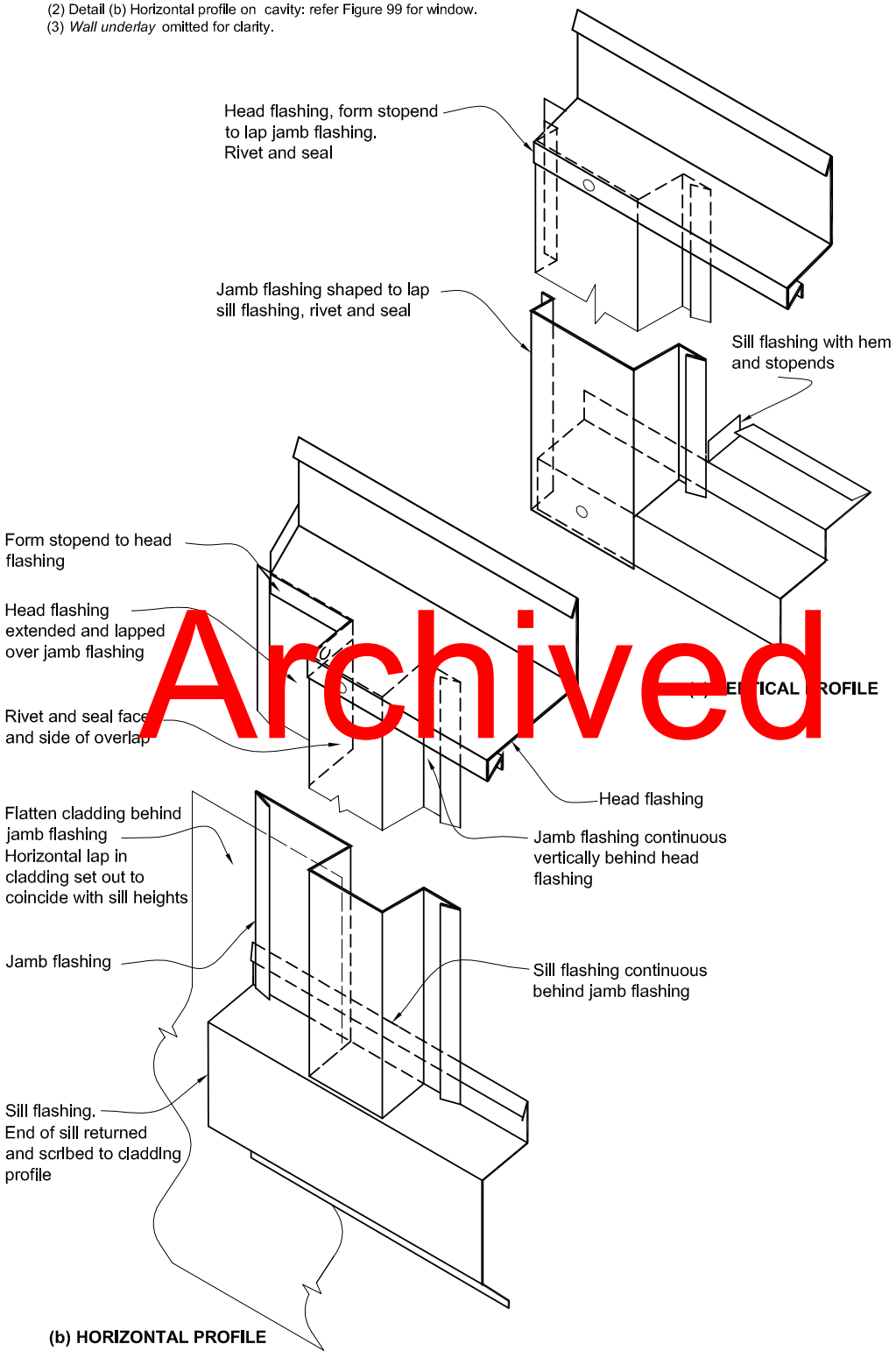


Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 100: Window and door flashings for profiled metal
Paragraphs 9.6.8.6 and 9.6.9.7, Figures 95 and 99

NOTE: (1) Detail (a) *Direct fixed* vertical profile: refer Figure 95 for window.
(2) Detail (b) Horizontal profile on cavity: refer Figure 99 for window.
(3) *Wall underlay* omitted for clarity.

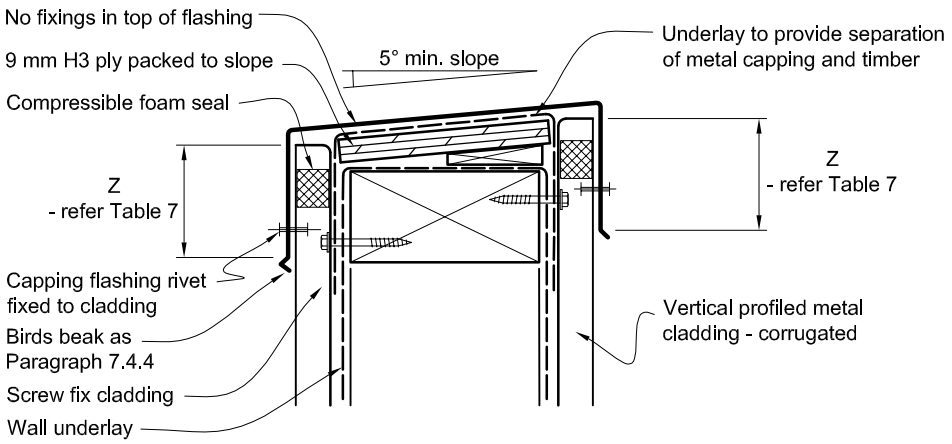


Amend 2 Jul 2005

Amend 5 Aug 2011

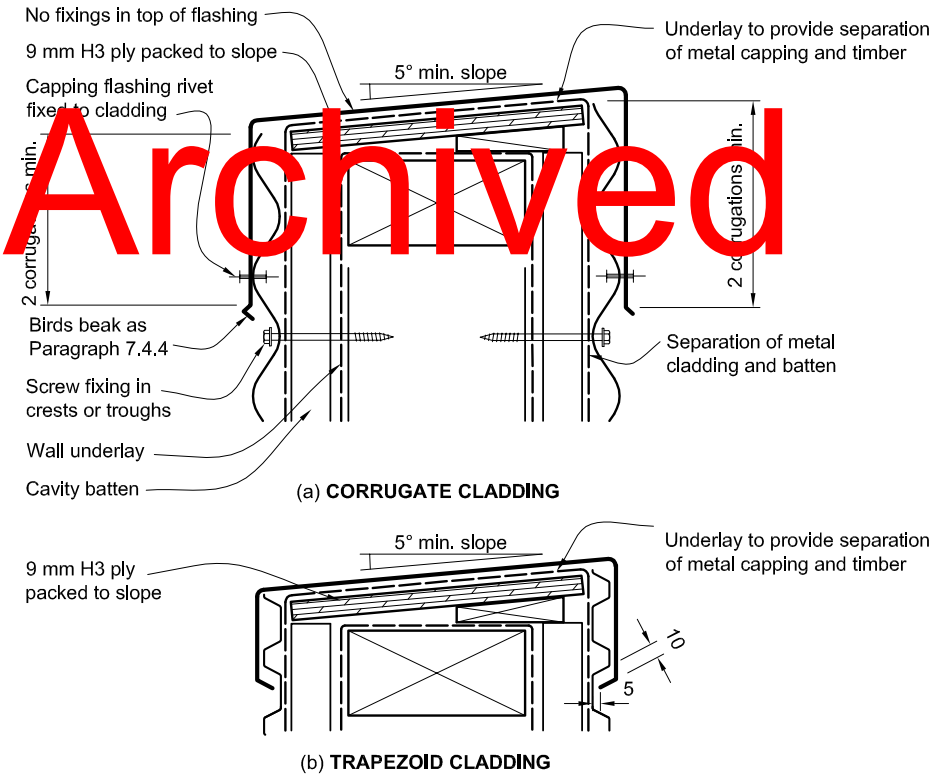
Amend 2 Jul 2005

Figure 101: Balustrade and parapet for vertical profiled metal
Paragraph 9.6.9.8



Amend 5 Aug 2011

Figure 102: Balustrade and parapet for horizontal profiled metal
Paragraph 9.6.9.8



Amend 5 Aug 2011

Figure 103 deleted

9.7 Fibre Cement Sheet

Fibre cement sheet *claddings* shall be either *direct fixed* to *framing* over a *wall underlay* or fixed over a *drained cavity* based on the *risk score* for an *external wall*, calculated as per Paragraph 3.1 and Table 3.

Amend 5 Aug 2011

9.7.1 Limitations

This Acceptable Solution is limited to the following types of fibre cement sheet *cladding systems*:

a) *Flush-finished* systems over a drained cavity using sheets of 7.5 mm minimum thickness, with

   i) fibre cement sheets manufactured with a rebated edge for this purpose,
   ii) if necessary for part sheets, rebated on site using a purpose-made tool, and
   iii) have all edges sealed,
   iv) joints, comprising a bedding compound and reinforcing tape, that are finished in accordance with Paragraph 9.7.10.4, or

b) Jointed systems in accordance with Paragraph 9.7.3 using sheets of 6 mm minimum thickness with:

   i) purpose-made jointers,
   ii) timber battens over joints.

Amend 5 Aug 2011

Amend 2 Jul 2005

Amend 2 Jul 2005

9.7.2 Material and installation – both systems

Amend 5 Aug 2011

Fibre cement shall comply with AS/NZS 2908: Part 2.

9.7.2.1 Installation

Install sheets with:

a) Paint seals to all sheet edges and cut edges, including 100 mm across back face from each edge

b) A *wall underlay*, as specified in Table 23 and Paragraphs 9.1.5–9.1.7, installed behind fibre cement sheet *claddings*

c) Fixings as required in Table 24, installed through the *wall underlay* into the *wall framing*

d) All sheet joints located over solid *framing*.

COMMENT:

Refer to Paragraph 1.5 for qualification of installers.

Edge sealing can be improved by application of a second seal coating.

It is recommended that the applicator of the *flush-finished* jointing and coating be trained and approved by the supplier of the jointing and finish system.

9.7.3 Jointed systems

Jointed systems shall have:

a) Vertical joints with either:

   i) uPVC jointers – Figure 104A
   ii) timber battens – Figure 105.

b) Internal corners:

   i) uPVC jointers – Figure 104B
   ii) timber battens – Figure 104B.

c) External corners

   i) timber battens – Figure 105.

d) Horizontal joints with either:

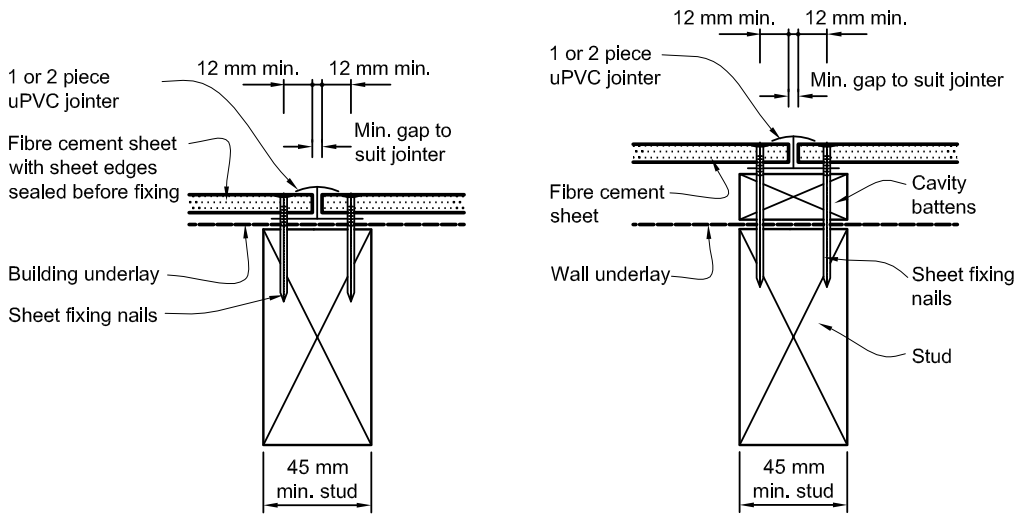
   i) 'Z' *flashings*, to Figure 107 for Direct fixed claddings
   ii) 'Z' *flashings* to Figure 108 for cavity fixed systems.

Flashings shall be either, uPVC, aluminium, stainless steel, or copper to Paragraph 4.3.

Timber battens shall comply with NZS 3602.

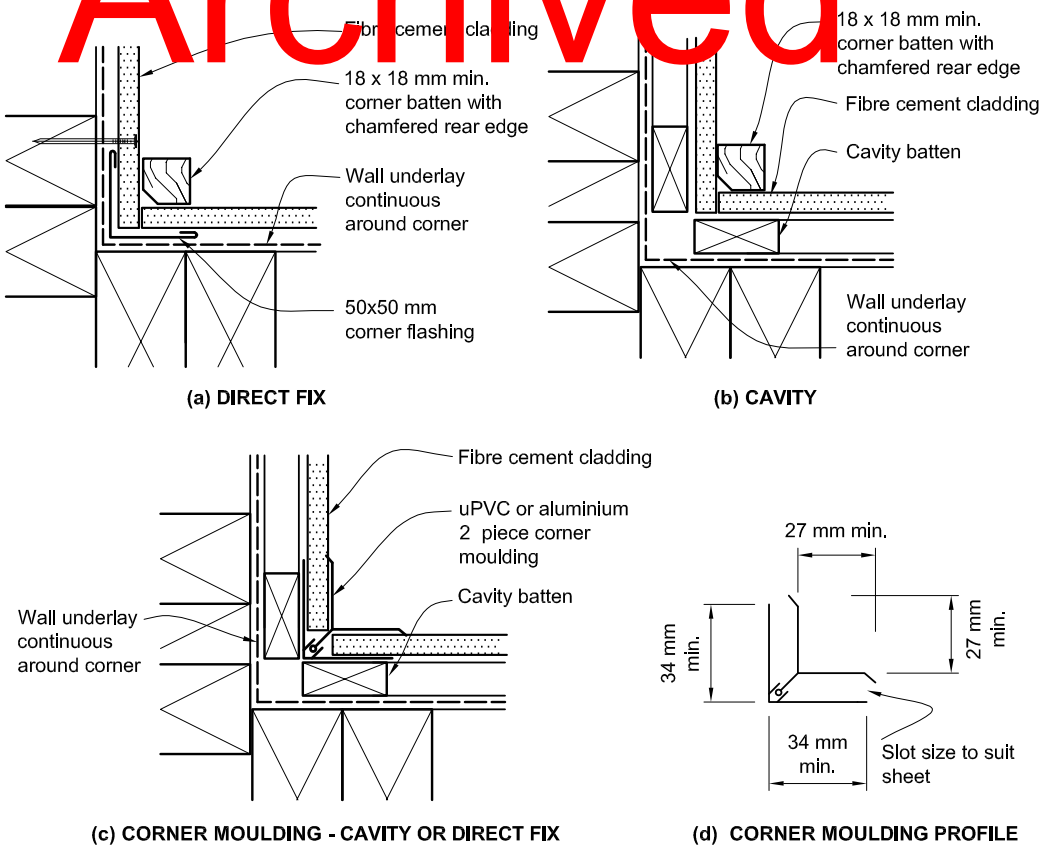
Amend 5 Aug 2011

Figure 104A: **Vertical uPVC joints for fibre cement sheet**
Paragraph 9.7.3



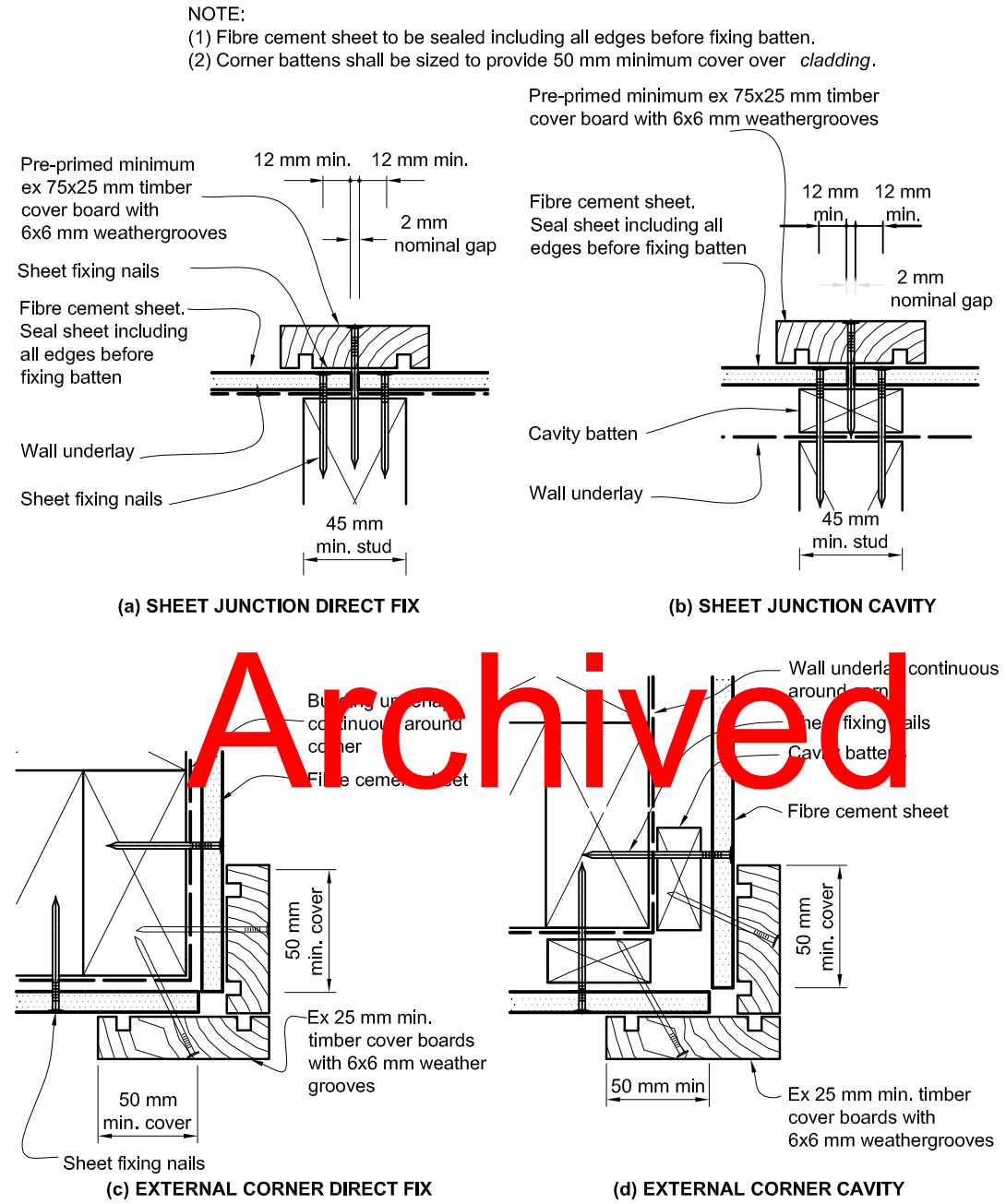
Amend 5
Aug 2011

Figure 104B: **Internal corners for fibre cement sheet**
Paragraph 9.7.3



Amend 5
Aug 2011

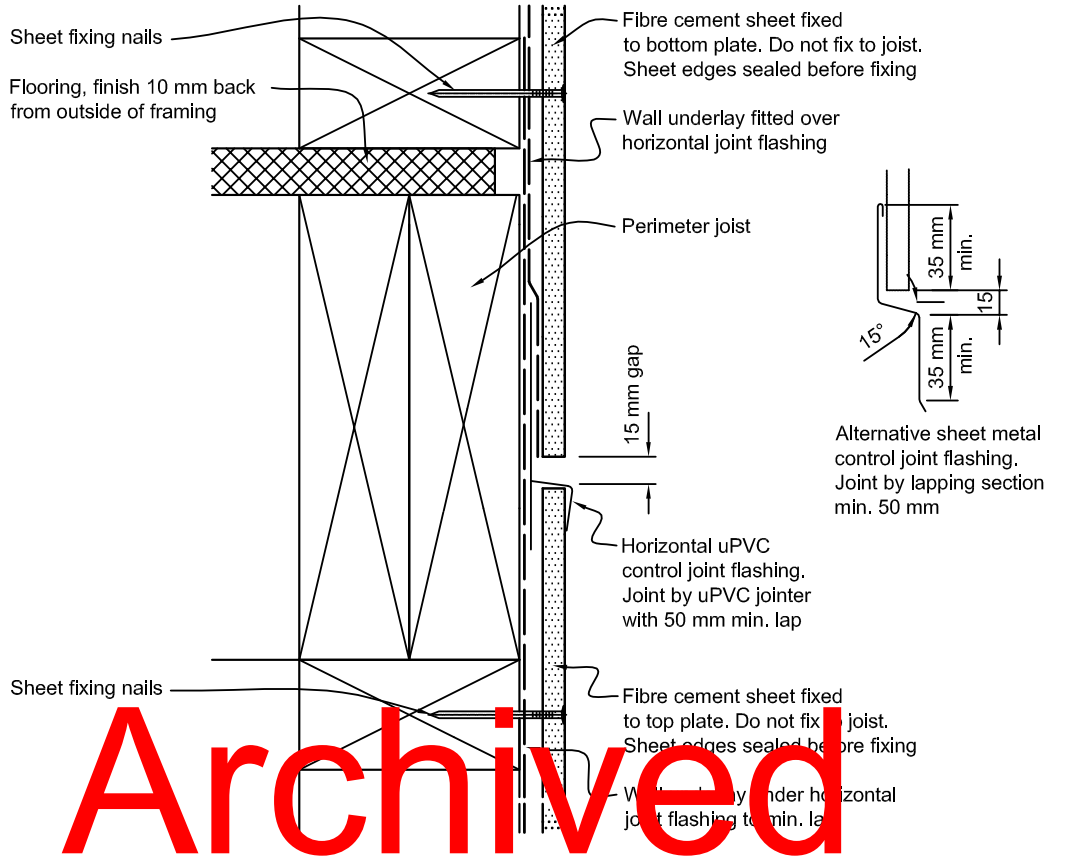
Figure 105: **Vertical timber batten joints for fibre cement sheet**
Paragraph 9.7.3



Amend 5
Aug 2011

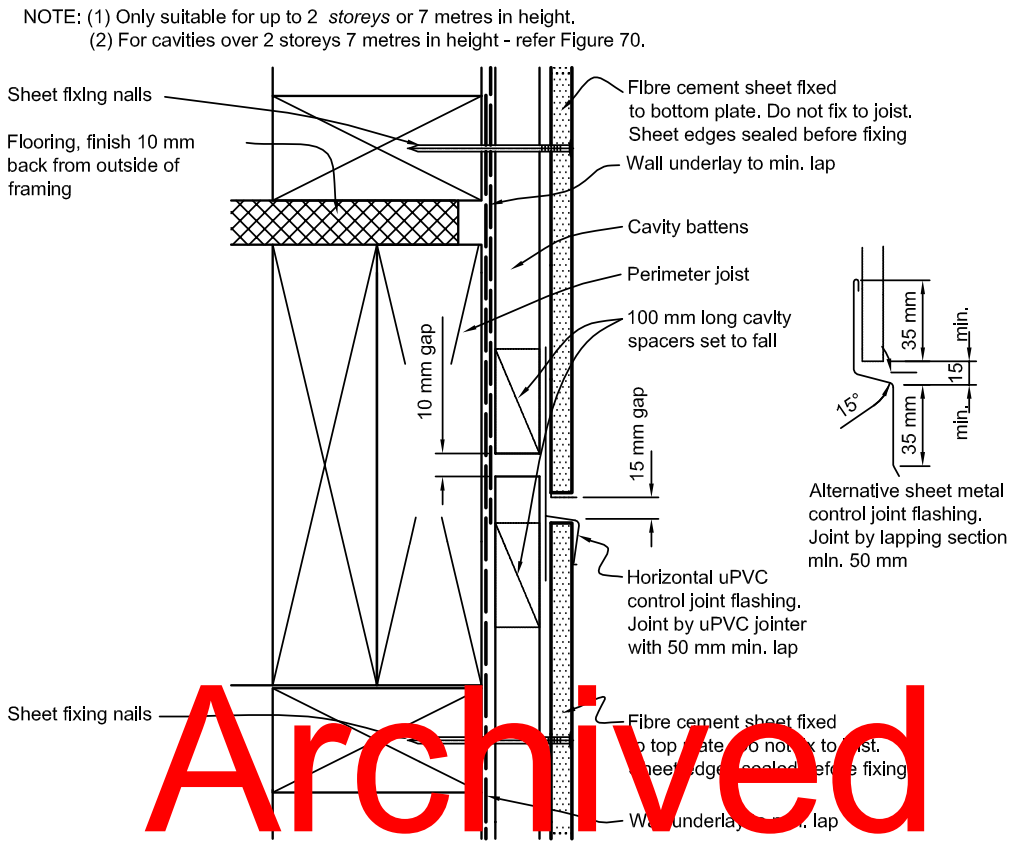
Figure 106 deleted

Figure 107: **Horizontal joints for direct fixed fibre cement**
Paragraph 9.7.3



Amend 5
Aug 2011

Figure 108: Horizontal joints for fibre cement sheet on cavity
Paragraph 9.7.3



9.7.3.1 Paint finish

For jointed systems, all sheet edges shall be sealed prior to fixing. Fibre cement shall be finished with a latex exterior paint system complying with any of Parts 7, 8, 9 or 10 of AS 3730.

9.7.4 Flush-finished systems

Flush-finished systems shall be constructed over a *drained cavity* outlined in Paragraph 9.1.8.

a) *Flush-finished* joints shall be finished with a textured finish system that:

   i) complies with BRANZ EM 4, when tested with the specific fibre cement substrate and jointing system used for the *cladding*
   ii) has all components approved by the supplier of the jointing and finish system
   iii) where a topcoat of paint over the finish is required to provide weather protection, is a latex exterior paint system complying with any of Parts 7, 8, 9 or 10 of AS 3730.

b) Joints shall be positioned so that they:

   i) do not occur at corners of window or door openings or at changes in the height of a *wall*
   ii) are a minimum of 200 mm on either side of the jamb-line of an opening
   iii) detailed as shown in Figure 110.

c) External corners shall use uPVC corner reinforcement beneath tape and finishing compound as shown in Figure 113.

d) Internal corners shall use a sealant-filled joint over compressible foam tape as shown in Figure 111 b) with polyethylene bond breaker tape behind joint.

Amend 5 Aug 2011

Amend 5 Aug 2011

Figure 109 deleted

9.7.4.1 Control joints

Vertical *control joints* shall be located as shown in Table 19, and:

a) May occur at the edge of window or door openings,

b) Shall extend the full height of the *wall*, including where there is a horizontal joint and a vertical *control joint* in the *wall* – refer to Figure 111 and

c) May be staggered across horizontal *control joints*.

Table 19: Control joints for flush-finished fibre cement
Paragraph 9.7.4.1, Figure 111

Vertical control joints	Horizontal control joints
5400 mm centres max. (6000 mm allowed on *walls* that finish at an exterior corner)	5400 mm centres max. (on *dwangs* between full-height, continuous *studs*)
All internal corners	All floor joist locations

NOTE: Non-*flush-finished* joints are *control joints*.

9.7.4.2 Finishes

Finish colour shall have a reflectance of 40% or more, as outlined in Paragraph 2.4.

9.7.5 Soffit details

Soffits shall be detailed as shown in Figure 114 for *flush-finished* and Figure 8A for jointed.

9.7.6 Windows and doors

Windows and doors shall be installed in accordance with Paragraph 9.1.10 and:

a) *Direct fixed* windows and doors shall be detailed as per Figure 115

b) Windows and doors on cavity shall be detailed as per Figure 116.

9.7.7 Parapets and enclosed balustrades

Parapets shall comply with Paragraph 6.0.

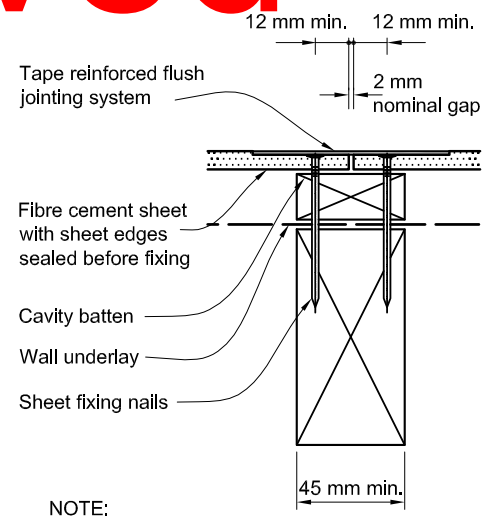
Enclosed balustrades shall comply with Paragraph 7.4.

Balustrade cappings may include:

a) Metal, butyl or *EPDM* to Paragraph 6.3, or,

b) *Flush-finished* fibre cement to Paragraph 9.7.7.1 and Figure 117.

Figure 110: Flush-finished joints for fibre cement sheet
Paragraph 9.7.



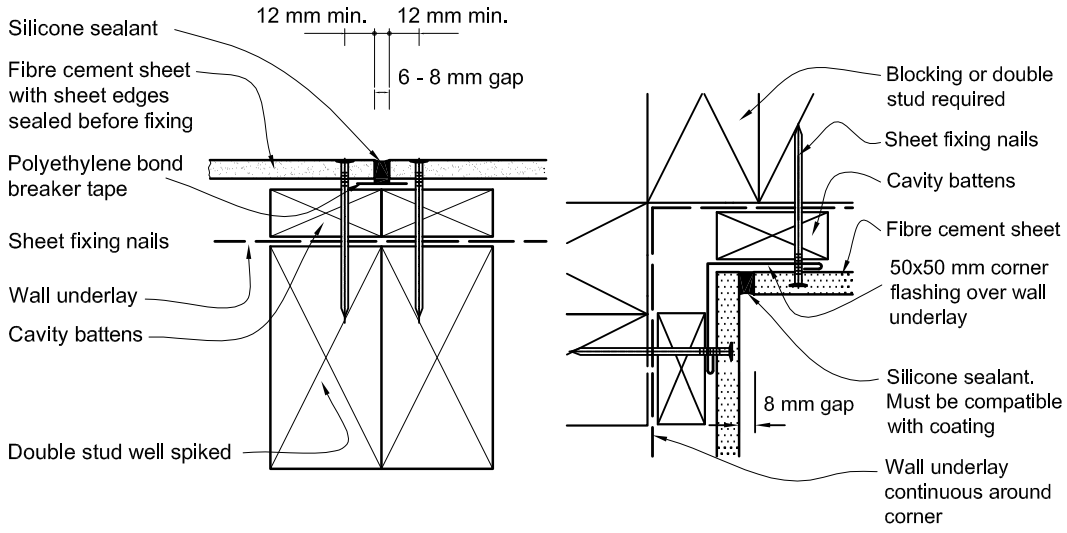
NOTE:
Fibre cement sheet used for this joint must be designed with recessed edge (site produced recesses to compatible sheets are permissible).

Amend 5 Aug 2011

Amend 5 Aug 2011

Figure 111: **Vertical movement control joint for flush-finished fibre cement sheet**
Paragraph 9.7.4.1

NOTE:
(1) Fibre cement sheet to be sealed including all edges before fixing batten.
(2) Do not apply paint over sealant. If texture coated, use polyethylene bond breaker tape.



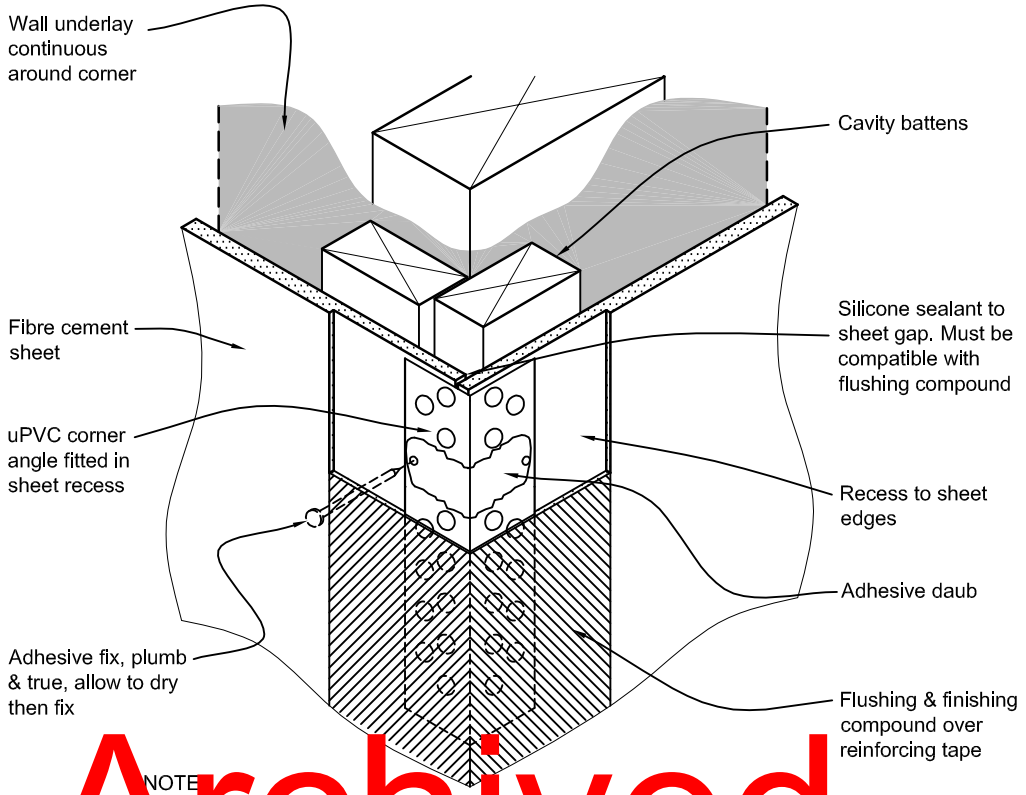
(a) SHEET JUNCTION CAVITY FIX **(b) INTERNAL CORNER CAVITY FIX**

Amend 5
Aug 2011

Figure 112 deleted

Amend 2 Jul 2005

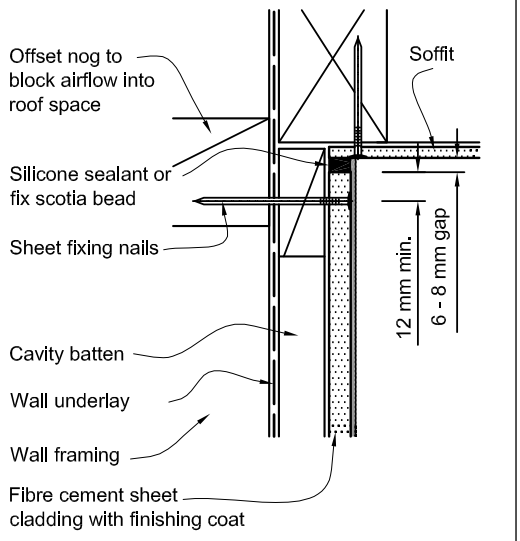
Figure 113: Flush-finished external corners for fibre cement sheet
Paragraph 9.7.4



NOTE
(1) Fibre cement sheet used for this joint must be designed with recessed edge (site produced recessed to compatible sheets are permissible).
(2) Internal corners similar

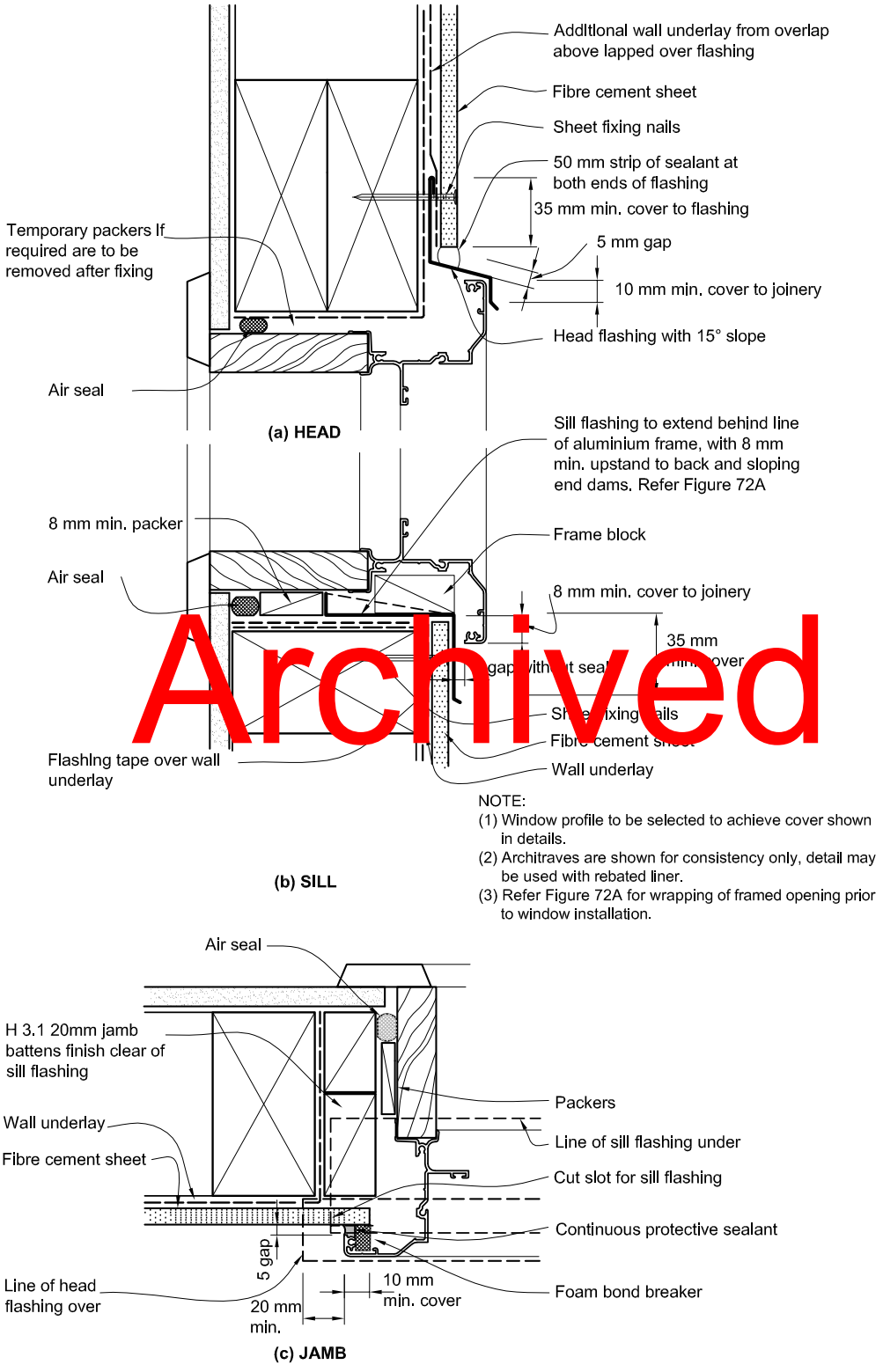
Amend 5 Aug 2011

Figure 114: Soffit for flush-finished fibre cement sheet
Paragraph 9.7.5



Amend 5 Aug 2011

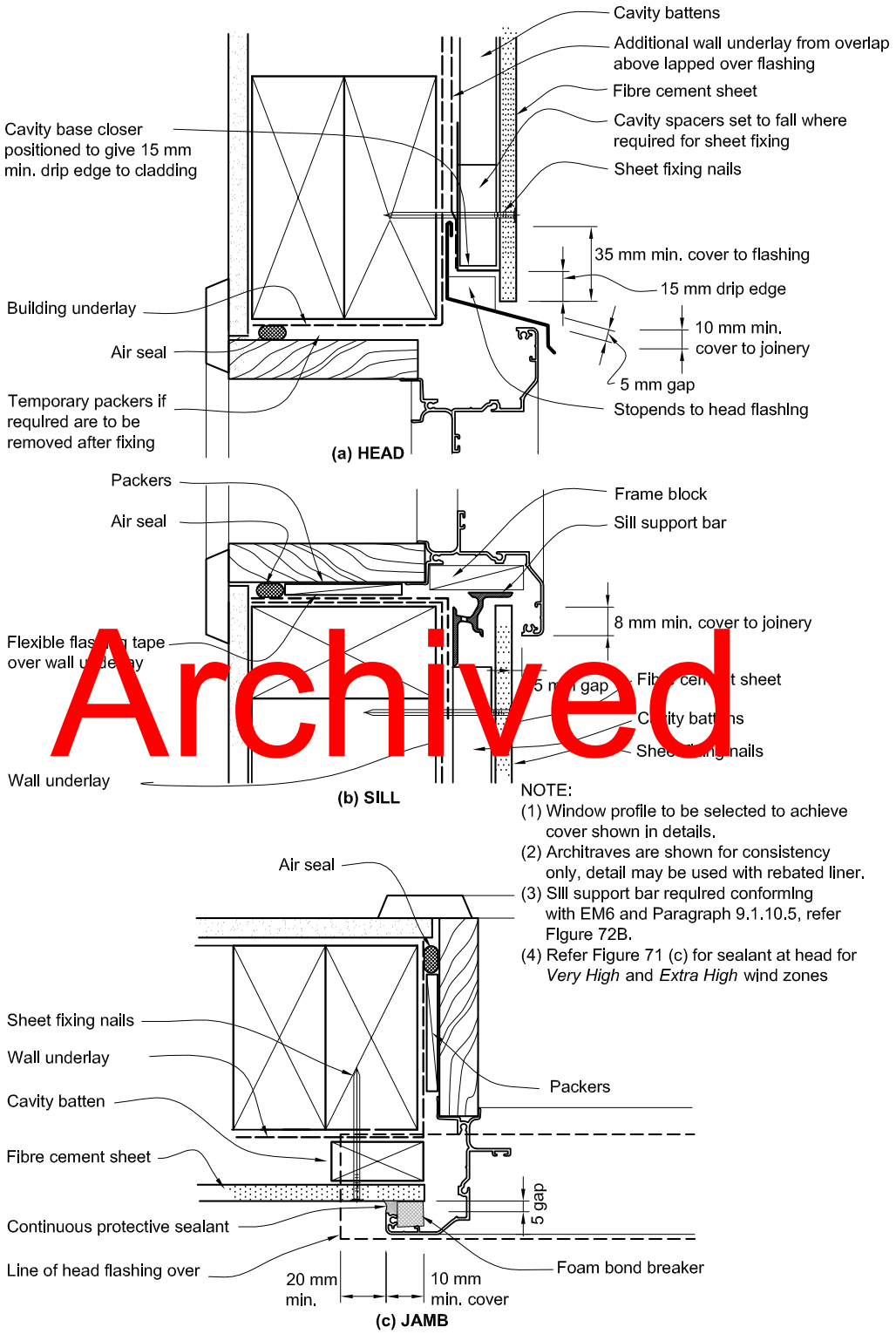
Figure 115: Windows and doors for direct fixed fibre cement sheet
Paragraph 9.7.6



Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 116: **Windows and doors for fibre cement sheet and flush-finished fibre cement on cavity**
Paragraph 9.7.6



Amend 5
Aug 2011

Amend 2
Jul 2005

9.7.7.1 Flush-finished topped balustrades

Amend 2 Jul 2005

Where the tops to *enclosed balustrades* are formed using *flush-finished* fibre cement, they shall have a minimum fall of 10° (1:6), and be wrapped as shown in Figure 117, with a *waterproofing membrane*, approved by the supplier of the jointing and finish system.

Amend 2 Jul 2005

The *membrane* shall be fully protected by the coating and shall comply with the requirements of AS/NZS 4858 Table 8, Parts (a) to (e), except that bleach and detergent immersion set out in Appendix A1 shall not be required.

Amend 5 Aug 2011

Amend 2 Jul 2005

Figure 117: Enclosed balustrade to wall for fibre cement sheet
Paragraphs 6.6 and 9.7.7.1

Errata 2 Dec 2011

NOTE: (1) Refer Figure 11 and Figure 12 for details of *framing* and bridge over cavity.
(2) Flush finish fibre cement balustrades only permitted with cavity construction - refer 9.1.8.

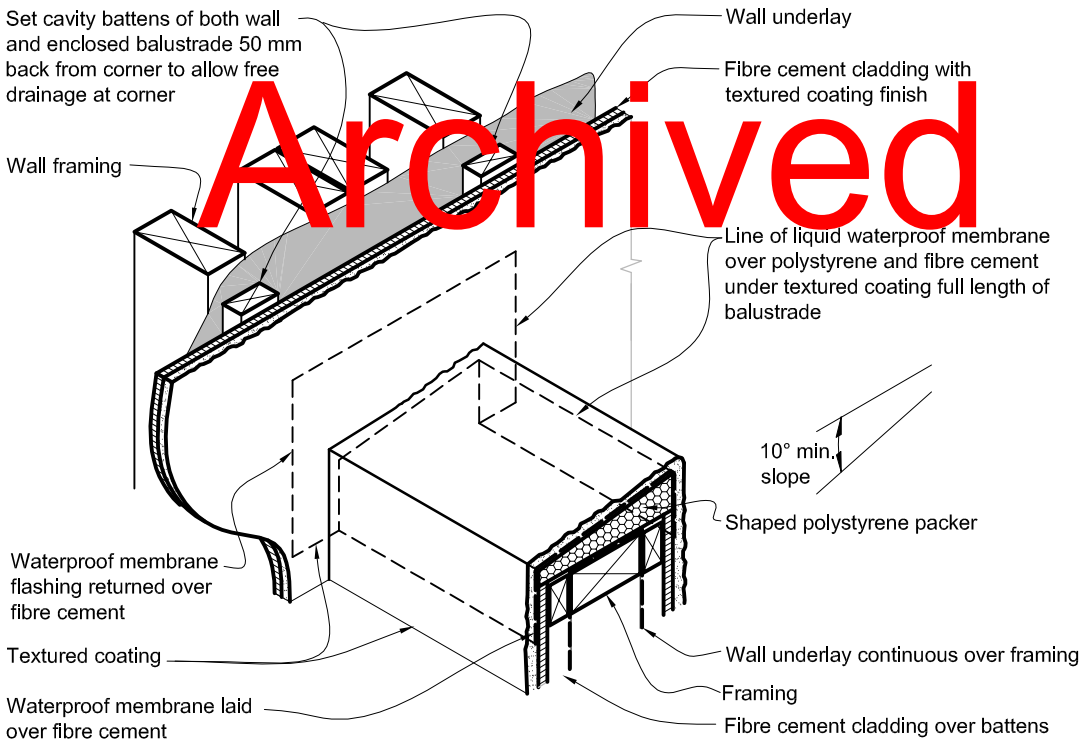


Figure 118 deleted

Amend 5 Aug 2011

9.7.8 Decorative attachments

Where decorative attachments are used, seal sheets prior to attachment of the decorative elements. The final weatherproofing system shall be applied over decorative elements and *wall cladding*. Horizontal decorative elements shall have top surfaces sloped to a minimum of 10° and drip mouldings to bottom edges.

Attachments shall not interfere with the functioning of critical joints such as *control joints*.

COMMENT:
Alternatively, a decorative moulding may be formed from the coating by using mesh and plaster.

9.8 Plywood Sheet

Amend 5 Aug 2011

Plywood-sheet *claddings* shall be either *direct fixed* to *framing* over a *wall underlay* or fixed over a *drained cavity* as per Paragraph 9.1.8.

Based on the *risk score* for an *external wall*, calculated as per Paragraph 3.1, the sheet *cladding* may require the inclusion of a *drained cavity*.

9.8.1 Limitations

This Acceptable Solution covers plywood panel *claddings* with vertical battened joints and flashed horizontal joints.

Figure 118 deleted

Amend 5 Aug 2011

9.8.2 Materials

Amend 5 Aug 2011

Batten-jointed panels shall have weather-grooved timber battens as shown in Figure 119.

Plywood panels shall be:

a) Manufactured to AS/NZS 2269, grade CD,

b) A minimum of 5 ply,

c) A minimum of 12 mm in thickness, and

d) Treated as required by NZS 3602.

9.8.3 Installation

A *wall underlay*, as specified in Table 23, shall be installed behind plywood sheet *claddings*.

COMMENT:
Refer to Paragraph 1.5 for qualification of installers.

Amend 5 Aug 2011

9.8.3.1 Fixings

Plywood sheets shall be fixed through the *wall underlay* into the *wall framing* with fixings as required in Table 24.

Amend 5 Aug 2011

9.8.3.2 Joints

All joints shall:

Errata 2 Dec 2011

a) Be made only over supports, and

b) If horizontal, incorporate a 10 mm expansion gap, and be fitted with a *flashing*, as shown in Figure 121, or

c) If vertical, have battened joints – refer to Figure 119.

Amend 5 Aug 2011

Figure 119: Battened joints for plywood sheet
Paragraphs 9.8.2 and 9.8.3.2

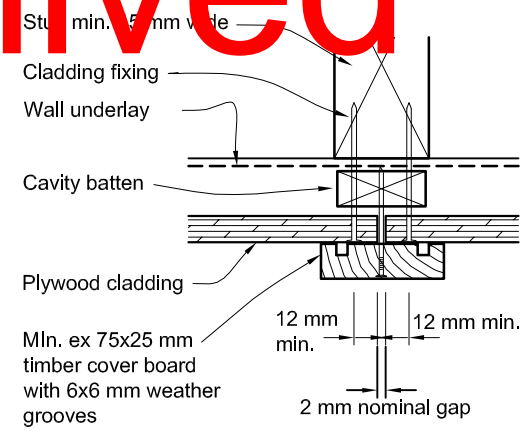
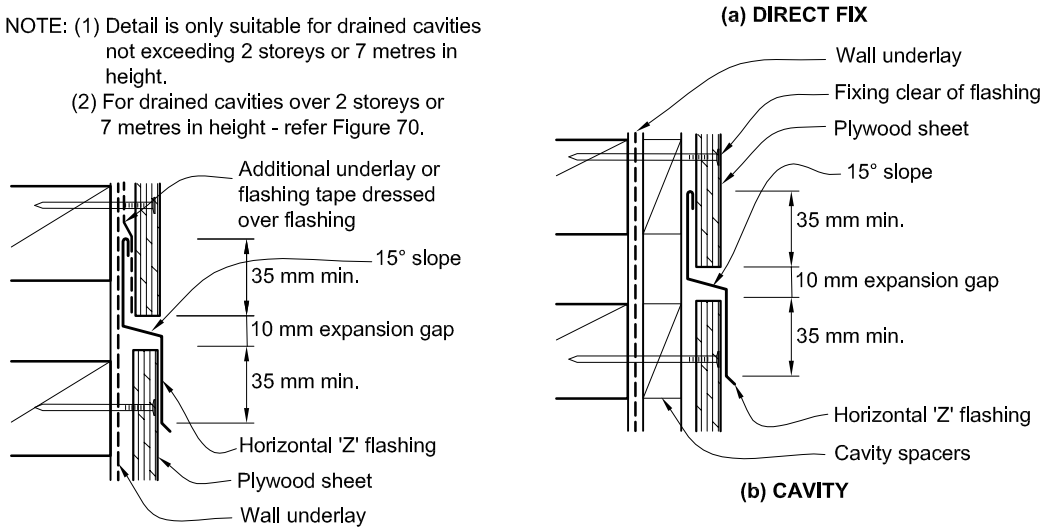


Figure 120 deleted

Amend 5 Aug 2011

Figure 121: Horizontal joints for plywood sheet
Paragraph 9.8.3.2



Amend 5 Aug 2011

9.8.4 Corners

9.8.4.1 External corners

Amend 5 Aug 2011

External corners shall be fitted with *flashings* or timber battens as shown in Figure 12[illegible].

9.8.4.2 Internal corners

Internal corners shall be as shown in Figure 123 and have:

a) *Flashings* and timber battens for direct fix
Amend 5 Aug 2011
b) Timber battens for cavity fix.

9.8.5 Flashing material

Flashings shall be metal selected in accordance with Table 20 to Table 22 and Paragraph 4.3.

Amend 5 Aug 2011

9.8.6 Soffit details

Soffits shall be as shown in Figure 8A and Paragraph 5.3.

Amend 5 Aug 2011

9.8.7 Parapets and enclosed balustrades

Parapets and *enclosed balustrades* shall be capped with metal, butyl or *EPDM membrane*. *Cappings* shall comply with the requirements of Paragraph 4.0.

a) *Parapets* shall be in accordance with Paragraph 6.0
b) *Enclosed balustrades* shall be in accordance with Paragraph 7.4.

Amend 5 Aug 2011

9.8.8 Windows and doors

Windows and doors shall be installed in accordance with Paragraph 9.1.10.

9.8.8.1 Windows and doors: direct fixed

Amend 5 Aug 2011

Windows and doors shall be detailed as shown for fibre cement sheet *cladding* – refer to Figure 115.

9.8.8.2 Windows and doors: with cavity

Amend 5 Aug 2011

Windows and doors shall be detailed as shown for fibre cement sheet *cladding* – refer to Figure 116.

COMMENT:
The same principles of window installation apply to both fibre cement and plywood sheet *cladding*.

9.8.9 Finishes

A solution of 12.5% copper naphthenate in white spirits, or mineral turpentine, shall be brushed on to any edges cut after treatment.

Direct fixed plywood *cladding* used as bracing requires a minimum 50-year *durability*, and shall be treated to H3, painted on all edges and the outer face with a latex exterior paint system complying with any of Parts 7, 8, 9 or 10 of AS 3730.

Amend 5 Aug 2011

Amend 5 Aug 2011

COMMENT:

Amend 5 Aug 2011

Plywood for *cladding*, treated to H3, does not require painting.

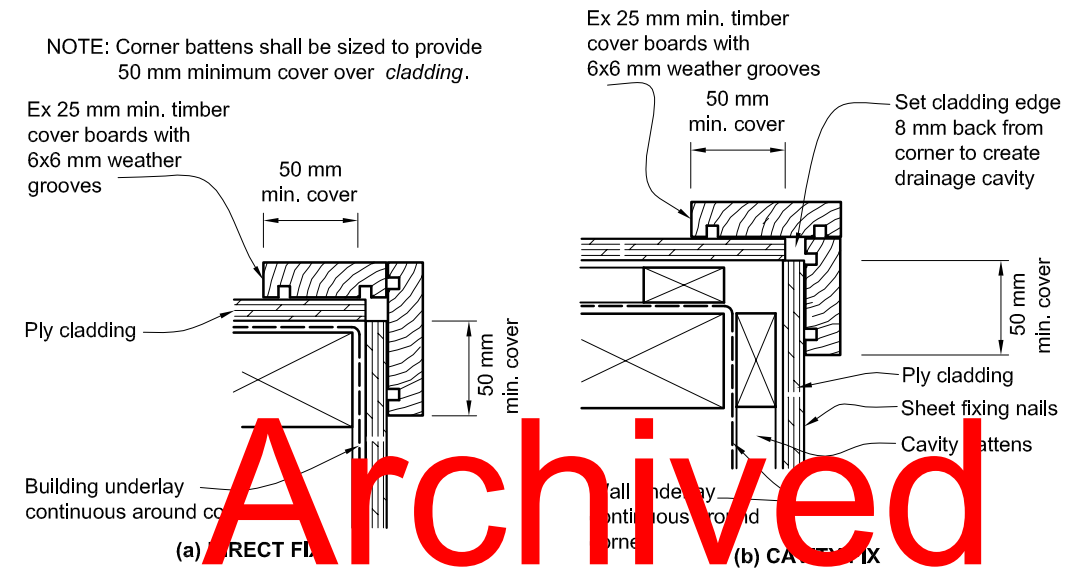
Amends 2 and 5

While H3 plywood can be left unpainted, it is likely to develop checking and mould growth on the surface.

Amend 5 Aug 2011

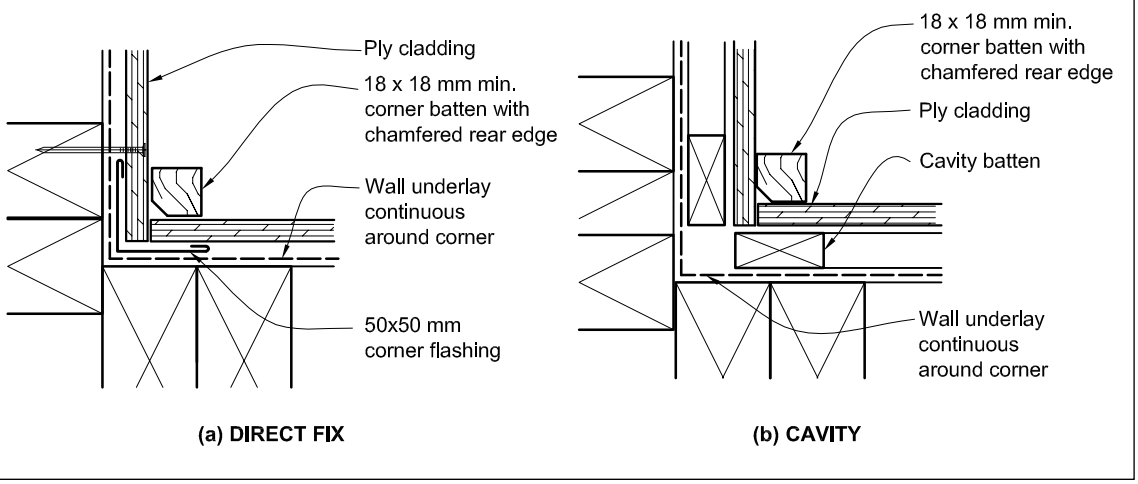
Plywood used as bracing requires painting and regular maintenance of the paint finish to ensure the 50-year *durability* is achieved.

Figure 122: **External corners for plywood sheet**
Paragraph 9.8.4.1



Amend 5 Aug 2011

Figure 123: **Internal corners for plywood sheet**
Paragraph 9.8.4.2



9.9 EIFS

This paragraph covers polymer-modified cement-based plaster or polymer-based polystyrene-based plaster Exterior Insulation and Finish Systems *(EIFS)*.

EIFS cladding shall be fixed over a *drained cavity* as described in Paragraph 9.1.8.

Amend 5 Aug 2011

9.9.1 Limitations

This Acceptable Solution is limited to *EIFS cladding systems* that are:

a) Designed and tested as a total system, and

b) Not fixed:
   i) so as to form a horizontal surface,
   ii) as a replacement for roofing, or
   iii) in such a way as to allow water to pond.

Amend 2 Jul 2005

9.9.2 General

COMMENT:
Refer to Paragraph 1.5 for qualification of installers.

Amend 5 Aug 2011

9.9.3 Materials

EIFS cladding systems shall comprise the following parts:

a) A polystyrene sheet *cladding* material,

b) A polymer-modified cement-based plaster or a polymer-based plaster, reinforced with fibreglass mesh,

c) A polymer-modified cement or polymer-based finishing plaster, and a latex exterior paint system complying with any of Parts 7, 8, 9 or 10 of AS 3730,

d) A range of head, sill, jamb, corner and base mouldings suitable for exterior use, and

e) A flexible polymeric neutral cure sealant that:
   i) is approved by the *cladding system* supplier, and
   ii) complies with:
      a. Type F, Class 20LM or 25LM of ISO 11600, or
      b. low modulus Type II Class A of Federal Specification TT-S-00230C.

COMMENT:
This is the minimum standard, and extra elements deemed suitable by the system supplier should not be excluded on the basis of this Acceptable Solution.

9.9.3.1 Polystyrene sheet

Polystyrene sheet shall be a minimum of 40 mm thick and shall be either:

a) Expanded polystyrene (EPS) complying with AS 1366: Part 3, Class H or Class S, or

b) Extruded polystyrene (XPS) that complies with AS 1366: Part 4.

9.9.3.2 Fibreglass reinforcing mesh

Fibreglass reinforcing mesh shall be alkali-resistant fibreglass mesh, and shall:

a) Weigh no less than 150 grams per m^2,

b) Have an aperture size from 3 mm x 3 mm to 6 mm x 6 mm square, and

c) Comply with the requirements of EIMA 101.9 test No. 6.3 and ASTM E2098.

9.9.4 Installation

A *wall underlay*, as specified in Table 23 and Paragraphs 9.1.5–9.1.7, shall be fixed to the *framing*.

Amend 5 Aug 2011

9.9.4.1 Fixings

Polystyrene sheets shall be fixed through the *cavity battens*, and *wall underlay* into the *wall framing* with fixings as required in Table 24. Fixings shall:

Amend 5 Aug 2011

a) Be spaced as shown in Table 24,

b) Penetrate the *framing* by 30 mm minimum,

c) Comply with AS/NZS 4680, and

d) Be either:
   i) hot-dipped galvanized springhead nails with a 22 mm top, or
   ii) hot-dipped galvanized flat head nails used in conjunction with a 22 mm minimum diameter plastic washer.

9.9.4.2 Joints

Amend 5 Aug 2011

Joints to plain-edged sheets shall be butt jointed over solid timber backing.

Rebated or tongued boards may be jointed away from solid timber backing, providing the joint is self-supporting at both edges.

Corner joints shall be butted together and fully supported along the length of the joint.

9.9.4.3 Movement control joints

Control joints shall always be located over solid timber backing. *Control joints* shall be as shown in Figure 124, and shall be provided:

Amend 5 Aug 2011

a) On all walls over 20 metres long or over 7 metres high including gables,

COMMENT:
The system supplier may require *control joints* at closer spacings.

b) At abutments to different *cladding* types,

c) Where *cladding* covers different structural materials such as timber to concrete, and

d) Over a movement *control joint* in the underlying *framing*.

9.9.4.4 Fixing blocks

Amend 5 Aug 2011

H3.2 treated timber blocks shall be provided at appropriate locations for fixing all downpipe brackets, garden taps, and other outside fittings.

Amend 5 Aug 2011

The blocks shall be cut to suit the polystyrene thickness, and fixed to *framing* or *cavity battens*. Prior to applying the plaster basecoat, a patch shall be applied that:

a) Extends over the timber block face and overlaps the adjacent polystyrene by a minimum of 50 mm, and

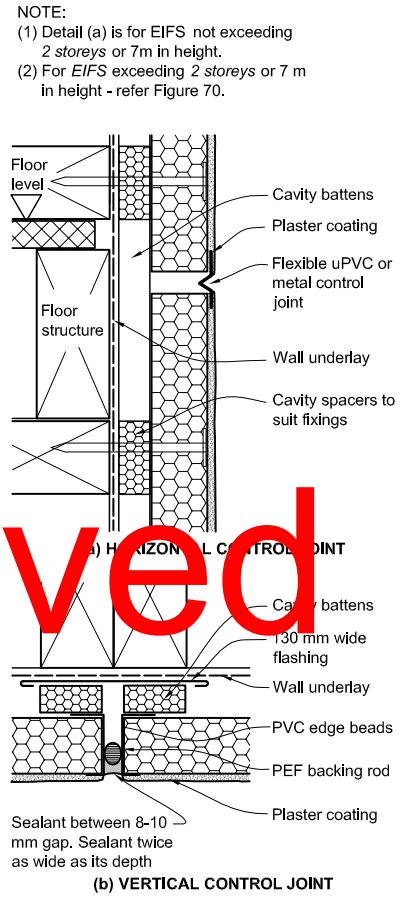
b) Is suitable for the direct application of the base coat, and is either:
   (i) a butyl-based *flexible flashing tape* that complies with Parts 3.2 and 4 of ICBO Acceptance Criteria AC148, or
   (ii) a *waterproofing membrane* that complies with the requirements of AS/NZS 4858 Table 8, Parts (a) to (e), except that bleach and detergent immersion set out in Appendix A1 shall not be required.

The design of fixing blocks for connecting items carrying substantial loads such as stringers for *decks* are outside the scope of this Acceptable Solution. These will require *specific design*.

Amend 2 Jul 2005

Figure 124: Control joints for EIFS
Paragraph 9.8.4.3

Amend 2 Jul 2005



Amend 5 Aug 2011

Amend 5 Aug 2011

9.9.5 Battens

Cavity battens shall comply with Paragraph 9.1.8.4, installed as in Paragraph 9.1.8.

Amend 5 Aug 2011

COMMENT:
Cavity spacers must be short and sloped to prevent water being trapped by the battens and ventilation being restricted.

9.9.6 Coating

Suppliers of *EIFS cladding systems* shall demonstrate that their systems meet the tensile-adhesion performance requirements of ASTM E2134.

9.9.6.1 Reinforcing

The entire surface of the polystyrene sheet (including corners) must be continuously reinforced with alkali-resistant fibreglass reinforcing mesh as specified in Paragraph 9.9.3.2.

9.9.6.2 Reinforcing base coat

The reinforcing base coat shall have:

a) A base coat plaster at the greater of the system supplier's minimum recommended thickness or 3 mm thick, and be either:
   i) polymer-modified cement-based, or
   ii) polymer-based,

b) Reinforcing with an alkali-resistant fibreglass mesh (Paragraph 9.9.3.2), and

c) Cover to mesh by at least 1.5 mm plaster.

9.9.6.3 Finish coats

Amend 5 Aug 2011

Finish colour shall have a reflectance of 40% or more, as outlined in Paragraph 2.4.

The finish shall comprise either:

a) One or more coats of polymer-modified cement-based plaster or polymer-based plaster, or

b) One or more coats of a pre-coloured polymer-modified cement-based plaster, or

c) A pre-coloured polymer-based plaster applied according to the conditions specified by the plaster manufacturer.

Where necessary to maintain *weather-tightness*, *EIFS* shall be finished with a latex exterior paint system complying with any of Parts 7, 8, 9 or 10 of AS 3730.

Polymer-modified cement-based plaster shall only be applied out of direct sunlight and when the temperature is between 5˚C and 30˚C, with the expectation that the temperature will be in that range for the following 24 hours.

9.9.6.4 Decorative mouldings

Decorative mouldings shall be formed from polystyrene, and shall be glued or mechanically fastened to ensure they remain securely attached to *EIFS cladding* or *framing*.

Amend 5 Aug 2011

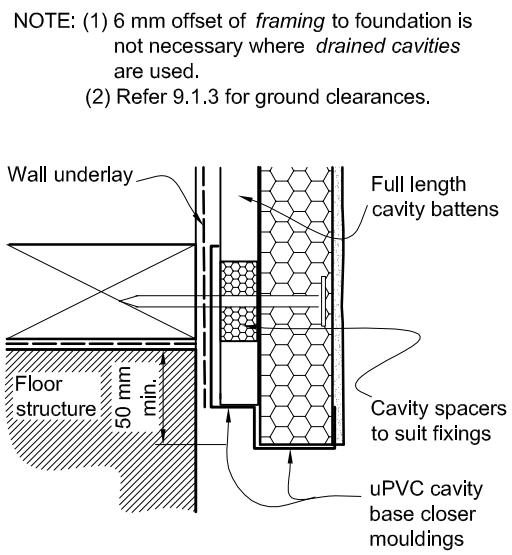
Where decorative mouldings are attached, the basecoat shall be applied before the moulding.

COMMENT:
Alternatively, a decorative moulding may be formed from the coating by using mesh and plaster.

9.9.7 EIFS/floor slab junction

The bottom of the *EIFS cladding* shall be as shown in Figure 125.

Figure 125: Bottom of cladding for EIFS
Paragraph 9.9.7



Amend 5 Aug 2011

9.9.8 Pipes and service penetrations

All pipes and service penetrations through the *EIFS* shall be made weatherproof, by either:

a) A flange penetrating the *EIFS* as a sleeve and sealed into the *EIFS* system as shown in Figure 126, or

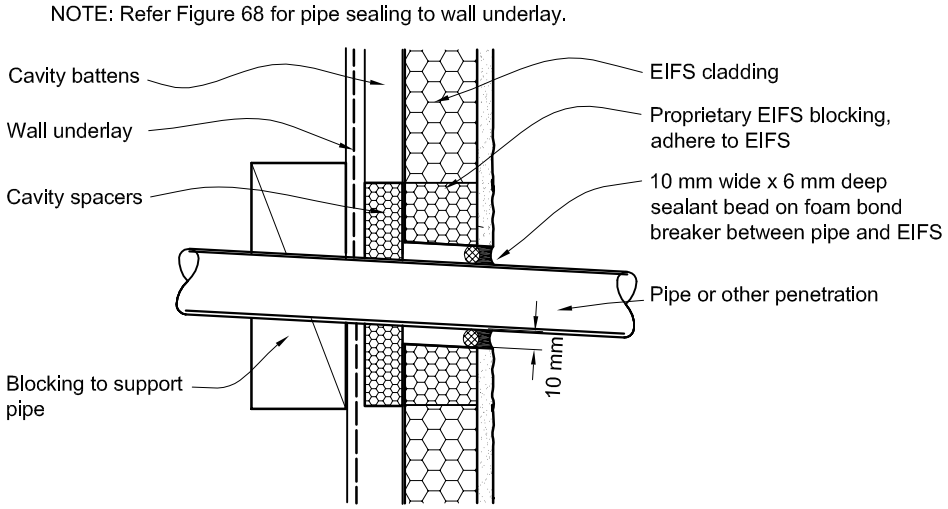
b) A face-fitted flange at *EIFS* surface, sealed with a neutral cure sealant complying with:
   i) Type F, Class 20LM or 25LM of ISO 11600, or
   ii) low modulus Type II Class A of Federal Specification TT-S-00230C.

c) Pipe penetrations shall be installed to slope downwards to exterior. Refer to Figure 68 or 69.

Amend 5 Aug 2011

Where cables penetrate *cladding*, a sleeve or conduit shall be provided and sealed into the *EIFS* system. All wires passing through a conduit shall be sealed into position inside the conduit.

Figure 126: Penetration for EIFS
Paragraph 9.9.8



Amend 5 Aug 2011

9.9.9 Windows and doors

Windows and doors shall be installed in accordance with Paragraph 9.1.10, and shown in Figures 17C, 127 and 128.

Install uPVC three-way corner *flashings* at jamb/sill junctions as shown in Figure 127. Corner *flashings* shall be installed behind *EIFS* jamb and sill *flashings*, with flanges turned out over polystyrene backing sheets.

9.9.10 Parapets and enclosed balustrades

Parapets shall comply with Paragraph 6.0.

Enclosed balustrades shall comply with Paragraph 7.4.

9.9.10.1 Flush-finished balustrade top

Where the tops to *enclosed balustrades* are formed using *EIFS*, they shall have a minimum fall of 10° (1:6), and be wrapped as shown in Figure 129 and 130, with a liquid *waterproofing membrane* approved by the supplier. The *EIFS* system shall be fully protected by flashing and shall comply with the requirements of AS/NZS 4284 Table 3 Parts (a) to (e), except that bleach and detergent immersion set out in Appendix A1 shall not be required.

Amend 2 Jul 2005

Amend 5 Aug 2011

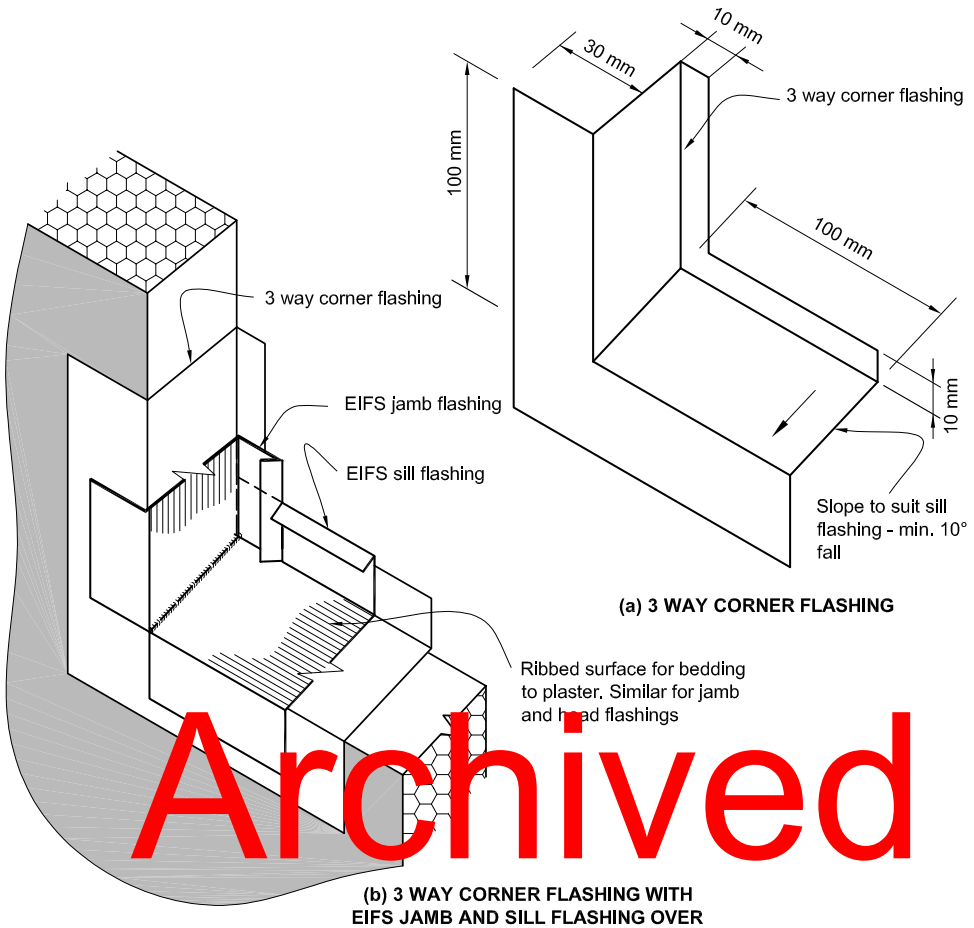
9.9.10.2 Metal cappings

Metal *cappings* shall comply with the requirements of Paragraph 6.4, and shall be as shown in Figure 130.

Where a *parapet* or an *enclosed balustrade* meets *EIFS* wall *cladding*, a *saddle flashing* shall be used, as shown in Figure 12 and Figure 13.

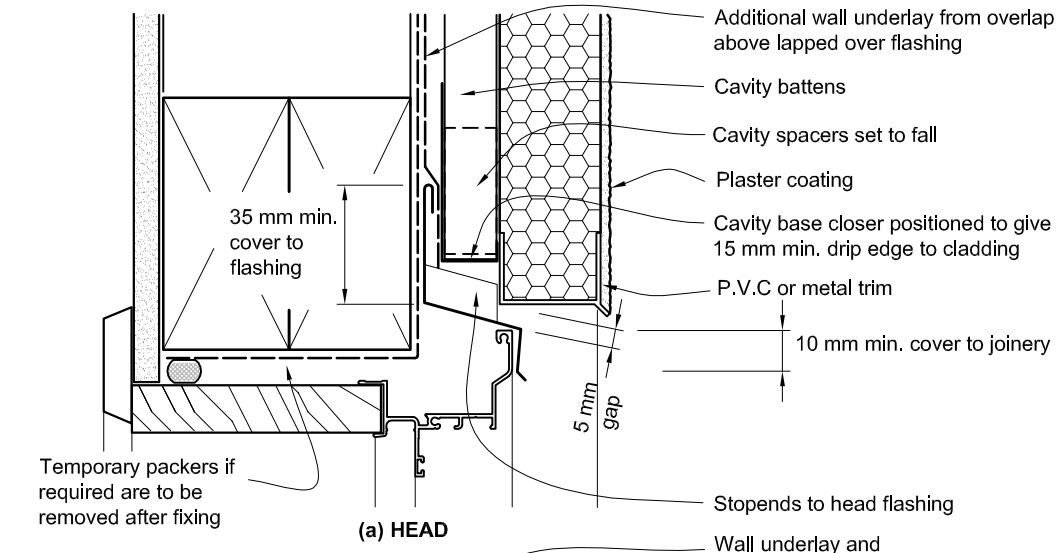
Amend 2 Jul 2005

Figure 127: **Window and door corner flashing for EIFS**
Paragraph 9.9.9

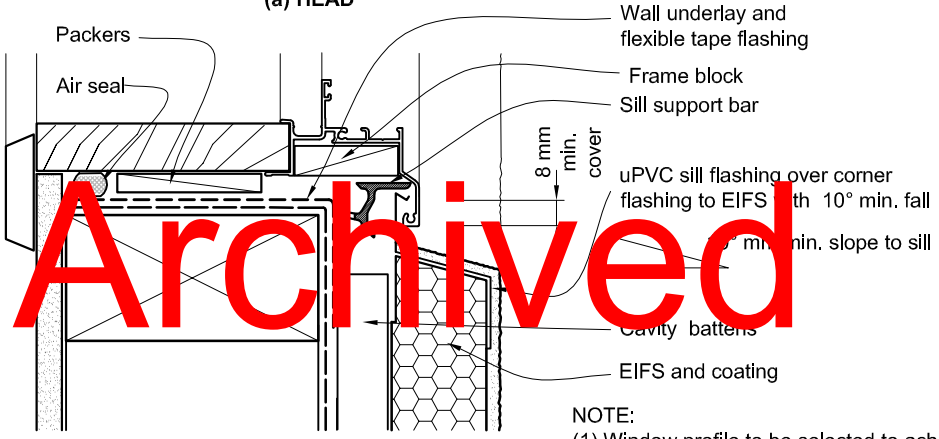


Amend 5
Aug 2011

Figure 128: **Windows and doors in EIFS**
Paragraph 9.9.9

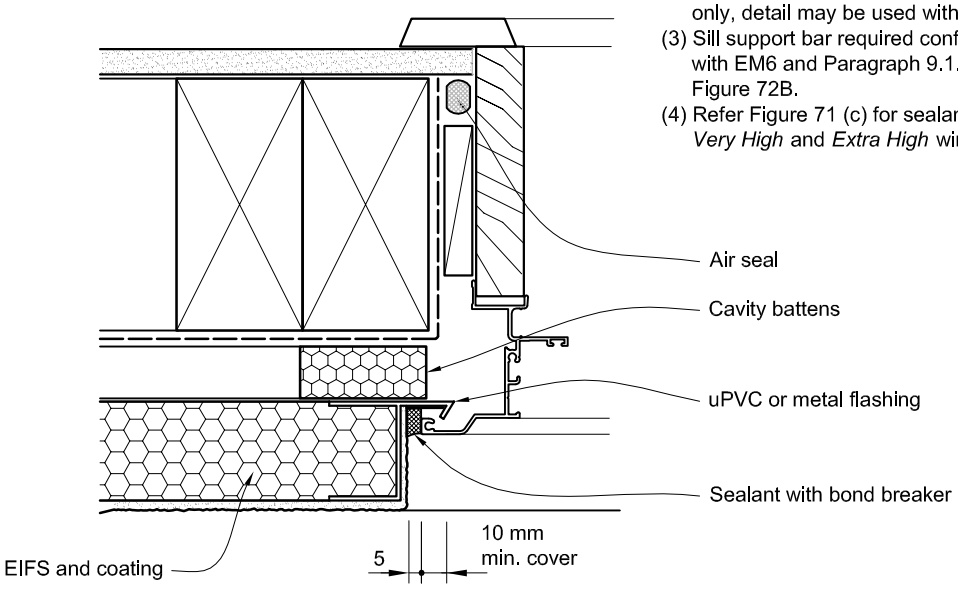


(a) HEAD



(b) SILL

NOTE:
(1) Window profile to be selected to achieve cover shown in details.
(2) Architraves are shown for consistency only, detail may be used with rebated liner.
(3) Sill support bar required conforming with EM6 and Paragraph 9.1.10.5, refer Figure 72B.
(4) Refer Figure 71 (c) for sealant at head for *Very High* and *Extra High* wind zones.

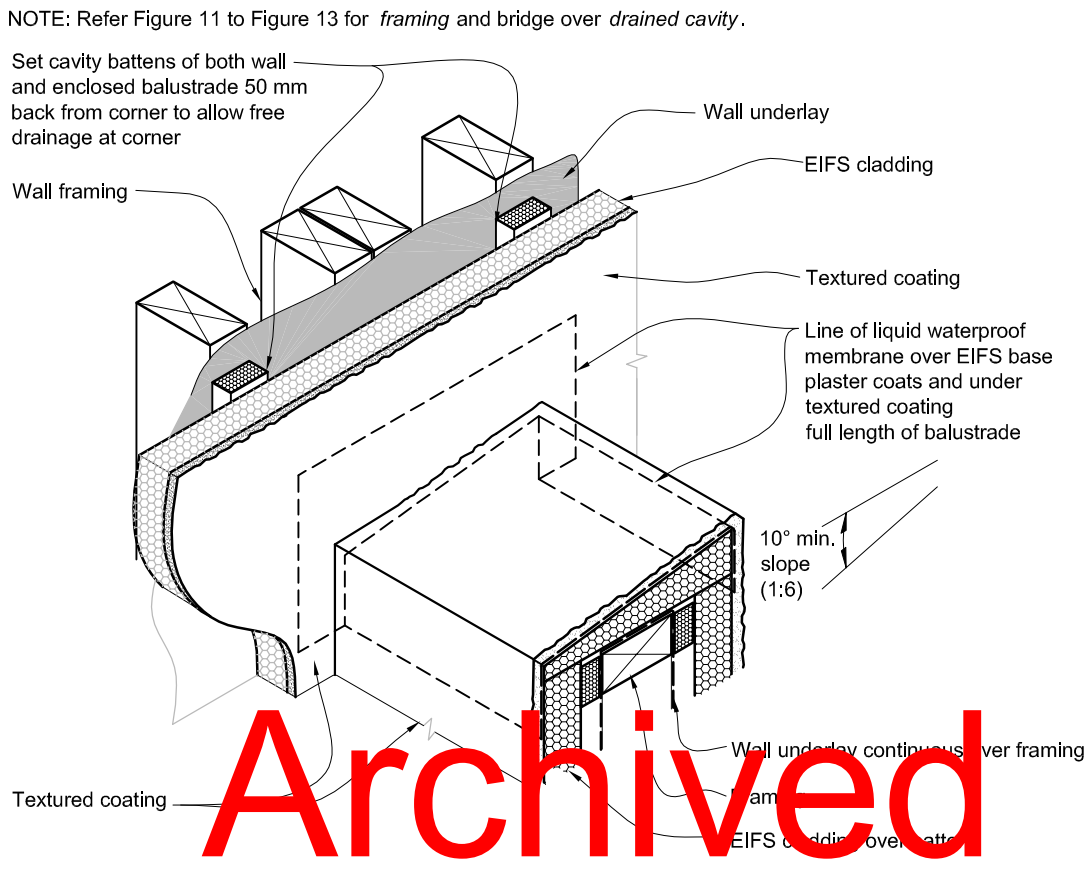


(c) JAMB

Amend 2 Jul 2005

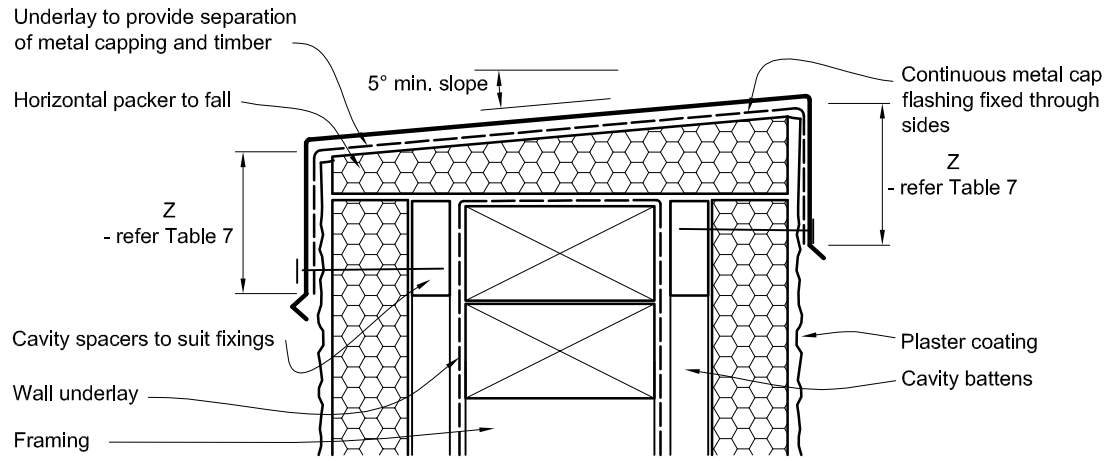
Amend 5 Aug 2011

Figure 129: **Enclosed balustrade-to-wall junction for EIFS**
Paragraphs 6.6 and 9.9.10.1



Amend 5
Aug 2011

Figure 130: **Parapet with metal capping for EIFS**
Paragraph 9.9.10.2



Amend 5
Aug 2011

10.0 Construction Moisture

Amend 5 Aug 2011

10.1 Moisture in materials

Moisture contained in the *building* structure at completion of *construction* shall not be permitted to damage the *building elements*.

Construction moisture includes the moisture contained in:

a) Timber products as a result of a treatment or manufacturing process,

Amend 5 Aug 2011

b) Green timber, and timber or other materials that have been exposed to the weather, and

c) Concrete, mortar or plaster that is not completely cured.

Amend 5 Aug 2011

10.2 Maximum acceptable moisture contents

The maximum moisture contents shall be:

a) For timber *framing* at the time of installing interior *linings*, the maximum acceptable moisture content shall be the lesser of:

i) 20% for insulated buildings, 24% for non-insulated buildings, or

ii) as specified in NZS 3602,

b) For timber weatherboards and exterior joinery, 20% at the time of painting,

c) For reconstituted wood products, 18% at all times, and

d) For concrete floors, sufficiently dry to give a relative humidity reading of less than 75% at the time of laying fixed floor coverings.

COMMENT:

Some manufacturers of timber or other wall or floor components may recommend lower moisture contents for their products.

It is advisable to use the manufacturer's moisture content requirements, if these are lower than those required by this paragraph.

10.3 Measuring moisture content

Amend 5 Aug 2011

10.3.1 Timber

Measurement shall be by the recommended procedure in the Scion (New Zealand Forest Research Institute) publication "Measurement of moisture content of Wood" using electrical resistance type moisture meters with insulated probes. Representative samplings of measurements shall be taken:

a) With meters calibrated to AS/NZS 1080.1 Appendix E

b) By inserting probes to at least 1/3 the depth of timber being measured, at a distance exceeding 200 mm from board ends

c) Using correction factors for timber species, temperature, and treatment type (outlined in Scion publication above).

COMMENT:

For convenience of site measurement, readings of moisture content can be compared against a 'control' *framing* sample of known acceptable moisture content. The comparative readings must be taken during the same test period, be of the same framing type, and using the same resistance moisture meter. This method of moisture testing may be appropriate for non-boron treated *framing*, or processed timber *framing*.

10.3.2 Concrete floors

Measurement shall be made in accordance with BRANZ Bulletin 330 Thin Flooring Materials using hygrometers calibrated to ASTM E 104 – 2002 Standard practice for maintaining constant relative humidity by means of aqueous solutions.

Amend 5 Aug 2011

Table 20: Material selection

This table shall be read in conjunction with Table 21 and Table 22 and Paragraph 4.0.
Refer relevant *cladding* and *flashings* paragraphs for material and coating specifications.
Paragraphs 2.2, 4.2.1, 4.3.3, 4.3.4, 4.3.8, 4.3.10, 8.2.3, 8.2.4, 8.3.4.2, 8.4.3.1, 8.4.3.2, 9.1.10.2, 9.6.3.1, 9.6.3.2, 9.6.6 and 9.8.5

Material	Exposure(1)(2)(4)(6) NOTE: Consider all walls as 'Sheltered' for steel based claddings(8)	Type	Acceptable Exposure Zones as per NZS 3604 – Section 4 (3)(4)(6) 15 years	50 years for hidden elements(2)(9)
CLADDINGS AND FLASHINGS				
Aluminium, zinc	Hidden(2)		B,C,D,E	B,C,D,E
	Exposed		B,C,D,E	
	Sheltered		B,C,D,E	
Copper, lead, or stainless steel	Hidden(2)		B,C,D,E	B,C,D, E
	Exposed		B,C,D,E	
	Sheltered		B,C,D,E	
Factory painted				
Aluminium-zinc-magnesium (combinations) coated or galvanised steel, to AS 1397 and AS/NZS 2728 with AM100, ZM274, and AZ150 minimum coatings	Hidden(9)	Type 4	B,C,D,E	B,C,D
	Hidden(9)	Type 6	B,C,D,E	B,C,D,E
	Exposed(8)	Type 4	B,C,D	
	Exposed(8)	Type 6	B,C,D,E	
	Sheltered	Type 4	B,C	
	Sheltered	Type 6	B,C,D	
Pressed metal tiles coated to minimum AZ150 or AM100 to AS 1397, AS/NZS 2728 or with post-form factory painting to cl 8.3.4.2.	Exposed	Type 6	B,C,D,E	
	Sheltered	Type 6	B,C,D	
Non-factory painted				
Aluminium-zinc-magnesium (combinations) coated steel, to AS 1397 with AZ150 or AM125 minimum coatings	Hidden(9)		B,C,D,E	B,C,D
	Exposed(8)		B,C	
	Sheltered		B	
Galvanised steel Z450 to AS 1397	Hidden(9)		B,C,D	B,C
	Exposed(8)		B,C	
	Sheltered		B	
Non-metallic				
Bituminous material, or uPVC	Hidden		B,C,D,E	B,C,D,E
	Exposed (uPVC only)		B,C,D,E	
	Sheltered (uPVC only)		B,C,D,E	
Butyl rubber	Hidden		B,C,D,E	B,C,D,E
	Exposed		B,C,D,E	
	Sheltered		B,C,D,E	
FIXINGS(7)				
Aluminium, bronze, and stainless steel (Types 304 and 316)(10)	Hidden		B,C,D,E	B,C,D,E
	Exposed		B,C,D,E	
	Sheltered		B,C,D,E	
Nails – Hot-dip galvanised steel to AS/NZS 4680	Hidden(5)(9)		B,C,D	B,C
	Exposed		B,C,	
	Sheltered		B	
Screws – galvanised steel, painted or unpainted, to AS 3566: Part 2	Hidden(5)(9)	Class 3	B,C,D,E(3)(4)	B,C,D,E
	Exposed	Class 4	B,C,D	
	Sheltered	Class 4	B,C	

Errata 2 Dec 2011

Amend 6 Feb 2014

Amend 6 Feb 2014

Amend 5 Aug 2011

Table 20: Material selection – continued

Note:

1) Refer to manufacturer's information for maintenance requirements in Exposed and Sheltered locations.
2) The term "hidden" means concealed behind another element such that no part is visible. Hidden elements require a 50 year *durability* under the *NZBC*. The term "exposed" means having surfaces exposed to rain washing. The term 'sheltered' means being visible, but not rain washed. For diagrammatic outline, refer NZS 3604 Figure 4.3(a). Exposed and sheltered elements require a 15 year *durability*. Where an element can be categorised as both 'sheltered' and 'exposed', the 'sheltered' condition will apply.
3) AS/NZS 2728 lists atmospheric classes derived from ISO 9223 for Australia and New Zealand, determined by exposure to wind-driven sea-spray. NZS 3604 references atmospheric classes B (Low), C (Medium) and D (High). E2/AS1 references atmospheric zones B,C,D,E. For the purposes of *cladding* selection, Zone E (Severe marine classified as breaking surf beach fronts) has been included. Designers must consult metal supplier's information for specific *durability* requirements of sites in Zone E.
4) The geographic limits of atmospheric classes in NZS 3604 and AS/NZS 2728 may vary. Table 20 uses the limits outlined in NZS 3604.
5) Includes fixings protected by putty and an exterior paint system of primer, undercoat and two top coats of paint.
6) Microclimates based on evidence from adjacent structures of corrosion caused by industrial or geothermal atmospheres are outside the scope of this Acceptable Solution.
7) Refer to Tables 21 and 22 for compatibility of fixings with metal *claddings*.
8) *Roof* only. Coated steel *wall claddings* must be considered as 'sheltered'.
9) Hidden steel coated elements in ventilated cavities in zones D and E (exposure to salt air) must be considered as 'sheltered'
10) The use of stainless steel fixings is not recommended by steel manufacturers for use with coated steel in severe marine and industrial environments, as they are considered to cause deterioration.

Amend 5
Aug 2011

Table 21: Compatibility of materials in contact

This table shall be read in conjunction with Table 20 and Table 22.
Refer relevant *cladding* and *flashings* paragraphs for material and coating specifications.
Paragraphs 2.2, 4.2.2, 4.5.2, 8.2.4, 8.4.11, 8.4.11.1 and 9.6.7

Amend 5 Aug 2011

	Aluminium, anodised or mill-finish	Aluminium, coated (1)	Butyl rubber & EPDM	CCA-treated timber (2)	Cedar	Cement plaster (uncoated)	Ceramic tiles (cement grout)	Clay bricks (cement mortar)	Concrete old (unpainted)	Concrete green (unpainted)	Copper/brass	Glass	Glazed roof tiles	Lead (including lead-edged) unpainted	Plastics	Stainless steel	Steel, galvanised coil-coated	Steel, galvanized (unpainted)	Zinc	Zinc-aluminium-magneisum (combinations), coated (1)	Zinc-aluminium-magnesium (combinations), (unpainted)
Aluminium, anodised or mill-finish	✓	✓	✓	✘	✓	✘	✘	✘	✓	✘	✘	✓	✓	✘	✓	B	✓	✓	✓	✓	✓
Aluminium, coated (1)	✓	✓	✓	B	✓	✘	✘	✘	✓	✘	✘	✓	✓	B	✓	B	✓	✓	✓	✓	✓
Butyl rubber & EDPM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CCA-treated timber (2)	✘	B	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	B	✘	✘	B	✘
Cedar	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✘
Cement plaster (uncoated)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✓	✓	✓	✓	✓	✓	✘
Ceramic tiles (cement grout)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘
Clay bricks (cement mortar)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘
Concrete old (unpainted)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Concrete green (unpainted)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✓	✓	✘	✘	✘	✓	✘
Copper/brass	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	B	✓	B	✘	✘	✘	✘	✘
Glass	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Glazed roof tiles	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Lead (including lead-edged) unpainted	✘	B	✓	✓	✓	✘	✓	✓	✓	✘	B	✓	✓	✓	✓	B	B	B	B	B	✘
Plastics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Stainless steel	B	B	✓	✓	✓	✓	✓	✓	✓	✓	B	✓	✓	B	✓	✓	B	✘	✘	B	B
Steel, galvanised coil-coated	✓	✓	✓	B	✓	✓	✓	✓	✓	✘	✘	✓	✓	B	✓	B	✓	✓	✓	✓	✓
Steel, galvanized (unpainted)	✓	✓	✓	✘	✘	✓	✓	✓	✓	✘	✘	✓	✓	B	✓	✘	✓	✓	✓	✓	✓
Zinc	✓	✓	✓	✘	✘	✓	✓	✓	✓	✘	✘	✓	✓	B	✓	✘	✓	✓	✓	✓	✓
Zinc-aluminium-magenesium (combinations), coated (1)	✓	✓	✓	B	✓	✓	✓	✓	✓	✘	✘	✓	✓	B	✓	B	✓	✓	✓	✓	✓
Zinc-aluminium-magnesium (combinations) (unpainted)	✓	✓	✓	✘	✘	✘	✘	✘	✓	✘	✘	✓	✓	✘	✓	B	✓	✓	✓	✓	✓

Amend 6 Feb 2014

Amend 6 Feb 2014

LEGEND:

✓ Materials satisfactory in contact.

✘ Contact between materials is not permitted. Minimum gap of 5 mm is required to prevent moisture bridging.

B Avoid contact in sea-spray zone or corrosion zone D.

NOTES:

(1) Coated – includes factory-painted, coil-coated and powder-coated.

(2) Includes copper azole and copper quaternary salts.

Amend 2 Jul 2005

Amend 5 Aug 2011

Table 22: Compatibility of materials subject to run-off

This table shall be read in conjunction with Table 20 and Table 21.
Refer relevant *cladding* and *flashings* paragraphs for material and coating specifications.
Paragraphs 2.2, 4.2.2, 4.5.2, 8.2.4, 8.4.1 and 9.8.5

Material that water flows from \ Material that water flows onto	Aluminium, anodised or mill-finish	Aluminium, coated (1)	Butyl rubber & EPDM	CCA-treated timber (2)	Cedar	Cement plaster (uncoated)	Ceramic tiles (cement grout)	Clay bricks (cement mortar)	Concrete old (unpainted)	Concrete green (unpainted)	Copper/brass	Glass	Glazed roof tiles	Lead (including lead-edged) unpainted	Plastics	Stainless steel	Steel, galvanised coil-coated	Steel, galvanized (unpainted)	Zinc	Zinc-aluminium-magneisum (combinations), coated (1)	Zinc-aluminium-magnesium (combinations), (unpainted)
Aluminium, anodised or mill-finish	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓
Aluminium, coated (1)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✘
Butyl rubber & EDPM	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✘
CCA-treated timber (2)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✘	✘	✘
Cedar	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✘
Cement plaster (uncoated)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	✓	✘	✓	✓	✓	✘	✘	✓	✘
Ceramic tiles (cement grout)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	✓	✓	✓	✓	✓	✘	✘	✓	✘
Clay bricks (cement mortar)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	✓	✓	✓	✓	✓	✘	✘	✓	✘
Concrete old (unpainted)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	✓	✓	✓	✓	✓	✓	✓	✓	✓
Concrete green (unpainted)	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	A	✓	✘	✓	✓	✓	✘	✘	✘	✘
Copper/brass	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✘	✘	✘
Glass	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓
Glazed roof tiles	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓
Lead (including lead-edged) unpainted	✘	✘	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘
Plastics	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓
Stainless steel	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓
Steel, galvanised coil-coated	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓
Steel, galvanized (unpainted)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Zinc	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Zinc-aluminium-magenesium (combinations), coated (1)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓
Zinc-aluminium-magnesium (combinations) (unpainted)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✘	✘	✓	✓

Amend 6 Feb 2014

Amend 6 Feb 2014

LEGEND:
✓ Materials satisfactory with water run-off as indicated.
✘ Water run-off is not permitted as indicated.
A Etching or staining of glass may occur with run-off.

NOTES:

(1) Coated – includes factory-painted, coil-coated and powder-coated.

(2) Includes copper azole and copper quaternary salts.

Amend 2 Jul 2005

Errata 2 Dec 2011

Table 23: Properties of roof underlays and wall underlays
Paragraphs 6.2, 8.1.5, 8.2.3, 8.3.6, 8.4.7, 9.1.3.4, 9.1.4, 9.1.7.1, 9.1.7.2, 9.1.8.2, 9.2.4, 9.2.5, 9.3.3, 9.3.5.1, 9.4.2, 9.4.3, 9.5.3, 9.6.8.1, 9.6.9.1, 9.6.9.2, 9.7.2.1, 9.8.3 and 9.9.4

Category	Application	Vapour resistance	Absorbency	Water resistance	pH of extract	Shrinkage	Mechanical
Roof (1) Underlay (Bitumen and fire-retardant paper-based products)(2)	All *roofs*	≤ 7 MN s/g ASTM E96 B.	NZS 2295: 2006 section 3				
Flexible Wall Underlay (Includes paper and synthetic underlays)	*Wall claddings* over a cavity(6) Flexible *underlays* over rigid *underlays* – refer Paragraph 9.1.7.2 *Direct fixed* absorbent *wall claddings*(4) (eg, timber, fibre cement etc)		NZS 2295: 2006 section 2 No minimum Absorbency requirement				
	Direct fixed non-absorbent *claddings*(3)		NZS 2295: 2006 section 2 Minimum Absorbency 100 g/m^2 tested to NZS 2295				
Rigid Wall Underlay (plywood(5) and fibre cement sheet)	*Wall claddings* over a cavity(6) *Direct fixed* absorbent *wall claddings* (eg timber, fibre cement etc)	≤ 7 MN s/g ASTM E96 B.		≥ 20 mm NZS 2295			
	Direct fixed non-absorbent *claddings* (6)	≤ 7 MN s/g ASTM E96 B.	≥ 100 g/m^2 AS/NZS 4201: Part 6	≥ 20 mm AS/NZS 4201: part 4	≥ 6.0 and ≤ 9.0		
Air Barrier	Where no internal *linings*	≤ 7 MN s/g ASTM E96 B.	≥ 100 g/m^2 (7) NZS 2295	≥ 20 mm NZS 2295	≥ 6.0 and ≤ 9.0	≤ 0.5% NZS 2295	Edge tear strength NZS 2295 Air resistance BS 6538: Part 3: ≥ 0.1 MN s/m^3
DPC/DPM	All applications	≥ 90 MN s/g ASTM E96					

NOTE:
1) Metal *roofs* and *direct-fixed* metal *wall claddings* require paper-based *underlays*
2) Excluding synthetic *underlays*
3) Use paper based *underlays* where directly behind (in contact with) profiled metal *wall cladding*
4) Excludes profiled metal *wall cladding*
5) Plywood to be treated in accordance with NZS 3602
6) Bitumen based products shall not be used in direct contact with LOSP-treated plywood
7) Applies only to air barriers used with non-absorbent *claddings*.

Errata 2 Dec 2011

Amend 5 Aug 2011

Amends 2 and 5

Table 24: Fixing selection for wall claddings

Refer to NZS 3604 for fixing types where claddings act as structural bracing. Minimum fixing materials for non-structural claddings, shall be galvanised(1) steel for climate zones B,C and D (as outlined in NZS 3604). Where the cladding is a corrosive timber, such as western red cedar or redwood, or is treated with copper based ACQ or CuAz preservatives, use stainless steel(2)

COMMENT: Some manufacturers may require more durable fixings than those stated below or in NZS 3604 to maintain product warranties.

Paragraphs 9.4.4.3, 9.4.5.2, 9.5.3.1, 9.7.2.1, 9.8.3.1, 9.9.4.1, Table 18B

Amend 5 Aug 2011

Joint	Length (mm) x diameter (mm) and type	Minimum framing penetration	Fixing pattern	Requirements
Cavity battens				
Battens to *framing*	NA	NA	NA	Battens will be fixed by the *cladding* fixings, which will penetrate the wall *framing*. Battens will therefore need only temporary fixing until the *cladding* is fixed.
Stucco plaster				
Rigid backing to *framing*	60 x 2.5 FH nail	35 mm	150 mm centres to sides and 300 mm centres in middle	
Metal lath to *framing*	40 x 2.5 FH nail or 40 x 2.8 FH nail	35 mm	150 mm centres	
Fibre cement weatherboards				
Weatherboard DIRECT FIXED	50 x 2.8 fibre cement nail	35 mm	Single fixing 20 mm above lower board, through both thicknesses	
Weatherboard OVER CAVITY	50 x 3.15 fibre cement nail	35 mm	as above	
Timber weatherboards: paint finish DIRECT FIXED				
Horizontal bevel-back	75 x 3.15 JH nail	35 mm	Single fixing 10 mm above top of lower board	
Horizontal rebated bevel-back	60 x 2.8 JH nail	35 mm	as above	
Horizontal rusticated	60 x 2.8 JH nail	35 mm	as above	
Vertical shiplap	60 x 2.8 JH nail	35 mm	Single fixing 10 mm from side lap (40 mm from edge of board)	*Dwangs* at maximum 480 mm centres.
Board and batten: board	60 x 2.8 JH nail	35 mm	Single fixing in centre or nails clenched over each side	as above
Board and batten: batten	75 x 3.15 JH nail	35 mm	Single fixing in centre of batten	as above
Timber weatherboards: paint finish OVER CAVITY				
Horizontal bevel-back	90 x 4.0 JH nail	35 mm	Single fixing 10 mm above top of lower board	
	75 x 3.15 annular grooved nail	25 mm	Single fixing 10 mm above top of lower board	
Horizontal rebated bevel-back	75 x 3.15 JH nail	35 mm	as above	

Amend 5 Aug 2011

Amend 2 Jul 2005

LEGEND:
RH rose head JH jolt head FH flat head

NOTE: Nail lengths are designed for minimum penetration of *framing*. If thickness of the batten or *cladding* is varied, length shall be adjusted accordingly.

Table 24: **Fixing selection for wall claddings *(continued)***

Joint	Length (mm) x diameter (mm) and type	Minimum framing penetration	Fixing pattern	Requirements
Horizontal rusticated	75 x 3.15 JH nail	35 mm	Single fixing 10 mm above top of lower board	
Timber weatherboards: stained or bare finish DIRECT FIXED				
Horizontal bevel-back	65 x 3.2 RH annular grooved nail	30 mm	Single fixing 10 mm above top of lower board	
Horizontal rebated bevel-back	50 x 3.2 RH annular grooved nail	30 mm	as above	
Horizontal rusticated	50 x 3.2 RH annular grooved nail	30 mm	as above	
Vertical shiplap	50 x 3.2 RH annular grooved nail	30 mm	Single fixing 10 mm from side lap (40 mm from edge of board)	*Dwangs* at maximum 480 mm centres
Board and batten: board	60 x 3.2 RH annular grooved nail	30 mm	Single fixing in centre of board	as above
Board and batten: batten	75 x 3.2 RH annular grooved nail	30 mm	as above	as above
Timber weatherboards: stained or bare finish OVER CAVITY				
Horizontal bevel-back	85 x 3.2 RH annular grooved nail	30 mm	Single fixing 10 mm above top of lower board	
Horizontal rebated bevel-back	70 x 3.2 RH annular grooved nail	30 mm	as above	
Horizontal rusticated	70 x 3.2 RH annular grooved nail	30 mm	as above	
Vertical profiled metal: DIRECT FIXED				**Refer Paragraph 9.6.6**
Horizontal profiled metal: OVER CAVITY				**Refer Paragraph 9.6.6**
Plywood sheet: paint finish DIRECT FIXED				
Plywood to stud or batten	50 x 2.8 FH nail	30 mm	150 mm centres to sides, 300 mm centres in middle	
External cover batten	65 x 3.2 RH annular grooved nail	30 mm	300 mm centres in centre of batten	
Plywood sheet: paint finish OVER CAVITY				
Plywood	60 x 2.8 FH nail	30 mm	150 mm centres to sides, 300 mm centres in middle	
Cover batten	60 x 2.8 JH nail	To *cavity battens* only	300 mm centres in centre of batten	
Plywood sheet: stained or bare finish DIRECT FIXED				
Plywood to *stud* or batten	50 x 2.8 FH nail	30 mm	150 mm centres to sides, 300 mm centres in middle	
External cover batten	65 x 3.2 RH annular grooved nail	30 mm	300 mm centres in centre of batten	
LEGEND: RH rose head	JH jolt head	FH flat head		

NOTE: Nail lengths are designed for minimum penetration of *framing*. If thickness of the batten or *cladding* or *underlay* is varied, length shall be adjusted accordingly.

Amend 2 Jul 2005

Amend 5 Aug 2011

Amend 2 Jul 2005

Amend 5 Aug 2011

Amend 5 Aug 2011

Table 24: Fixing selection for wall claddings *(continued)*

Joint	Length (mm) x diameter (mm) and type	Minimum framing penetration	Fixing pattern	Requirements
Plywood sheet: stained or bare finish OVER CAVITY				
Plywood	65 x 3.2 FH nail	30 mm	150 mm centres to sides, 300 mm centres in middle	
External cover batten	65 x 3.2 RH annular grooved nail	To *cavity battens* only	300 mm centres in centre of batten	
Fibre cement sheet: jointed DIRECT FIXED				
Sheet	40 x 2.8 fibre cement nail	30 mm	150 mm centres to sides, 300 mm centres in middle	
External cover batten	65 x 3.15 JH nail	30 mm	Single fixing in centre of batten	
Fibre cement sheet: jointed OVER CAVITY				
Sheet	60 x 3.15 fibre cement nail	30 mm	150 mm centres to sides, 300 mm centres in middle	
External cover batten	65 x 3.15 JH nail	To *cavity battens* only	Single fixing in centre of batten	
Fibre cement sheet: flush-finish				
OVER CAVITY	60 x 3.15 fibre cement nail		as above	
EIFS				
40 mm polystyrene sheet OVER CAVITY	90 x 4.0 nail	0 mm	as above and with 40 mm plastic washers over external corner fixings	

LEGEND:
RH rose head JH jolt head FH flat head

NOTE: 1. Galvanised nails shall be hot-dipped galvanised; galvanised screws shall be mechanically zinc plated in accordance with AS 3566 Class 4.

2. Stainless steel nails shall have annular grooves to provide similar withdrawal resistance to hot-dip galvanised nails.

Amend 5 Aug 2011

Archived

Acceptable Solution E2/AS2

1.0 Earth buildings

Earth buildings complying with NZS 4299 as modified by this Acceptable Solution meet the performance criteria of NZBC E2.

Where *buildings* are based on NZS 4299 but require specific structural engineering design input, the structure must be of at least equivalent stiffness to the provisions of NZS 4299. Such designs are outside the scope of this Acceptable Solution and proposals must be submitted to, and approved by, the building consent authority as part of the normal building consent process.

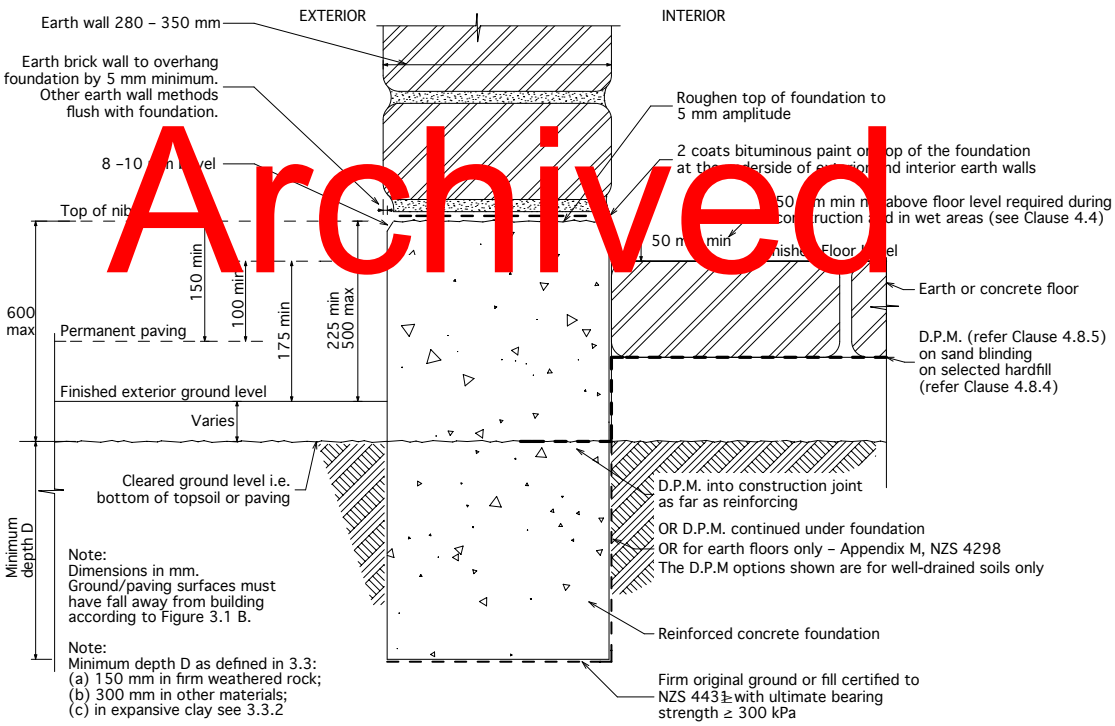
1.1 Modifications to NZS 4299

Clause 2.1.8.5 Add new Clause:

2.1.8.5
Install a damp proof course (DPC) to separate timber from concrete, cement stabilised earth and lime stabilised earth. DPC material must be bituminous paint or sheet material as specified in Clause 4.9.1.

Figure 4.1 Replace Figure 4.1 with:

Figure 4.1 Footing dimensions and general details



Clause 5.1.8 Add new Clause:

5.1.8

The external surface of earth walls must be finished in accordance with Clauses 2.2.3.5, 2.2.4.2 and 2.2.4.3 of NZS 4298. The external surface of earth walls must be free from features, such as horizontal protrusions, that could cause water to become trapped or directed towards the inside of the building.

C5.1.8

Water must be able to flow downwards and off the external surface of earth walls.

External earth wall surfaces are not required to have a surface coating to meet this Acceptable Solution. The use of surface coatings does not replace or diminish the need for eaves as required by Clause 2.10.

Clause 5.12 Add new Clause and Figure:

5.12 Soffit to wall junction

The junction between the soffit and the earth wall must be constructed as shown in Figure 5.11.

Figure 5.11 **Soffit to wall junction**
A) Flat soffit

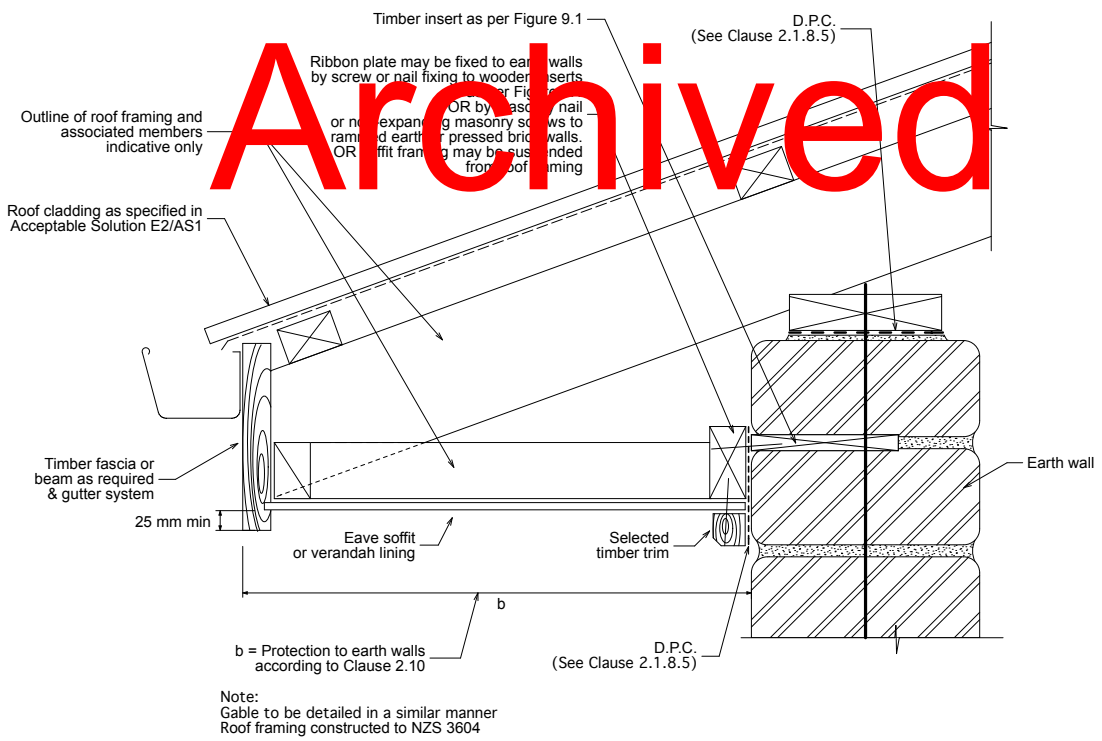
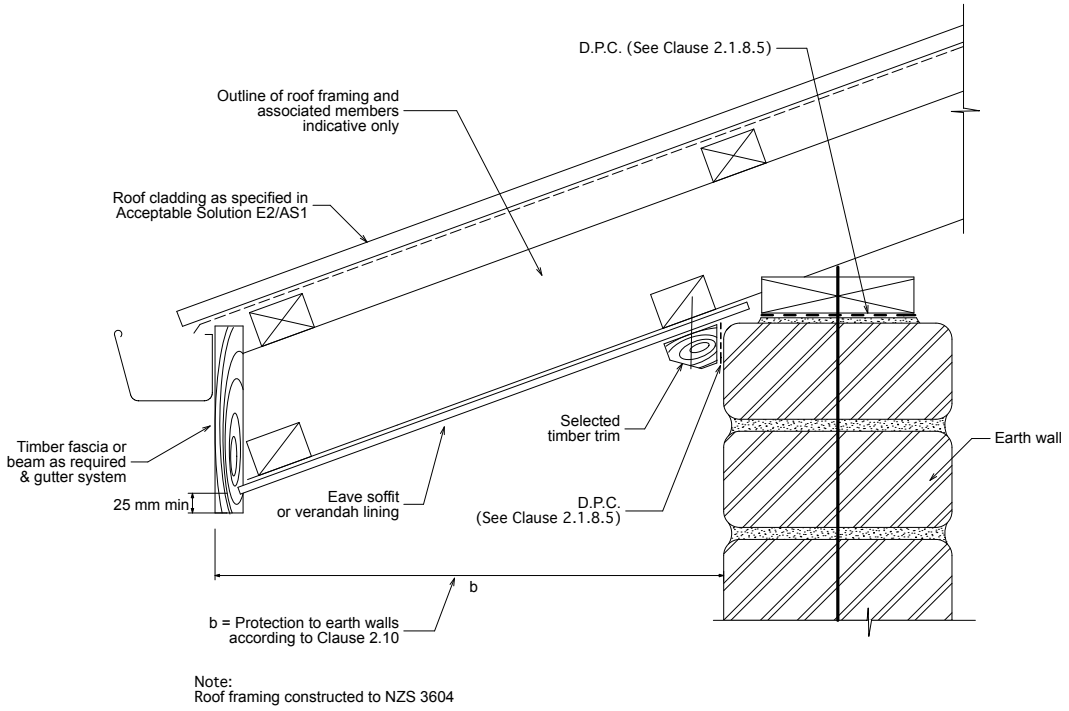


Figure 5.11 **Soffit to wall junction**
B) Angled soffit

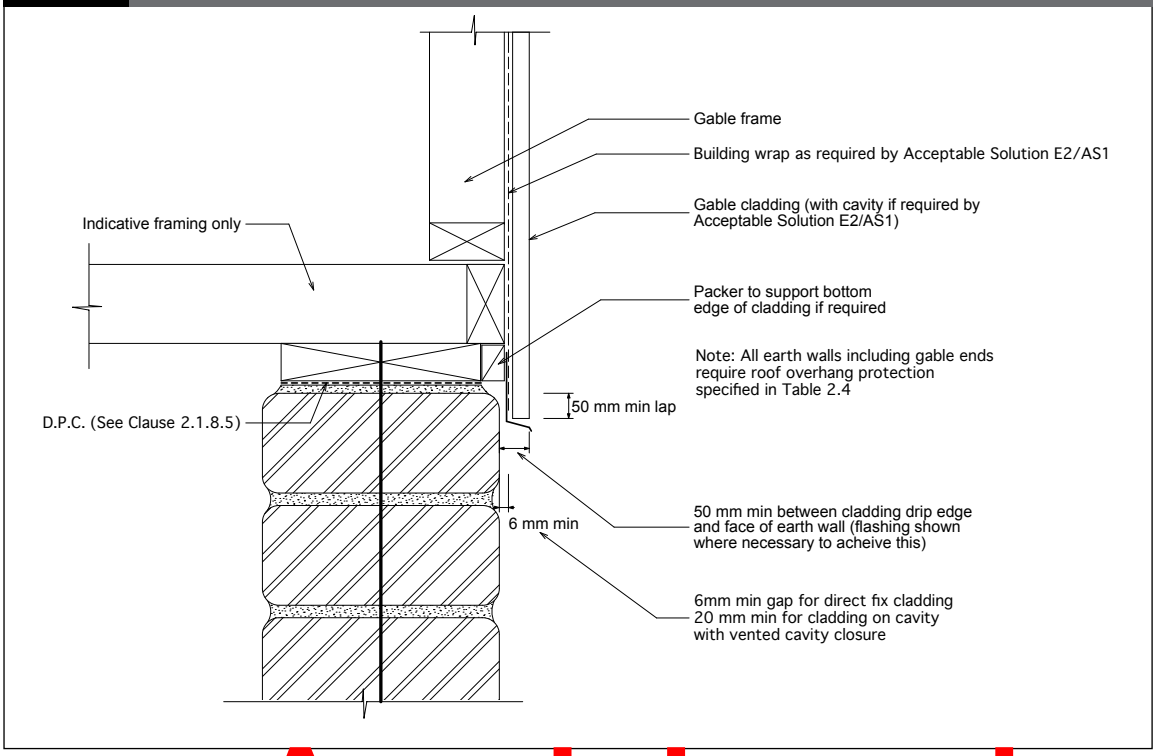


Clause 5.13 [illegible] Clause and Figure:

5.13 Timber-framed gable [illegible]

The junction between timber-framed gable walls and earth walls must be constructed as shown in Figure 5.12.

Figure 5.12 **Timber-framed gable to earth wall**



Clause 9.2 Add the following new paragraph to end of Clause 9.2:

"Windows and doors with arched or sloping heads are outside the scope of this Standard".

Clause C9.2 Add the following new paragraph to end of commentary Clause C9.2:

Amend 5
Aug 2011

COMMENT:

Requirements for window and door joinery are not included in this Acceptable Solution. For more information, designers may refer to:

- NZS 3504: 1979 *Specification for aluminium windows*
- NZS 3610: 1979 *Specification for profiles of mouldings and joinery*
- NZS 3619: 1979 *Specification for timber windows.*

Figure 9.2 Replace Figure 9.2 with:

Figure 9.2 **Head details**
A) Timber joinery with timber-framed wall insert

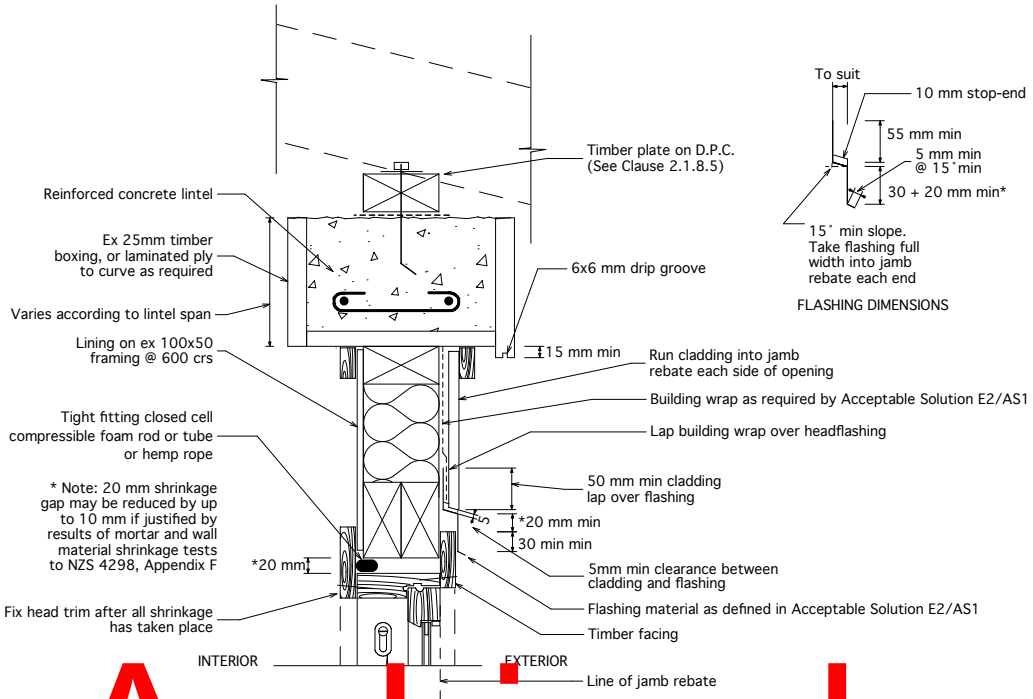


Figure 9.2 **Head details**
B) Aluminium joinery with timber-framed wall insert

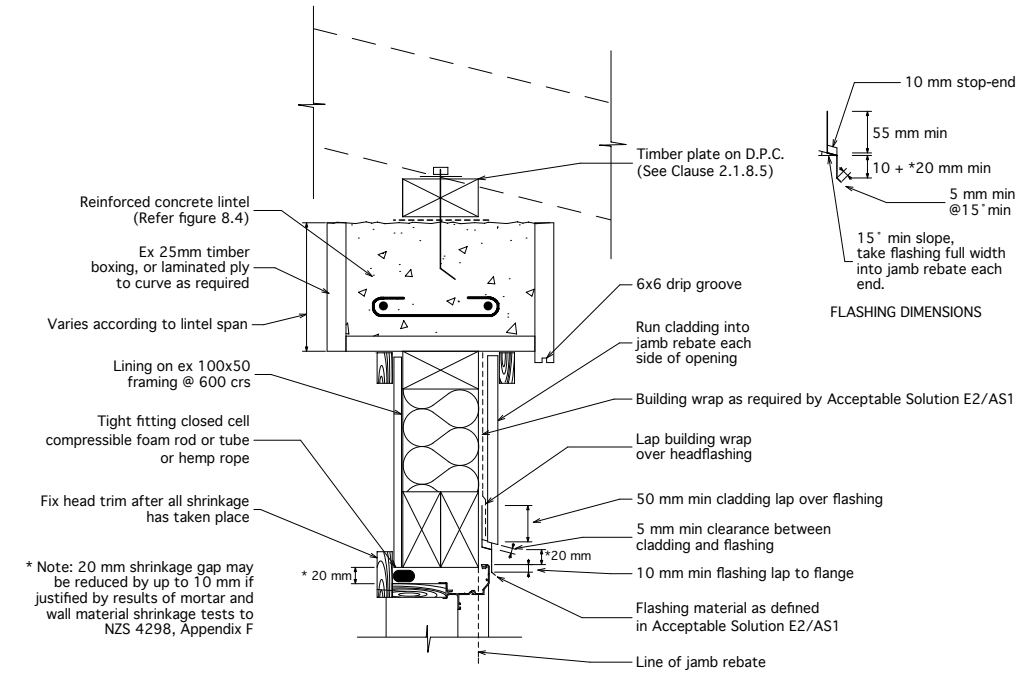


Figure 9.2 **Head details**
C) Timber joinery with timber lintel

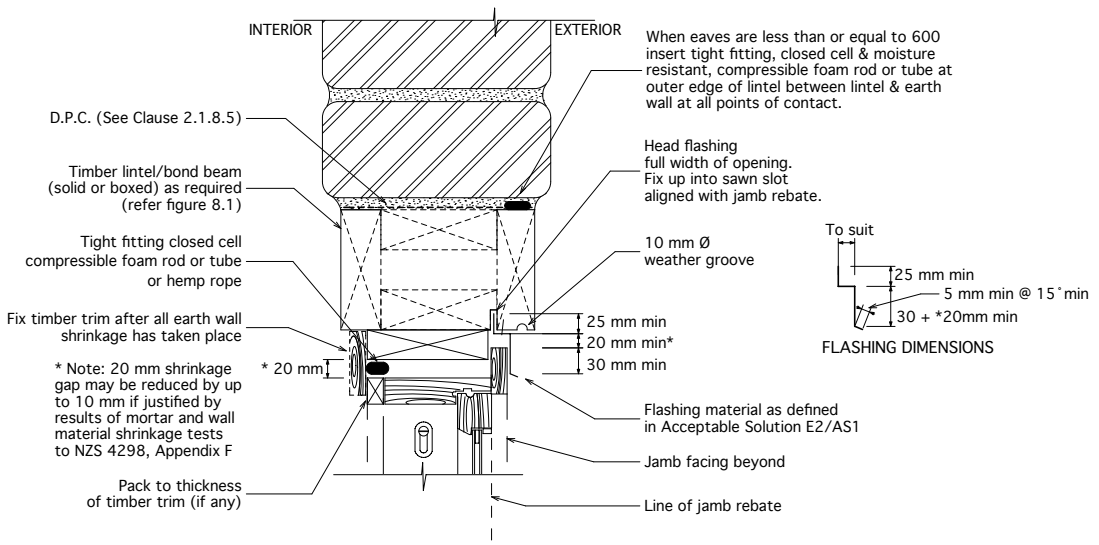


Figure 9.2 **Head details**
D) Aluminium joinery with timber lintel

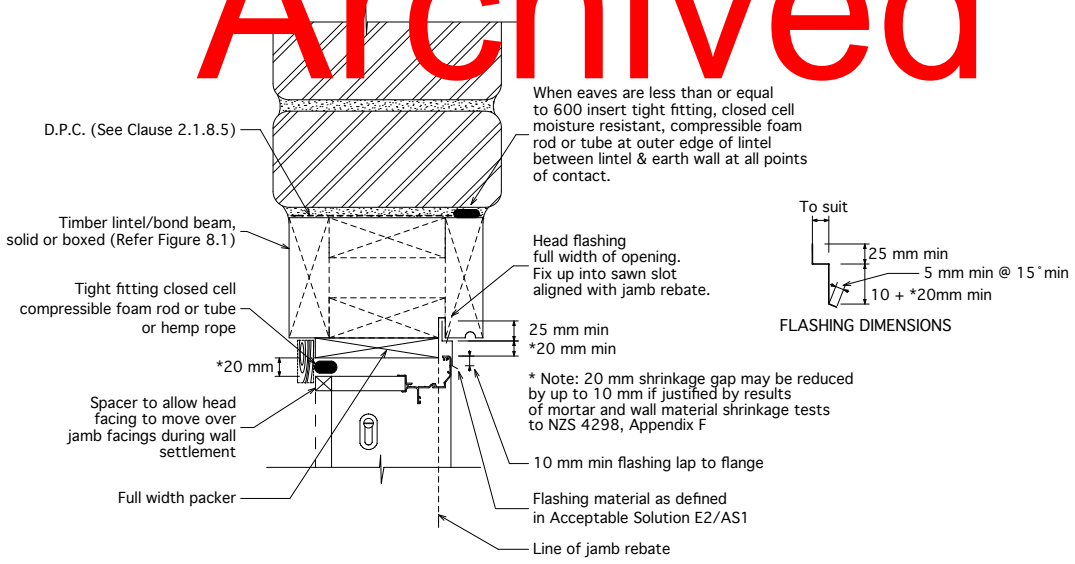


Figure 9.3 Replace Figure 9.3 with:

Figure 9.3 **Jamb details**
A) Timber joinery

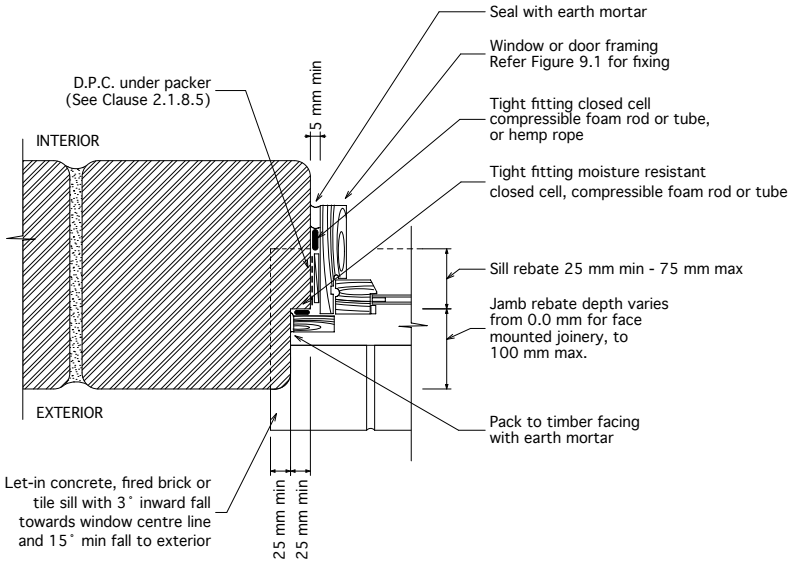


Figure 9.3 **Jamb details**
B) Aluminium joinery

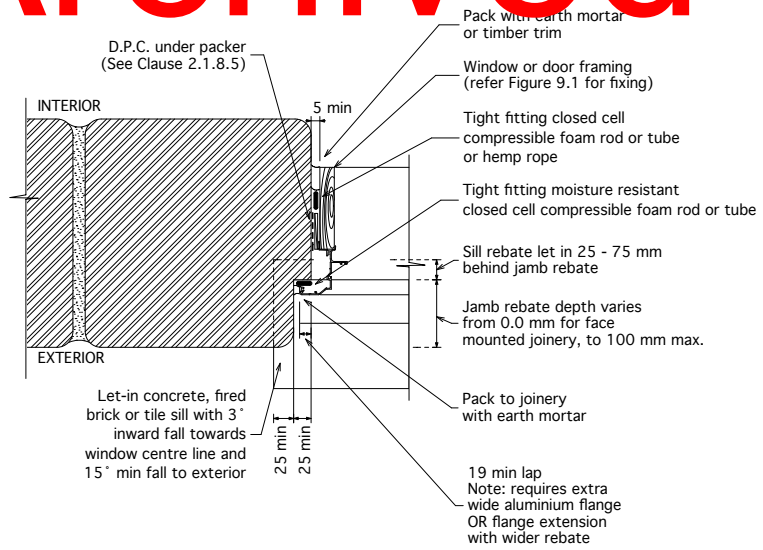


Figure 9.4 Replace Figure 9.4 with:

Figure 9.4 **Sill details**
A) Timber joinery with brick or tile sill

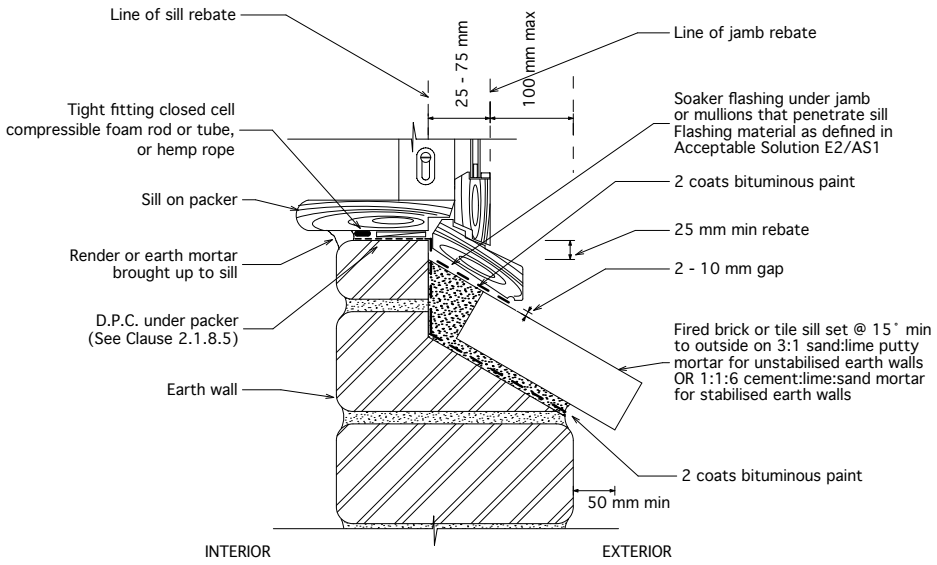


Figure 9.4 **Sill details**
B) Aluminium joinery with brick / tile sill

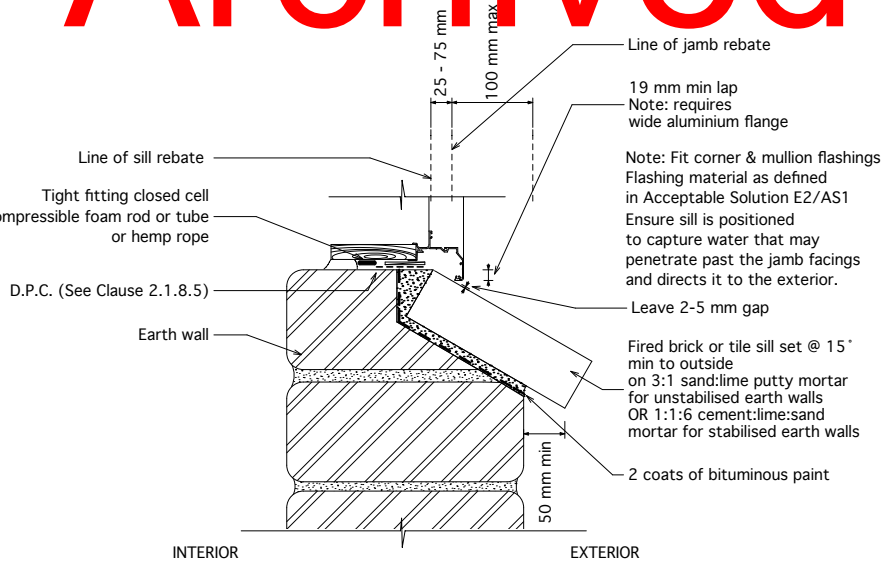


Figure 9.4 **Sill details**
C) Timber joinery with concrete sill

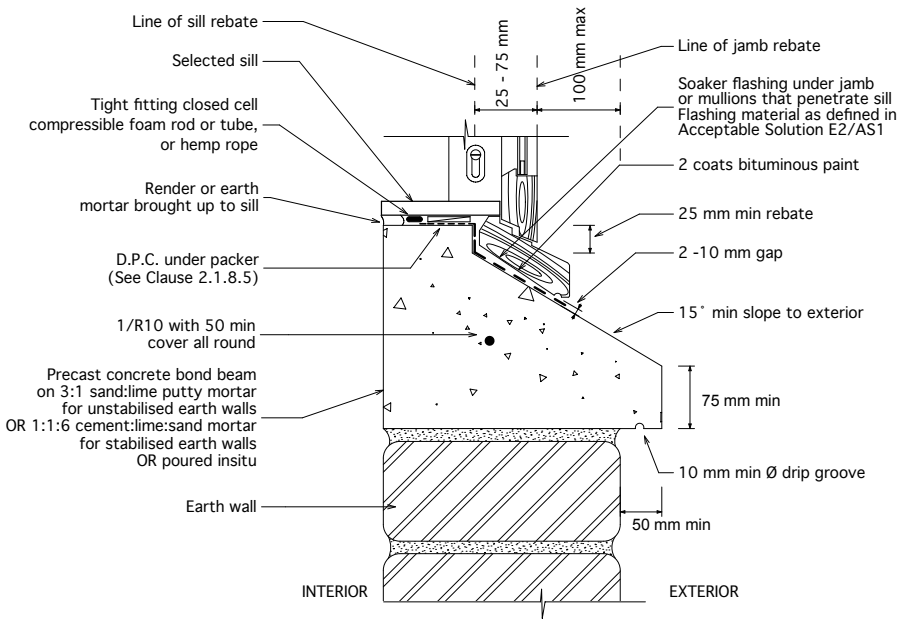
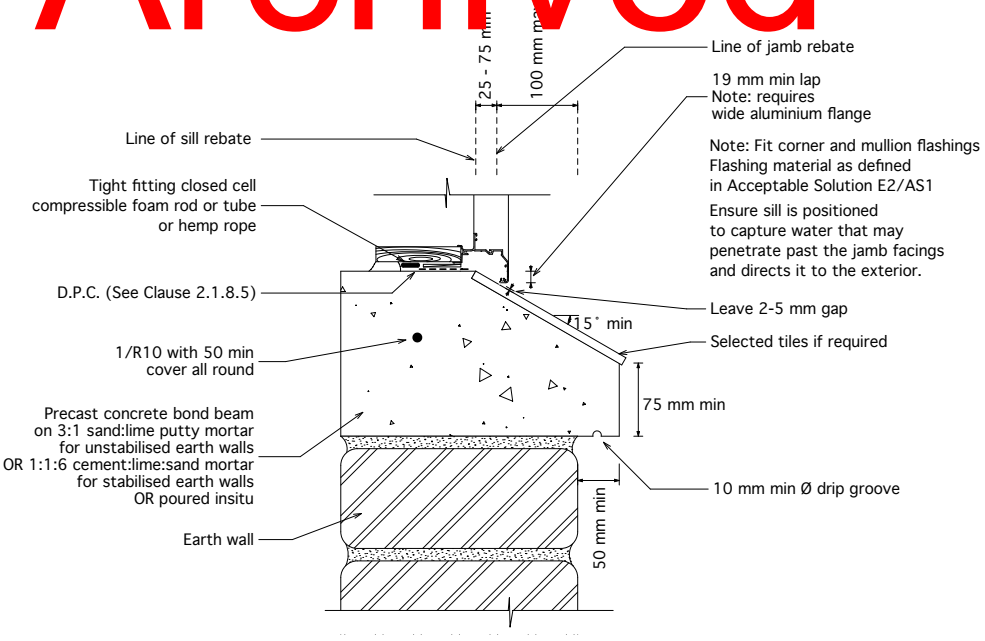


Figure 9.4 **Sill details**
D) Aluminium joinery with concrete sill



Clause 9.7 Add new Clause:

9.7 Penetrations

9.7.1
The upper surface of elements (e.g. pipes and meterboxes) that penetrate external walls must be sloped downwards to the exterior to direct moisture away from the wall and to discharge it clear of the wall surface.

Amend 5 Aug 2011

COMMENT:

C9.7.1
Penetrations should be located where they are sheltered from wind-driven rain – this may be achieved by positioning the penetration in a sheltered location or as high as practical under eaves on the wall.

9.7.2
Penetrations less than 200mm wide must meet the requirements of NZS 4298 Clause 2.1.12 and must be sealed all round with a tight-fitting moisture resistant compressible closed cell foam rod or tube that is finished 25 mm behind the wall surface, with the resulting gap filled with

i) for unstabilised earth construction, a compatible unstabilised mortar

ii) for stabilised earth construction, a compatible stabilised mortar.

Amend 5 Aug 2011

COMMENT:

C9.7.2
Generally sealants do not adhere well to earthen surfaces with the possible exception of dense stabilised rammed earth or pressed earth brick.

9.7.3
Penetrations more than 200mm wide (e.g. meterboxes) must be anchored as required in Clause 9.1 and must meet the following requirements:

a) Where the depth of the penetration is more than 1/3 of the wall depth, the penetration must incorporate head, jamb and sill details similar to those required for windows.

b) Where the depth of the penetration is less than 1/3 of the wall depth, the penetration must be sealed all round with a compatible mortar as required by Clause 9.7.2.

Acceptable Solution E2/AS3

1.0 Concrete and Concrete Masonry Buildings

Errata 2 Dec 2011
Amend 5 Aug 2011

Concrete and concrete masonry construction with the scope of CCANZ CP 01, and that complies with CCANZ CP 01,will meet the performance criteria of *NZBC* E2.

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Index E2/VM1 & AS1/AS2/AS3

Pages 193–204 INDEX deleted by Amendment 5

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